



## USE AND MAINTENANCE



# S1500 NP

## Gas Analyzer

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<b>1.0</b>	<b>IMPORTANT INFORMATION</b>	<b>07</b>
1.1	Information about this manual	07
1.2	Safety warnings	07
<b>2.0</b>	<b>SAFETY</b>	<b>08</b>
2.1	Safety check	08
2.2	Intended use of the product	08
2.3	Improper use of the product	08
2.4	Precautions for the usage of the Li-Ion battery package	08
<b>3.0</b>	<b>WORKING PRINCIPLE</b>	<b>09</b>
3.1	Working principle	09
3.2	Measuring sensors	09
<b>4.0</b>	<b>DESCRIPTION OF THE PRODUCT</b>	<b>10</b>
4.1	General Description of the Combustion Analyzer	10
4.2	General Characteristics of the Combustion Analyzer	10
4.3	Overview of Flue Gas Analyzer Components	13
4.3.1	Keypad	14
4.3.2	Display	14
4.3.3	Printer	15
4.3.4	B-Type USB connector	15
4.3.5	Serial connector (Mini Din 8 poli)	15
4.3.6	Pneumatic connector inputs / TC-K	15
<b>5.0</b>	<b>MAIN CONFIGURATIONS</b>	<b>16</b>
<b>6.0</b>	<b>TECHNICAL SPECIFICATIONS</b>	<b>17</b>
6.1	Technical specifications	17
6.2	Measurement and Accuracy Ranges	18
<b>7.0</b>	<b>USING THE FLUE GAS ANALYZER</b>	<b>19</b>
7.1	Preliminary operations	19
7.2	Warnings	19
7.3	Power supply of the Analyzer	20
7.3.1	Checking and replacing the batteries	20
7.3.2	Use with external power pack	20
7.4	QR code generation	20
7.5	Connection diagram	21
<b>8.0</b>	<b>POWER ON - OFF</b>	<b>22</b>
8.1	Starting the device	22
<b>9.0</b>	<b>FLUE GAS ANALYSIS</b>	<b>23</b>
9.1	Flue gas analysis	23
9.1.1	Switching on the instrument and auto-calibration	23

9.1.2	Inserting the probe in the stack	23
9.1.3	Simultaneous measurement of pressure, O <sub>2</sub> , pollutants	23
9.2	Flue gas analysis - Preliminary operations	25
9.3	Performing the Combustion Analysis - Manual mode	27
9.4	Performing the Combustion Analysis - Data logger mode	29
9.5	End of Analysis	31

## **10.0 CONFIGURATION** **33**

10.1	Configuration Menu	33
10.2	Configuration=>Analysis	34
10.2.1	Configuration=>Analysis=>Fuel	35
10.2.2	Configuration=>Analysis=>Condensation	36
10.2.3	Configuration=>Analysis=>O <sub>2</sub> reference	37
10.2.4	Configuration=>Analysis=>NO <sub>x</sub> /NO ratio	38
10.2.5	Configuration=>Analysis=>Measurement units	39
10.2.6	Configuration=>Analysis=>Autozero	40
10.2.7	Configuration=>Analysis=>Measures list	41
10.2.8	Configuration=>Analysis=>Air temperature	43
10.3	Configuration=>Instrument	44
10.3.1	Configuration=>Instrument=>Bluetooth	45
10.3.2	Configuration=>Instrument=>Time/Date	46
10.3.3	Configuration=>Instrument=>Brightness	47
10.3.4	Configuration=>Instrument=>Pump	48
10.3.5	Configuration=>Instrument=>CO dilutor	49
10.3.6	Configuration=>Instrument=>Micromanometer	50
10.4	Configuration=>Operator	51
10.5	Configuration=>Alarm	53
10.6	Configuration=>Information	55
10.6.1	Configuration=>Information=>Battery	56
10.6.2	Configuration=>Information=>Sensors	57
10.6.3	Configuration=>Information=>InfoService	58
10.6.4	Configuration=>Information=>Reminder	59
10.6.5	Configuration=>Information=>Probe	60
10.7	Configuration=>Diagnostic	61
10.7.1	Configuration=>Diagnostic=>Sensors	62
10.7.2	Configuration=>Diagnostic=>Gas probe	63
10.7.3	Configuration=>Diagnostic=>Hardware	64
10.7.4	Configuration=>Diagnostic=>Pump	65
10.7.5	Configuration=>Diagnostic=>On site calibration	66
10.8	Configuration=>Language	74
10.9	Configuration=>Restore	75

## **11.0 MEMORY** **76**

11.1	Memory Menu	76
11.1.1	Memory Organization	78
11.2	Memory Menu=>Save	79
11.3	Memory Menu=>Average	81
11.4	Memory Menu=>Select	82
11.4.1	Memory=>Recall	83
11.5	Memory=>Data logger	86
11.6	Memory=>Delete	87
11.6.1	Memory=>Delete=>Single	88



11.6.2	Memory=>Delete=>All	89
11.7	Memory=>Usage	90
<b>12.0</b>	<b>PRINT</b>	<b>91</b>
12.1	Print Menu	91
12.2	Print=>Report	92
12.3	Print=>Configuration	93
12.3.1	Print=>Printer=>Pairing	94
12.4	Print=>Printer	96
12.5	Print=>Header	97
12.6	Print=>Measures list	99
<b>13.0</b>	<b>MEASUREMENTS</b>	<b>101</b>
13.1	Measurements Menu	101
13.2	Measurements=>Draft	103
13.3	Measurements=>Smoke	104
13.4	Measurements=>Ambient CO	105
13.5	Measurements=>Temperature	106
13.6	Measurements=>Pressure	107
13.7	Measurements=>AUX measurements	108
13.8	Measurements=>Velocity	109
13.8.1	How to connect the Pitot tube to the instrument	110
13.8.2	Test execution	111
13.9	Measurements=>Power of burner	112
13.9.1	Testing in 'Manual' mode	113
13.9.2	Testing in 'Measure' mode (based on Flow rate)	114
13.9.3	Testing in 'Measure' mode (based on meter)	115
13.10	Measurements=>Ionization Current	117
13.11	Measurements=>Ventilation	118
<b>14.0</b>	<b>SENSORS</b>	<b>121</b>
14.1	Sensors arrangement	121
14.2	Sensor types and relevant positioning	121
14.3	Gas sensors life	122
14.4	Gas sensors life table	122
<b>15.0</b>	<b>MAINTENANCE</b>	<b>123</b>
15.1	Routine maintenance	123
15.2	Preventive maintenance	123
15.3	Replacing the gas sensors	124
15.4	Replacing the battery pack	128
<b>16.0</b>	<b>TROUBLESHOOTING</b>	<b>129</b>
16.1	Troubleshooting guide	129
<b>17.0</b>	<b>SPARE PARTS AND SERVICING</b>	<b>131</b>
17.1	Spare parts	131
17.2	Accessories	132
17.3	Service Centers	133

<b><u>ANNEX A - Data management with “SEITRON SMART ANALYSIS APP”</u></b>	<b><u>134</u></b>
<b><u>ANNEX B - Total example analysis report</u></b>	<b><u>136</u></b>
<b><u>ANNEX C - Coefficients of fuels and formulas</u></b>	<b><u>139</u></b>
<b><u>ANNEX D - Optional measurements list</u></b>	<b><u>140</u></b>
<b><u>WARRANTY CERTIFICATE</u></b>	<b><u>143</u></b>

## 1.1 Information about this manual

- This manual describes the operation and the characteristics and the maintenance of the Combustion Analyzer S1500 NP.
- Read this operation and maintenance manual before using the device. The operator must be familiar with the manual and follow the instructions carefully.
- This use and maintenance manual is *subject to change due to technical improvements - the manufacturer assumes no responsibility for any mistakes or misprints.*

## 1.2 Danger levels and other symbols

	<b>The magnets in the back of the instrument can damage credit cards, hard driver, mechanical watches, pacemakers, defibrillators and other devices proven sensitive to magnetic fields. It is recommended to keep the instrument at a distance of at least 25cm away from these devices.</b>
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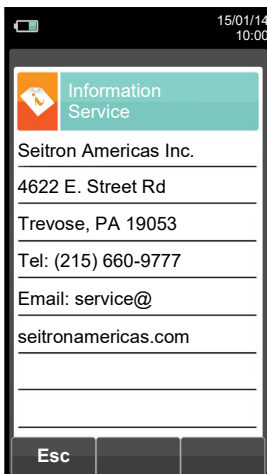
Symbol	Meaning	Comments
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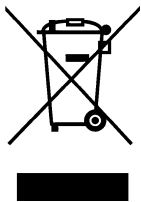
WARNING

**Read information carefully and prepare safety appropriate action!**

To prevent any danger from personnel or other goods. Disobey of this manual may cause danger to personnel, the plant or the environment and may lead to liability loss.



Information on LCD



Ensure correct disposal

Dispose of the battery pack at the end of its working life only at the dedicated collecting bin.

The customer takes care, at his own cost, that at the end of its working life the product is collected separately and it gets correctly recycled.



Keyboard with preformed keys with main control functions.

## 2.1 Safety check

- Use the product according to what is described in chapter "Intended purpose".
- During the instrument operation, comply with the current standards.
- Do not use the instrument if damaged on the outer cover, on the power supply plug or on the cables.
- Do not take measures on non-isolated components / voltage conductors.
- Keep the instrument away from solvents.
- For the maintenance of the instrument, strictly comply with what's described in this manual at the "Maintenance" chapter.
- All the interventions not specified in this manual, may be performed exclusively by Seitron Americas assistance centers. Otherwise, Seitron Americas declines every responsibility about the normal operation of the instrument and on the validity of the several homologations.

## 2.2 Intended purpose

**This chapter describes the areas of application for which the S1500 NP is intended.**

Using the S1500 NP in other application areas is on the risk of the operator and the manufacturer assumes no responsibility and liability for loss, damage or costs which could be a result. It is mandatory to read and pay attention to the operating/maintenance manual.

All products of the series S1500 NP are handheld measuring devices in professional flue gas analysis for:

- Small furnaces (burning oil, gas, wood, coal)
- Low-temperature and condensing boilers
- Gas heaters

Due to other configuration with electrochemical sensors it is possible to use the measuring instrument in following application area:

- Service engineers/mechanics of burner/boiler manufacturers
- Service industrial combustion plants

Additional functions of the measuring instrument:

Flue gas analysis according to BlmSchV or qA-mean value (selectable)

- Calculating of stack heat loss and efficiency
- CO and NO environment measurement
- Store Smoke value, calculating mean value
- Measuring differential pressure
- Draft measurement

## 2.3 Improper use of the product

The use of S1500 NP in application areas other than those specified in Section 2.1 "Intended use of the product" is to be considered at the operator's risk and the manufacturer assumes no responsibility for the loss damage or costs that may result. It is compulsory to read and pay attention to the instructions in this use and maintenance manual.

S1500 NP should not be used:

- For continuous measurements > 1h
- As safety alarm instrument

## 2.4 Precautions for the usage of the Li-Ion battery package

Pay attention while handling the battery package inside the instrument; a wrong or improper usage may lead to heavy physical injuries and/or damages:

- Do not create a short circuit: make sure that the terminals are not in contact with metal or other conductive materials during transportation or storage.
- Do not apply with inverted polarities.
- Do not make the batteries come in contact with liquid substances.
- Do not burn the batteries nor expose to temperature higher than 140 °F (60°C).
- Do not try to disassemble the battery.
- Do not cause collisions or pierce the batteries. Improper use can cause damages and internal short circuits not always externally visible. If the battery package has fallen or has been hit with an hard surface, regardless the external shell condition:
  - Stop operation;
  - Dispose of the battery in compliance with the disposal instructions;
- Do not use batteries with leaks or damages.
- Charge the batteries only inside the instrument.
- If a malfunction occurs or if over heating signs occur, immediately remove the battery package from the instrument. Warning: the battery may be hot.

## 3.0 WORKING PRINCIPLE

### 3.1 Working principle

The gas sample is taken in through the gas probe, by a diaphragm suction pump inside the instrument.

The measuring probe has a sliding cone that allows the probe to be inserted in holes with a diameter of 0.4 to 0.6 inches (11 mm to 16 mm) and to adjust the immersion depth: **the gas picking point must be roughly in the centre of the flue section.**

The sample gas to be analyzed shall reach the measurement sensors after being properly dehumidified and purified from the residual combustion products. To this purpose, a condensate trap is used, which consists of a transparent polycarbonate cylinder placed along the rubber hose of the sampling probe. Its purpose is to decrease the air speed so that the heavier fine dust particles can precipitate and the vapour in the combustion gases can condensate.

The condensate trap must be always kept in the vertical position in order to prevent condensate from touching the measurement sensors. This is also the reason why it is important to periodically drain the trap, anyhow at the end of each test.

A replaceable low-porosity line filter is placed after the condensate trap aimed at keeping the solid particles suspended in the gases. It is recommended to replace the filter whenever visibly dirty ([see chapter 9.7 End of Analysis](#)).

The gas is then analyzed in its components by electrochemical and infrared sensors.

The electrochemical cell guarantees high precision results in a time interval of up to about 60 minutes during which the instrument can be considered very stable. When measurement is going to take a long time, we suggest auto-zeroing the instrument again and flushing the inside of the pneumatic circuit for three minutes with clean air.

During the zero calibrating phase, the instrument aspirates clean air from the environment and detects the sensor drift from zero (20.95% for the O<sub>2</sub> cell), then compares them with the programmed values and compensates them. The pressure sensor autozero must, in all cases, be done manually prior to measuring pressure.

The values measured and calculated by the microprocessor are viewed on the LCD display which is backlit to ensure easy reading even when lighting is poor.

### 3.2 Measurement sensors

Oxygen (%O<sub>2</sub>) is measured with an electrochemical cell that acts like a battery which, over time, is apt to lose sensitivity.

The toxic gases (CO) are measured with electrochemical sensors that are not subject to natural deterioration being intrinsically lacking of oxidation processes.

The measurement sensors are electrochemical sensors made up of an anode, a cathode, and an electrolytic solution, which depends on the type of gas to be analysed. The gas penetrates the cell through a selective diffusion membrane and generates an electric current proportional to the absorbed gas. Such current is measured, digitalized, temperature-compensated, processed by the microprocessor, and displayed.

The gas shall not be at a pressure such to damage or destroy sensors.

The maximum estimated allowed pressure is  $\pm 100$  mbar gage.

The response times of the measurement sensors used in the analyser are:

O<sub>2</sub> = 20 sec. at 90% of the measured value

CO(H<sub>2</sub>) = 50 sec. at 90% of the measured value

It is therefore suggested to wait 5 minutes (anyway not less than 3 minutes) in order to get reliable analysis data.

If sensors of poison gases are submitted to concentrations higher than 50% of their measurement range for more than 10 minutes continuously, they can show up to  $\pm 2\%$  drift as well as a longer time to return to zero. In this case, before turning off the analyser, it is advisable to wait for the measured value be lower than 20ppm by in taking clean air. If there is an automatic calibration solenoid, the device performs an automatic cleaning cycle and it turns off when the sensors return to a value close to zero..

The CO sensor can be protected from high gas concentrations through the dilution function which allows for a wider measurement range of the sensor without overcharging the sensor itself.

The dilution function allows the CO sensor to always be efficient and ready to respond even in the case of very high concentrations of CO.

## 4.1 General Description of the Combustion Analyser

The design of the handheld combustion analyser "S1500 NP/S4500 NP" is clean and ergonomic with an extremely clear and user-friendly keypad.

"S1500 NP/S4500 NP" immediately suggests just how even the most sophisticated engineering can give life to an incredibly comfortable and easy to use work instrument.

Devised to analyse flue gases, monitor the pollutants emitted and measure environmental parameters, "S1500 NP/S4500 NP" uses two electrochemical sensors that provide the oxygen and carbon monoxide values.

Two external sensors measure the environmental parameters; it is also possible to measure flue draft and carbon black and, with the measuring range of up to 200mbar, system pressure and pressure in the combustion chamber can be measured and the pressure switches checked.

Intended for eleven main types of combustibles amongst which natural gas, LPG, diesel and fuel oil, it is also possible to insert into the memory of "S1500 NP/S4500 NP" another 16 combustibles of which the chemical composition is known. The functions of "S1500 NP/S4500 NP" include the storage and the average of the data acquired, plus the possibility of connecting the device to a computer to store to data via USB connection.

Its memory is able to store 1000 complete analyses and using the dedicated SW and mini-USB serial communication cable it is possible to download the data to a PC.

It also has a bright and wide (2,17 x 3,74 inches) TFT colour display that has an excellent readability also thanks to the zoom function and the backlight.

Another characteristic that distinguishes it from other similar products in the market is the fact the power supply that comes with the product can carry out the dual function of battery charger and power supply for the instrument which means the user can carry out analyses even if the batteries are completely flat.

Another important function is the possibility of carrying out an autozero cycle with the probe inside the stack, exploiting a sophisticated flow deviation system.

As for maintenance, it is useful to know that the sensors can be replaced by the user himself without having to send the device to a service centre because the sensors are pre-calibrated; it will however be necessary to get the device calibrated at least once a year.

Also:

- **Operator interface:** user-friendly - so much so that it can be used without the instruction manual.
- **Wide and bright TFT colour display:** great readability thanks to the Zoom function and to an efficient backlight.
- **Single "Li-Ion" battery package:** rechargeable for powering the instrument and the printer, indicating the charge level and is accessible from outside.
- **Pneumatic input connectors (gas and pressure/draft) staying inside the profile of the instrument:** for greater resistance to knocks.
- **Precalibrated sensors, directly replaceable by the user.**

## 4.2 General features of the Flue Gas Analyzer

The portable analyzer S1500 NP has been carefully designed in accordance with regulatory requirements and the specific needs of the customers.

The device contains a single board with all the basic operating circuits, pre-calibrated measuring sensors, a gas extraction pump, a solenoid valve, a dilution pump, a membrane keyboard, a TFT backlit graphic display and a high-capacity "Li-Ion" rechargeable battery pack. The two halves of the casing are securely fastened together with seven screws on the back of the device.

The pneumatic circuit and the measuring sensors with electronic module are positioned in the back of the casing and they are accessible, for rapid maintenance and replacement, by removing the magnet cover in the lower part of the device. On the bottom part of the analyzer are the pneumatic connectors for gas sampling and for the measurement of the pressure/draft: the T1 connector to connect the gas probe thermocouple plug and the T2 connector to connect the combustion air probe thermocouple plug. On the right side of the device are the B-type USB connector for the connection of the external power source or of the PC and the 8-pole mini DIN connector for the serial interface or for an external probe (optional).

The user interface includes a TFT graphic display with back light always active and a membrane keyboard. The menu screens and all the operator messages can be set in the desired language.

The use of the analyzer is simplified by the symbol keys with direct access to the most important functions. Navigation through the various menu screens is easy and intuitive.

### Gas extraction pump

The sample pump located inside the instrument is a DC-motor-driven diaphragm pump, powered by the instrument, and is such as to obtain optimal flow of the sampled gas being analysed; an internal sensor that measures the flow allows to:

- Keep the flow rate of the pump constant
- Check the efficiency of the pump
- Check the degree of clogging of the filters

## Simultaneous measurement of pressures, O<sub>2</sub>, pollutants

The instrument, to obtain boiler's perfect combustion parameters, allows to measure simultaneously the input and output pressure of the gas valve, the level of O<sub>2</sub>, the levels of pollutants and all the calculated parameters needed to obtain the correct value of yield.

[See section 9.1.3.](#)

## Measurement sensors

The instrument uses precalibrated gas sensors of the long-lasting FLEX-Sensor series for measuring oxygen (O<sub>2</sub>) and carbon monoxide CO (compensated in hydrogen H<sub>2</sub>). An automatic internal device dilutes the concentration of CO when the instrument measures high concentrations. The diluting system also allows the CO sensor measuring range to be extended up to 100.000 ppm (for full scale 8,000ppm sensor). The valve for the optional automatic fast autozero lets the operator turn the instrument on with the probe inserted in the flue. Up to 4 alarms can be programmed with visual and acoustic warning for the same number of measuring parameters.

The measuring sensors are the electrochemical type.

The instrument must be calibrated once a year by an authorised laboratory to issue calibration certificates. When the sensors are flat they can be replaced easily by the user without having to send the instrument away and without complicated calibration procedures requiring sample mixtures as they are supplied already calibrated.

Seitron Americas does, however, certify measurement accuracy only when a calibration certificate has been issued by its own laboratory or by an authorised laboratory.

## Pressure sensor

The device is internally provided with a piezoresistive differential pressure sensor to measure the draft (negative pressure) of the stack for the tightness test of the piping and possible for other measurements (gas pressure in the network, loss of pressure through filters, etc.).

## Fuel types

The device is provided with the technical data of the most common types of fuels stored in its memory. By using the PC configuration program, available as an optional, it is possible to add combustibles and their coefficients in order to define up to a maximum of 16 combustibles, other than the default ones.

For more details see [Annex C](#).

## Smoke measurements

It is possible to enter the smoke values measured according to the Bacharach scale. The instrument will calculate the average and print the results in the analysis report.

An external pump, available as an optional, must be used to effect this measurement.

## Measuring ambient CO

Probe for monitoring the concentration of CO and checking safe conditions in the boiler room.

## Calibration certificate

The device comes with a calibration certificate compliant with standard ISO/IEC 17025.

## Electromagnetic compatibility

The instrument was designed to comply with Council Directive 2014/30/EC governing electromagnetic compatibility. Seitron Americas' declaration of conformity may be found in Annex E.

## PC Connection

With the provided USB cable or in Bluetooth (optional) mode it is possible to connect the instrument to a personal computer with Microsoft Windows 7 or later operative system, after installing the appropriate software **SEITRON SMART ANALYSIS**, provided with the instrument.

## Bluetooth® connection (if the instrument version provides it)

The S1500 NP analyzer is internally equipped with a Bluetooth® module, which allows the communication with the following remote devices:

- Bluetooth® printer
- Smartphone or tablet of latest generation on which the **Google Android v.4.1** (Jelly Bean) or latter operative system is installed, after installing the proper **SEITRON SMART ANALYSIS APP** available on **Google Play store**.
- PC with Microsoft Windows 7 or later operative system and Bluetooth® connection after installing the proper software **SmartFlue** provided with the instrument.

The maximum transmission range in open field is 100 meters, with the condition that the connected device has a Bluetooth® class 1 connection.

This solution allows superior operator freedom of movement, who is not directly connected to the instrument for acquisition and analysis operations, with remarkable advantages for many applications.

## Available Software and applications

### GAS

PC Software is provided with the instrument, with the following features:

- Displays the label data of the instrument.
- Configures the instrument.
- Remotely displays the real-time analysis coming from the portable analyzer and to save the acquired data.
- Displays and/or exports (in csv format, which can be opened with excel, and/or pdf) or delete the stored analyses.

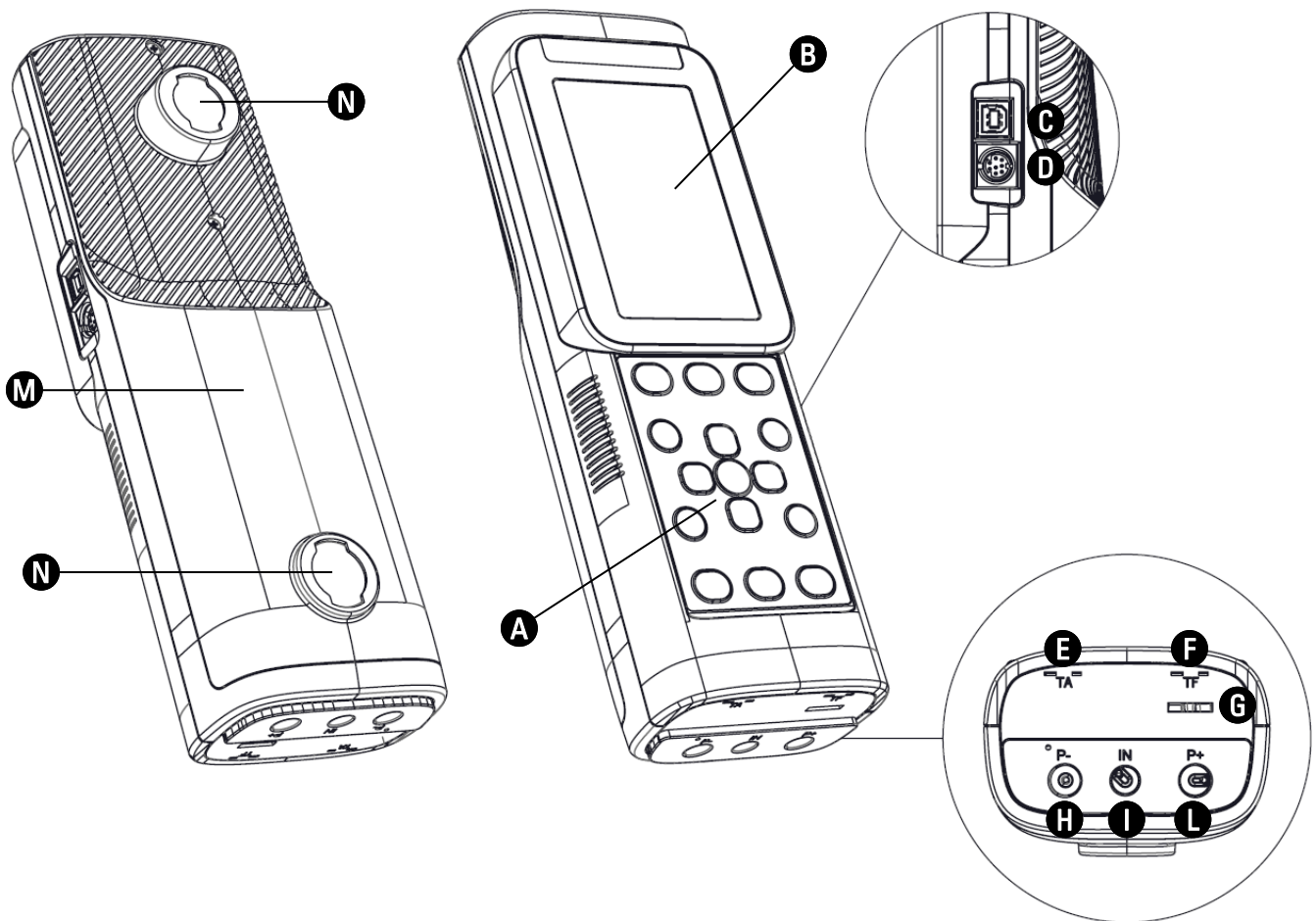
### Seitron Analysis App

This APP for devices provided with **Google Android v.4.1 and later** operative system, allows to remotely show the real-time analysis coming from the portable analyzer and to save the acquired data.

The app also allows to scan the QR code generated by the instrument to download the data of the analyses and/or of the performed measures.



### 4.3 Overview of Flue Gas Analyser Components



#### LEGEND

- A** Keypad
- B** Display
- C** B-type USB connector to connect the device to the power source or to a PC
- D** Serial cable connector for connection with accessory probes
- E** TA - Tc-K female connector to connect combustion air temperature probe
- F** TF - Tc-K female connector to connect gas probe
- G** Gas output
- H** P connector- (negative input to measure draft)
- I** IN connector (gas exhaust probe input by means of a complete condensate separator unit)
- L** P+ connector (positive input to measure differential pressure)
- M** Lid to access the battery / sensors compartment
- N** Magnets

### 4.3.1 Keypad

Adhesive polyester keypad with preformed keys featuring main control functions:

KEYS	FUNCTION
	Activates the context keys shown on the display
	Turns the device On/Off
	Exits the current screen
	Select and/or Modify
	Confirm settings
	Access to the Memory menu

KEYS	FUNCTION
	Access to the Printing menu
	Access to the Configuration menu
	Performs the analysis of the combustion
	Access to the Measurements menu
	Backlight turn-off.
	QR code generation.

### 4.3.2 Display

25/09/18 10:00 — Date, time and battery status.

Combustion analysis — Selected menu.

Text 01  
Text 02  
Text 03  
Text 04  
Text 05  
Text 06  
Text 07

O<sub>2</sub> % 4.2  
CO<sub>2</sub> % 9.3  
Excess air 1.25  
T flue °C 190.1  
T air °C 15.4  
ΔT °C 74.7  
Excess air % 8.6  
Es % 91.4

Parameters relative to the selected menu.




◀ OK ▶ — Context keys. In the various menus the functions vary depending on the type of operation being carried out.

TFT 272 x 480 pixel backlit colour display with 21 characters available and 8 lines. Allows the user to view the measured parameters in the most comfortable format; a Zoom function displays the measured values in magnified form.

**CAUTION:**

If the instrument is exposed to extremely high or extremely low temperatures, the quality of the display may be temporarily impaired. Display appearance may be improved by acting on the contrast key.

### Backlight

The backlight can be turned off with the simultaneous pressure on keys  + . The backlight is turned on when any key is pressed, except '' key.


### 4.3.3 Printer

Thermal on thermal polyester or thermal paper. Thermal polyester cannot be altered and it is resistant to light, to temperature, to humidity and to water.


The print menu is accessed by pressing the relative key and, besides enabling read-out printing, the menu also allows you to modify print settings and to advance the paper manually so as to facilitate paper roll replacement.

### 4.3.4 B-Type USB connector

Connector to connect the device to a personal computer or to the battery charger.

