



Digital Full Colour Multifunctional System

A heavy-duty solution for colour printing on demand



In-house printing made fast and easy



In a print-on-demand environment, you need a powerful and versatile colour MFD you can trust. Packed with proven Sharp technology, this MFD delivers consistent performance even under the most demanding conditions. Advanced features such as an external or embedded Fiery[®] server option and improved edge-to-edge printing make it easier than ever to print professional-quality documents. Say goodbye to outsourcing your print jobs and embrace the cost savings and control that come with managing your printing in-house.





SMOOTH OPERATION

Anyone—including newcomers to your team—will be able to operate the MFD and take advantage of its advanced features in no time.

🚩 On-Screen Machine Status

The machine status screen shows the state of your MFD, displaying the current operation and notifications for things like paper, toner, and maintenance.



Automated Front-to-Back Registration

Based on feedback from two paper-position sensors located in the paper path, the MFD employs an image shift function to automatically adjust the position of printed images with respect to the edges of a page. This precise front-to-back registration ensures exact correspondence of the printed material. This helps you achieve consistently high levels of quality when you make leaflets, brochures, and other documents—including those with two-sided double-page spreads or those that are to be saddle stitched and trimmed. To further enhance front-to-back registration, the MFD also automates adjustments of the vertical/horizontal ratio and position settings by scanning a test chart, calculating correction values, and reflecting them in the paper settings. You can save registered adjustments to streamline your workflow and ensure consistent output quality.



- **1** Job queue This shows a list of the jobs in progress. Tap on a job to go to the job management screen.
- 2 Paper tray properties Tap on an on-screen paper tray to call up the tray settings. From there, you can change and register the type of paper used and other information. Tapping "Add/Edit Paper Settings" in the upper-right corner lets you precisely adjust other settings, such as the fusing temperature.



3 Mimic display This works in conjunction with the "Paper Tray" window above, letting you see at a glance which paper tray is being used for the current job.

🚩 15.4-Inch Full-Flat Touchscreen

With a variety of functions accessible via simple, intuitive icons, MFD operation is smooth and easy. Customising the home screen has become easier than ever. For easy viewing at the desired angle, the control panel can be tilted front to back and side to side, and the panel's support arm can be rotated.

🖉 Retractable Keyboard

A full-size retractable QWERTY keyboard slides out from beneath the control panel for fast and easy text input.



IMAGE QUALITY

Enjoy a consistently high level of print quality, even for demanding, large-volume jobs.

🚩 2,400 dpi High-Resolution Output

The MFD delivers razor-sharp 1,200 × 1,200 dpi printing—without sacrificing output speed. Digital smoothing technology enhances the print resolution to the equivalent of 9,600 × 600 dpi for smooth reproduction of fine lines. Fine-grained photographs, detailed illustrations and graphs, and small text come out crisp and clear. What's more, the MFD supports 2,400 × 2,400 dpi writing resolution for CAD data and text.





Standard mode

Fine-definition mode

Mycrostoner Crystal 2

Sharp's proprietary toner expands the colour reproduction range for more natural rendering of clear blue skies, emerald green oceans, and similar images.

🚩 Developer Refresh System

In order to achieve consistent image quality from first page to last, Sharp developed the developer refresh system. In this system, toner

and carrier are delivered to the developing unit at the same time. By discharging old developer little by little and continuously replacing it with new developer, this system prevents developer deterioration, ensuring stable print quality over the long term.



🚩 Auto Process Control

To maintain a consistently high image quality during large-volume print jobs, the MFD employs an enhanced periodic colour calibration system. Image density sensors

monitor image consistency to minimise colour variance between pages. As an added advantage, the MFD makes the necessary colour adjustments without stopping the print job, ensuring time-efficient printing.



Bow Correction

To produce high-quality colour images, one issue you need to overcome is colour misalignment. This can occur when layers of colour are not perfectly aligned, owing to bowing errors. To correct this problem, the image data is automatically shifted in the sub-scanning direction to correct the bowing for each colour.



Full-Length Guaranteed Print Range

You don't have to worry about print quality degrading on the edges of your documents. The guaranteed print area reaches right to the edges of the printable area. This means that superb print quality is assured across the entire printable length of 319 mm.

