

# GN Trolley

MS.GNZ.1811 / MS.GNZ.3611

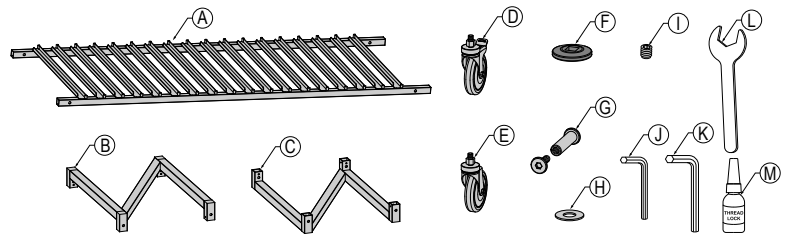
# Assembly Instruction Manual

Read All Instructions Before Use

## In the box

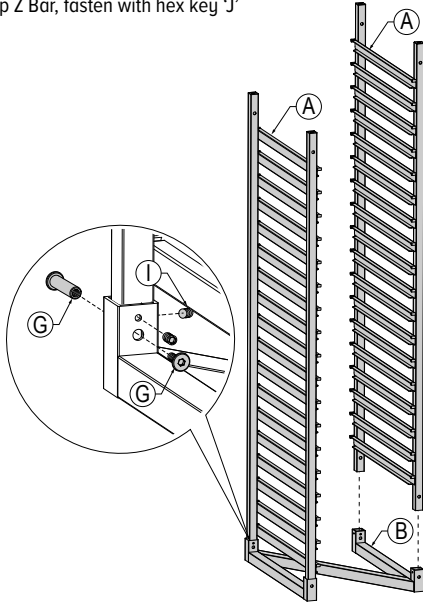
Item	Description	QTY.
A	GN Rack	2
B	Top Z Bar	1
C	Bottom Z Bar	1
D	Castor (Brake)	2
E	Castor (No Brake)	2
F	Bumper	4
G	Sleeve Bolt & Nut	8

Item	Description	QTY.
H	Washer	4
I	Grub Screw	16
J	Hex Key Small	1
K	Hex Key Large	1
L	Spanner	1
M	Thread Lock	1