The device comes with a feeder with output 5V $\overline{---}$ , 2A to charge the internal batteries. In  ([section 4.3](#)) you can see the socket to connect the battery charger to the device. Once it has started charging, the display turns on and the charging state is displayed.

### 4.3.5 Serial connector (Mini Din 8-pole)

In  ([section 4.3](#)) we find the socket of the serial cable for connecting the instrument to an external probe, for example, to the draft gauge (optional), or to the ionisation current probe (optional).

### 4.3.6 Pneumatic connector inputs / TC-K

Pneumatic connector "A": input for the gas sampling probe connection with the condensation separating and anti-dust filter assembly.

Pneumatic connector "P-": negative input (P-) to be used in case of differential pressure measurements together with P+ input.

Pneumatic connector "P+": positive input (P+) to be used to measure the pressure in general. It must be connected to the second branch of the gas sampling probe in order to measure the draft and analyze combustion at the same time.

**WARNING: the inputs "P+" and "P-" are respectively the positive and the negative inputs of the internal differential pressure sensor, therefore they are used simultaneously to measure the differential pressure.**

Female connector TC-K "T1": input for the connection of the male TC-K connector of the gas sampling probe.

Female connector TC-K "T2": input for the connection of the male TC-K connector of the combustion air temperature probe.

# 5.0 MAIN CONFIGURATIONS

	S1500-NP
O2 SENSOR	✓
CO+H2 SENSOR	✓
NOT EXPANDABLE	✓
AUTOMATIC AUTOZERO	✓
CO DILUTION	✓
BLUETOOTH	✓
CALIBRATION CERTIFICATE	✓
QUICK GUIDE	✓
GAS SAMPLE PROBE 300mm (12") + 10' Dual Hose	✓
OUTDOOR PRIMARY AIR TEMPERATURE FOR CONDENSING CALCULATIONS	OPTION
CONDENSATE TRAP	✓
PRESSURE MEASURING KIT	✓
DIFFERENTIAL PRESSURE MANOMETER	✓
BATTERY CHARGER	✓
USB CABLE	✓
PC SOFTWARE	✓
HARD CASE	✓

## 6.1 Technical Specifications

Autozero:	Automatic autozero cycle.
Dilution:	Expansion system of the CO sensor measuring range up to 100.000ppm (10.00%) programmable as a simple protection of the CO sensor with triggering threshold programmable by the user. Preset triggering threshold at 1500 ppm.
Gas measurement sensors:	O2 and CO+H2.
Self-diagnosis:	All the functions and internal functions are checked and anomalies signaled.
Temperature measurement:	Double K thermocouple input with mini connector (ASTM E 1684-96 ) to measure differential temperature (supply and return)
Measurement of ambient temp.:	Via internal sensor or T2 thermocouple input with remote probe.
Type of combustible:	12 predefined by the factory and 16 that can be programmed by the user.
Power:	Li-Ion battery pack with internal protection circuit.
Battery charger:	External 5Vdc 2A battery charger with female A-type USB connector + connection to the device with the same serial communication cable supplied.
Charging time:	5 hours to charge from 0% to 90% (6 hours for 100%). The device can also be charged by connecting it to the PC, the device must be turned off, the charging time depends on the output current from the PC and may be more than 12 hours.
Instrument working time:	12 hours of non-stop operation.
Internal data memory:	1000 complete data analyses, time and name of the customer can be stored.
User data:	8 programmable user names.
Print-out heading:	4 lines x 24 characters, customizable by the user.
Display:	Graphic 272 x 480 pixels, backlit, color TFT 4.3".
Communication port:	USB with B-type connector
Bluetooth (where provided):	Class 1 / Communication distance: <100 meters (in open range).
Line filter:	With replaceable cartridge, 99% efficient with 20um particles.
Suction pump:	1.0 l/min heads at the flue up to 135mbar.
Measurement of flow:	Internal sensor to measure the flow of the pump.
Condensate trap:	Outside the instrument.
Carbon black:	Using an external hand pump; it is possible to enter and print the smoke index.
Leak test:	Gas pipes tested for leaks with separate printout of the result, by means of the attachment AACKT02 with automatic calculation of pipe volume.
Condensing boiler efficiency:	Automatic recognition of the condensing boiler, with calculation and printout of efficiency (>100%) on the LHV (Lower Heating Value).
Environmental gases:	Measurement and separate printout of the ambient CO values.
Draft test:	By using the internal sensor connected to the port P-, resolution 0,1 Pa , accuracy 0,5 Pa.
Operating temperature range:	23°F to 113°F (-5°C to +45°C)
Storage temperature range:	-4°F to 122°F (-20°C to +50°C)
Operating humidity range:	20% to 80% RH
Protection grade:	IP42
Air pressure:	Atmospheric
Outer dimensions:	Analyzer: 3.6" x 10.7" x 2.6" (W x H x D) (9,2 x 27,1 x 6,6 cm) Case: 19.7" x 15.3" x 5.1" (W x H x D) (50 x 39 x 13 cm)
Weight:	Analyzer: ~ 2 lbs (0.9 Kg)

## 6.2 Measurement and Accuracy Ranges

MEASUREMENT	SENSOR	RANGE	RESOLUTION	ACCURACY	
O <sub>2</sub>	Electrochemical sensor	0 .. 25.0% vol	0.1% vol	±0.2% vol	
CO with H <sub>2</sub> compensation	Electrochemical sensor	0 .. 8000 ppm	1 ppm	±10 ppm	0 .. 200 ppm
				±5% measured value	201 .. 2000 ppm
diluted	Electrochemical sensor	10.00% vol	0.01% vol	±20% measured value	
CO Low range with H <sub>2</sub> compensation	Electrochemical sensor	0 .. 1000 ppm	0.1 ppm	±2 ppm	0 .. 40.0 ppm
				±5% measured value	40.1 .. 1000.0 ppm
diluted	Electrochemical sensor	100000 ppm	10 ppm	±20% measured value	
CO	Electrochemical sensor	0 .. 20000 ppm	1 ppm	±100 ppm	0 .. 2000 ppm
				±5% measured value	2001 .. 4000 ppm
diluted	Electrochemical sensor	25% vol	0.01% vol	±20% measured value	
CO	Electrochemical sensor	0 .. 10.00% vol	0.01% vol	±0.1% vol	0 .. 2.00 %
				±5% measured value	2.01 .. 10.00 %
CO high immunity H <sub>2</sub>	Electrochemical sensor	0 .. 8000 ppm	1 ppm	±20 ppm	0 .. 400 ppm
				±5% measured value	401 .. 4000 ppm
diluted	Electrochemical sensor	100000 ppm	10 ppm	±20% measured value	
NO	Electrochemical sensor	0 .. 5000 ppm	1 ppm	±5 ppm	0 .. 100 ppm
				±5% measured value	101 .. 5000 ppm
NO Low range	Electrochemical sensor	0 .. 500 ppm	0.1 ppm	±2 ppm ±5% measured value	0 .. 40.0 ppm 40.1 .. 500.0 ppm
NO <sub>x</sub>	Calculated				
SO <sub>2</sub>	Electrochemical sensor	0 .. 5000 ppm	1 ppm	±5 ppm	0 .. 100 ppm
				±5% measured value	101 .. 5000 ppm
SO <sub>2</sub> Low range	Electrochemical sensor	0 .. 500 ppm	0.1 ppm	±2 ppm ±5% measured value	0 .. 40.0 ppm 40.1 .. 500.0 ppm
NO <sub>2</sub>	Electrochemical sensor	0 .. 1000 ppm	1 ppm	±5 ppm	0 .. 100 ppm
				±5% measured value	101 .. 1000 ppm
NO <sub>2</sub> Low range	Electrochemical sensor	0 .. 500 ppm	0.1 ppm	±2 ppm ±5% measured value	0 .. 40.0 ppm 40.1 .. 500.0 ppm
C <sub>x</sub> H <sub>y</sub>	Pellistor sensor	0 .. 5.00% vol	0.01% vol	±0.25% vol	
CO <sub>2</sub>	Calculated	0 .. 99.9% vol	0.1% vol		
CO <sub>2</sub>	NDIR sensor	0 .. 20.0% vol	0.1% vol	±0.3% vol	0.00 .. 6.00 %
				±5% measured value	6.01 .. 20.0 %
PI* (CO/CO <sub>2</sub> ratio)	Calculated		0.01%		
Air temperature	TcK sensor	-20.0 .. 1250.0 °C	0.1 °C	±0.5 °C	0 .. 100 °C
				±0.5% measured value	101 .. 1250 °C
Flue gas temperature	TcK sensor	-20.0 .. 1250.0 °C	0.1 °C	±0.5 °C	0 .. 100 °C
				±0.5% measured value	101 .. 1250 °C
Pressure	Piezoelectric sensor	-250.0 .. 250.0 Pa	0.1 Pa	±0,5 Pa	-10.0 .. +10.0 Pa
				±2 Pa	+10.1 .. +250.0 Pa
diluted	Piezoelectric sensor	100000 Pa	10 Pa	±2 Pa	-10.1 .. -250.0 Pa
Pressure (draft & differential)	Piezoelectric sensor	-10.00 .. 200.00 hPa	0.01hPa	±1% measured value	-2.01 .. -10.00 hPa
				±0.02 hPa	- 2.00 .. +2.00 hPa
diluted	Piezoelectric sensor	100000 hPa	10 hPa	±1% measured value	+2.01 .. +200.00 hPa
Differential temperature	Calculated	0 .. 1250.0 °C	0.1 °C		
Air index	Calculated	0.00 .. 9.50	0.01		
Excess air	Calculated	0 .. 850 %	1 %		
Stack loss	Calculated	0.0 .. 100.0 %	0.1 %		
Efficiency	Calculated	0.0 .. 100.0 %	0.1 %		
Efficiency (condensing)	Calculated	0.0 .. 120.0 %	0.1 %		
Smoke index	External instrument	0 .. 9			

\* The Poison Index ratio (P.I.) is a reliable indicator of a boiler or burner good operation. It only takes a simple flue gas test to determine whether or not a service is needed to fix the system.

## 7.1 Preliminary operations

Remove the instrument from its packing and check it for damage. Make sure that the content corresponds to the items ordered.

If signs of tampering or damage are noticed, notify the SEITRON AMERICAS service center or agent immediately and keep the original packing. A label at the rear of the analyzer bears the serial number.

This serial number should always be stated when requesting technical assistance, spare parts or clarification on the product or its use.

SEITRON AMERICAS maintains an updated database for each and every instrument.

Before using for the first time we recommend you charge the batteries completely.

## 7.2 WARNING

- Use the instrument with an ambient temperature between 23° and 113°F (-5° and +45°C).



**IF THE INSTRUMENT HAS BEEN KEPT AT VERY LOW TEMPERATURES (BELOW OPERATING TEMPERATURES) WE SUGGEST WAITING A WHILE (1 HOUR) BEFORE SWITCHING IT ON TO HELP THE SYSTEM'S THERMAL BALANCE AND TO PREVENT CONDENSATE FORMING IN THE PNEUMATIC CIRCUIT.**

- When it has finished being used, before turning the instrument off remove the probe and let it aspirate ambient clean air for at least 30 seconds to purge the pneumatic path from all traces of gas.
- Do not use the instrument if the filters are clogged or damp.
- Before putting the measuring probe back in its case after use, make sure it has cooled down enough and there is no condensate in the tube.  
It might be necessary to periodically disconnect the filter and the condensate separator and blow compressed air inside the tube to eliminate all residues.
- Remember to have the instrument checked and calibrated once a year in order to comply with the existing standards.



**IF ENABLED BY FACTORY OR THE ASSISTANCE CENTER, FROM 30 DAYS PRIOR TO THE CALIBRATION TO EXPIRE, THE DISPLAY WILL SHOW A MESSAGE TO REMIND THE USER THAT THE INSTRUMENT HAS TO BE SENT TO THE ASSISTANCE CENTER.**

Example:

CONTEXT KEY	FUNCTION
F1	Displays the information about the assistance center.
F2	Ignores temporarily the message. Next time the instrument will be turned on, the remainder will be displayed again.
F3	Ignores permanently the message.

### 7.3 Analyser power supply

The instrument contains a high-capacity Li-Ion rechargeable battery. The battery feeds the instrument and any other probes or remote devices that may be connected. The instrument runs for approximately 18 hours. Should the battery be too low to effect the necessary measurements, the instrument can be hooked up to the mains via the power pack provided, allowing operations (and analysis) to proceed. The battery will be recharged whilst the instrument is being used. The battery charging cycle takes up to 3 hours for a complete charge and finishes automatically.

**If the instrument is not going to be used for a long time (e.g. summer) it is advised to store it after a complete charging cycle; furthermore, perform a complete charging cycle once every 4 months.**

#### 7.3.1 Checking and replacing the batteries

The state of the internal battery can be displayed during the auto-calibration of the device and possibly later via the information menu. In the menu, the remaining battery power is displayed.

If battery charge appears to be low, let it discharge completely and then carry out a full 100% charge cycle by connecting the instrument to the power pack for 3 hours.

If the problem persists, replace the battery pack with a SEITRON AMERICAS original or contact the SERVICE CENTRE to carry out the necessary repairs.

The average life of the battery pack is 500 charging/discharging cycles. To exploit this characteristic to the full it is advisable to always use the instrument powered by the internal batteries and to charge it only when it gives the battery flat message.



**THE INSTRUMENT IS SHIPPED WITH A BATTERY LEVEL LOWER THAN 30% AS REQUIRED BY CURRENT AIR TRANSPORTATION STANDARDS. BEFORE USE PERFORM A COMPLETE CHARGING CYCLE OF 8 HOURS.**

**IT IS ADVISABLE TO CHARGE THE BATTERY AT AN AMBIENT TEMPERATURE RANGING BETWEEN 10°C AND 30°C.**

The instrument can be left in stock for a period of time depending on the charging level of the battery; below there is a table showing the correlation between stock time and charging level.

BATTERY LEVEL	STOCK TIME
100%	110 days
75%	80 days
50%	45 days
25%	30 days

#### 7.3.2 Use with external power pack

The instrument can work with the batteries fully discharged by connecting the external power pack provided.





**THE POWER SUPPLY/BATTERY CHARGER IS A SWITCHING TYPE ONE. THE APPLICABLE INPUT VOLTAGE RANGES BETWEEN 90Vac AND 264Vac. INPUT FREQUENCY: 50-60Hz.**

**THE LOW VOLTAGE OUTPUT IS 5 VOLT WITH AN OUTPUT CURRENT GREATER THAN 1.5A.**

**LOW VOLTAGE POWER CONNECTOR: A-TYPE USB CONNECTOR + CONNECTION CABLE WITH B-TYPE PLUG.**

### 7.4 QR code generation

By pushing at the same time the buttons  + , the instrument generates and shows on the display a QR code to download the data of the performed measures, after installing the **Seitron Smart Analysis** app downloadable from the AppStore or Google Play Store.

#### Minimum requirements for installing the Seitron Smart Analysis App

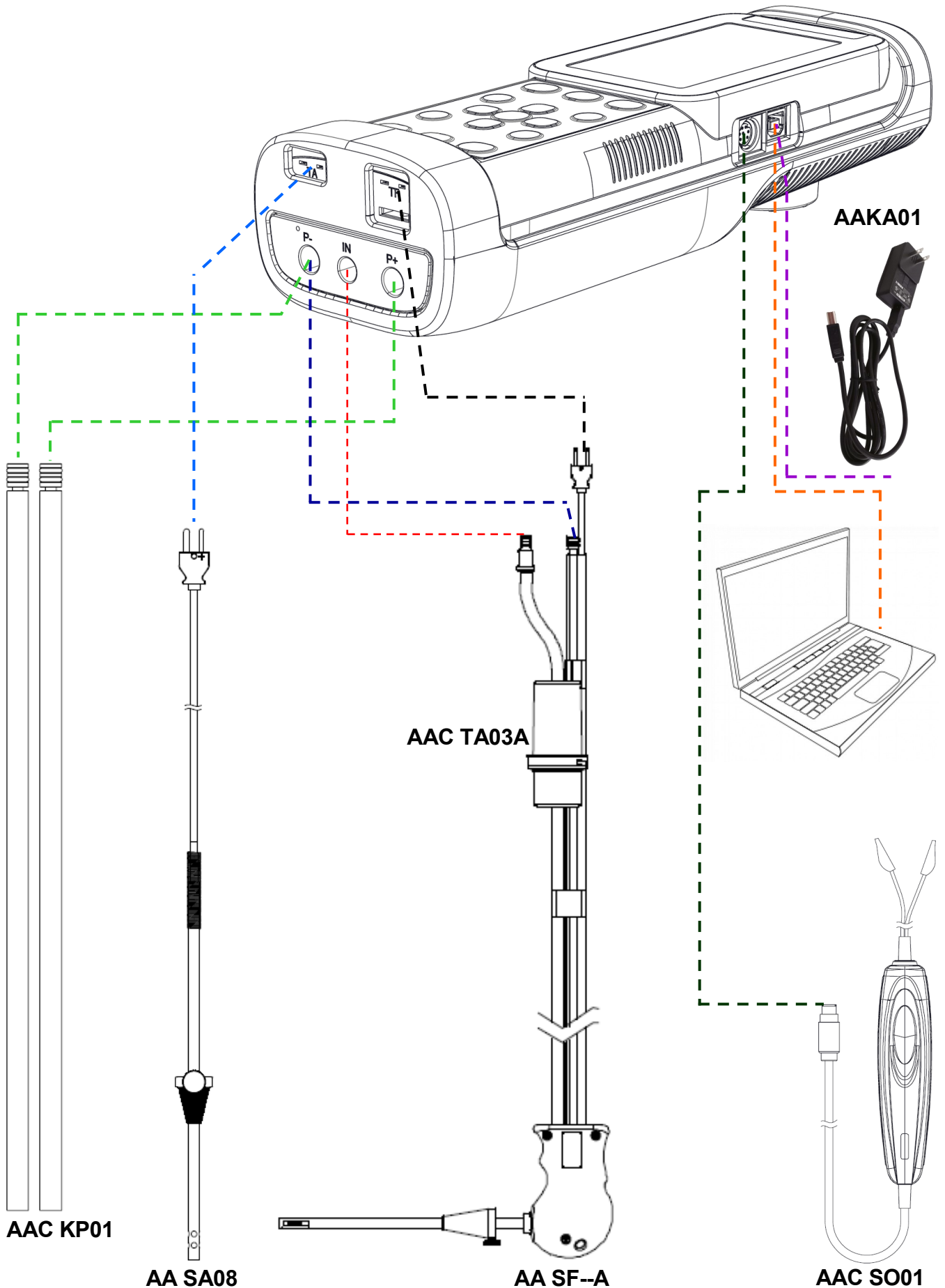
Operative systems: Android from version 4.1  
Apple (iOS)



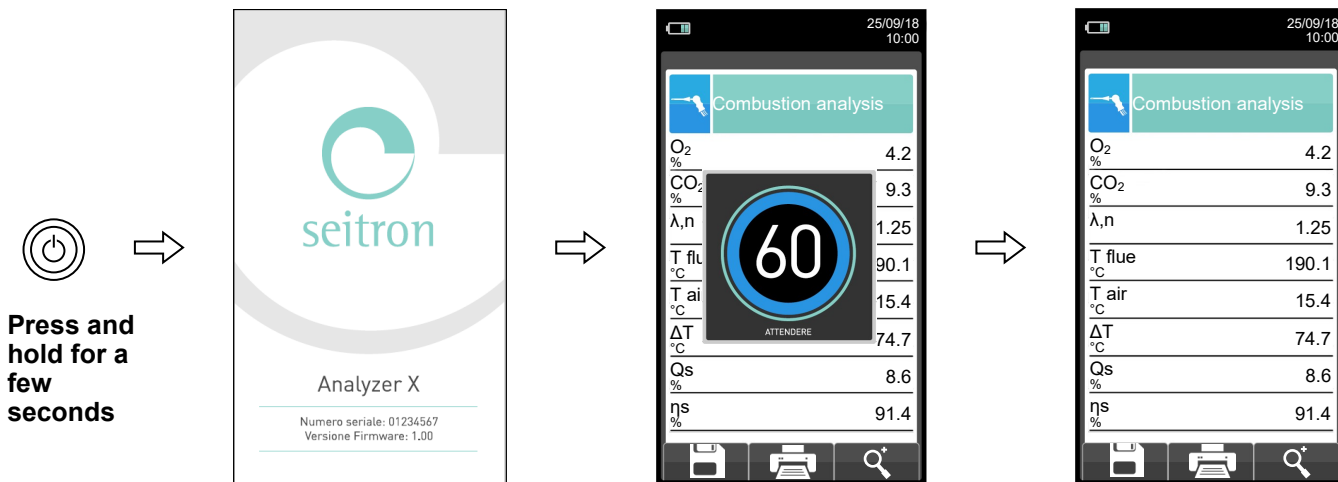
**THE INSTRUMENT GENERATES THE QR CODE ONLY WHEN THE INTERACTIVE FUNCTION “” IS DISPLAYED ON SCREEN.**



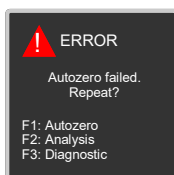
## 7.5 Connection diagram



## 8.1 Starting the device



During autozero, you can only use the menus that do not require autozero.



This error message is displayed if the autozero of the device is not carried out.

KEY	FUNCTION
	Activate the context keys shown on the display.
	Goes through the measurements available.
	Activates the context key located in the left side of the display.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
	Repeats autozero (is shown in the case of an error).
	The device will suspend autozero and display the screen "Combustion Analysis"; it is possible to carry out the analysis of combustion (displayed in the case of an error).
	The device displays the screen "Sensor Diagnostics" (displayed in the case of an error).
	Save analysis.
	Print the test ticket according to the settings.
	Zoom. By pressing this interactive key repeatedly, the device displays the following sequence: AAA → <b>AAA</b> → <b>AAA</b> → AAA

## 9.1 FLUE GAS ANALYSIS



To perform complete flue gas analysis, follow the instructions below.



**SOME IMPORTANT WARNINGS TO CONSIDER DURING THE COMBUSTION ANALYSIS ARE LISTED BELOW:**

**FOR A CORRECT ANALYSIS NO AIR MUST FLOW INTO THE PIPE FROM OUTSIDE DUE TO A BAD TIGHTENING OF THE CONE OR A LEAK IN THE PIPELINE.**


**THE GAS PIPE MUST BE CHECKED IN ORDER TO AVOID ANY LEAKAGES OR OBSTRUCTIONS ALONG THE PATH.**

**THE CONNECTORS OF THE GAS SAMPLING PROBE AND OF THE CONDENSATE FILTER MUST BE WELL CONNECTED TO THE INSTRUMENT.**

**KEEP THE CONDENSATE TRAP IN THE VERTICAL POSITION DURING THE ANALYSIS; A WRONG POSITIONING MAY CAUSE CONDENSATE INFILTRATIONS IN THE INSTRUMENT AND THUS DAMAGE THE SENSORS.**

**DO NOT PERFORM ANY MEASUREMENT WHEN THE FILTER IS REMOVED OR DIRTY IN ORDER TO AVOID ANY RISK OF IRREVERSIBLE DAMAGES ON SENSORS.**

### 9.1.1 Switching on the instrument and auto-calibration

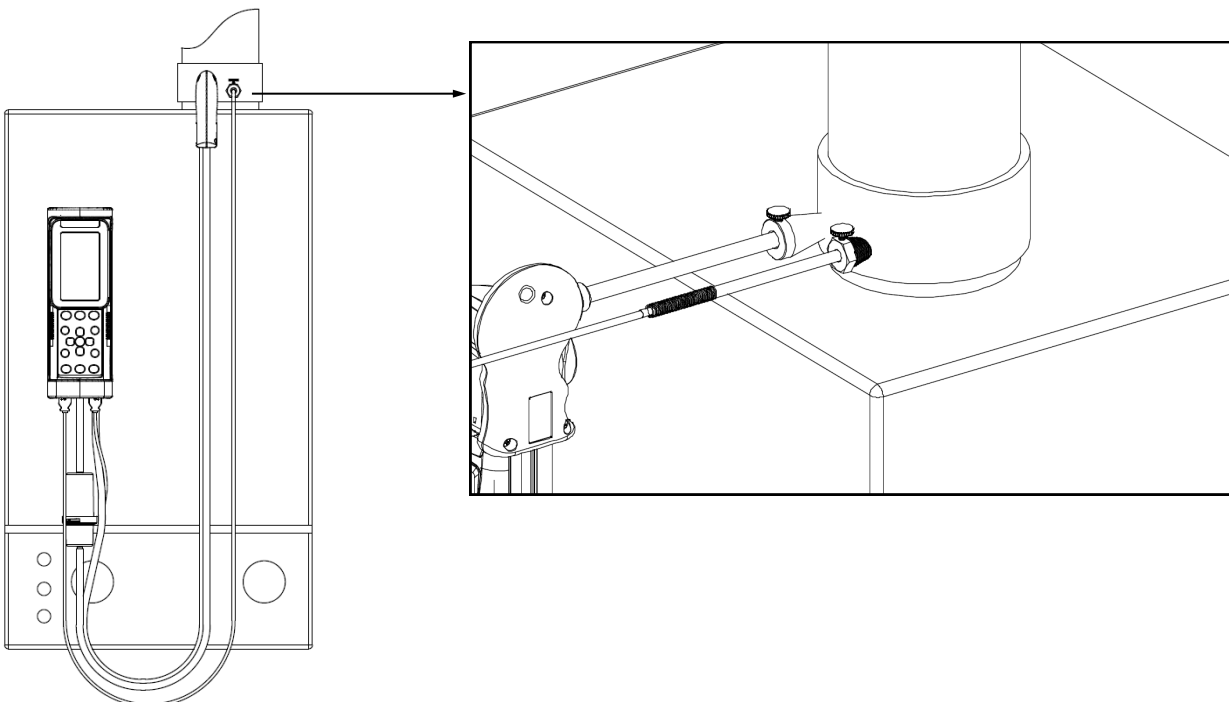
Press the  key to switch on the instrument - an introductory screen will appear. After a couple of moments the instrument will zero itself and will state that the sample probe should not be inserted in the stack.

In case the instrument is equipped with the electro valve for automatic auto-zeroing, it will ask for the insertion of the gas probe in the stack. On the other hand if the instrument has not the electro valve, it will require not to insert the gas probe in the stack.

In the latter it is important that the sample probe is not inside the stack since, during auto-calibration, the instrument draws fresh air from the environment and detects the zero value of the O<sub>2</sub> and CO sensors, the details of which are then memorised and used for reference during the analysis. It is equally important that this phase is performed in a fresh-air environment.

The pressure sensor is also zeroed during auto-calibration.

### 9.1.2 Inserting the probe inside the stack



When the autozero is over, the instrument automatically shows the analysis screen (on the version without the electro valve for the automatic autozero, the instrument gives the indication to insert the smoke probe in the stack previously connected to the appropriate input of the instrument).



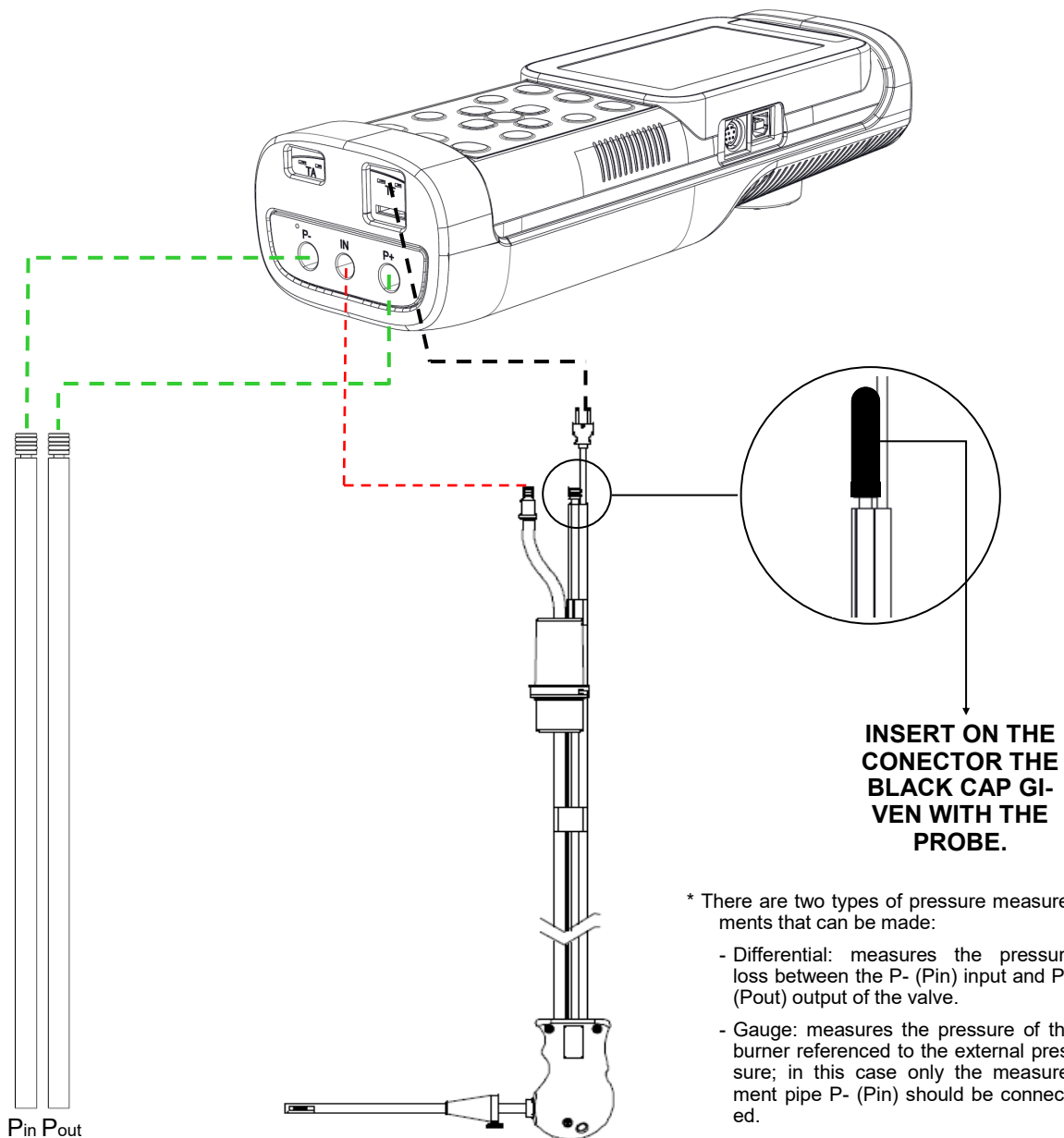
In order for the probe to be inserted at the right point within the stack, its distance from the boiler has to be twice the diameter of the stack pipe itself or, if this is not possible, must comply with the boiler manufacturer's instructions.