Precise Colour Registration

To meet the demands for high image quality, accurate colour registration, and stable output, the MFD employs functions that automatically make the right adjustments at the right time without sacrificing print speed. These functions enable the MFD to deliver highly precise printing and stable colour quality, so that a consistently high level of print quality and productivity is maintained over the long run, from first page to last.

- When printing large numbers of multi-page documents, the MFD automatically adjusts the print position so that each of the CMYK colours is printed at the correct registration.
- The MFD's registration sensors precisely detect the position of registration patches printed on the transfer belt. These measurements are then used to make minute adjustments—when necessary—of the print position for each CMYK colour.
- The temperature inside the machine is measured by sensors in key areas of the MFD, such as the LSU (laser scanning unit) and paper-transfer section. The MFD uses this information to make automatic adjustments before print quality can be affected by temperature changes.
- For even greater precision, a sensor detects any skewing of the laser beam that goes from the LSU to the photosensitive drum, so that the MFD can make automatic adjustments to eliminate such skewing.



🚩 Versatile Paper Handling

The MFD accommodates a wide variety of sizes, weights, and types of paper, expanding the range of possible printing applications.

• Paper Sizes: The MFD supports an extensive range of standard paper sizes from A6 to SRA3/A3W. You can also set custom paper sizes in a range from 90 × 140 mm to 330 × 448 mm. And the MFD can also handle extra-long paper up to 1,300 mm in length and 305 mm in width.

Standard mode

Long paper mode



- Paper Weights: The MFD handles paper as thin as 55 g/m² and as thick as 360 g/m². Duplexing is possible for paper ranging from 60 g/m² to 360 g/m².
- Paper Types: In addition to plain paper, the MFD accommodates a number of other paper types—including coated, textured, or embossed paper—as well as envelopes. This gives users the flexibility to fulfil diverse printing needs.

Full-Bleed Printing

With its edge-to-edge printing, the MFD can print right to the top and bottom edges of the page—only the lead and trail side edges need to be trimmed to achieve a full-bleed effect. This makes it easy to create professional-looking banners in-house—and booklets too, if you use the optional trimming module and saddle stitch finisher. Edge-to-edge printing is available for both Windows and Mac printer drivers and for paper up to 668 mm long.

Full-bleed A4-size booklet







Full-bleed A5-size booklet



In-line trimming

Full-bleed 668 mm-long banner





Professional-Quality In-Line Finishing Options

A range of finishing options work to automate time-consuming finishing tasks. Options are available to suit a variety of workplaces and applications.



	MX-FN21 Finisher	MX-FN21 Finisher	MX-FN22 Saddle Stitch Finisher	MX-FN22 Saddle Stitch Finisher
		+		+
		MX-FD10 Folding Unit		MX-FD10 Folding Unit
Stapling	√	√	√	√
Punching*1	\checkmark	\checkmark	\checkmark	√
Saddle folding			\checkmark	√
Saddle stitching			√	√
Folding		\checkmark		√
Trimming*2			√	√
Insertion* ³	√	√	√	√

*1: Requires optional punch module. *2: Requires optional trimming module. *3: Requires optional inserter.

FIERY[®] SERVER

A powerful Fiery server option adds further versatility to an MFD that can already handle a wide variety of documents.

Outstanding Quality and Efficiency

Paired with an industry-leading Fiery server, the MFD becomes a powerful integrated solution for managing professional in-plant and busy on-demand printing environments. Two options are available to match your needs: the multifunctional BP-PE10 external server, or the more affordable BP-PE11 embedded server.

Centralised Control The BP-PE10/PE11 Fiery Server offers a

centralised solution that features the Command WorkStation with

an industry-standard print job management user interface. It's intuitively easy to preview jobs, check their progress, and do reprints. With the BP-PE10, Command WorkStation is fully integrated at the MFD's control panel. This allows you to monitor, control, and troubleshoot production directly from the touchscreen.



Automated Workflows Fiery Hot Folders give you a quick, automated way to send files to a Fiery server using predefined settings. There's no need to input the same settings for repeat jobs or frequently used layouts. Just drag and drop print files into a Hot Folder and start printing. You can also share Hot Folders with other users on a network.

Adobe PDF Print Engine The BP-PE10 employs Adobe PDF Print Engine (APPE) rendering technology, which supports a native end-to-end workflow for PDFs. APPE directly RIPs your PDF documents without converting them to PostScript. This eliminates errors during printing—even errors with transparency effects.