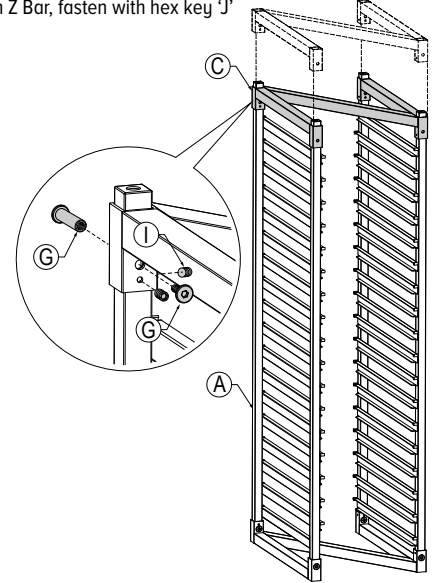


Note: Top Z Bracket is capped, the Bottom Z bracket is open-ended

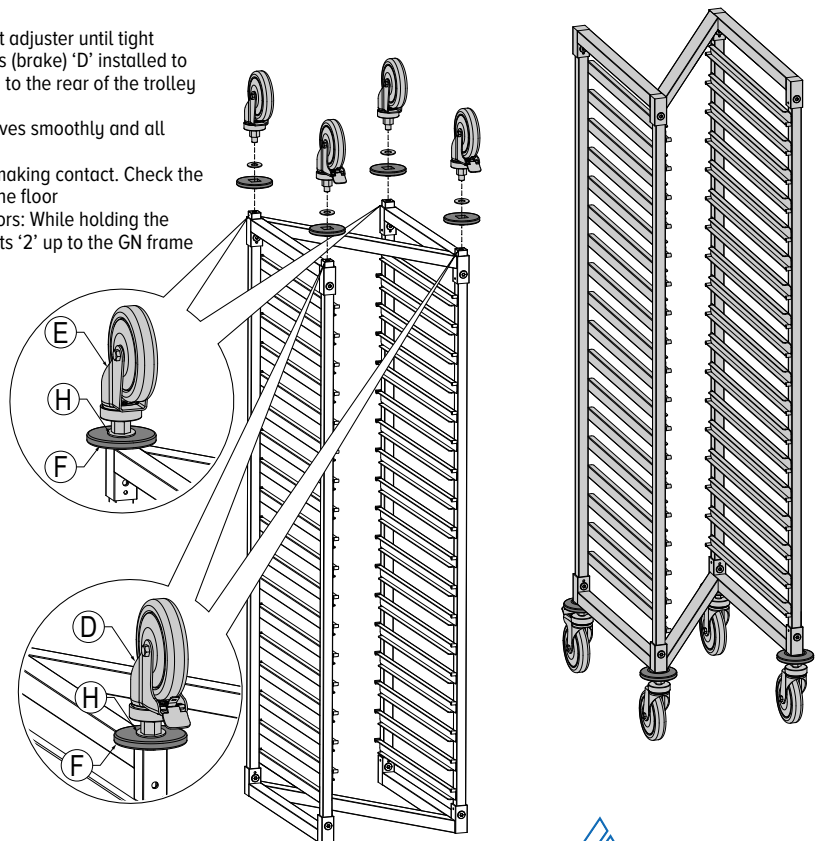
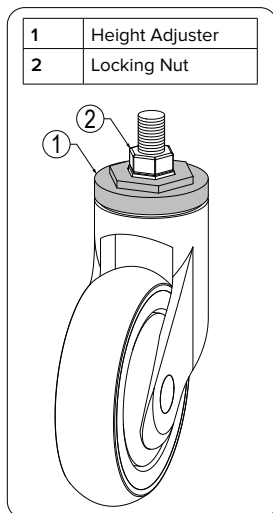
- Insert the GN Frame 'A' into the Top Z Bar 'B' (with the racks facing in)
  - Apply a small drop of thread lock 'M' to two Sleeve Bolts 'G'
  - Insert the two Sleeve bolts through the Top Z Bar and GN frame, fasten with hex key 'K'
  - Repeat the previous three steps for the remaining GN Frame
  - Apply a small drop of thread lock 'M' to 8 Grub Screws 'I', Insert the grub screws into the Top Z Bar, fasten with hex key 'J'



- Position the Bottom Z Bar 'C' onto the base of the GN Frames 'A' (ensure the Bottom Z Bar is installed in the orientation shown) and align the holes in the Bottom Z Bar with the holes in the GN frames
  - Apply a small drop of thread lock 'M' to four sleeve bolts
  - Insert the four Sleeve bolts through the Bottom Z Bar and GN frames, fasten with hex key 'K'
  - Apply a small drop of thread lock 'M' to 8 Grub Screws 'I', Insert the grub screws into the Bottom Z Bar, fasten with hex key 'J'



- Prior to attaching the castors, wind the castor locking nuts '2' all the way down onto the height adjuster '1'
  - Place the four Bumpers 'F' onto the legs of the GN Frames
  - Place a Washer 'H' onto the shaft of a Castor 'D/E'
  - Fasten the castor to the GN Frame by turning the castor height adjuster until tight
  - Repeat for the three remaining Castors, ensure the two castors (brake) 'D' installed to the front of the trolley and two castors (no brake) 'E' installed to the rear of the trolley
  - Turn the GN Trolley upright onto its castors
  - Move the trolley around on a flat surface to ensure trolley moves smoothly and all castors make contact with floor
  - If required, use the height adjuster '1' to lower the castor not making contact. Check the trolley moves freely and all castors are making contact with the floor
  - Once satisfied, firmly tighten the four locking nuts on the castors: While holding the height adjuster '1' use the spanner 'L' to tighten the locking nuts '2' up to the GN frame
  - Check all screws and bolts are securely fastened



## Introduction

Congratulations on your purchase of this quality Stoddart product.