In order to position the probe correctly, a reliable support must be provided by drilling a 0.5" / 0.6" (13 / 16 mm) hole in the manifold (unless already present) and screwing in the positioning cone provided with the probe - in this way no air is drawn from the outside during sampling.

The screw on the cone allows the probe to be stopped at the right measuring depth - this usually corresponds to the center of the exhaust pipe. For greater positioning accuracy, the user may insert the probe gradually into the pipe until the highest temperature is read. The exhaust pipe must be inspected before carrying out the test, so as to ensure that no constrictions or losses are present in the piping or stack.

### 9.1.3 Simultaneous measurement of pressure, O<sub>2</sub>, pollutants

In order to measure simultaneously pressure, O<sub>2</sub> and pollutants levels as well as all the others calculated parameters necessary to obtain the correct performance value, connect the instrument as follows:



\* There are two types of pressure measurements that can be made:

- Differential: measures the pressure loss between the P- (Pin) input and P+ (Pout) output of the valve.
- Gauge: measures the pressure of the burner referenced to the external pressure; in this case only the measurement pipe P- (Pin) should be connected.

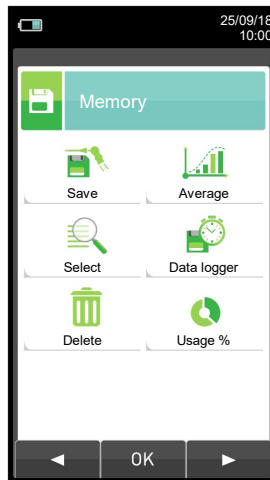
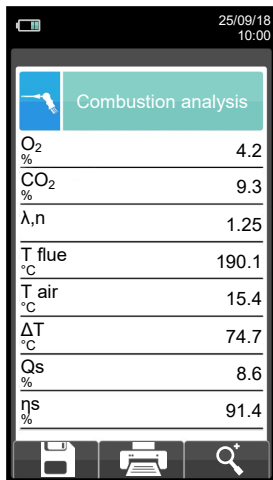
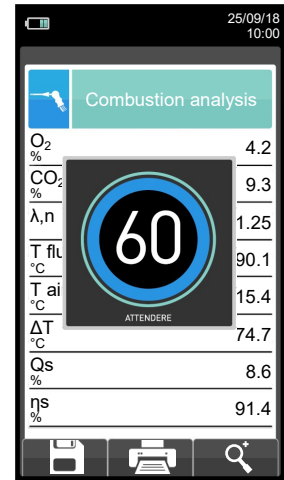
## 9.2 FLUE GAS ANALYSIS - PRELIMINARY OPERATIONS



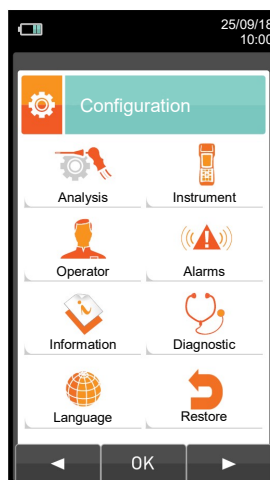
**Insert the gas sample probe in the chimney:**  
**Models (with automatic autozero solenoid) S1500-NP**



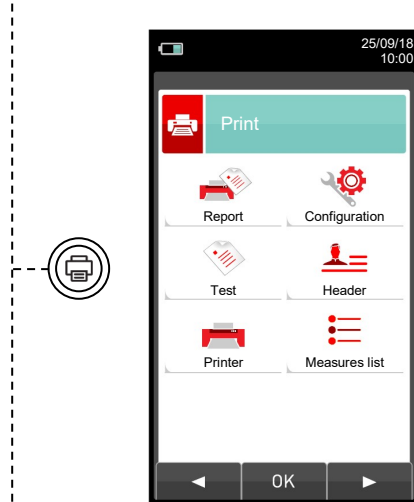
**Hold down for a few seconds**



**PARAMETERS TO SET BEFORE PROCEEDING (SEE SECTION 11.0):**  
**Select Data logger**

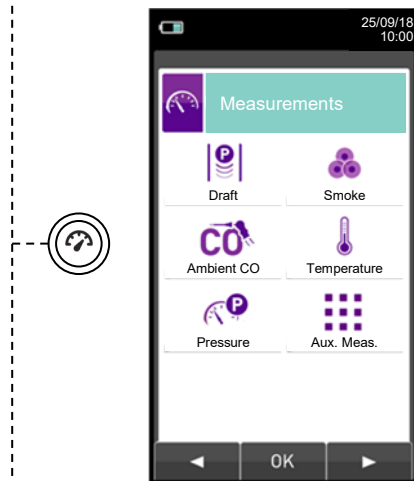


**PARAMETERS TO SET BEFORE PROCEEDING (SEE SECTION 10.0):**  
**Analysis Operator**



**PARAMETERS TO SET BEFORE PROCEEDING (SEE SECTION 12.0):**

**Configuration  
Header  
Measures list**

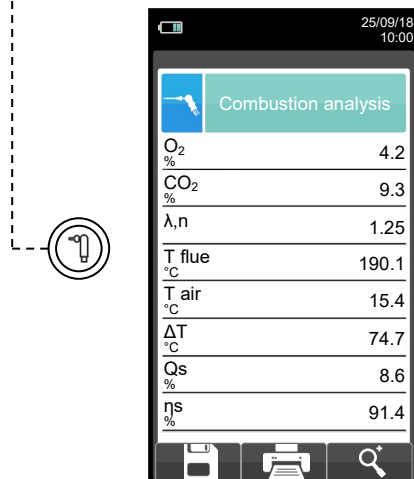


**ACQUIRE THE FOLLOWING MEASUREMENTS BEFORE PROCEEDING WITH THE COMBUSTION ANALYSIS (Section 13.0):**




**In you don't, the measurements will not be printed with the combustion analysis.**



**Draft  
Smoke  
Ambient CO  
Temperature  
Pressure**



**PRESS THE KEY '  ':  
It starts saving the current analysis according to the set mode.**

- Manual [See section 9.3](#)
- data logger [See section 9.4](#)

**PRESS THE KEY '  ':  
It starts the printing on test ticket of the current analysis;  
additional measurements are also printed, if they are present in the memory.**

**PRESS THE KEY '  +  ':  
QR code generation to download the acquired data using "Seitron Smart Analysis App".**



**WHILE IN MANUAL ANALYSIS, HOLDING PRESSED BOTH KEYS  AND  MAKES THE INSTRUMENT SWITCH OFF THE SUCTION FUMES PUMP AND BLOCKS THE REFRESH OF ANY CURRENT MEASURE.**

**TO SWITCH ON THE SUCTION FUMES PUMP AGAIN AND REACTIVATE THE REFRESH OF THE CURRENT MEASURE, PRESS AGAIN THE KEYS  AND .**

### 9.3 PERFORMING COMBUSTION ANALYSIS - MANUAL MODE



25/09/18 10:00

Combustion analysis

O <sub>2</sub> %	4.2
CO <sub>2</sub> %	9.3
λ,n	1.25
T flue °C	190.1
T air °C	15.4
ΔT °C	74.7
Qs %	8.6
ηs %	91.4

Save, Print, Search icons



25/09/18 10:00

Memory Save

Mode	manual
Memory	12
Analysis	1

OK

**OK**  
Saves analysis number 1

25/09/18 10:00

Combustion analysis

O <sub>2</sub> %	4.2
CO <sub>2</sub> %	9.3
λ,n	1.25
T flue °C	190.1
T air °C	15.4
ΔT °C	74.7
Qs %	8.6
ηs %	91.4

Save, Print, Search icons



25/09/18 10:00

Memory Save

Mode	manual
Memory	12
Analysis	2

OK

**OK**  
Saves analysis number 2

25/09/18 10:00

Combustion analysis

O <sub>2</sub> %	4.2
CO <sub>2</sub> %	9.3
λ,n	1.25
T flue °C	190.1
T air °C	15.4
ΔT °C	74.7
Qs %	8.6
ηs %	91.4

Save, Print, Search icons



25/09/18 10:00

Memory Save

Mode	manual
Memory	12
Analysis	3

OK

**OK**  
Saves analysis number 3

25/09/18 10:00

Combustion analysis

O <sub>2</sub> %	4.2
CO <sub>2</sub> %	9.3
λ,n	1.25
T flue °C	190.1
T air °C	15.4
ΔT °C	74.7
Qs %	8.6
ηs %	91.4

Save, Print, Search icons



25/09/18 10:00

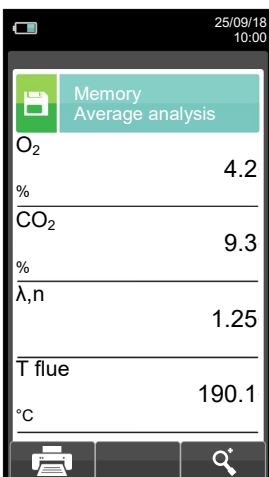
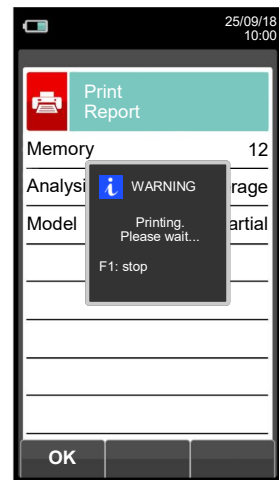
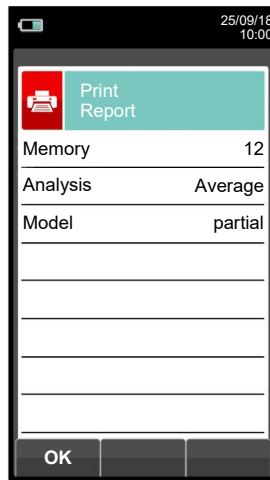
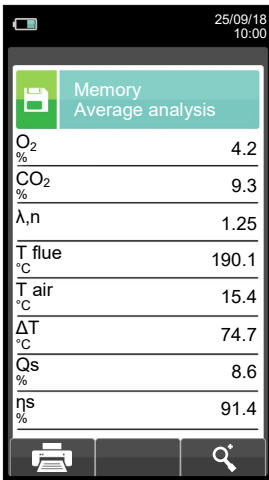
Memory

Save	Average
Select	Data logger
Delete	Usage %

OK

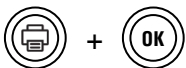
**Recalls the average analysis.**





```

Date: 25/09/18
Time: 10.10
Fuel: Natural gas
Altitude: 0 m
R.H. air: 50 %
O2          4.2 %
CO2         9.3 %
λ,n         1.25
T flue     190.2 °C
T air      15.4 °C
ΔT         174.8 °C
QS         8.6 %
ηs         91.4 %
ET         4.9 %
ηt         91.4 %
CO         148 ppm
NO         40 ppm
NOX/NO:    1.03
NOX        41 ppm
Amb. CO    0 ppm
Draft:     0.05 hPa
T out:    20 °C
Smoke:    3 1 2
Aver. n:   2
    
```



**SCAN THE QR CODE USING SEITRON SMART ANALYSIS APP, TO DOWNLOAD THE ACQUIRED DATA.**





## 9.4 PERFORMING THE COMBUSTION ANALYSIS - Data logger MODE



25/09/18 10:00

Combustion analysis

O <sub>2</sub> %	4.2
CO <sub>2</sub> %	9.3
λ,n	1.25
T flue °C	190.1
T air °C	15.4
ΔT °C	74.7
Qs %	8.6
ηs %	91.4

Save Print Search



25/09/18 10:00

Memory Save

Mode	data logger
Memory	1
Samples	10
Interval s	60

OK



25/09/18 10:00

Combustion analysis data logger

O <sub>2</sub> %	4.2
CO <sub>2</sub> %	9.3
λ,n	1.25
T flue °C	190.1
T air °C	15.4
ΔT °C	74.7
Qs %	8.6
ηs %	91.4

Power 1 60 Search



25/09/18 10:02

Combustion analysis data logger

O <sub>2</sub> %	4.2
CO <sub>2</sub> %	9.3
λ,n	1.25
T flue °C	190.1
T air °C	15.4
ΔT °C	74.7
Qs %	8.6
ηs %	91.4

WARNING  
Data logger active. Interrupt?  
F1: Interrupt  
F2: continue  
F3: pause

F1 F2 F3



Automatically saves the first sample when the set time is over.

25/09/18 10:02

Combustion analysis data logger

O <sub>2</sub> %	4.2
CO <sub>2</sub> %	9.3
λ,n	1.25
T flue °C	190.1
T air °C	15.4
ΔT °C	74.7
Qs %	8.6
ηs %	91.4

Power 2 60 Search

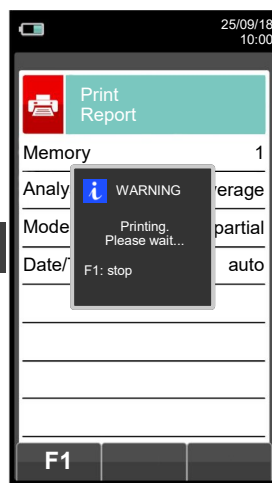
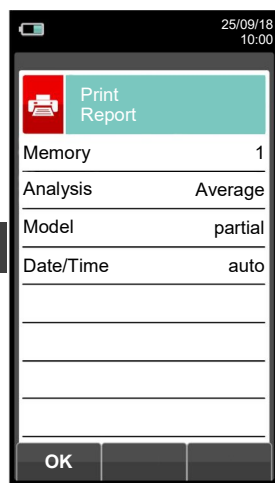
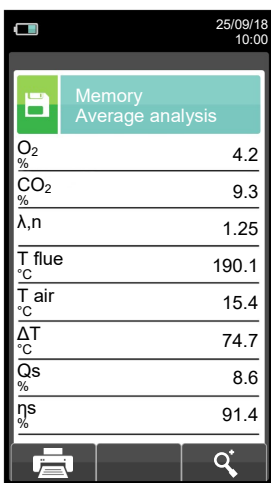
Automatically saves the second sample when the set time is over and so on until the last sample.





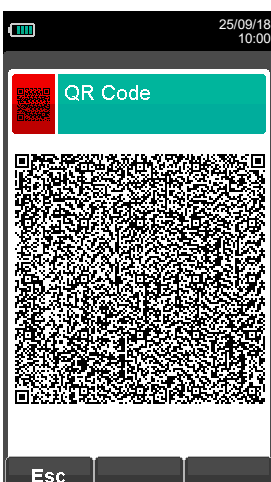
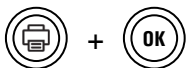
**NOTE:** If, while configuring the tightness test the automatic printing mode has been selected, the tightness test is printed automatically.

Instead, if the manual printing mode has been selected (exemplified case), at the end of the tightness test the results are displayed and they can be saved and/or printed and or downloaded. In this case proceed as follows:



```

Date: 25/09/18
Time: 10.10
Fuel: Natural gas
Altitude: 0 m
R.H. air: 50 %
O2          4.2 %
CO2         9.3 %
λ,n         1.25
T flue     190.2 °C
T air      15.4 °C
ΔT         174.8 °C
QS          8.6 %
ηs         91.4 %
ET          4.9 %
ηt         91.4 %
CO          148 ppm
NO           40 ppm
NOX/NO:    1.03
NOX         41 ppm
Amb. CO    0 ppm
Draft:     0.05 hPa
T out:     20 °C
Smoke: 3 1 2
Aver. n:   2
    
```



**SCAN THE QR CODE USING SEITRON SMART ANALYSIS APP, TO DOWNLOAD THE ACQUIRED DATA.**

## 9.5 END OF ANALYSIS



- At the end of the combustion analysis, carefully remove the sample probe and remote air temperature probe, if used, from their relative ducts, taking care not to get burnt.
  - Switch off the instrument by pressing the On/Off key.  
At this point, if the instrument has detected a high concentration of CO and/or NO, a self-cleaning cycle will be initiated during which the pump will draw fresh outside air until the gas levels drop below acceptable values. At the end of the cycle (lasting no longer than 3 min.) the instrument will switch itself off automatically.
- Note: It is always advised to purge the instrument with clean air for at least 5 - 10 minutes before turning it off.



**WHEN THE SMOKE PROBE IS TOOK OFF FROM THE STACK, SOME WATER CONDENSATION MAY OCCUR INSIDE THE PROBE HOSE AND IN THE WATER TRAP.**

**IT IS ADVISED TO CLEAN CAREFULLY ALL THE PARTS BEFORE PUTTING AWAY THE PROBE AND THE WATER TRAP IN THE CASE.**

**IN ORDER NOT TO DAMAGE THE INSIDE OF THE CASE, MAKE SURE THAT THE METALLIC TIP OF THE PROBE IS AT A TEMPERATURE BELOW 60°C.**

### Cleaning the sample probe

When you finish using the sample probe clean it thoroughly as described below before returning it to its case:

- Disconnect the sample probe from the instrument and from the water trap (Fig. a-b) then blow a jet of clean air into the hose of the probe (refer to Fig. b) to remove any residual condensate that may have formed within.

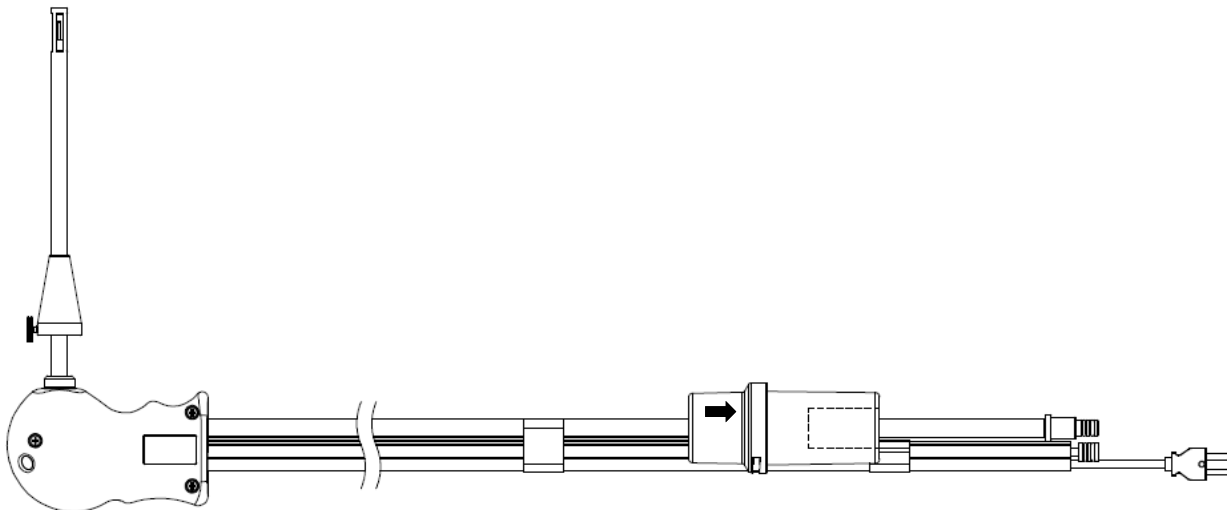


Fig. a

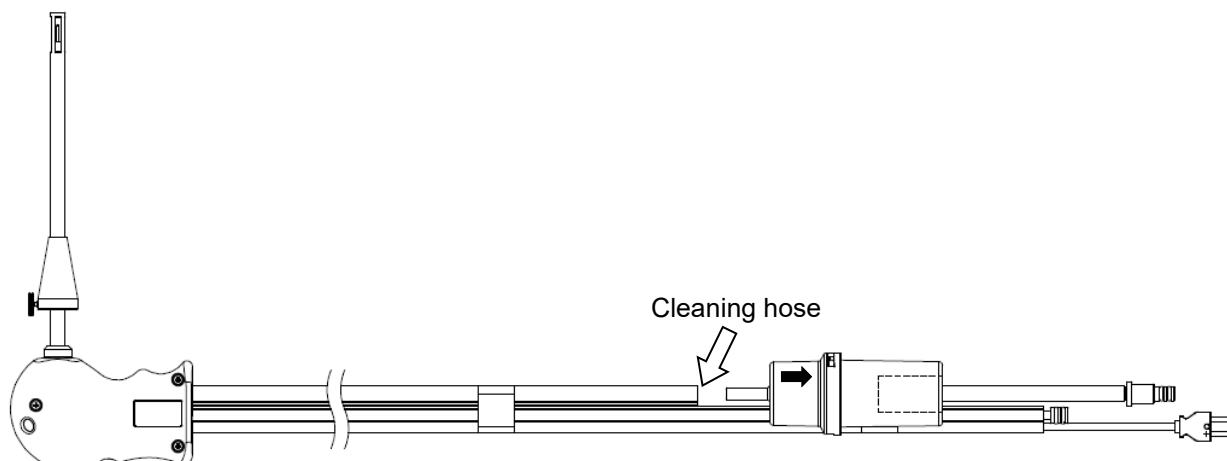


Fig. b



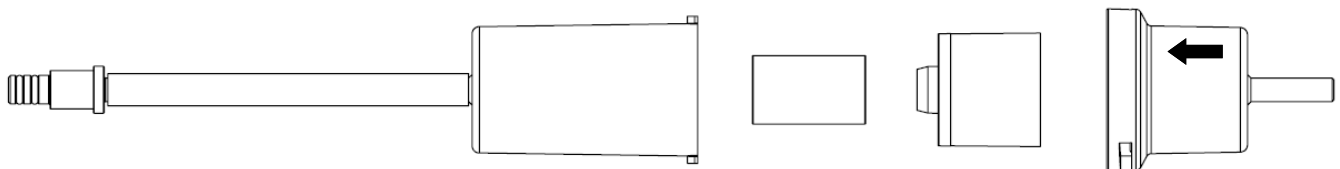
### Maintaining the water trap / filter unit



**AFTER EACH ANALYSIS, CHECK FOR ANY PRESENCE OF WATER IN THE CONDENSATE COLLECTION BOWL AND ELIMINATE IT, IF ANY. PUT THE PROBE BACK IN THE CASE ONLY AFTER YOU HAVE ELIMINATED CONDENSATE FROM THE TUBE AND THE EXPANSION TANK (SEE CHAPTER 'MAINTENANCE').**

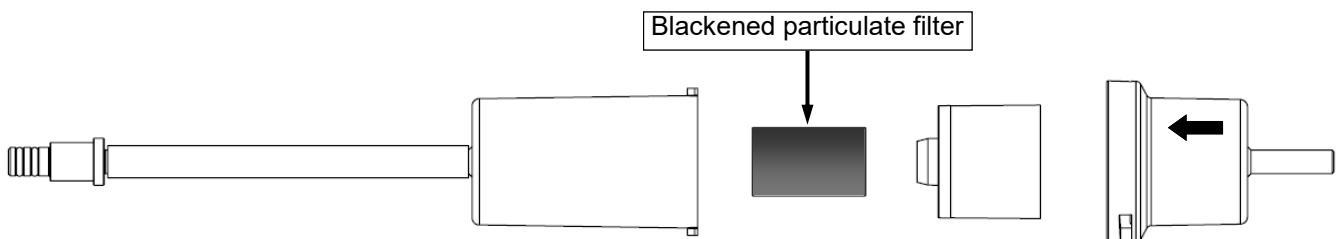
**REPLACE THE FINE DUST FILTER IF IT IS VISIBLY DIRTY OR WET (SEE CHAPTER 'MAINTENANCE'). DO NOT PERFORM ANY MEASUREMENT WHEN THE FILTER IS REMOVED OR DIRTY IN ORDER TO AVOID ANY RISK OF IRREVERSIBLE DAMAGES ON SENSORS.**

To remove the water trap, just rotate the cover and unhook the filter holder body; remove the internal cup and then replace the filter (see figure on the side).  
Clean all the filter parts using water only, dry the components and reassemble the filter.

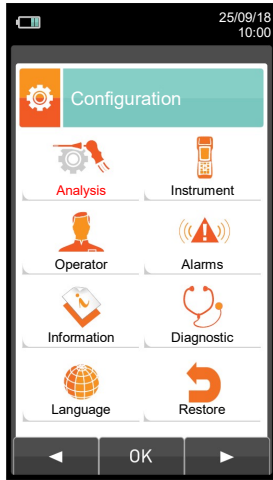


### Replacing the particulate filter

If the particulate filter appears black, especially on the inner surface (see adjacent example), it has to be replaced immediately. In this way gas flow is not obstructed.



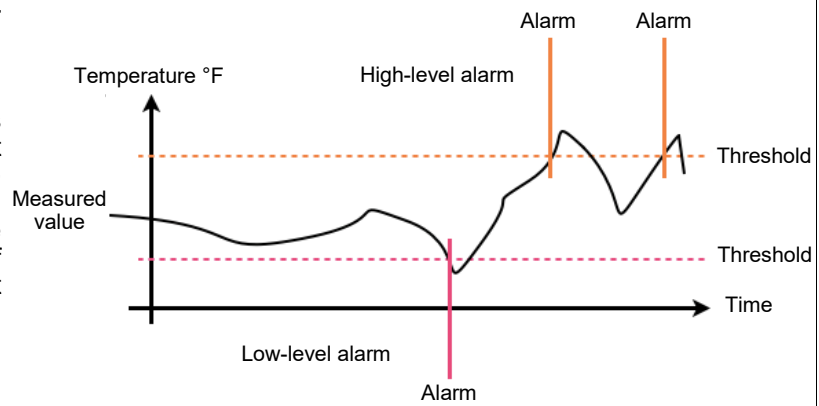
## 10.1 Configuration menu



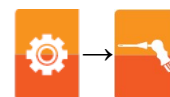
KEY	FUNCTION
	Activate the context keys shown on the display.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
	Selects the available parameters.
	Enters in the selected parameter setting.
	Selects the available parameters.

PARAMETER	FUNCTION
Analysis	Through this menu the user can configure the available parameters for a proper combustion analysis. <a href="#">SEE SECTION 10.2.</a>
Instrument	This menu is used to configure the instrument's reference parameters. <a href="#">SEE SECTION 10.3.</a>
Operator	In this sub menu you can enter or change the name of the operator that will carry out the analysis. Up to 8 lines are available. Also, you can select the name of the operator that will carry out the analysis and this will be printed on the analysis report. <a href="#">SEE SECTION 10.4.</a>
Alarm	This submenu allows the user to set and memorise 10 alarms, defining the monitored parameter for each (gas, pressure, Ta, Tf), the alarm threshold and relative unit of measurement and whether it is a low or high-level alarm. Low-level alarms are triggered when the reading drops below the defined threshold, whereas high-level alarms are triggered when the reading rises above the defined threshold. When an alarm threshold is crossed, the instrument emits an intermittent audible alarm besides activating a visible alarm wherein the background of the name of the relative reading will start flashing in the analysis screen. <a href="#">SEE SECTION 10.5.</a>
Information	This menu provides information regarding instrument status. <a href="#">SEE SECTION 10.6.</a>
Diagnostic	The user, with this menu, can check any anomalies of the device. <a href="#">SEE SECTION 10.7.</a>
Language	Set the desired language for the various menus and the test ticket. <a href="#">SEE SECTION 10.8.</a>
Restore	Restore factory settings. <a href="#">SEE SECTION 10.9.</a>



## 10.2 Configuration → Analysis

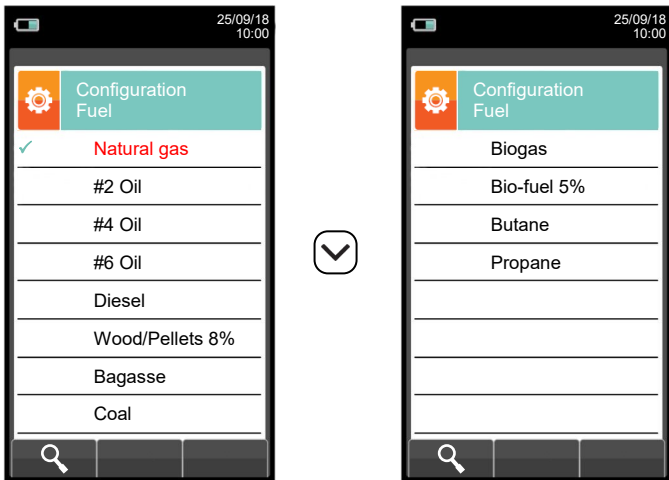
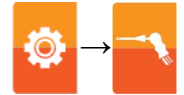


KEY	FUNCTION
	Activate the context keys shown on the display.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
	Selects the available parameters.
	Enters in the selected parameter setting.
	Selects the available parameters.