Fiery Impose Imposition software that you can operate when checking a preview. You can register frequently used impositions as templates, for easy reuse.

Fiery Compose A utility you can use while checking previews that makes it easy to do chapter finishing tasks such as mixing paper or inserting duplicate dividers and tabs.

Variable Data Printing With Fiery FreeForm Create, you can quickly and easily customise existing files for free using an intuitive interface. With just a few clicks, you can add text, images, and other variable elements to PDFs. Master-element data is sent to the colour controller in advance and stored in rasterised form. This data is then combined with variable elements for output, which reduces RIP time.

Fiery Graphic Arts Pro Package A powerful suite of quality-control tools that lets you control halftone simulation, soft proofing, paper simulation, and CMYK separations, leading to improved colour management, proofing, and workflow. For example, Fiery ImageViewer lets you preview post-RIP raster files and adjust the colour before printing. Fiery Postflight helps you visually identify page element errors. And Fiery Preflight Pro brings advanced PDF quality control checks for file compliance and print errors.

Outstanding Colour across Applications In demanding print environments, accurate and consistent colour is critical. Integrated Fiery colour management tools provide superior colour control out of the box. Transparencies, drop shadows, and other effects are rendered precisely every time.

	BP-PE10 external server	BP-PE11 embedded server	
Memory	8 GB DDR4, 1 TB HDD, 240/256 GB SSD	8GB DDR4, 500 GB HDD	
Command WorkStation	Operated via MFD touchscreen and remote PC	Operated via remote PC	
VDP Formats	PPML 3.0, PDF/VT-2, VPS, Fiery FreeForm	Fiery FreeForm	
Adobe PDF Print Engine	Standard	Option	
Fiery Compose	Option	Option	
Fiery Impose	Option	Option	
Graphics Arts Pro Package	Option	-	
Automation Package	Standard	Option	
ColorRight Package	Standard	Option	

Sharp-Fiery Compatibility

Prints with Sharp Printer Driver When the MFD is equipped with a Fiery print server, it can accept jobs from both the Sharp printer driver and the Fiery printer driver. You might choose to use the Sharp printer driver for standard text documents and the Fiery printer driver for graphic-rich documents.



Two-Way Sharing of Paper Settings You need to register your paper settings only once—the settings on the Fiery server are automatically reflected on the Sharp MFD, and vice versa.



SECURITY

The MFD has multiple levels of security to keep the device—and your precious data—secure.

System and Data Protection

BIOS Firmware Security When booting up, the MFD checks for any anomalies in the BIOS firmware. If it finds a problem, it aborts the startup. If there are other firmware-related issues, the MFD will attempt recovery to protect the system.

Virus Detection* Using the Bitdefender scan engine, the MFD defends against virus attacks on itself and connected devices. It scans for viruses and prevents the MFD from transmitting them to other devices like laptops and PCs. *Requires optional BP-VD10.

Data Encryption and Automatic Erasure* Job data is encrypted before being saved to the MFD's internal storage. Once the data is output or sent, it is automatically erased.

*Contact a Sharp customer representative for details on activating this function.

Document Control* This function prevents unauthorised use of confidential documents by embedding copy prevention data in them.

*Requires optional BP-FR12U. May not work with certain types of paper, documents (such as those with a lot of photos), or MFD settings.

Personal Information Erasure Retained personal information and other data can be erased when it's time to replace the MFD, preventing the leakage of confidential information.

Network Security and Access Control

Server Authentication The MFD supports external server authentication functions such as LDAP and Active Directory. With centralised management of multiple user credentials, system administrators can keep track of multiple MFD usage.

Active Directory By linking the MFD with Active Directory, users can access cloud services and network folders via the MFD by logging in with their authentication information. Beside the convenience of this single sign-on for users, system administrators can maintain a high level of security.

Whitelisting This function protects the MFD from fraudulent programs trying to access the file system and obtain information.

Image Job Log* This function creates and externally stores an image file (PDF) and a log file (XML) for each job. This helps identify unauthorised use of the MFD.

*Contact a Sharp customer representative for details on activating this function.

S/MIME* The MFD supports email encryption and digital signature. Sending emails in encrypted format keeps data from leaking. It also prevents someone from masquerading as the sender or altering the content of an email.

*Only when emailing scanned data.