All Stoddart products are designed and manufactured to meet the needs of food service professionals. By caring for and maintaining this new Stoddart product in accordance with these instructions, it will provide many years of reliable service.

While having a unique metallurgical composition which resists corrosion, Stainless steel must be cleaned regularly in order for it to maintain its anti-corrosion properties. The frequency of this cleaning will be determined by the environment in which the product has been installed. If exposed to a corrosive environment OR chemicals even stainless steel will rust. However, if it is properly maintained and cared for, you will get a lifetime out of the product which is why Modular Stainless comes with a conditional lifetime warranty.

### Do:

- Clean your stainless steel product regularly according to the instructions and frequency below

### Do Not:

- Leave your product out in direct sunlight or in extreme heat with the protective plastic film still applied. This may cause the protective plastic film to “bake on” to the stainless steel surface and will not be covered under warranty
- Use any cleaning detergent or solution containing chlorine or corrosive substances. Corrosive chemicals (including hydrochloric acids or bleaches) will cause corrosion on any stainless steel products (regardless of the grade). Take great care when cleaning surfaces around benches, such as tiled floors and walls, as some acids will release chlorine gas which will settle on and discolour stainless steel surfaces. This will not be covered under warranty
- Use steel wool brushes or scourers as these will leave residues on the surface of the stainless steel which will cause stainless steel to corrode and/or stain. This will not be covered under warranty

## Inspection of Fastenings

Regularly inspect the Z Trolley for any signs of loosened fastenings. Fastenings can become loose over time due to movement of the trolley.

If any fastenings are loose, tighten/secure immediately (to improve durability, a drop of thread lock 263 can be added to the thread of the loose fastening).

## Cleaning Instructions and Frequency

### *Day to day cleaning*

Wiping down surfaces with warm soapy water and a soft cloth or brush daily should remove most stains or grease/grime. For more stubborn matter, we recommend a 3M Scotchbrite pad, trying your best to polish with the grain of the stainless steel. Once cleaned, ensure that you rinse the surface with clean water and wipe dry with a clean, soft cloth.

A solid daily cleaning regime will also ensure that your work surfaces remain “food safe”. It will also ensure that corrosive substances from the environment such as salt spray do not settle on the surface causing it to corrode.

### *Deep Cleaning*

Starting with a clean surface (refer to ‘Day to Day Cleaning’) apply a light protective coating of proprietary stainless steel polish or white oil with a soft paper towel or cloth.

### *Deep Cleaning Frequency*

#### **Mild Environment**

- Mild environments include rural areas away from the coast and industry. Stainless steel in these areas should only require a deep clean every 6 months

#### **Moderate Environment**

- Moderate environments include urban areas closer to industry but > 10km from the coast. Stainless steel in these areas require a deep clean every 3 months

#### **Harsh Environment**

- Harsh environments include urban areas close to industry and/or areas within 10km of the coast which are subject to high salt content in the air. Stainless steel in these areas require a deep clean every 1-2 months

### *More stubborn or Specific Stains*

#### **Tea and Coffee Stains**

- Wearing appropriate PPE, soak the affected area with hot water and baking powder. Rinse thoroughly with fresh water and dry

#### **Rust stains**

- Use a proprietary stainless cleaner such as citric/oxalic/nitric/phosphoric acid solution on the affected area. Ensure that you follow their safe handling/use instructions and then rinse thoroughly with fresh water and dry

#### **Limescale**

- Wearing appropriate PPE, soak the affected area with a 25% vinegar / hot water solution. Rinse thoroughly with fresh water and dry

#### **Paint**

- Wearing appropriate PPE, wipe the affected area with a soft cloth soaked with turpentine or paint remover. Rinse thoroughly with fresh water and dry