PARAMETER	DESCRIPTION
Fuel	Lets the user select the type of fuel to be used during analysis. This datum can be varied either from this menu or during the analysis itself. By selecting the sub menu <b>Fuel coefficients</b> the user can view the characteristics of the fuels used in the calculation of performance. <a href="#">SEE SECTION 10.2.1.</a>
Condensation	The burner efficiency figure when condensation takes place is influenced by atmospheric pressure and humidity of the combustion air. As the atmospheric pressure is hardly precisely known, the operator is asked to enter a related parameter, i.e. the altitude of the place above the sea level, from which the pressure is then derived once the dependency from atmospheric conditions is neglected. In calculations the value of 101325 Pa is assumed as atmospheric pressure at sea level. Further the air relative humidity input is allowed, being this calculated at the combustion air temperature as measured from the instrument; in case this value is unknown the operator is recommended to enter 50% for this value. <a href="#">SEE SECTION 10.2.2.</a>
O <sub>2</sub> reference	In this mode the user can set the oxygen percentage level to which pollutant emission values detected during analysis will be referenced. <a href="#">SEE SECTION 10.2.3.</a>
NO <sub>x</sub> NO <sub>x</sub> /NO ratio	NO <sub>x</sub> /NO: all the nitrogen oxides which are present in the flue emissions (Nitrogen oxide = NO, Nitrogen dioxide = NO <sub>2</sub> ); total nitrogen oxides = NO <sub>x</sub> (NO + NO <sub>2</sub> ). In the combustion processes, it is found out that the NO <sub>2</sub> percentage contained in the gas is not far from very low values (3%); hence it is possible to obtain the NO <sub>x</sub> value by a simple calculation without using a direct measurement with a further NO <sub>2</sub> sensor. The NO <sub>2</sub> percentage value contained in the gas can be however set at a value other than 3% (default value). <a href="#">SEE SECTION 10.2.4.</a>
Measure units	Through this submenu the user can modify the units of measurement for all the analysis parameters, depending on how they are used. <a href="#">SEE SECTION 10.2.5.</a>
Autozero	In this sub menu the user can change the length of the autozero cycle of the analyzer and start it manually. <a href="#">SEE SECTION 10.2.6.</a>
Measures list	In this sub menu the user can see the list of measurements that the device can perform. With the interactive keys, the user can add, delete or move a selected measurement. <a href="#">SEE SECTION 10.2.7.</a>
Air temp.	In this submenu there is a possibility to acquire or manually enter the combustion air temperature. <a href="#">SEE CHAPTER 10.2.8.</a>

### 10.2.1 Configuration → Analysis → Fuel



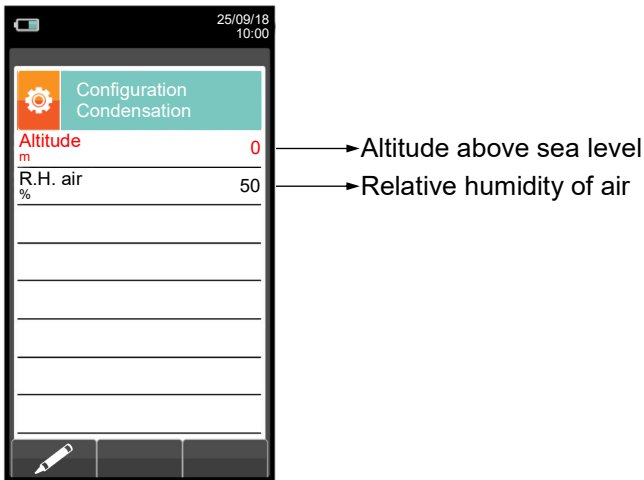
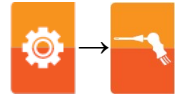
KEY	FUNCTION
	Activate the context keys shown on the display.
	The arrows select each line displayed.
	Confirms the choice of fuel to be used during the analysis.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
	Shows the details of the selected fuel (see example below).
	Returns to the previous screen.

Example:

A1	0,0280	→ Coefficient for the calculation of combustion performance
B	0,0090	→ Coefficient for the calculation of combustion performance
CO <sub>2</sub> t %	11,70	→ Coefficient for the calculation of combustion performance
PCI KJ/Kg	50050	→ Net calorific value of the fuel
PCS KJ/Kg	55550	→ Gross calorific value of the fuel
m air Kg/Kg	17.17	→ Specific gravity in air
m H <sub>2</sub> O Kg/Kg	2.250	→ Specific gravity in water
V dry gas M <sup>3</sup> /Kg	11.94	→ Volumes of gas

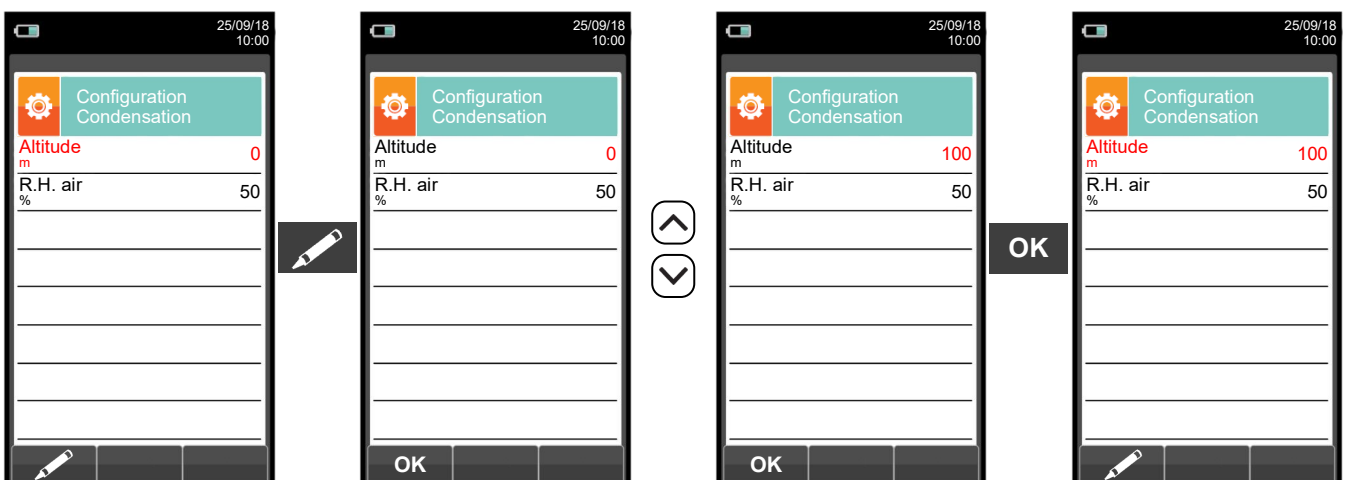
### 10.2.2 Configuration → Analysis → Condensation



KEY	FUNCTION
	Activate the context keys shown on the display.
	The arrows select each line displayed (the selected line is red). In edit mode, it scrolls through the suggested values.
	Enters the modify mode for the selected parameter, then confirms the modification.
	When pressed in modify mode cancels the selection made, otherwise returns to the previous screen.

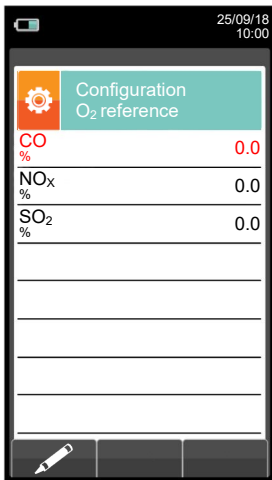
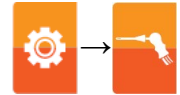
CONTEXT KEY	FUNCTION
	Enters the modification mode for the selected parameter.
	Confirms the modification.

Example:





### 10.2.3 Configuration → Analysis → Reference O<sub>2</sub>

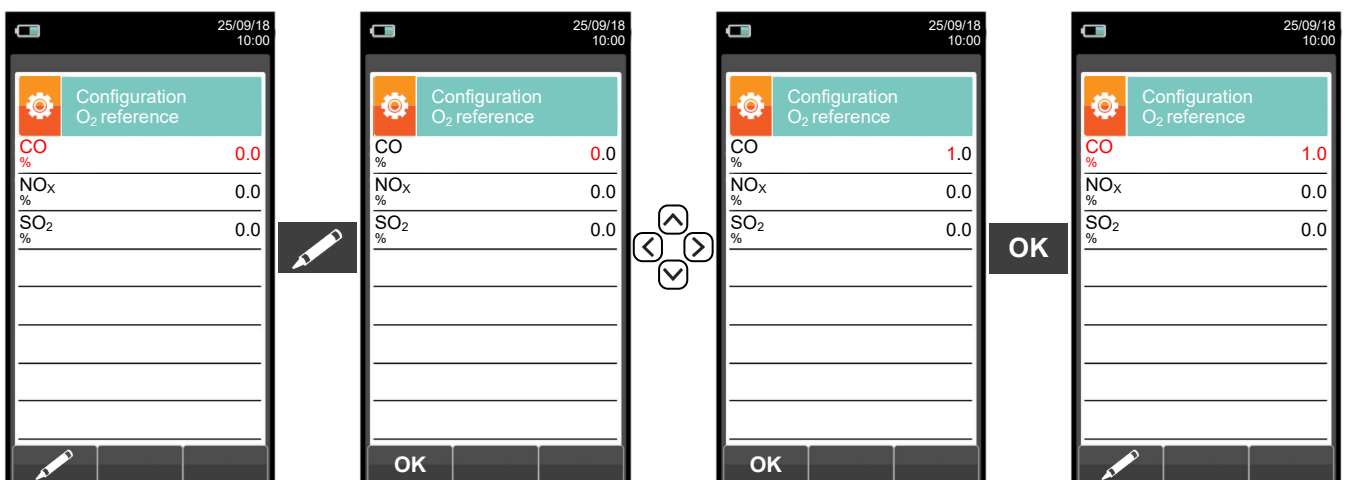


- Percentage of Oxygen in CO measurement
- Percentage of Oxygen in NO<sub>x</sub> measurement
- Percentage of Oxygen in SO<sub>2</sub> measurement

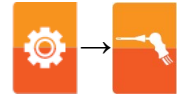
KEY	FUNCTION
	Activate the context keys shown on the display.
	Keys '▲' and '▼' select any line shown on the display (the selected line is evidenced in red). When in modify mode, sets the desired value.
	Enters the modify mode for the selected parameter, then confirms the modification.
	When pressed in modify mode cancels the selection made, otherwise returns to the previous screen.

CONTEXT KEY	FUNCTION
	Enters the modify menu for the selected parameter.
	Confirms the modification.

Example:



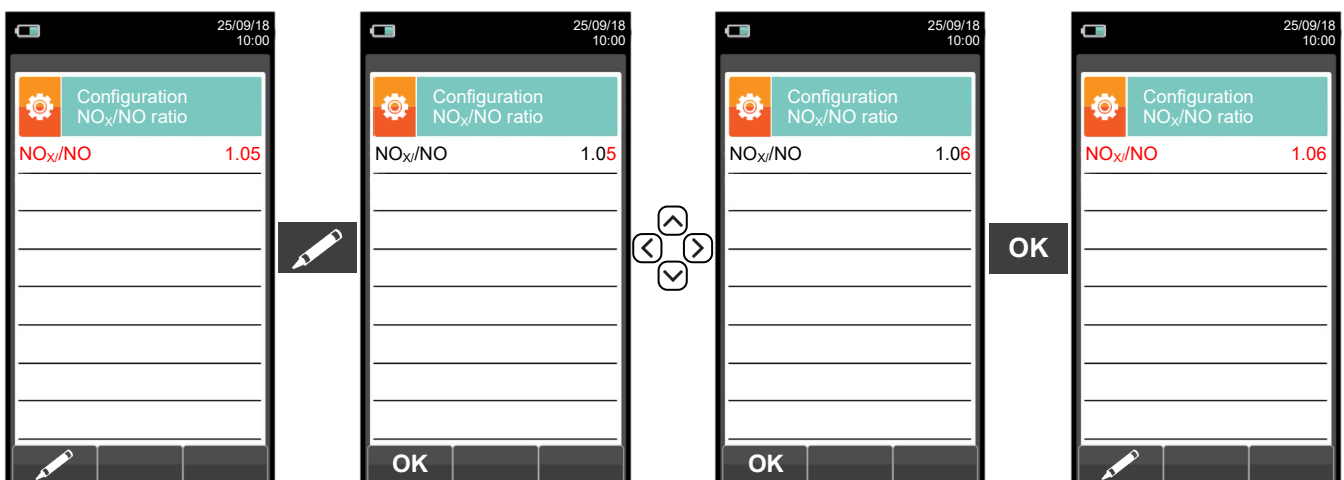
### 10.2.4 Configuration → Analysis → NO<sub>x</sub>/NO ratio



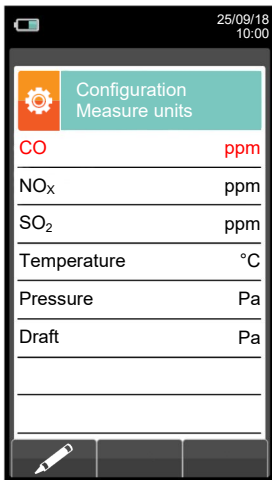
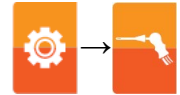
KEY	FUNCTION
	Activate the context keys shown on the display.
	When in modify mode, sets the desired value.
	Enters edit mode of the selected element and then confirms the change.
	When pressed in modify mode cancels the selection made, otherwise returns to the previous screen.

CONTEXT KEY	FUNCTION
	Enters edit mode.
	Confirms the modification.

Example:



## 10.2.5 Configuration → Analysis → Measurement units



- Measurement unit can be set as: ppm - mg/m<sup>3</sup> - mg/kWh - g/GJ - g/m<sup>3</sup> - g/kWh - % - ng/J
- Measurement unit can be set as: ppm - mg/m<sup>3</sup> - mg/kWh - g/GJ - g/m<sup>3</sup> - g/kWh - % - ng/J
- Measurement unit can be set as: ppm - mg/m<sup>3</sup> - mg/kWh - g/GJ - g/m<sup>3</sup> - g/kWh - % - ng/J
- Measurement unit can be set as: °C - °F
- Measurement unit can be set as: hPa - Pa - mbar - mmH<sub>2</sub>O - mmHg - inH<sub>2</sub>O - psi
- Measurement unit can be set as: hPa - Pa - mbar - mmH<sub>2</sub>O - mmHg - inH<sub>2</sub>O - psi

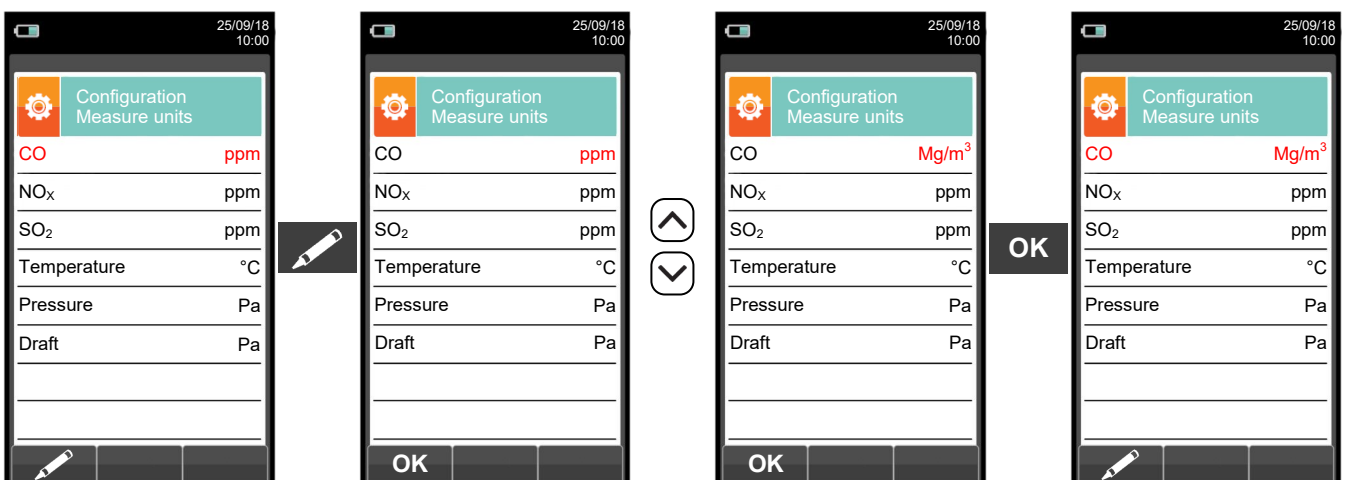


The measurement units mg/m<sup>3</sup> and g/m<sup>3</sup> are referred to Normal pressure and temperature conditions, P = 101325 Pa and T = 0 °C.

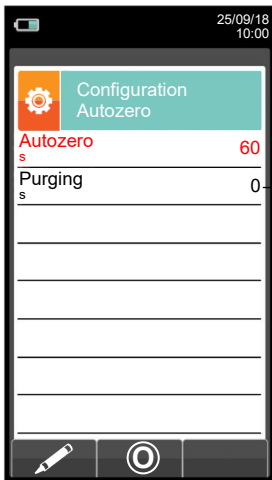
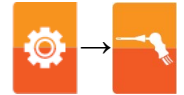
KEY	FUNCTION
	Activate the context keys shown on the display.
	Keys '▲' and '▼' select any line shown on the display (the selected line is evidenced in red). When in modify mode, sets the desired value.
	Enters edit mode of the selected element and then confirms the change.
	When pressed in modify mode cancels the selection made, otherwise returns to the previous screen.

CONTEXT KEY	FUNCTION
	Enters the modification mode for the selected parameter.
	Confirms the modification.

Example:



## 10.2.6 Configuration → Analysis → Autozero

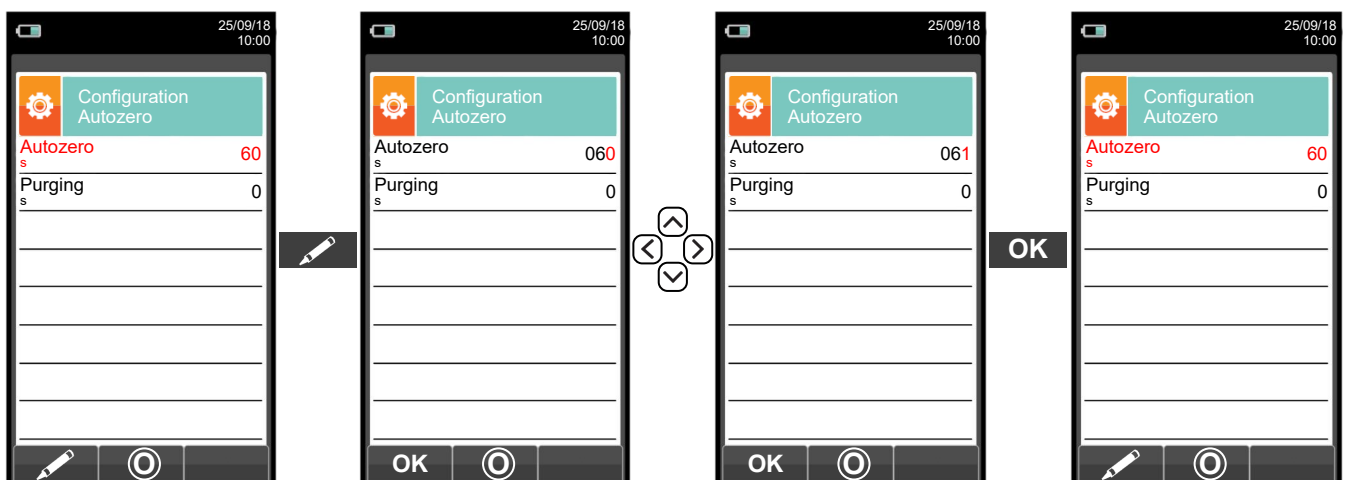


→ Duration of autozero, expressed in seconds.  
 → Duration of the cleaning cycle, expressed in seconds.

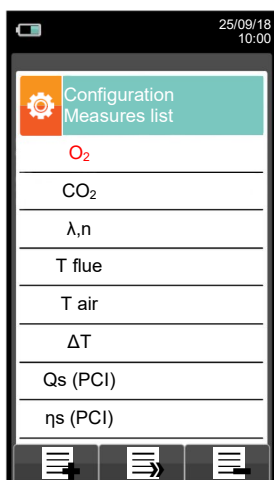
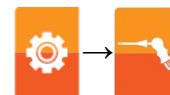
KEY	FUNCTION
	Activate the context keys shown on the display.
	When in modify mode, sets the desired value.
	Enters edit mode of the selected element and then confirms the change.
	When pressed in modify mode cancels the selection made, otherwise returns to the previous screen.

CONTEXT KEY	FUNCTION
	Enters the modify menu for the selected parameter.
	Confirms the modification.
	Starts autozero for the selected duration.




Example:











## 10.2.7 Configuration → Analysis → Measures list



 FOR FURTHER DETAILS SEE THE [ANNEX D](#)

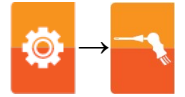
KEY	FUNCTION
	Activate the context keys shown on the display.
	Select each line displayed (the line selected is red). In edit mode, it sets the desired value.
	When pressed in modify mode cancels the selection made, otherwise returns to the previous screen.

CONTEXT KEY	FUNCTION
	Adds a line to the list of available measurements.
	Activates the movement of a measurement from its current position.
	Deletes a measurement from the list of available measurements.
	After the activation of the function '  ': It scrolls through the available measurements. After the activation of the function '  ': It moves the element from its current position.
	Confirms the operation.
	Cancels the operation.

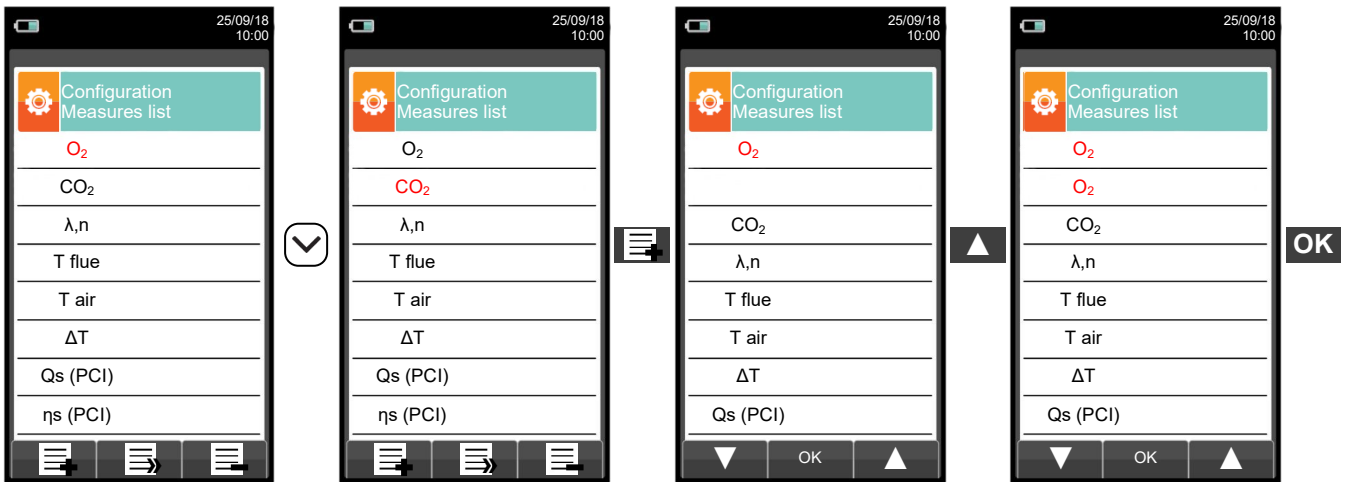


OTHER THAN THE MEASUREMENT LIST ABOVE, IT IS POSSIBLE TO VISUALIZE THE MEASURE OF THE DETECTED GAS ALSO IN PPM, DEPENDING ON THE KIND OF MEASUREMENT CELL IN THE INSTRUMENT. IF IT IS NECESSARY TO MEASURE THE VALUE OF GAS WITH TWO DIFFERENT MEASUREMENT UNITS, SELECT IN THE MEASUREMENTS LIST THE DESIRED GAS IN PPM AND CHANGE THE MEASUREMENT UNIT FOR THE SAME GAS IN THE "CONFIGURATION->ANALYSIS->MEASUREMENT UNIT" SCREEN. NOW THE INSTRUMENT ACQUIRES THE MEASURE WITH TWO DIFFERENT UNITS (PPM AND THE ONE PREVIOUSLY SET)

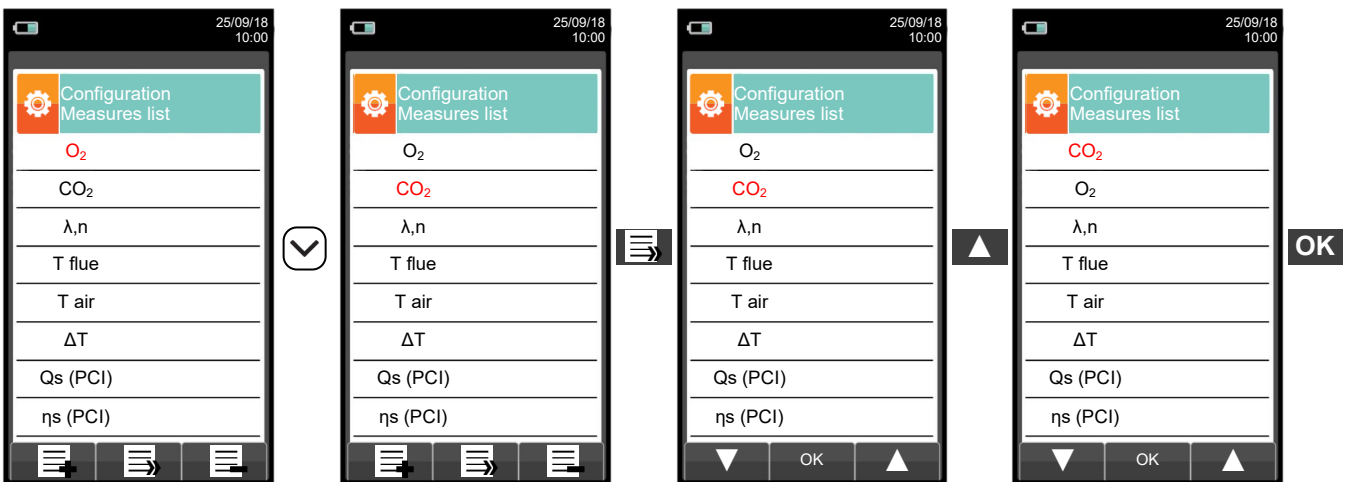
**Example:**



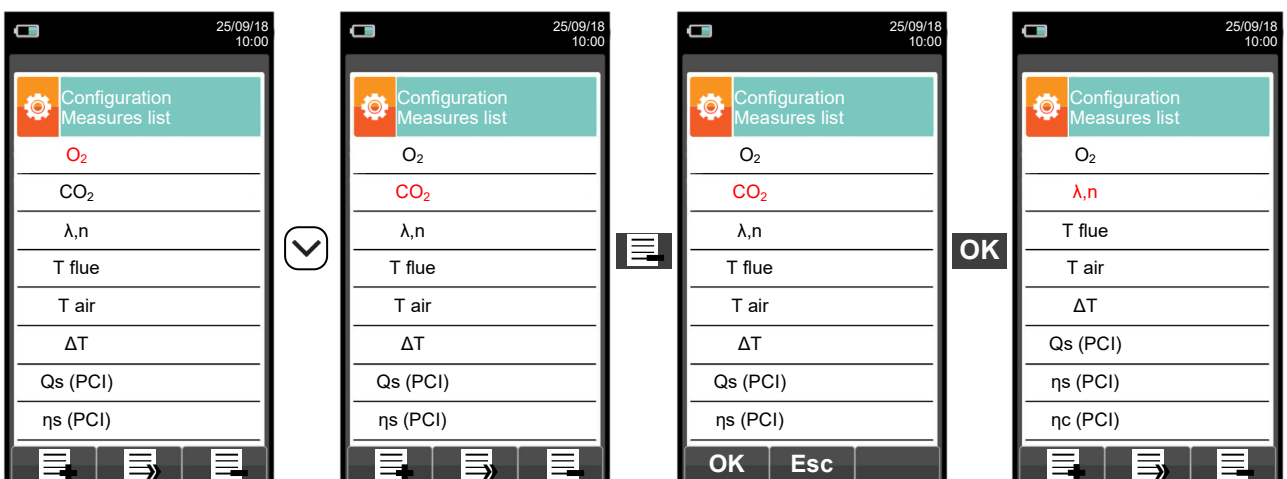
**1. Add a measurement to the list - example**



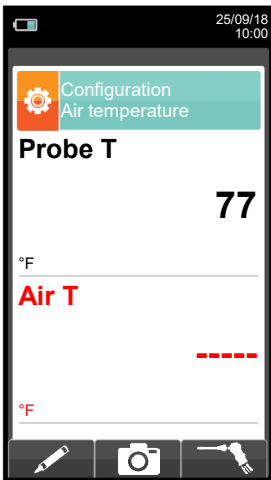
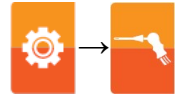
**2. Change the position of a measurement - example**



**3. Delete a measurement from the list - example**



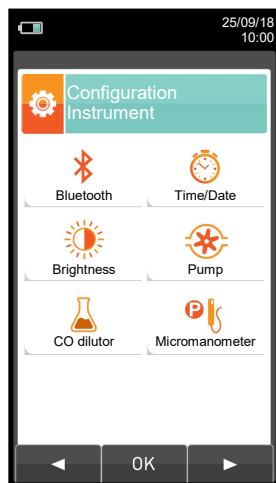
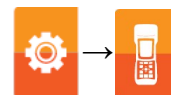
## 10.2.8 Configuration → Analysis → Air temperature



KEY	FUNCTION
	Activate the context keys shown on the display.
	When in modify mode, sets the desired value.
	Activates the context key located in the left side of the display.
	Returns to the previous screen without saving the changes made.