*1: Contact a Sharp customer representative for details. *2: Only when emailing scanned data. *3: Requires optional BP-VD10.

HIGH PRODUCTIVITY

When you need to print a business proposal or strategy paper right now, this MFD gets the job done fast.



Super-Efficient Output

The MFD delivers a fast output of 80/70 ppm* in colour and 80/75 ppm* in B/W—even for paper as thick as 220 g/m². And if toner runs

out during a print job, the MFD continues printing your documents while you change the toner cartridge. *A4, long-edge feeding

COLOUR B/W	COLOUR	B/W
80	70	75_
РРМ	PPM	РРМ

Large Paper Capacity

While the MFD holds 3,100 sheets of paper, this standard capacity can be expanded to meet the needs of high-volume jobs. Adding an optional 500-sheet Multi Bypass Tray and two 5,000-sheet (2,500 × 2) Large Capacity Trays boosts capacity to 13,500 sheets and enables a maximum 9-way automatic paper feed. And when a tray runs out of paper, the Auto Tray Switching function automatically switches to another tray with the same-sized paper.

Curl Correction

For reliable output of two-sided copies and prints, the optional Curl Correction Unit uses top and bottom rollers to apply pressure to convex and concave curls. This prevents paper from warping before it goes to the finisher.





Triple Air-Feed System

The Triple Air-Feed System on the optional 5,000-sheet MX-LC13 N Large Capacity Trays reliably separates and feeds in paper to facilitate jam-free operation and minimise downtime. Capable of supporting a wide range of paper types, this system employs air-feed technology and three precisely directed air flows for maximum reliability and proper paper handling.



Multi-Feed Detection System

A precision-engineered Multi-Feed Detection System employs ultrasonic technology and separation rollers for double-fed paper to detect and prevent misfeeds from the paper feed section for maximum uptime.



Link to Cloud Services*

The MFD connects with cloud services directly from its control panel, letting you upload scanned data to—or print directly from—any of them. Once you log in to the MFD, its single sign-on feature allows you to quickly access multiple software services without having to sign in to each one separately. You can also download and install apps on your MFD via Sharp's Application Portal. App updates are easily recognisable, so you'll always be up-to-date with the latest services.

*Requires optional BP-AM10. Contact a Sharp customer representative for details.

Smart Duplex Single Pass Feeder

The MFD features a highly efficient DSPF (duplex single pass feeder) that scans both pages of two-sided documents in one pass—in batches of up to 300 sheets. With scanning speeds of up to 140 opm* (one-sided) or 280 opm* (two-sided), the MFD is quick to finish even large jobs. The DSPF has smart document-feeding features that let you work more efficiently, along with other handy features that help keep your documents confidential.

*Originals per minute; when feeding A4 sheets

LED Signal (ready to scan)

This LED signals that your document is placed correctly and is ready to scan.

Multi-Feed Detection

The DSPF detects when two or more sheets are fed at once and stops automatically.

Skewed-Sheet Detection

Sensors detect sheets that are not fed in straight—for example, a loose page of a corner-stapled document. If this happens, the DSPF stops automatically.



LED Alert (document retrieval) This LED lights up and reminds you to retrieve your document after scanning.

See-Through Tray

Part of the DSPF tray is see-through, making it easier to see your scanned documents.



ENVIRONMENTALLY FRIENDLY

Sharp's proven environmental know-how and state-of-the-art technologies make this MFD an eco-friendly office solution.

FENERGY STAR[®]

This MFD conforms to the ENERGY STAR programme—an international system that identifies energy-efficient products. It incorporates the Mycrostoner Crystal 2 toner, which fuses at low temperatures to save energy. Thanks to this and other energy-saving features, the MFD achieves one of the industry's lowest levels of production energy*.

*Production energy as estimated under the ENERGY STAR programme version 3.2.

Blue Angel Certified

This Blue Angel-certified MFD is durable and energy-efficient, produces minimal emissions, and incorporates a duplex unit for double-sided printing. To be Blue Angel-certified, a product's design must comply with strict requirements regarding the selection and recycling of materials.

PRODUCT LINEUP

BP-90C80/90C70

A3 Colour MFD



*1: Requires optional BP-AM10 and/or BP-AM11. *2: A4, long-edge feeding. *3: When feeding A4 sheets. *4: This function is enabled via Qualcomm® DirectOffice™ technology.

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