CONTEXT KEY	FUNCTION
	Accesses the Editing mode of the parameter 'Air T': it is possible to enter the desired value of the combustion air temperature that will be used in the combustion analysis.
	It saves the value, acquired or entered in the parameter 'Air T'.
	Acquires the temperature value detected from the sampling probe. That value is reported in the parameter 'Air T'.
	Confirms the operation.

### 10.3 Configuration→Instrument



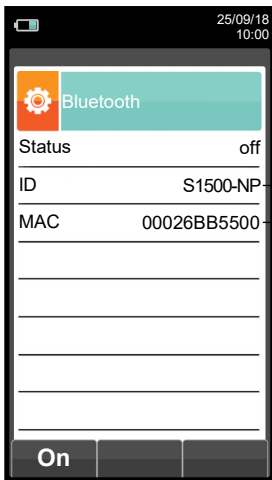
KEY	FUNCTION
	Activate the context keys shown on the display.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
	Selects the available parameters.
	Enters in the selected parameter setting.
	Selects the available parameters.

PARAMETER	DESCRIPTION
 Bluetooth	<p>Through this sub menu the user can turn on and off the instrument Bluetooth wireless communication with a PC or PDA.</p> <div style="border: 1px solid black; padding: 5px; text-align: center;"> <b>WHEN THE INSTRUMENT BLUETOOTH INTERFACE IS TURNED ON, THE BATTERY LIFE IS REDUCED DOWN TO 10 HOURS.</b> </div> <p><a href="#">SEE SECTION 10.3.1.</a></p>
 Time/Date	<p>This allows the current time and date to be set. The user can select the date and hour format either in EU (European) or USA (American) mode.</p> <p><a href="#">SEE SECTION 10.3.2.</a></p>
 Brightness	<p>The display contrast may be increased or decreased by acting on cursor keys. This operation may be performed even when the introductory screen is active.</p> <p><a href="#">SEE SECTION 10.3.3.</a></p>
 Pump	<p>In this sub menu the user can turn the gas suction pump off or back on. Also, if the pump is on, the user can view the flow of the pump in liters per minute. It is not possible to turn off the pump during an autozero cycle.</p> <p><a href="#">SEE SECTION 10.3.4.</a></p>
 CO dilutor	<p>The CO sensor is protected by a pump which, in case of need, can inject clean air in the gas path in order to dilute the gas concentration measured by the sensor. This function can be either triggered by the overcoming of a CO concentration threshold which can be set by the user or, in case it is known that the flue gases contain high CO concentration, kept enabled any time, independently of CO concentration.</p> <div style="border: 1px solid black; padding: 5px; text-align: center;"> <b>CO Auto-Dilution feature must only be considered as a means of protection for CO sensor, as its activation heavily deteriorates both accuracy and resolution of the CO measurement.</b> </div> <p><a href="#">SEE SECTION 10.3.5.</a></p>
 Micromanometer	<p>Allows to configure the micromanometer input (optional) as P+ or P- port. In case P- is selected, the sign of pressure is inverted.</p> <p><a href="#">SEE SECTION 10.3.6.</a></p>



### 10.3.1 Configuration → Instrument → Bluetooth

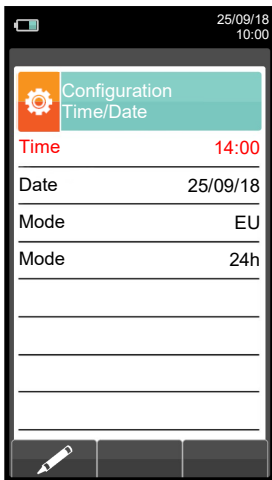


→ Bluetooth enabling / disabling  
 → Instrument name  
 → MAC address detected

KEY	FUNCTION
	Activate the context keys shown on the display.
	Also activates the context key shown on the display.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
<b>On</b>	Turns on Bluetooth communication.
<b>Esc</b>	Turns off Bluetooth communication.

### 10.3.2 Configuration → Instrument → Time/Date

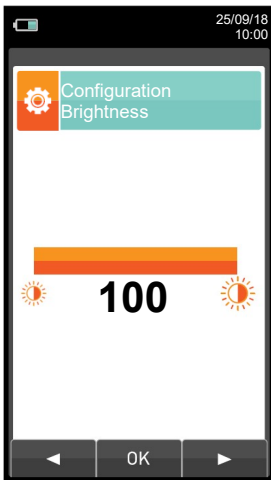



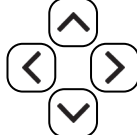


- Time, in the chosen format
- Date, in the chosen format
- Date format: EU (Europe) or USA (America)
- Time format: 24h or 12h




KEY	FUNCTION
	Activate the context keys shown on the display.
	When in modify mode, sets the desired value.
	Enters edit mode of the selected element and then confirms the change.
	When pressed in modify mode cancels the selection made, otherwise returns to the previous screen.

CONTEXT KEY	FUNCTION
	Enters edit mode of the selected parameter.
	Confirms the modification.

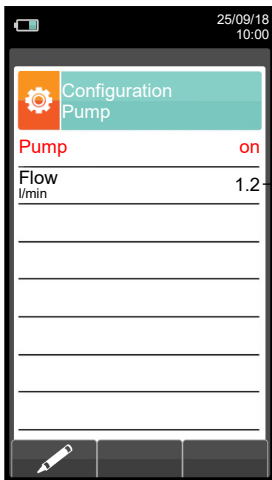
### 10.3.3 Configuration → Instrument → Brightness



KEY	FUNCTION
	Activate the context keys shown on the display.
	Increases or decreases the brightness of the display.
	Confirms the modification.
	When pressed in modify mode cancels the selection made, otherwise returns to the previous screen.

CONTEXT KEY	FUNCTION
	Decreases the brightness of the display.
	Confirms the setting.
	Increases the brightness of the display.

### 10.3.4 Configuration→Instrument→Pump

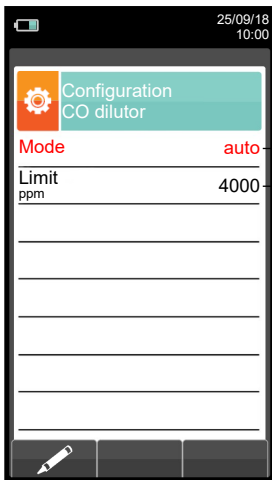


→ Displays the flow of the pump, expressed in litres per minute.

KEY	FUNCTION
	Activate the context keys shown on the display.
	When in modify mode, sets the desired value.
	Enters edit mode of the selected element and then confirms the change.
	When pressed in modify mode cancels the selection made, otherwise returns to the previous screen.

CONTEXT KEY	FUNCTION
	Enters edit mode: it is possible to turn the gas suction pump on or off.
	Confirms the modification.

### 10.3.5 Configuration → Instrument → CO dilutor



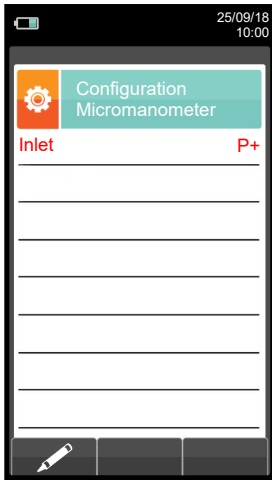
→ Available settings: auto, on or off

→ Threshold that activates the dilution pump (available only if the "Mode" parameter is set to "auto").

KEY	FUNCTION
	Activate the context keys shown on the display.
	Select each line displayed (the line selected is red). In edit mode, it sets the desired value.
	Enters edit mode of the selected element and then confirms the change.
	When pressed in modify mode cancels the selection made, otherwise returns to the previous screen.

CONTEXT KEY	FUNCTION
	Enters edit mode of the selected parameter.
	Confirms the modification.

### 10.3.6 Configuration → Instrument → Micromanometer

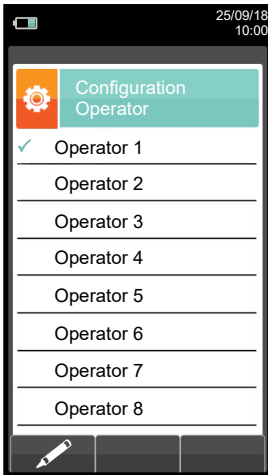
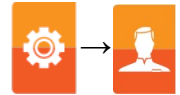


→ Sets the input used for the test: P+ o P-

KEY	FUNCTION
	Activate the context keys shown on the display.
	In edit mode, it sets the desired input.
	Enters edit mode of the selected element and then confirms the change.
	When pressed in modify mode cancels the selection made, otherwise returns to the previous screen.

CONTEXT KEY	FUNCTION
	Enters edit mode of the selected parameter.
	Confirms the modification.

## 10.4 Configuration→Operator



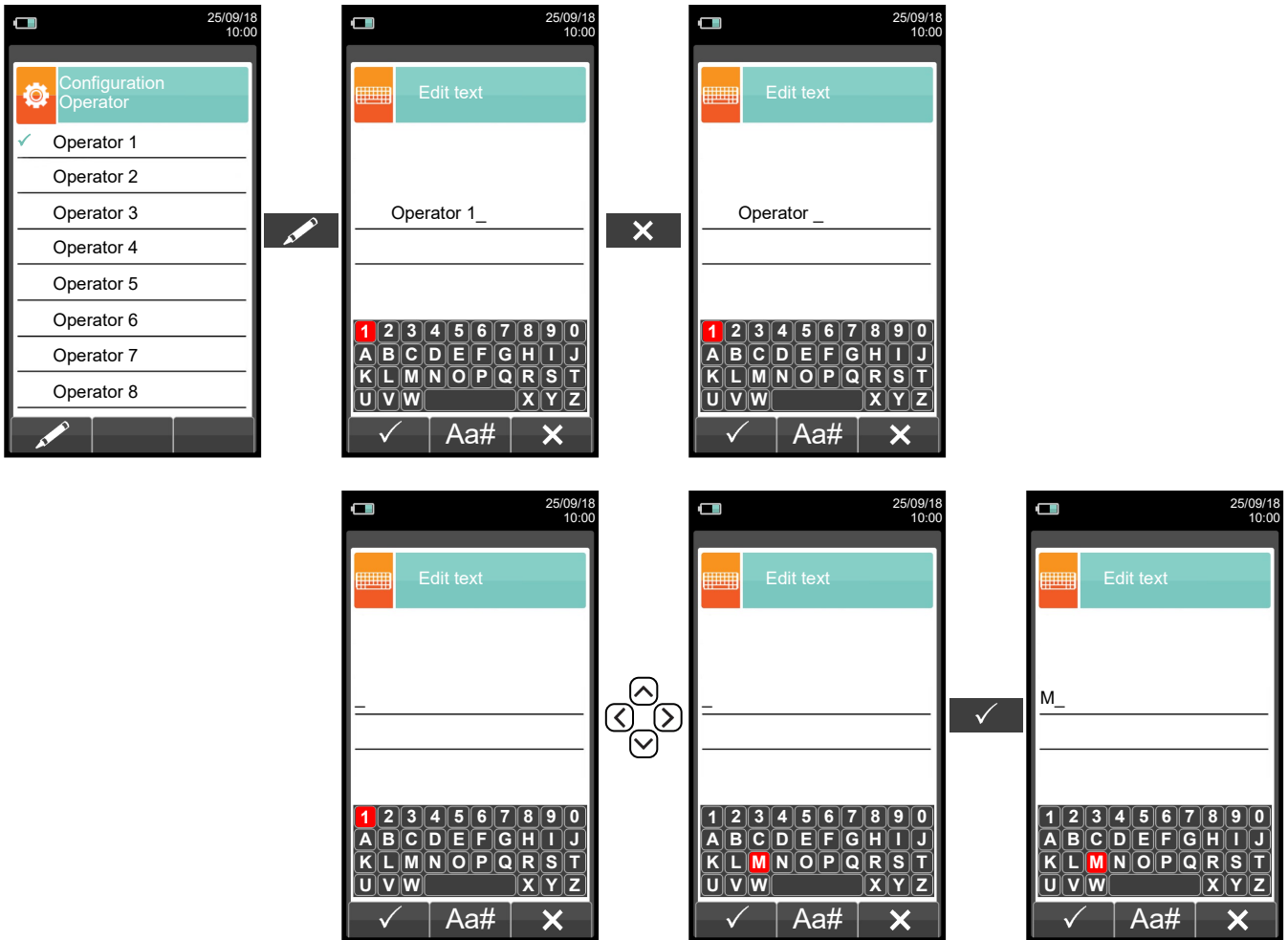
KEY	FUNCTION
	Activate the context keys shown on the display.
	In "edit text": Moves the cursor on the box corresponding to the letter or number required to form the word.
	In "Operator Configuration": Scrolls through the available operators.
	In "edit text": Confirms text input. In "Operator Configuration": selects the operator who will carry out the analysis; the operator is highlighted with the symbol "✓".
	Returns to the previous screen. In "edit mode" goes back to the previous screen without saving the changes made.

CONTEXT KEY	FUNCTION
	Enters edit mode of the selected line: it is possible to enter the name of the operator (24 characters available).
	Confirms the selected letter or digit.
	Cancel the letter or digit before the cursor.
	Cycles through uppercase, lowercase, symbols and special characters.

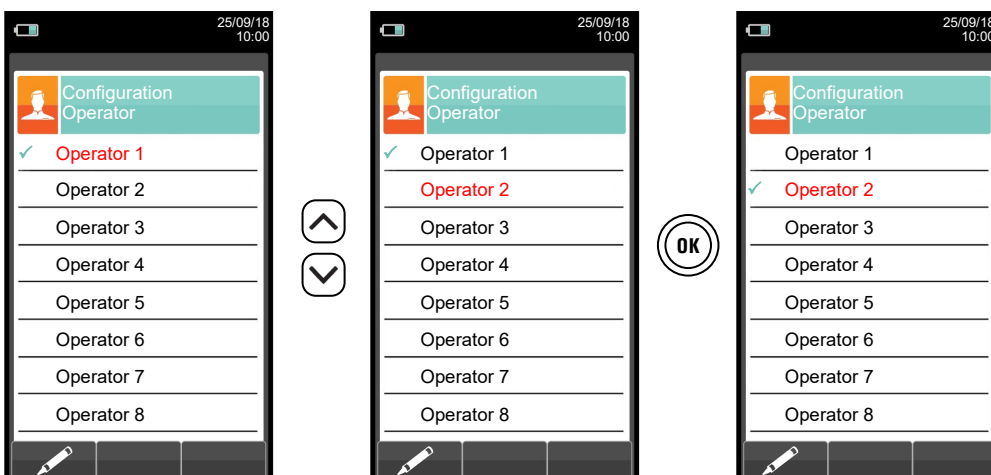


## Example:

### 1. Edit text

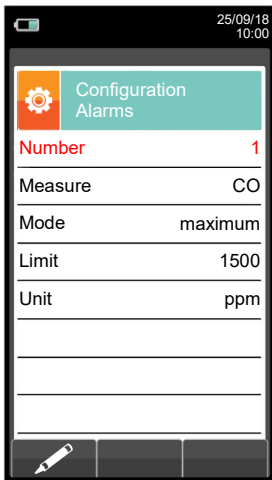


### 2. Select the operator who will carry out the analysis





## 10.5 Configuration → Alarm



- Number of the alarm set
- Monitored parameter: O<sub>2</sub> - CO - NO - NO<sub>2</sub> - P diff - P low - P ext - T1 - T2
- Type of alarm set: Maximum - Minimum - Off
- Threshold setting for the alarm: ±999999.999
- Measurement unit for the threshold set: ppm, mg/m<sup>3</sup>, mg/kWh, g/GJ, g/m<sup>3</sup>, g/kWh, %, ng/J

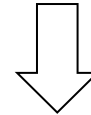
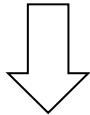
KEY	FUNCTION
	Activate the context keys shown on the display.
	Keys '▲' and '▼' select any line shown on the display (the selected line is evidenced in red). When in modify mode, sets the desired value.
	Enters the modify mode for the selected parameter, then confirms the modification.
	When pressed in modify mode cancels the selection made, otherwise returns to the previous screen.

CONTEXT KEY	FUNCTION
	Enters the modify menu for the selected parameter.
	Confirms the modification.

**Alarm activation flow chart and suggested correctional actions**

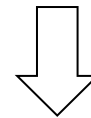
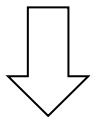
Type MAX. alarm activation

Type MIN. alarm activation



- Buzzer activation.
- The measure blinks on the display.

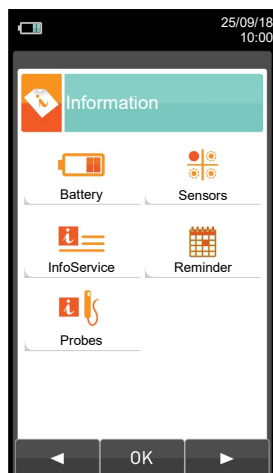
- Buzzer activation.
- The measure blinks on the display.



- Regulate the boiler correctly.
- The alarm is switched off automatically, if the gas concentration goes back below the set alarm threshold minus the hysteresis value.

- Regulate the boiler correctly.
- The alarm is switched off automatically, if the gas concentration is higher than the set alarm threshold plus the hysteresis value.

## 10.6 Configuration→Information

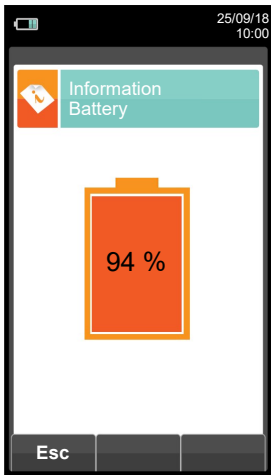
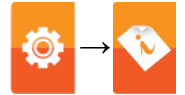


KEY	FUNCTION
	Activate the context keys shown on the display.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
	Selects the available parameters.
	Enters in the selected parameter setting.
	Selects the available parameters.

PARAMETER	DESCRIPTION
 Battery	Displays the state of charge of the internal battery. Displays the state of charge of the battery in percentage from 0 to 100%, both in text and graphically. <a href="#">SEE SECTION 10.6.1.</a>
 Sensors	It allows to check which sensors are installed on the instrument, and in which position they are installed. The instrument automatically detects whether a sensor has been either added or removed. The screen page allows whether to accept the new configuration or ignore the change performed. <a href="#">SEE SECTION 10.6.2.</a>
 Infoservice	This submenu contains details regarding the nearest Service Center to be contacted in the event of instrument fault or ordinary maintenance. The instrument model, serial number and firmware version are also displayed, thus allowing for a quick product identification. <a href="#">SEE SECTION 10.6.3.</a>
 Reminder	Accessing this menu you can see the calibration's expiration date of the instrument, inserted by factory or assistance center. <b>The menu is protected with a password: password is " 1111 ".</b> <a href="#">SEE SECTION 10.6.4.</a>
 Probes	Displays useful information on the probe connected to the serial cable connector visible in <b>E</b> in section 4.3 (Description of the Components of the Combustion Analyzer). <a href="#">SEE SECTION 10.6.5.</a>

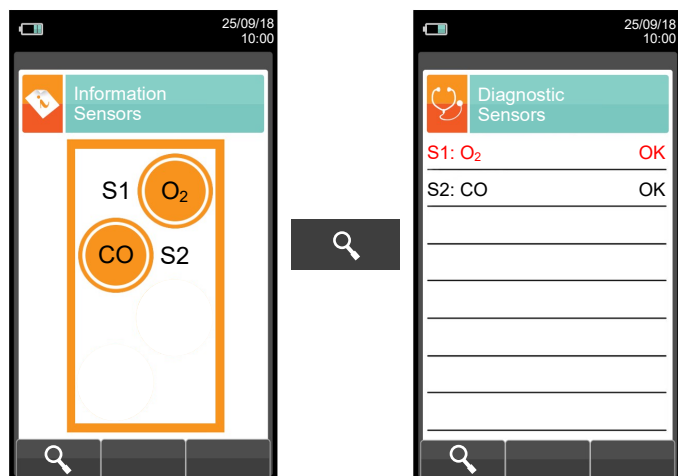
### 10.6.1 Configuration→Information→Battery



KEY	FUNCTION
	Activate the context keys shown on the display.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
	Returns to the previous screen.

## 10.6.2 Configuration→Information→Sensor



For further information, see [section 10.7.1](#).

KEY	FUNCTION
	Activate the context keys shown on the display.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
	Displays the details of the main features of the sensors installed.
Esc	Returns to the previous screen.

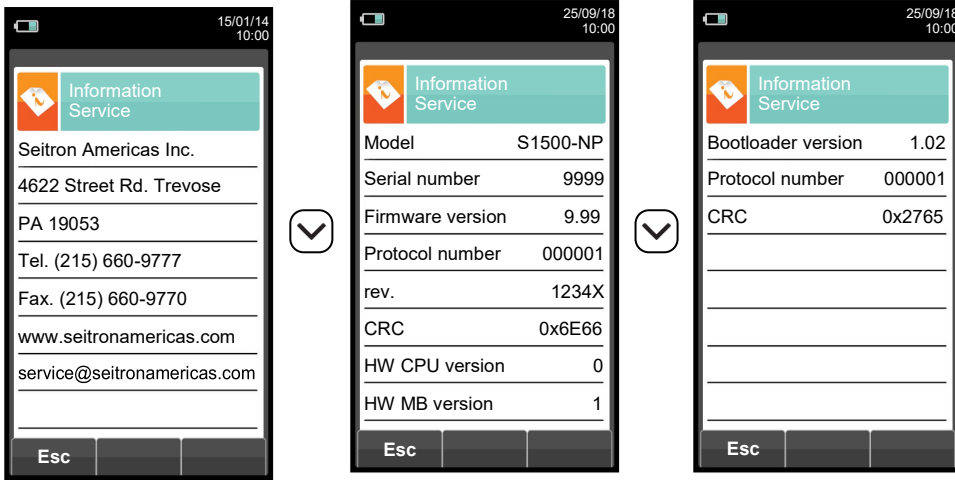
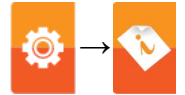
This screen displays, for each position, the following messages (example referring to the sensor in position S2):

MESSAGE	DESCRIPTION
	Sensor configured OK (normal operation).
Flashing orange circle without writing indicating the gas detected	Sensor is not communicating or has been removed.
Flashing orange circle with writing indicating the gas detected	New sensor detected.
Flashing orange circle with writing indicating the new gas detected	Detected sensor different from the one previously installed.
	Detected sensor in wrong position.

### Error messages displayed:

MESSAGE	DESCRIPTION
Err cal	Calibration error.
Err dati	Sensor not recognized.
No cal	Sensor not calibrated.

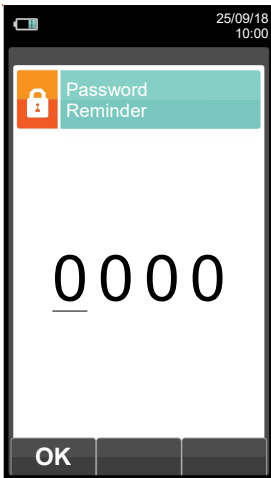
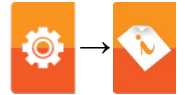
### 10.6.3 Configuration → Information → InfoService



KEY	FUNCTION
	Activate the context keys shown on the display.
	Toggle view between next or previous screen.
	Returns to the previous screen.

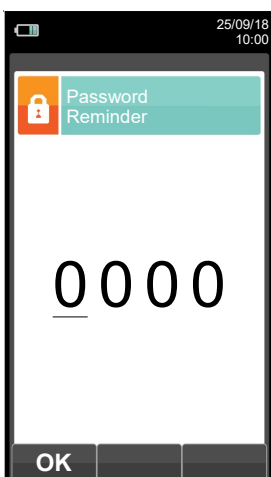
CONTEXT KEY	FUNCTION
	Returns to the previous screen.

### 10.6.4 Configuration→Information→Reminder

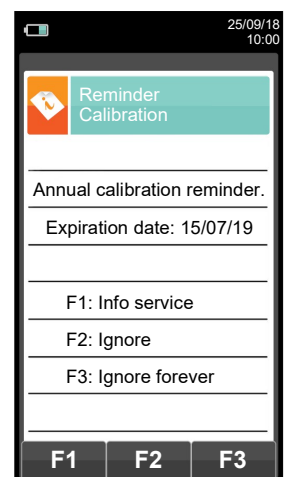


KEY	FUNCTION
	Activate the context keys shown on the display.
	Sets the password. The password is: 1111.
	Returns to the previous screen.

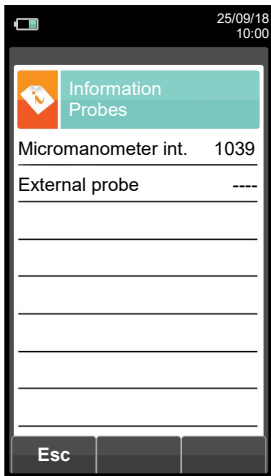
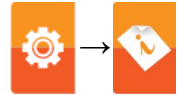
CONTEXT KEY	FUNCTION
<b>OK</b>	Confirm password and enter the menu "Reminder".
<b>Esc</b>	Returns to the previous screen.
<b>F1</b>	Displays the information about the assistance center.
<b>F2</b>	Ignores temporarily the message. Next time the instrument will be turned on, the remainder will be displayed again.
<b>F3</b>	Ignores permanently the message.



Enter the recalibration menu password 1111.



### 10.6.5 Configuration→Information→Probe

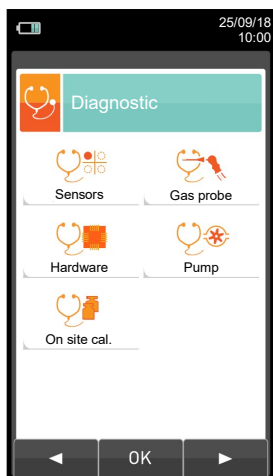


KEY	FUNCTION
	Activate the context keys shown on the display.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
	Returns to the previous screen.



## 10.7 Configuration → Diagnostic

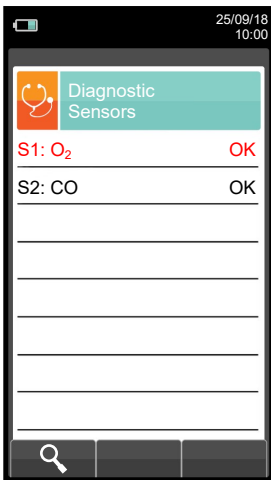
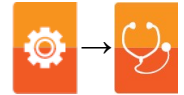


KEY	FUNCTION
	Activate the context keys shown on the display.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
	Selects the available parameters.
	Enters in the selected parameter setting.
	Selects the available parameters.

PARAMETER	DESCRIPTION
Sensors	<p>Displays information on the state and calibration of the electrochemical sensors:</p> <ul style="list-style-type: none"> <li><b>Ok</b> No problem detected</li> <li><b>absent</b> The sensor was not detected</li> <li><b>err data</b> Memory data error of the sensor</li> <li><b>unknown</b> It is necessary to update the FW of the device</li> <li><b>err pos</b> The sensor has been installed in the wrong position</li> <li><b>err cal</b> Calibration error (sensor not calibrated)</li> <li><b>err curr</b> Currents outside the range</li> <li><b>err cfg</b> Do not use this sensor as it has not been accepted on the screen "types of sensors".</li> </ul> <p>Also, from this screen the user can access the identification data of the sensor: type, serial number, date of manufacture and calibration. There are also the measured currents; in this way it is possible to perform a quick diagnosis in the event of a malfunction.</p> <p><a href="#">SEE SECTION 10.7.1.</a></p>
Gas probe	<p>Tests the tightness of the gas probe pneumatic path.</p> <p><a href="#">SEE SECTION 10.7.2.</a></p>
Hardware	<p>At instrument turn on the firmware performs a full check on the physical efficiency of all types of HW memories installed on the instrument, as well as on the integrity of the data stored into them. Any issue is evidenced in the screen 'Memories Diagnostics'. Should this happen it is advisable to turn the instrument off and then on again. In case the problem is permanent or frequently recurring, the user should contact the Service Center reporting the error code shown by the instrument.</p> <p><a href="#">SEE SECTION 10.7.3.</a></p>
Pump	<p>In this submenu the user can temporarily turn the gas suction pump on or off. Also, it is possible to view the actual flow rate of the pump in liters per minute. It will not be possible to turn off the pump during an autozero cycle.</p> <p><a href="#">SEE SECTION 10.7.4.</a></p>
On site cal.	<p>It is possible to make a recalibration of the instrument's gas sensors with suitable known concentration gas cylinders.</p> <p><b>The sensor recalibration procedure is protected by password: ask Seitron Assistance center.</b></p> <p><a href="#">SEE SECTION 10.7.5.</a></p>

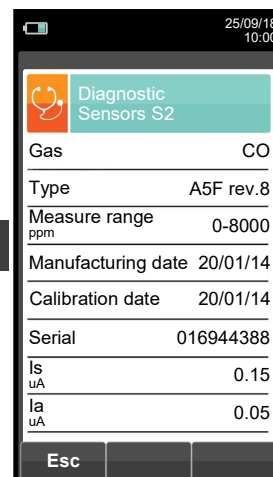
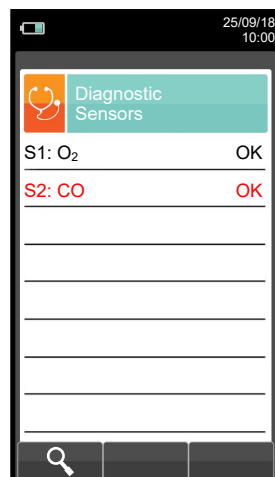
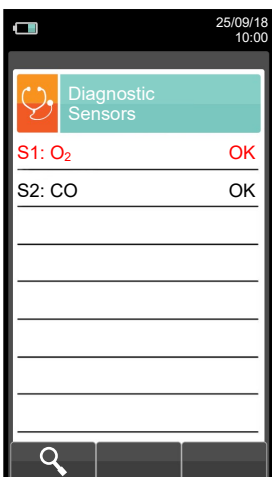
### 10.7.1 Configuration → Diagnostic → Sensors



KEY	FUNCTION
	Activate the context keys shown on the display.
	Selects the fuel.
	Activates the context keys located in the left side of the display.
	Returns to the previous screen.

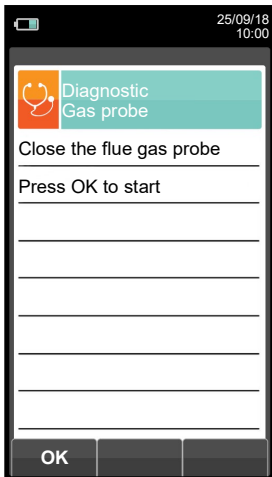
CONTEXT KEY	FUNCTION
	Displays the details of the selected sensor (see example below).
	Returns to the previous screen.

Example:


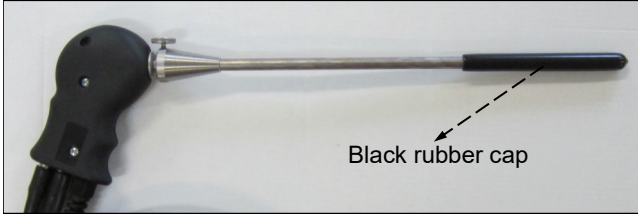





- Gas measured
- Sensor revision index
- Sensor measure range
- Production date
- Calibration date
- Sensor serial number
- Sensor Is current
- Sensor Ia current



## 10.7.2 Configuration → Diagnostic → Gas probe



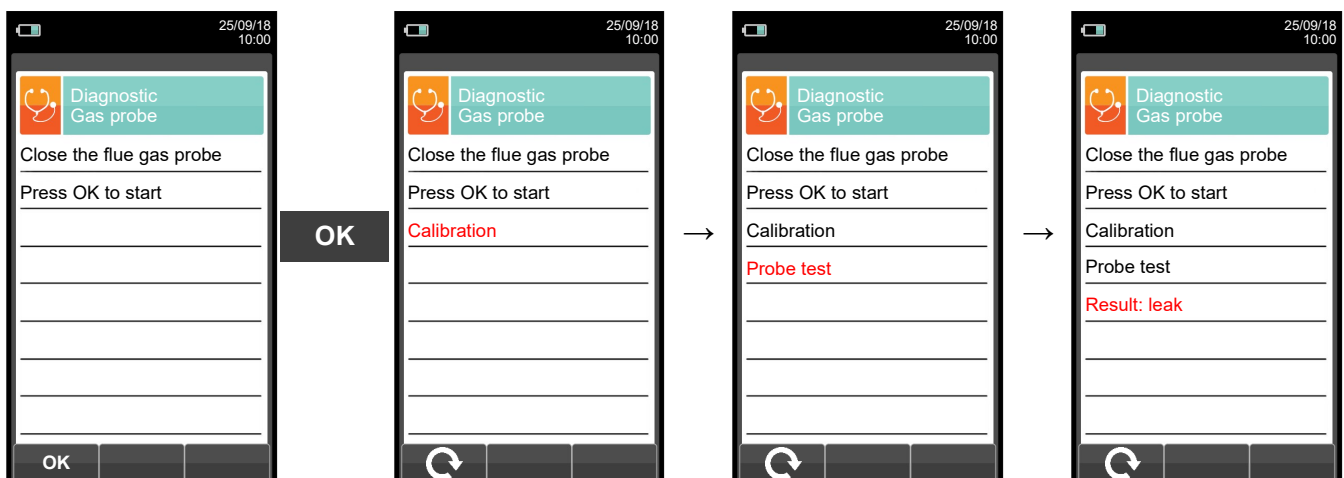
Connect the flue gas sampling probe and filter unit assembly to the instrument;  
Fully insert the black rubber cap on the gas probe tip, as shown in the following picture:

KEY	FUNCTION
	Activate the context keys shown on the display.
	Activates the context key located in the left side of the display.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
	Starts the test to check the tightness of the gas sampling probe.
	Starts the test of the gas sampling probe.

### Tightness test of the probe.

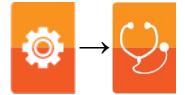


#### Results:

**Tightness:** The system is OK

**Error:** Make sure that the probe is connected to the input P-, check the seals of the pneumatic connections and/or the seal of the condensation trap and check that the test cap is correctly inserted on the tip of the probe. **WARNING: a damaged probe tip may impair the test.**

### 10.7.3 Configuration → Diagnostic → Hardware

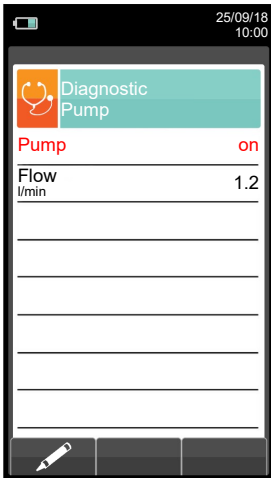
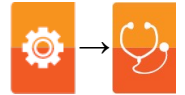


- State of memory.
- State of calibration.
- Version of CPU board
- Version of motherboard

KEY	FUNCTION
	Activate the context keys shown on the display.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
	Returns to the previous screen.

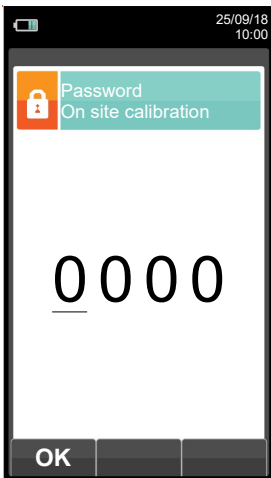
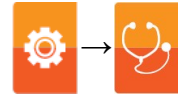
### 10.7.4 Configuration → Diagnostic → Pump



KEY	FUNCTION
	Activate the context keys shown on the display.
	In edit mode, cycling between on and off.
	Enters edit mode of the selected element and then confirms the change.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
	Enters edit mode: it is possible to turn the gas suction pump on and off.
	Confirms the modification.

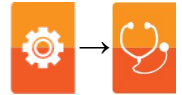
10.7.5 Configuration → Diagnostic → On site cal.



KEY	FUNCTION
	Activate the context keys shown on the display.
	Sets the password.
	Selects line; the selected line is evidenced in red. In modification sets the value or the desired mode.
	Activates the context key located in the left side of the display.
	Returns to the previous screen. When in modify mode cancels the modification just made.

CONTEXT KEY	FUNCTION
	Once password is entered, gives access to the 'On site calibration' menu.
	Shows details for the selected sensor.
	Zeroes the timer.
	Enters the modification mode for the selected parameter.

## Calibration procedure



In order to perform the calibration, the following tools are needed:

- Known concentration gas cylinder suitable for the sensor, complete with a pressure regulator

**WARNING!**

**For the oxygen sensor on site calibration, the zero value calibration must be carried out with nitrogen or any other gas mixture which DOES NOT contain oxygen.**

- Flow meter.
- Hose with ' T ' shaped junction, in order to connect the cylinder to the instrument and the flow meter.

Following, the suggested stabilization time for the sensors on-site calibration.

- O<sub>2</sub> sensor: from 3 to 5 minutes
- CO sensor: from 3 to 5 minutes

**WARNING!**  
For the oxygen sensor on site calibration, the zero value calibration must be carried out with nitrogen or any other gas mixture which **DOES NOT** contain oxygen.

### 1. Start the instrument

Keep pressed for a few seconds

Combustion analysis	
O <sub>2</sub> %	4.2
CO <sub>2</sub> %	9.3
λ,n	1.25
T <sub>fu</sub> °C	90.1
T <sub>ar</sub> °C	15.4
ΔT °C	74.7
Q <sub>s</sub> %	8.6
η <sub>s</sub> %	91.4

**WARNING**

- Make sure autozero is execute in clean air and terminates correctly.
- Do not connect the gas probe to the instrument.
- Check the battery charge level or connect the power adapter to avoid data loss during recalibration.

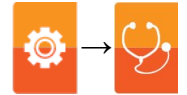
### 2. Once autozero is completed press the key and select the diagnostic icon.

OK

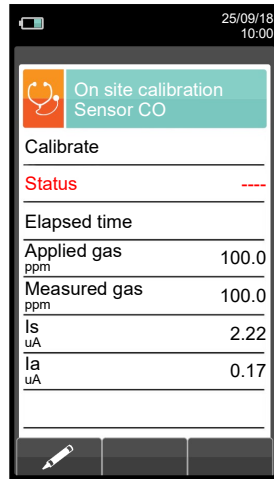
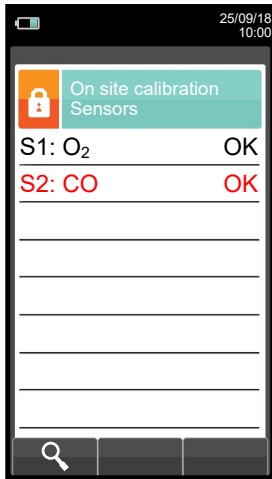
OK

Insert the password for the recalibration menu.  
**Ask Seitron Assistance center for the password.**

OK



3. Once in the 'On site calibration' menu, is shown the list of the installed sensors for which the recalibration is available. In the recalibration screen all information related to the last performed calibration is shown, as well as the relevant values.



- Calibrate:** saves new calibration
- Status:**
  - not active: returns to the factory calibration
  - active: returns to the last calibration made by the user
  - : no 'on site calibration' has been previously stored
- Elapsed time:** timer
- Applied gas:** enters the concentration of the applied calibration gas
- Measured gas:** measures the concentration of the applied gas
- Is:** 'Is' current from the sensor
- Ia:** 'Ia' current from the sensor (not present when calibrating O<sub>2</sub>)

**CHOOSE THE SENSOR TO BE CALIBRATED AND DO AS FOLLOWS**

4. Connect the known concentration gas cylinder to the instrument as shown in the following diagram:

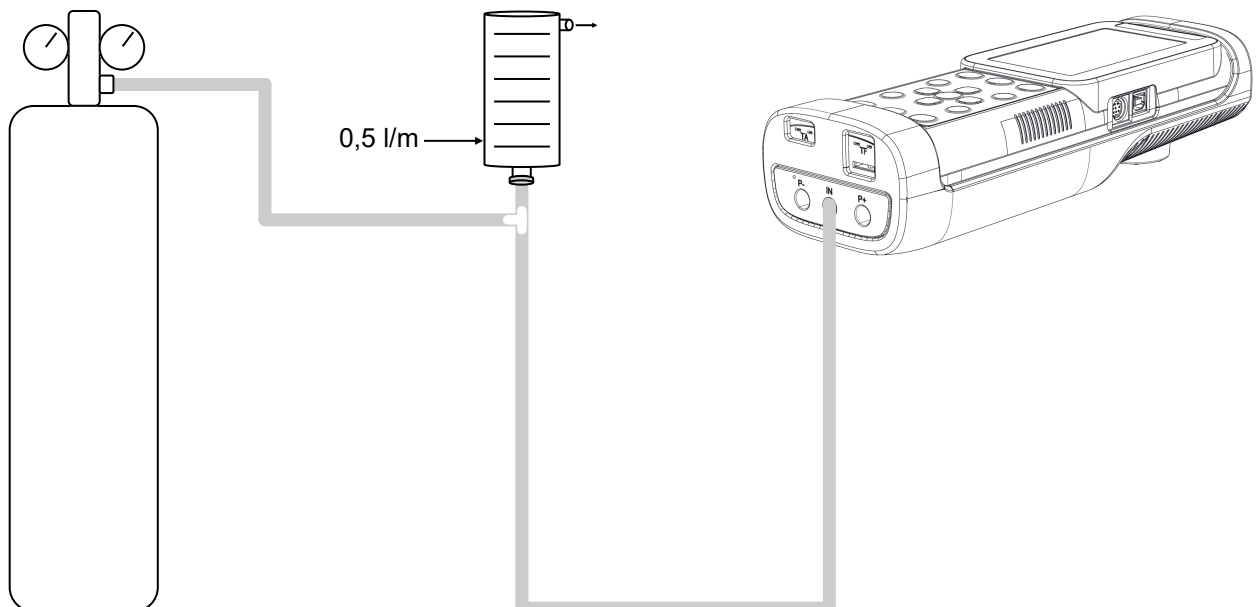


**WARNING!**  
Adequate ventilation must be provided when working with toxic gases, particularly the flow meter and instrument outputs must be evacuated by a ventilation system.

**GAS CYLINDER**

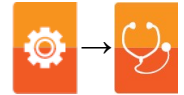
**FLOW METER**

**COMBUSTION ANALYZER**

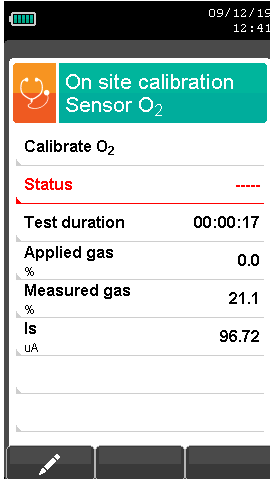




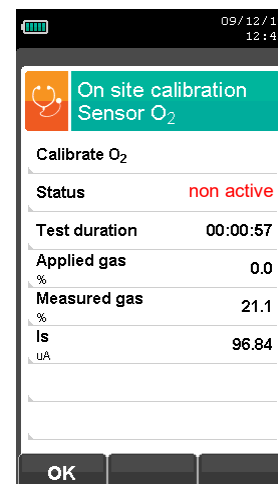
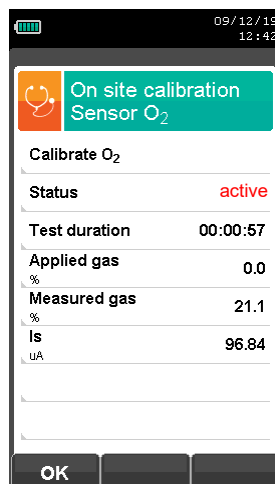
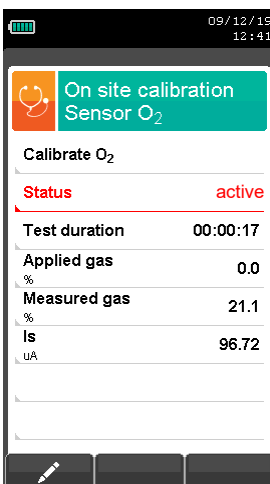
## OXIGEN SENSOR (O<sub>2</sub>) CALIBRATION DETAIL



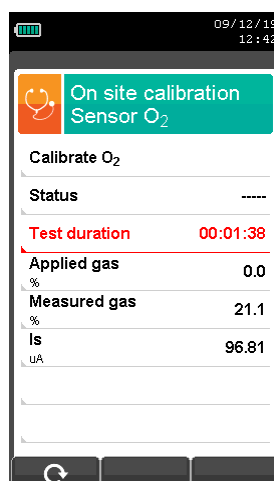
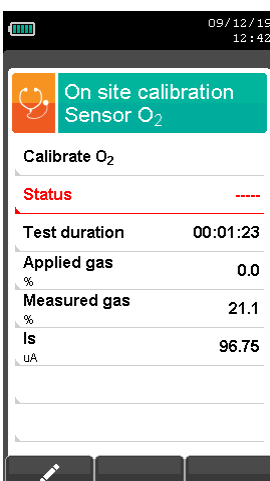
- The calibration is **possible** only when the status is set to '----' (sensors that have never been calibrated before) otherwise it is necessary to set the status on 'non active' (see example below).



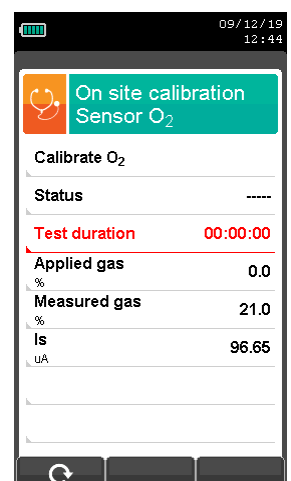
OR

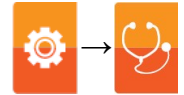


- Apply gas to the instrument** and adjust the output pressure of the gas from the cylinder so that the flow meter indicates a minimum flow of 0.5 l/m: this guarantees that the instrument is taking the exact amount of gas required by the internal pump.
- The instrument measures the concentration of gas applied; **wait at least 3 minutes to allow the reading to stabilize**. The reading is shown in line 'Gas measured'.

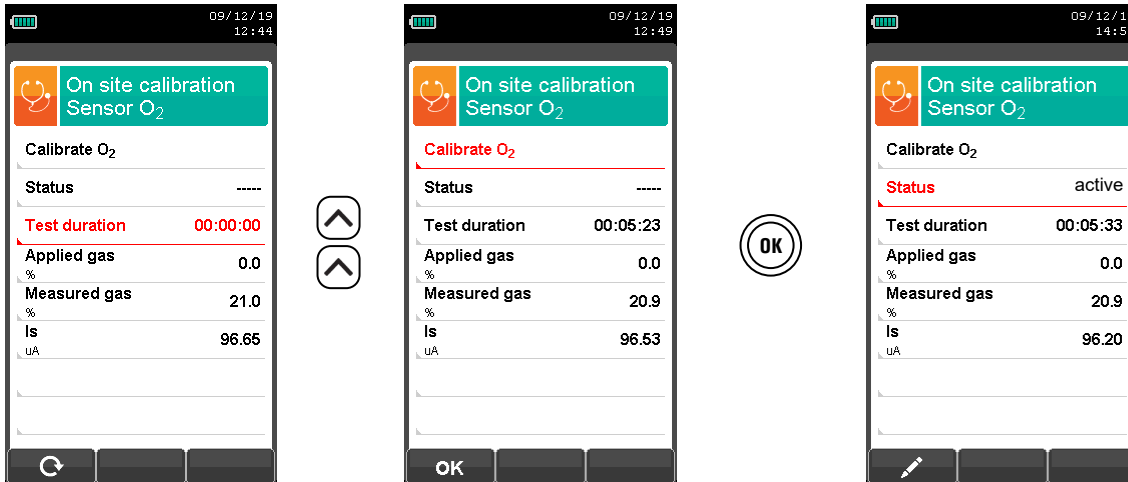


Zeroes the timer - helps to keep under control the time elapsing during the stabilization phase.





- When the stabilization time is over, select the row 'Calibrate' and store the new calibration.



Messages in the 'Status' line:

**saving:** the instrument is saving the performed calibration

**error:** the sensor has NOT been recalibrated for any of the following reasons:

- The calibration gas cannot properly reach the instrument.
- Concentration for the calibration gas has not been set in the relevant line 'Applied gas'.
- The user didn't allow for the stabilization time to properly elapse.
- The sensor could be damaged or exhausted and must therefore be replaced.



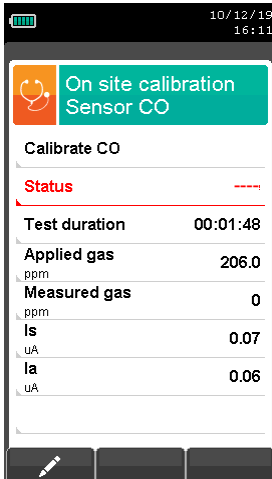
**WARNING**

- At any time the user can restore the factory calibration in the instrument by setting the 'Status' line on 'not active'.
- The advised stabilization time for the on-site calibration of the sensors, is 3 minutes. For NO2 and SO2 sensors this time can be up to 5 minutes.

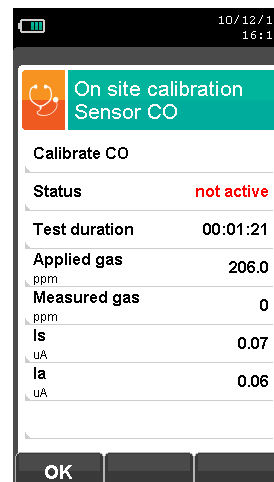
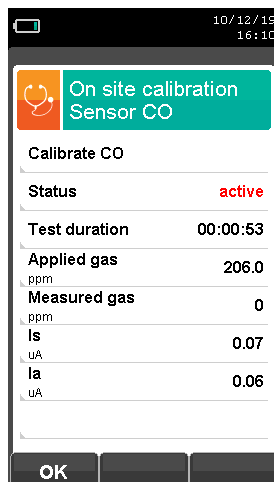
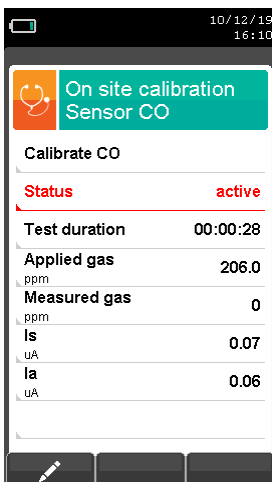
**SENSOR CALIBRATION DETAIL FOR TOXIC GASES (EXAMPLE REFERRED TO CO).**



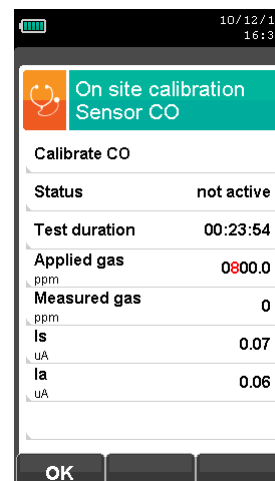
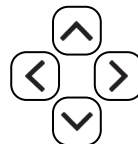
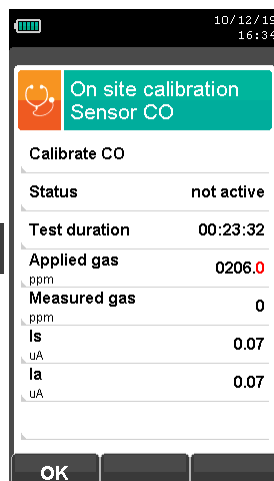
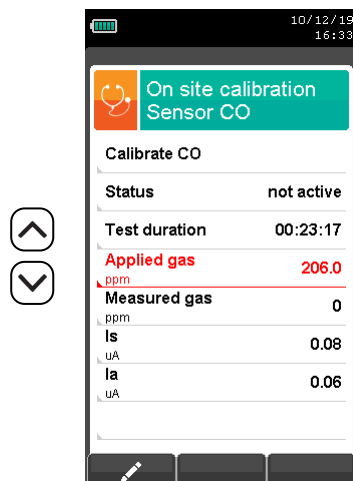
- The calibration is **possible** only when the status is set to '----' (sensors that have never been calibrated before) otherwise it is necessary to set the status on 'non active' (see example below).



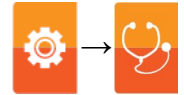
OR




- Enter the value of the concentration of the gas applied.




- Apply gas to the instrument and adjust the output pressure of the gas from the cylinder so that the flow meter indicates a minimum flow of 0.5 l/m: this guarantees that the instrument is taking the exact amount of gas required by the internal pump.



- The instrument measures the concentration of gas applied; **wait at least 3 minutes to allow the reading to stabilize**. The reading is shown in line 'Gas measured'.



  
 Zeroes the timer - helps to keep under control the time elapsing during the stabilization phase.

- When the stabilization time is over, select the row 'Calibrate' and store the new calibration.



Messages in the 'Status' line:

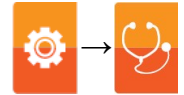
- saving:** the instrument is saving the performed calibration
- error:** the sensor has NOT been recalibrated for any of the following reasons:
- The calibration gas cannot properly reach the instrument.
  - Concentration for the calibration gas has not been set in the relevant line 'Applied gas'.
  - The user didn't allow for the stabilization time to properly elapse.
  - The sensor could be damaged or exhausted and must therefore be replaced.



**WARNING**

- At any time the user can restore the factory calibration in the instrument by setting the 'Status' line on 'not active'.
- Il tempo di stabilizzazione consigliato per la calibrazione in sito dei sensori, è pari a 3 minuti. Per i sensori di NO2 e SO2 questo tempo può arrivare a 5 minuti.

## SENSOR CALIBRATION DETAIL FOR TOXIC GASES WITH INTERFERING GASES



The sensors for toxic gases with interfering gases are those sensors which are sensible to other gases. The on-site calibration for these sensors allows to calibrate also the interfering gases.

The on-site calibration procedure for these sensors is the same described on the previous pages regarding the toxic gases and can be performed for all the interfering gases of the sensor itself.

The following procedure is for accessing the interfering gases of the sensor that must be recalibrated on-site (example referred to the SO<sub>2</sub> sensor).

Screen	Calibration Target	Applied gas (ppm)	Measured gas (ppm)	Is (uA)
1	Calibrate SO <sub>2</sub>	1000.0	0	0.88
2	Calibrate CO	1000.0	0	0.87
3	Calibrate NO	800.0	0	0.84
4	Calibrate NO <sub>2</sub>	120.0	0	0.87

Not significant value



**WARNING**

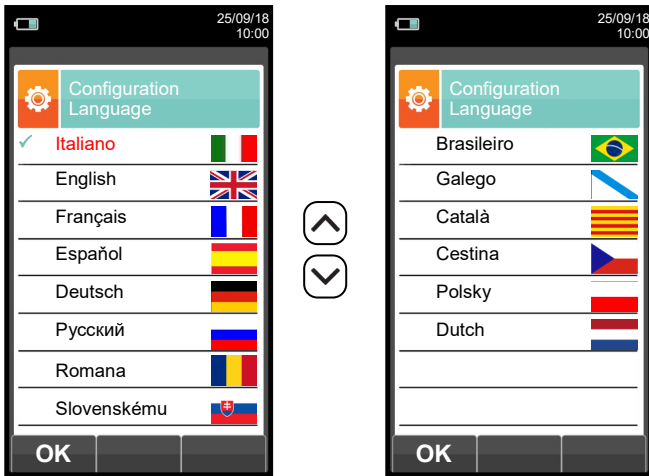
- The stabilization time advised for the on-site calibration of these sensors is 5 minutes.



**WARNING**

When on analysis phase, the interfering gases are compensated only if on the instrument is also installed the sensor for the correspondent interfering gas.

## 10.8 Configuration→Language

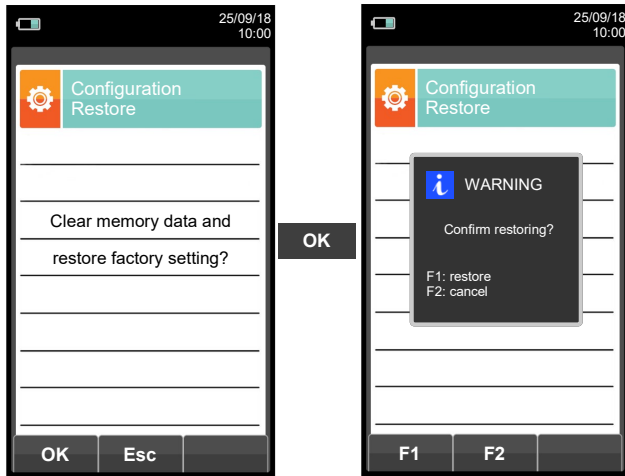


KEY	FUNCTION
	Activate the context keys shown on the display.
	Scrolls through the available languages.
	Sets the selected language.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
	Sets the selected language.



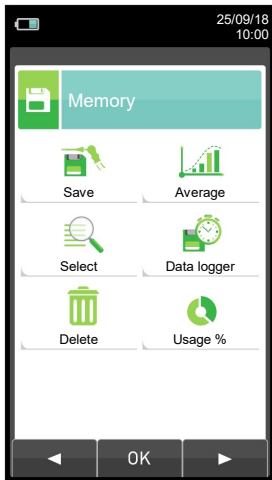
## 10.9 Configuration→Restore



KEY	FUNCTION
	Activate the context keys shown on the display.
	Starts the factory data reset phase.
	Exits the current screen without resetting.

CONTEXT KEY	FUNCTION
	Starts the factory data reset phase.
	Exits the current screen without resetting.
	Factory reset.
	Cancel the factory data reset phase and goes back to the previous screen.

## 11.1 Memory Menu






KEY	FUNCTION
	Activate the context keys shown on the display.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
	Selects the available parameters.
	Enters in the selected parameter setting.
	Selects the available parameters.

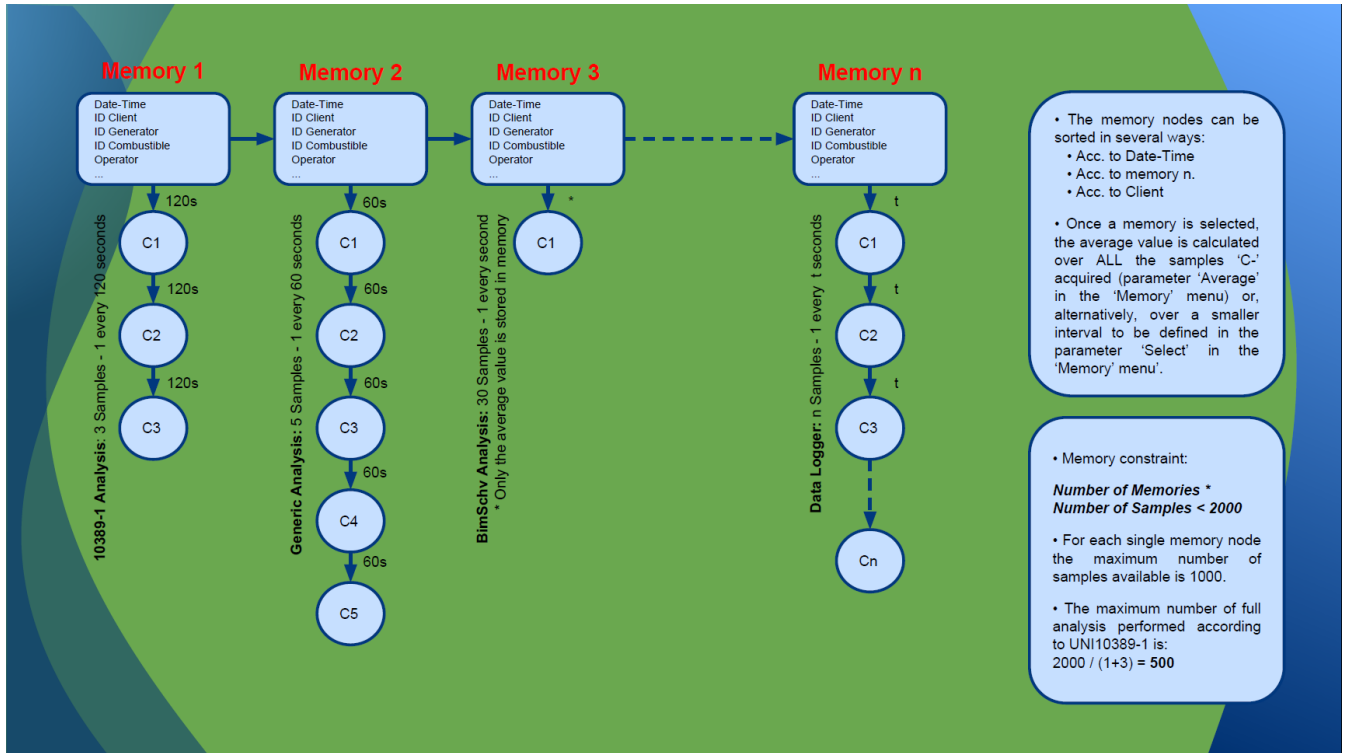
PARAMETER	DESCRIPTION
Save	From this screen the user can start the combustion analysis. The data shown summarizes the mode of analysis and the selected memory. <a href="#">SEE SECTION 11.2.</a>
Average	Allows the user to see the average of the analyses contained in the selected memory. <a href="#">SEE SECTION 11.3.</a>
Select	<ul style="list-style-type: none"> <li>- Allows the user to set the number of the memory to be used to save the combustion analysis and/or the measurement of the draft, carbon black, etc. For each memory it is possible to enter the personal information of the customer (name of the customer, address, telephone number, type of boiler, etc.).</li> <li>- Allows the user to see and print the stored analyses, individually or as an average. The analyses can be found (via the context key "find") by memory location or by the date they were saved; it is also possible to see the draft, carbon black and ambient CO. In the menu "Find Memory" the activation of the Print Memory is enabled only on the page where the analyses or the draft, carbon black and ambient CO data are displayed.</li> </ul> <a href="#">SEE SECTION 11.4.</a>
Data logger	<p>This submenu allows the user to define the mode of analysis and of memory selection:</p> <p><b>Automatic analysis mode:</b></p> <p><b>Data logger</b></p> <p>This mode is entirely configurable by the user (it is necessary to set the number of samples to be acquired, the duration of acquisition of each sample and the printing mode).</p> <p>When the combustion analysis starts, the device will automatically carry out and store the number of samples set, spaced from one another according to the set time.</p> <p>After the combustion analysis (indicated by a beep), if the "Manual Print" mode has been selected, the device will display the average of the samples taken with the possibility to recall them individually; the user can then print them (total, complete, ...).</p> <p>On the contrary, if the user has selected the option "Automatic Print", the device will automatically proceed to print the analyses, according to the current printing settings, without displaying the average.</p> <p><b>Warning: in automatic mode, the measurements of carbon black, draft and ambient CO must be taken before starting the combustion analysis.</b></p>



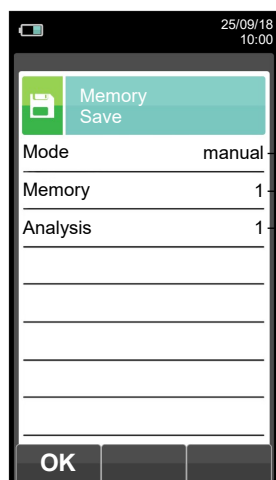


 <p>Data logger</p>	<p><b>Manual analysis mode</b>                  If the user chooses the manual mode, he will perform the combustion analysis manually; in this case, the settings regarding printing and duration of the automatic analysis will not be considered. At this point the user can start the manual analysis after waiting two minutes so that the displayed values are stable: then he can proceed to save or directly print the test ticket of the analysis, which will be prepared in accordance with the previously configured settings.                  At the end of the three analyses, the screen with the average can be displayed, which also contains all the data necessary to fill in the booklet of the system or plant.                  In both modes, manual and automatic, the data displayed regarding the pollutants CO / NO / NO<sub>x</sub> can be translated into normalized values (with reference to the concentration of O<sub>2</sub> previously set).</p> <p><b>Memory selection mode</b>  <b>Manual:</b> the memory will have to be selected manually via the parameter "Select"  <b>Auto:</b> the memory, to which the measurements and combustion analyses will be saved, will be suggested automatically when the device is turned on.  <a href="#">SEE SECTION 11.5.</a></p>
 <p>Delete</p>	<p>Allows the user to delete the contents of each memory or of the entire 99 memories.  <a href="#">SEE SECTION 11.6.</a></p>
 <p>Usage %</p>	<p>The user, through this menu, can view the percentage of memory usage.  <a href="#">SEE SECTION 11.7.</a></p>

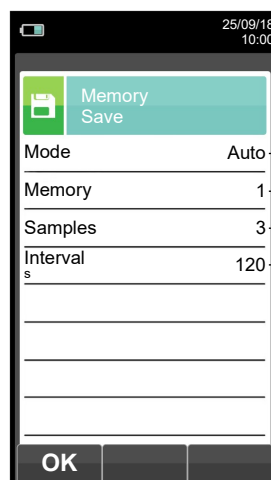
## 11.1.1 Memory Organization



## 11.2 Memory Menu → Save



→ Manual analysis mode  
 → Number of selected memory  
 → Number of analyses carried out



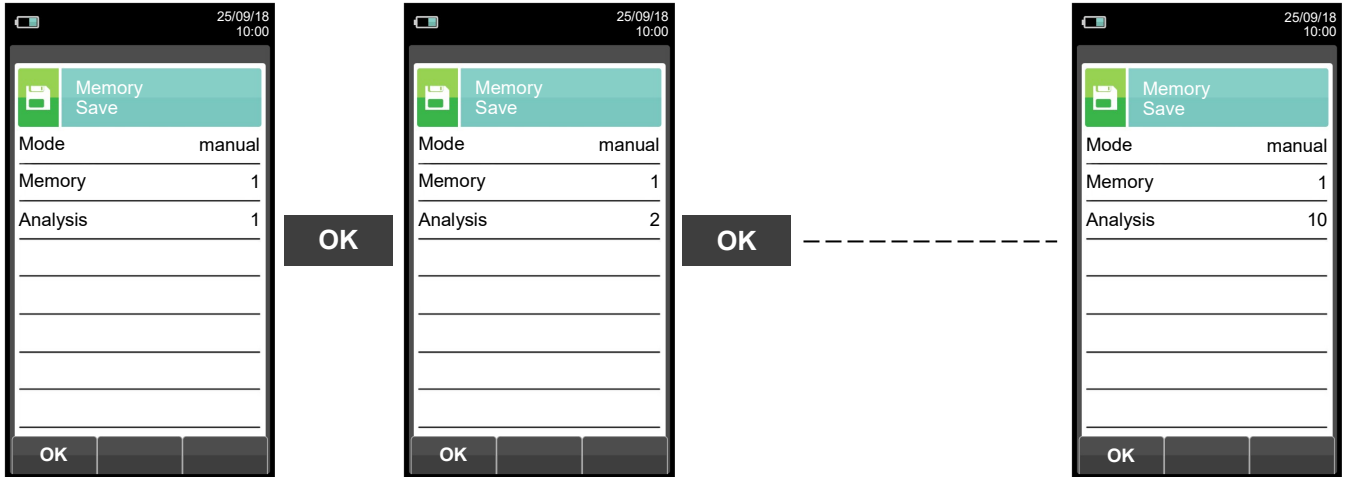
→ Automatic analysis mode  
 → Number of selected memory  
 → Number of samples to take  
 → Interval between samples

KEY	FUNCTION
	Activate the context keys shown on the display.
	Starts saving the combustion analysis according to the mode set in the parameter 'Data logger'.
	Returns to the previous screen.

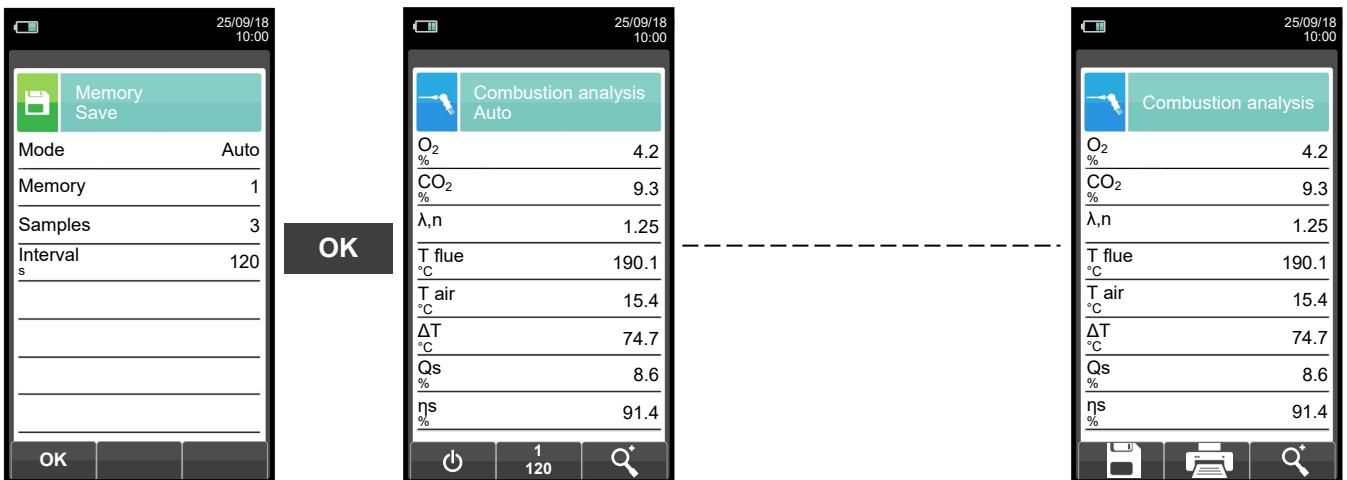
CONTEXT KEY	FUNCTION
	Starts saving the combustion analysis according to the mode set in the parameter 'Data logger'.
	Deletes the contents of the selected memory. (Visible when the selected memory contains previous analyses).
	Cancels the deletion of the contents of the selected memory. (Visible when the selected memory contains previous analyses).



**Example 1: Saving the combustion analysis in manual mode**

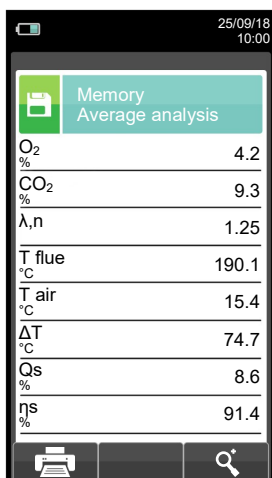






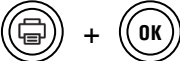
**Example 2: Saving the combustion analysis in automatic mode (example Auto)**





FOR ANY FURTHER INFORMATION SEE [CHAPTER 9.0 'FLUE GAS ANALYSIS'](#).

### 11.3 Memory Menu → Average

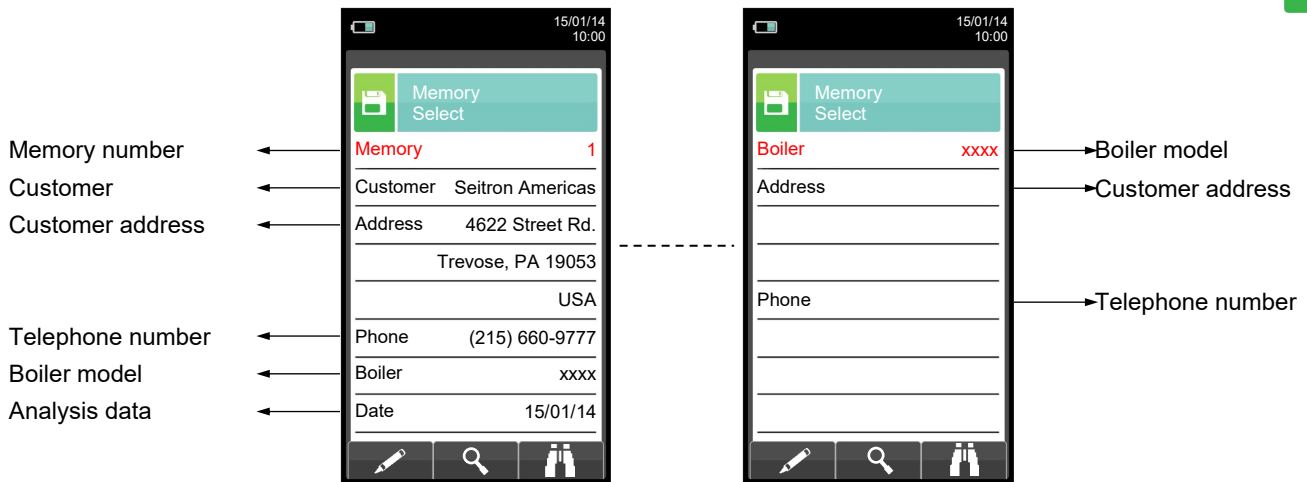


KEY	FUNCTION
	Activate the context keys shown on the display.
	Scrolls through the values of the average analysis.
	Activates the context key located in the left side of the display.
	Returns to the previous screen without saving the changes made.
	Generates and shows on the display a QR code in order to download the data of the performed measure.

CONTEXT KEY	FUNCTION
	Zoom. By pressing this interactive key repeatedly, the device displays the following sequence: AAA → <b>AAA</b> → <b>AAA</b> → AAA
	Starts printing the test ticket. <a href="#">SEE SECTION 12.</a>



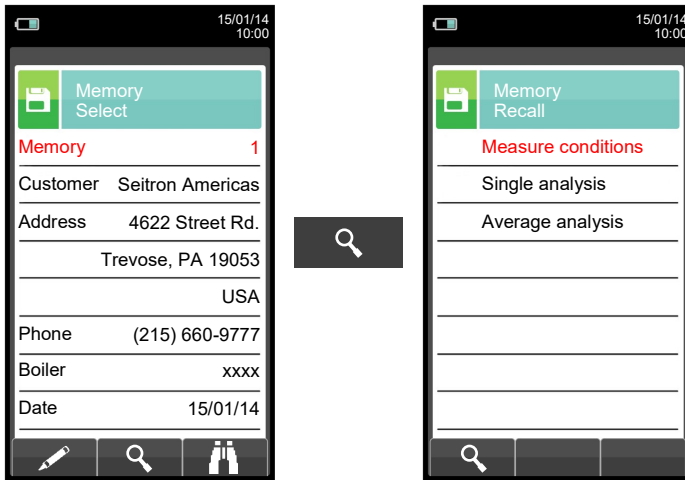
## 11.4 Memory Menu → Select



KEY	FUNCTION
	Activate the context keys shown on the display.
	In "edit text"/"search for data"/"search for memory number": it moves the cursor on the box corresponding to the desired letter or number.
	Selects line; the selected line is evidenced in red.
	Activates the context key located in the left side of the display.
	Returns to the previous screen without saving the changes made.

CONTEXT KEY	FUNCTION
	Enters the modification mode for the selected parameter. It is possible to select the number of the memory to use for the combustion analysis and/or to enter the information relative to the plant.
	Recall memory. By activating this function, the user has the possibility to view the data present in the selected memory. Measurement conditions, single analysis, average analysis. <b>SEE SECTION 10.4.1</b>
	Search function. Thanks to this function, the user has the possibility to quickly search for a specific analysis. The search can be carried out considering the memory number (by selecting the parameter "Memory"), the customer (by selecting one of the following parameters: "Customer", "Address", "Telephone" or "Generator") or the date (by selecting the parameter "Date").
	Confirms the settings and, if the search function is enabled, it starts the research.
	In "Edit text" it confirms the input of the selected letter or number.
	In "Edit text" it cancels the letter or number that precedes the cursor.
	In "Edit text" it goes from uppercase to lowercase, to symbols, to special characters.
	Selects the memories within the range of the research carried out.
	Selects the memories within the range of the research carried out.

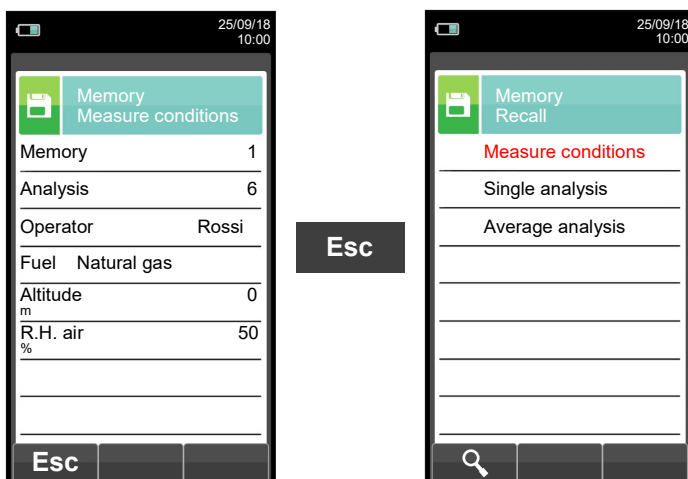
### 11.4.1 Memory Recall



KEY	FUNCTION
	Activate the context keys shown on the display.
	Selects line; the selected line is evidenced in red.
	Activates the context key located in the left side of the display.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
	Displays the details of the selected parameter.

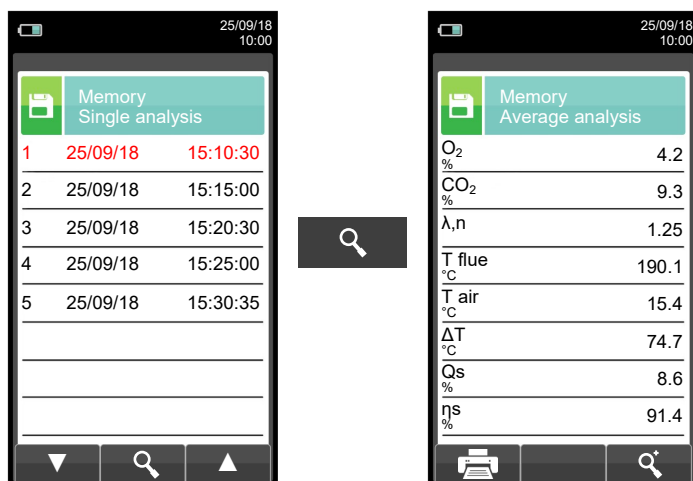
#### 1. Details of measurement conditions



CONTEXT KEY	FUNCTION
	Returns to the previous screen.



## 2. Details of Single analysis



KEY	FUNCTION
	Activate the context keys shown on the display.
 	Selects line; the selected line is evidenced in red. In "view detail" the previous or next pages are shown.
	Views the details of the selected parameter.
	Returns to the previous screen.
+	Generates and shows on the display a QR code in order to download the data of the performed measure.

CONTEXT KEY	FUNCTION
	Selects line; the selected line is evidenced in red.
	Views the details of the selected parameter.
	Selects line; the selected line is red.
	Goes to next page.
	Goes to previous page.
	Starts printing the test ticket. <a href="#">See section 12.</a>
	Zoom. By pressing this interactive key repeatedly, the device displays the following sequence: AAA → <b>AAA</b> → <b>AAA</b> → AAA

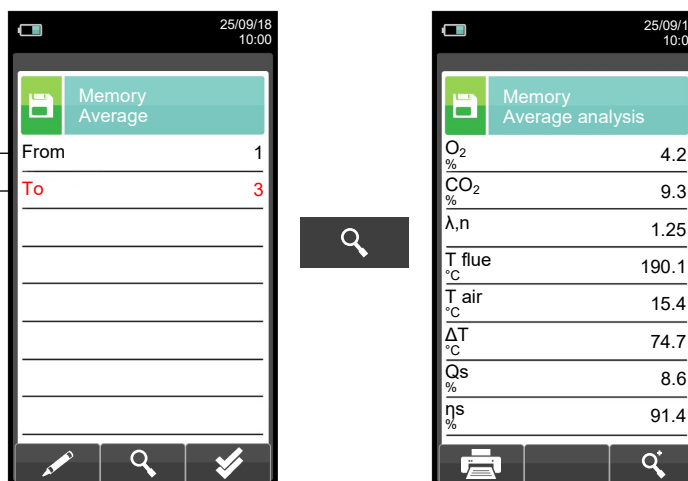




### 3. Average interval details

Defines the starting sample to define the analysis average.

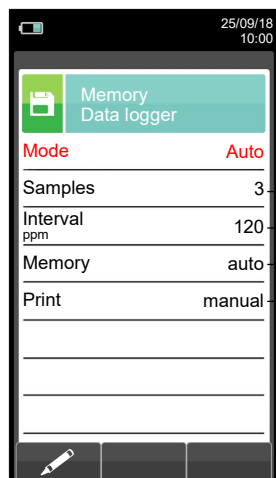
Defines the end sample to define the analysis average.



KEY	FUNCTION
	Activate the context keys shown on the display.
	In edit mode, it sets the number of the desired sample; the number to change is red.
	Selects line; the selected line is evidenced in red.
	Activates the context key located in the left side of the display.
	Returns to the previous screen without saving the changes made.
	Generates and shows on the display a QR code in order to download the data of the performed measure.

CONTEXT KEY	FUNCTION
	Enters edit mode: it is possible to select the number of the sample to use to have the average of the analysis carried out.
	Shows the average analysis in the interval set.
	Zoom. By pressing this interactive key repeatedly, the device displays the following sequence: AAA → <b>AAA</b> → <b>AAA</b> → AAA
	Sets all the samples of the analyses carried out: From 1 (first sample) To xxx (last sample).
	Confirms the settings.
	Starts printing the test ticket. <a href="#">SEE SECTION 12.</a>

## 11.5 Memory Menu → Data logger

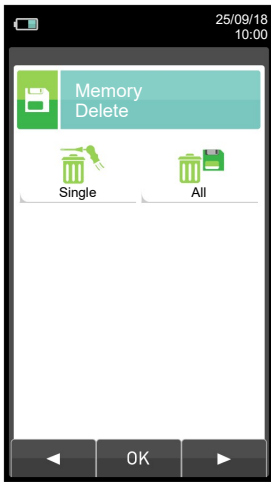


- The selectable analysis modes are: **manual - auto - BImSchV - data logger**
- Number of samples to make (parameter not visible in manual analysis mode).
- Period of acquisition of each sample (parameter not visible in manual analysis mode).
- The memory selection modes are: **manual** or **auto**.  
If "**auto**" mode has been selected, the research of the available memory will be performed automatically when the device is turned on).
- The selectable printing modes are: **manual** or **auto**.  
If "**auto**" mode has been selected, the printing will be performed automatically at the end of the combustion analysis (parameter not visible in manual analysis mode).

KEY	FUNCTION
	Activate the context keys shown on the display.
	Selects line; the selected line is evidenced in red.
	Activates the context key located in the left side of the display.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
	Enters the modification mode for the selected parameter.
	Confirms the settings.

## 11.6 Memory→Delete

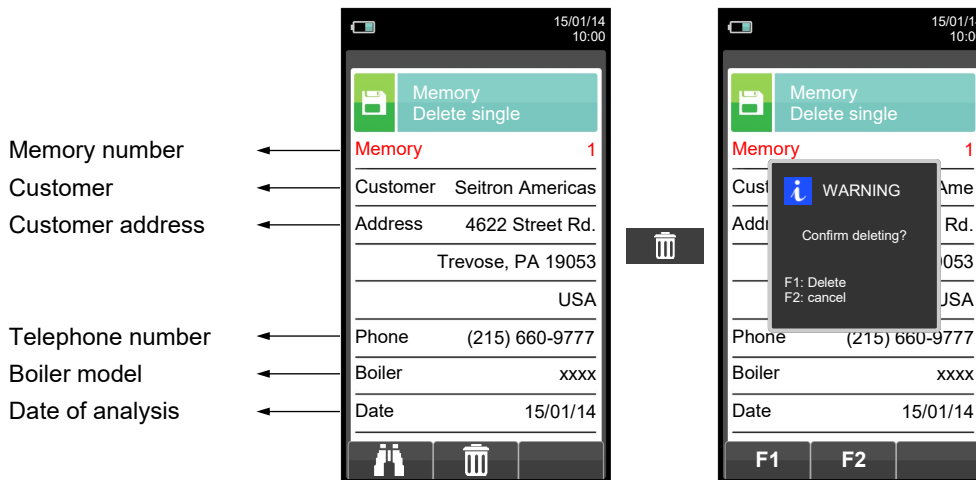


KEY	FUNCTION
	Activate the context keys shown on the display.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
	Selects the available parameters.
	Enters in the selected parameter setting.
	Selects the available parameters.

PARAMETER	DESCRIPTION
 Single	This option allows the user to delete the contents of each individual memory; to do this, the user will have to confirm the operation so as to avoid losing previously saved data. <a href="#">SEE SECTION 11.6.1.</a>
 All	This option allows the user to delete the contents of the 99 memories; to do this, the user will have to confirm the operation so as to avoid losing previously saved data. <a href="#">SEE SECTION 11.6.2.</a>

### 11.6.1 Memory→Delete→Single

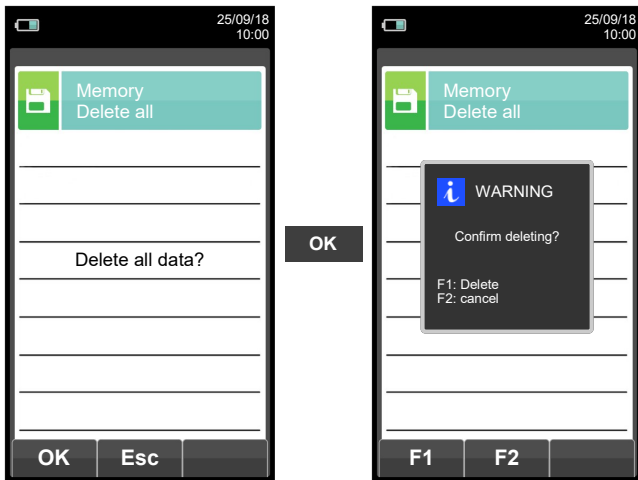


KEY	FUNCTION
	Activate the context keys shown on the display.
	In "edit text"/"search for data"/"search for memory number": it moves the cursor on the box corresponding to the desired letter or number.
	Selects line; the selected line is evidenced in red.
	Activates the context key located in the left side of the display. In "Edit text" it confirms the input of the selected letter.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
	Search function. Thanks to this function, the user has the possibility to quickly search for a specific analysis. The search can be carried out considering the memory number (by selecting the parameter "Memory"), the customer (by selecting one of the following parameters: "Customer", "Address", "Telephone" or "Generator") or the date (by selecting the parameter "Date").
	Confirms the settings and, if the search function is enabled, it starts the research.
	In "Edit text" it confirms the input of the selected letter or number.
	In "Edit text" it cancels the letter or number that precedes the cursor.
	In "Edit text" it goes from uppercase to lowercase, to symbols, to special characters.
	Selects the memories within the range of the research carried out.
	Selects the memories within the range of the research carried out.
	Starts deleting the selected memory.
	Deletes the selected memory.
	Cancel the deleting and goes back to the previous page.



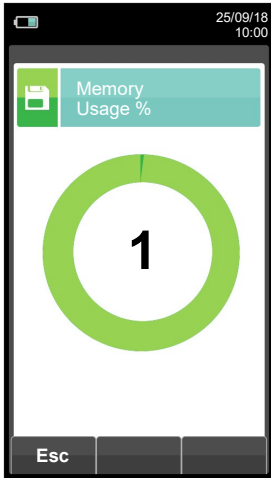
### 11.6.2 Memory→Delete→All



KEY	FUNCTION
	Activate the context keys shown on the display.
	Start erasing all memories.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
	Start erasing all memories.
	Returns to the previous screen.
	Deletes all memories.
	Cancel the deleting and returns to the previous page.

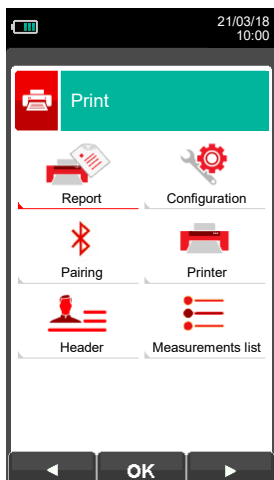
## 11.7 Memory→Usage %



KEY	FUNCTION
	Activate the context keys shown on the display.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
	Returns to the previous screen.

## 12.1 Print



KEY	FUNCTION
	Activate the context keys shown on the display.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
	Selects the available parameters.
	Enters in the selected parameter setting.
	Selects the available parameters.

PARAMETER	DESCRIPTION
	<p>Enables the Print Menu. Allows to print the combustion analysis data on a paper ticket which reports the measurement values. The printed values are those shown on the display when the menu is enabled. This menu can be used for combustion analysis, even when recalled from the memory, for draft, smoke, ambient gas and for tightness test results.</p> <p><a href="#">SEE SECTION 12.2.</a></p>
	<p>The user, by means of this menu, can configure the test report format:</p> <p><b>Copies:</b> Allows to set the number of printed copies and layout of the paper print-out. Several copies of the test paper print-out can be printed, choosing among different layouts according to the information included.</p> <p><b>Report:</b> The paper print-out layout selection is only valid for combustion analysis and can be chosen among Complete, Partial and Total. Paper print-outs for draft, smoke, ambient gas concentration and tightness test only allow a specific layout. Layouts options for combustion analysis are specified as described in the following:</p> <p><b>Full:</b> includes a header with company data as well operator data previously programmed in the configuration menu, measurements sampled in the combustion analysis and, when sampled, the draft, smoke and CO ambient gas values.</p> <p><b>Partial:</b> only reports the combustion analysis measurement values and information, without any header, comments or blank lines for operator comments.</p> <p><b>Total:</b> prints full print-out of average values with individual test data.</p> <p><b>Date/Time:</b> It allows you to define whether or not to print the date and time at which the combustion analysis was performed.</p> <p><b>Manual:</b> The date and time are not printed in the header of the analysis report. It is the responsibility of the operator to enter the data manually.</p> <p><b>Auto:</b> The date and time are printed in the header of the analysis report.</p> <p><a href="#">SEE SECTION 12.3.</a></p>
	<p>Through this sub menu, the user can access to the association procedure between the instrument and a Bluetooth printer.</p> <p>The pairing procedure has to be done only once.</p> <p><a href="#">SEE SECTION 12.4.</a></p>
	<p>Allows to display the MAC code of the Bluetooth printer associated with the instrument.</p> <p>If the field is empty perform the pairing procedure.</p> <p><a href="#">SEE SECTION 12.5.</a></p>
	<p>It allows the user to enter, in six lines of 24 characters the name of the Company or owner of the device or the information regarding the latter (e.g. address, telephone number), which will be printed in the header of the analysis report.</p> <p><a href="#">SEE SECTION 12.6.</a></p>
	<p>In this submenu the user has the possibility to view the list of measurements that the device performs. With the interactive keys, the user can add, delete or move a selected measurement.</p> <p><a href="#">SEE SECTION 12.7.</a></p>



## 12.2 Print→Report

```

Date: 25/09/18
Time: 10.10
Fuel: Natural gas
Altitude: 0 m
R.H. air: 50 %
O2          4.2 %
CO2         9.3 %
λ,n         1.25
T flue     190.2 °C
T air      15.4 °C
ΔT         174.8 °C
QS          8.6 %
ηs         91.4 %
ET          4.9 %
ηt         91.4 %
CO          148 ppm
NO           40 ppm
NOX/NO:     1.03
NOX          41 ppm
CO amb       0 ppm
Draft:      0.05 hPa
T out:      20 °C
Smoke:      3 1 2
Aver. n:    2
    
```

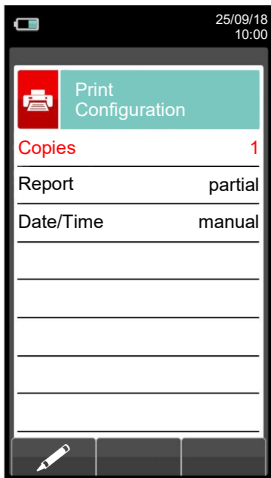
KEY	FUNCTION
	Activate the context keys shown on the display.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
<b>OK</b>	Starts printing the test ticket.
<b>F1</b>	Stops printing the test ticket.





## 12.3 Print→Configuration

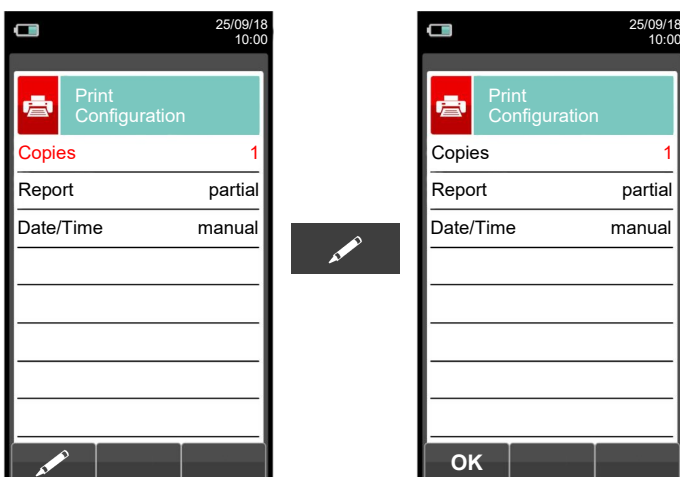


- Set the number of copies to print: 1 .. 5.
- The test ticket models that can be selected are: **partial - full - total**
- Set between: **Manual:** date and time are not printed on the analysis report.  
**Auto:** date and time are printed automatically on the analysis report.

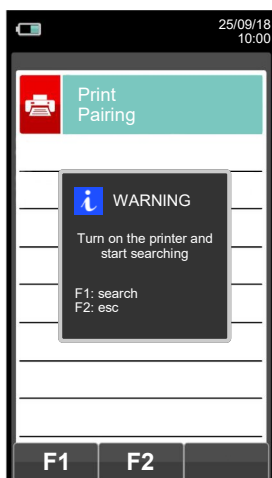
KEY	FUNCTION
	Activate the context keys shown on the display.
 	Selects line; the selected line is evidenced in red. In modification sets the value or the desired mode.
	Activates the context key located in the left side of the display.
	Returns to the previous screen. When in modify mode cancels the modification just made.

CONTEXT KEY	FUNCTION
	Enters the modification mode for the selected parameter.
	Confirms the settings.

### Example:



### 12.3.1 Print→Pairing



KEY	FUNCTION
	Activate the context keys shown on the display.
	Selects line; the selected line is evidenced in red. In modification sets the value or the desired mode.
	Activates the context key located in the left side of the display.
	Returns to the previous screen. When in modify mode cancels the modification just made.

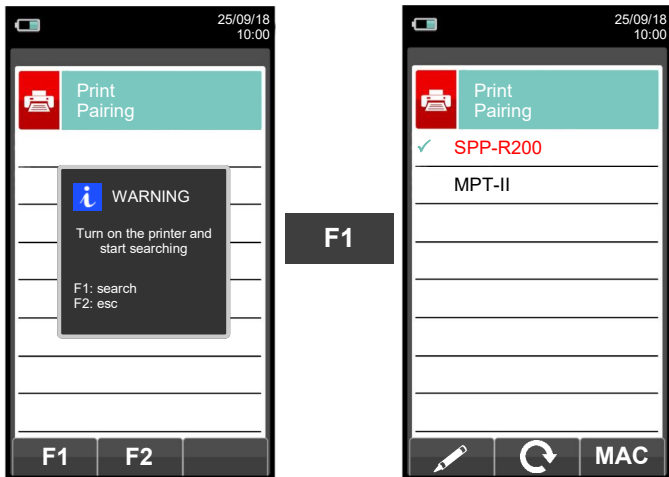
CONTEXT KEY	FUNCTION
	Selects the available parameters.
	Enters in the selected parameter setting.
	Selects the available parameters.
	Starts the search for Bluetooth devices.
	Quits and returns to the previous screen.
	Enters the modification mode for the selected parameter.
	Repeats the pairing procedure.
	Confirms the settings.
	Confirms the selected letter or digit.
	Cancels the letter or digit before the cursor.
	Cycles through uppercase, lowercase, symbols and special characters.

In the following pages the pairing procedure between the instrument and a Bluetooth printer is described.

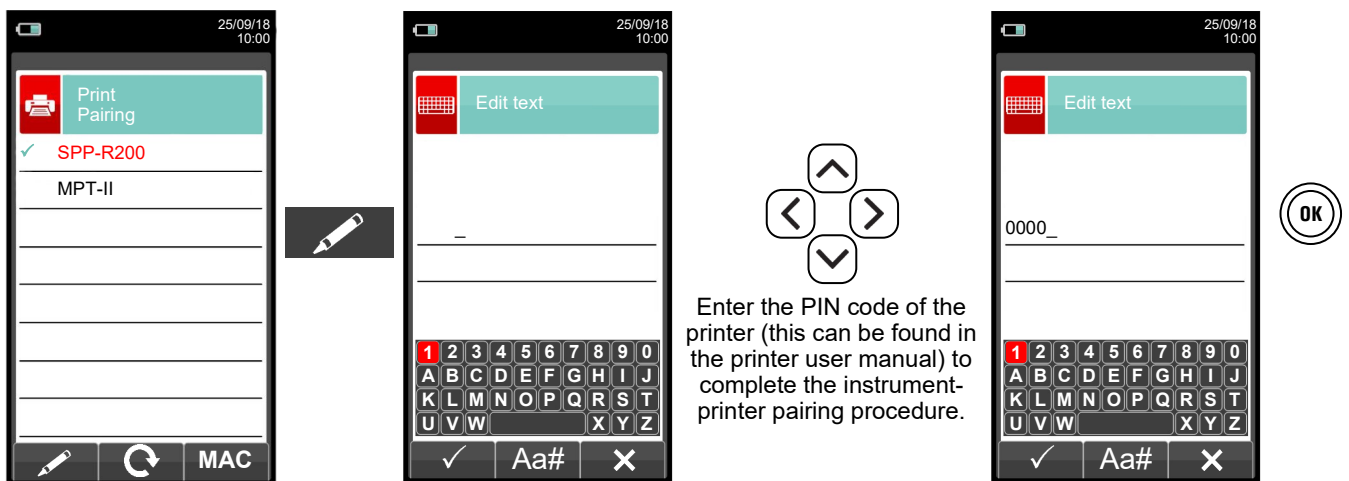




1. Once the Bluetooth printer is configured, proceed as follows:



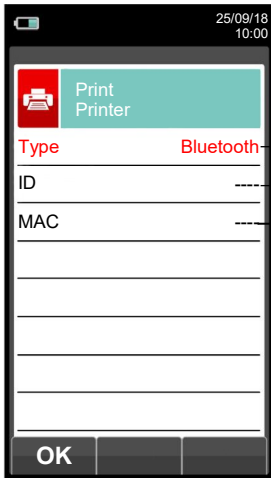
2. Select the line corresponding to the desired Bluetooth printer, then proceed as follows:



3. The instrument-printer pairing is completed. Press key '  ' to return to the previous screen.



## 12.4 Print→Printer



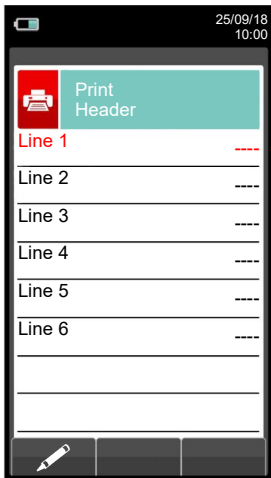
- Printer type: **built in (internal) - Bluetooth (external)**.
- Name of the Bluetooth printer associated with the instrument.
- Address of the Bluetooth printer associated with the instrument.

KEY	FUNCTION
	Activate the context keys shown on the display.
 	Selects line; the selected line is evidenced in red. In modification sets the value or the desired mode.
	Activates the context key located in the left side of the display.
	Returns to the previous screen. When in modify mode cancels the modification just made.

CONTEXT KEY	FUNCTION
	Enters the modification mode for the selected parameter.
	Confirms the settings.



## 12.5 Print→Header



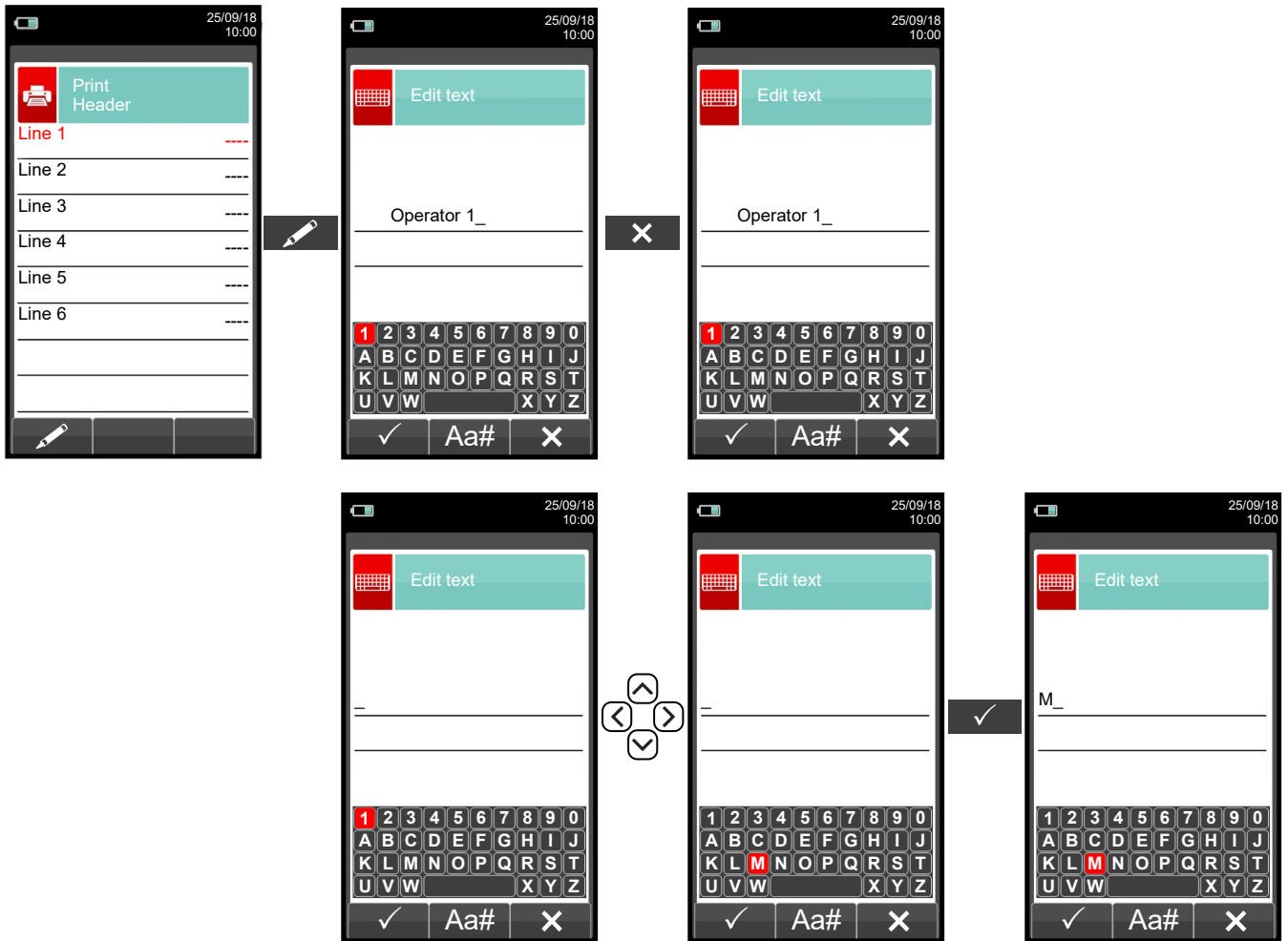
KEY	FUNCTION
	Activate the context keys shown on the display.
	In "edit text": It moves the cursor on the box corresponding to the letter or number required to form the desired word.
	In edit mode it moves the cursor through the available lines.
	In "edit text": it confirms the text input. In "Print header": It activates the context key displayed on the left.
	Returns to the previous screen. In "edit text" it goes back to the previous screen without saving the changes made.

CONTEXT KEY	FUNCTION
	Enters edit mode of the selected line: it is possible to enter the name of the operator (24 characters available).
	Confirms the selected letter or digit.
	Cancel the letter or digit before the cursor.
	Cycles through uppercase, lowercase, symbols and special characters.

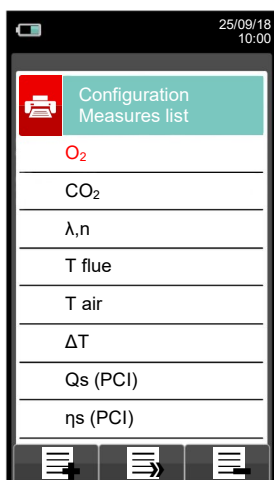


# Example:

## 1. Edit text



## 12.6 Print→Measures list



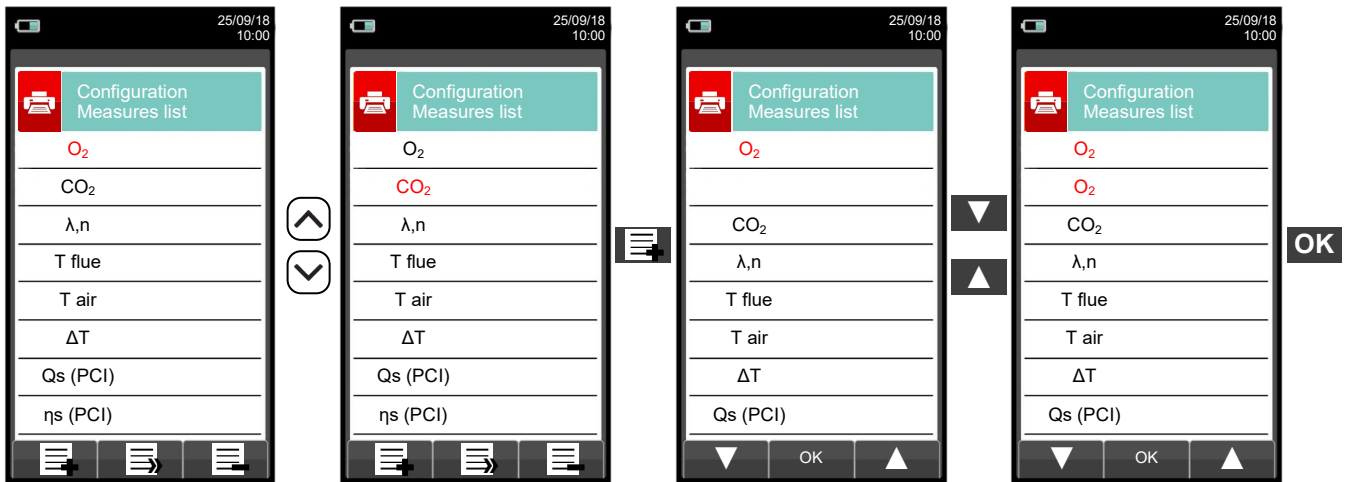
KEY	FUNCTION
	Activate the context keys shown on the display.
	Selects the available measurements from the suggested list. In edit mode, it scrolls through the measurements present.
	Confirms the modification.
	When pressed in modify mode cancels the selection made, otherwise returns to the previous screen.

CONTEXT KEY	FUNCTION
	Adds a measurement.
	Moves the position of a measurement.
	Deletes a measurement from the list.
	Scrolls through the available measurements.
	Confirms the change made.
	Scrolls through the available measurements.
	Cancels the change made.

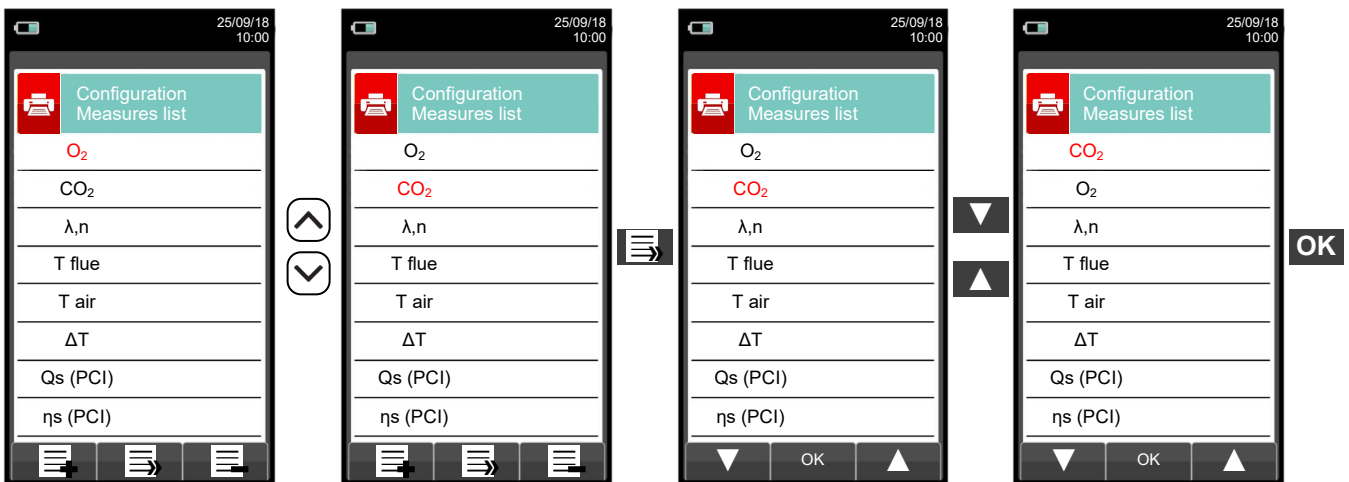


**Example:**

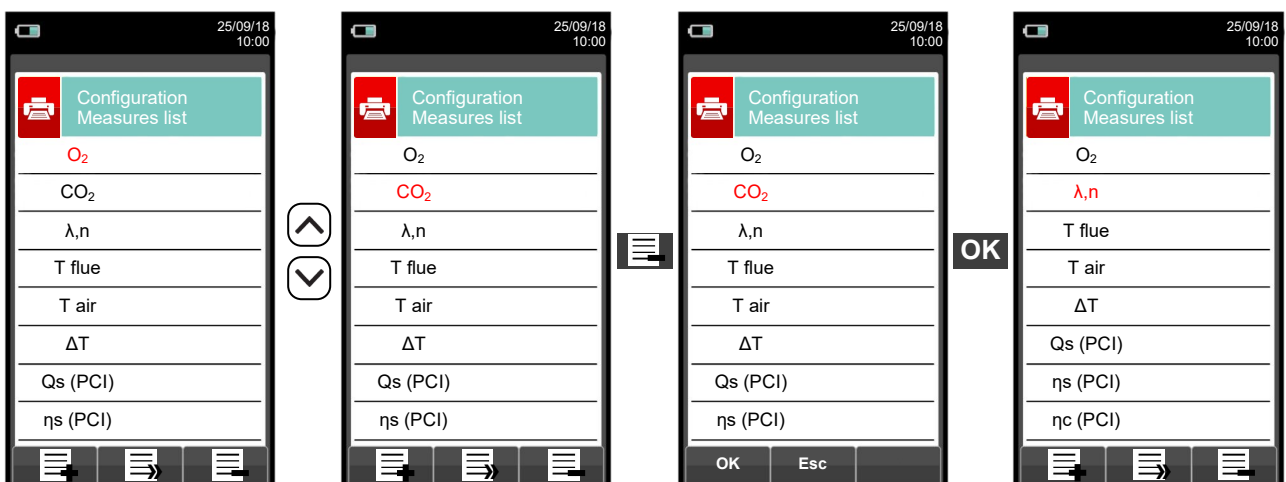
**1. Add a measurement to the list**



**2. Move the position of a measurement**

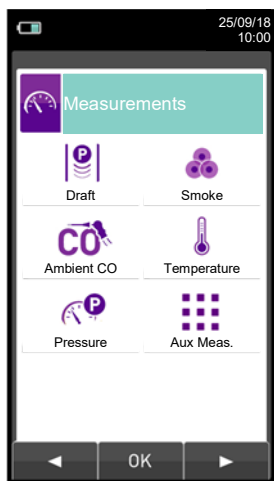


**3. Deletes a measurement from the list**





## 13.1 MEASUREMENTS






KEY	FUNCTION
	Activate the context keys shown on the display.
	Returns to the previous screen.

CONTEXT KEY	FUNCTION
	Selects the available parameters.
	Enters in the selected parameter setting.
	Selects the available parameters.

PARAMETER	DESCRIPTION
 Draft	<p>The DRAFT menu gives access to the stack draft measurement. Being a negative pressure, draft must be measured using the negative pressure input P-. The correct values for a natural draft boiler are therefore positive by definition. Before performing the measurement the instrument allows the user to input the external air temperature as required by the standard. When making the measurement and the temperature has been inserted, the instrument provides a stack draft value related (P diff ref) to the external temperature of 68° F as requested by law. When the inserted external temperature is higher than 68° F the instrument reports a stack draft value reference equal to the measured draft. Afterwards the user can acquire the value displayed in order to add it to the running analysis measurements or, alternatively, print the relevant paper print-out through the 'PRINT' menu.</p> <p><b>NOTE: The measurement may not be accurate due to condensation inside the gas probe. Should you notice an inaccurate or unstable reading on the instrument, it is advisable to disconnect the gas probe from the instrument itself, and purge pipes by blowing with a compressor. In order to be sure there is no humidity, it is suggested to perform the measurement by means of the transparent rubber pipe supplied on issue.</b></p> <p><a href="#">SEE SECTION 13.2.</a></p>
 Smoke	<p>It is possible to enter the data concerning one to three <b>Smoke Tests</b> measurements taken by means of an optional device (AAPM02–Manual Smoke Pump Kit); see the relevant instructions. The method consists in taking a certain quantity of combustion gas from the middle of the flue behind the surfaces of the exchangers at the end of the boiler, and make it pass through a special filter paper. The soot stain obtained is compared with the surfaces blackened in a different way according to a comparison scale; it is thus determined the "soot number", which will be entered in the instrument by hand.</p> <p>These measurements can be either stored in memory together with the combustion analysis data or printed on a ticket.</p> <p><a href="#">SEE SECTION 13.3.</a></p>
 Ambient CO	<p>This type of analysis lets the user measure the CO value present in the environment, with the scope of checking the personal safety conditions of a specific working environment. The instrument leaves our factory with the following preset threshold values:</p> <p><b>COmax:</b> 35 ppm Recommended exposure limit (REL) stipulated by the National Institute for Occupational Safety and Health (NIOSH), equivalent to 40 mg/m<sup>3</sup> and calculated as an 8-hour Time-Weighted Average (TWA).</p> <p> <b>It is compulsory to perform the autozero in the clean air, so that the ambient CO measurement is correct. It is advisable to turn on the instrument and wait for the autozero completion outside the area where the test is being performed.</b></p> <p><a href="#">SEE SECTION 13.4.</a></p>



PARAMETER	DESCRIPTION
 Temperature	With this menu it is possible to measure the temperature of the supply water, by means of an OPTIONAL thermocouple K-type contact probe to be connected to the input T1. Also, it is also possible to measure the temperature of the return water, by connecting an OPTIONAL thermocouple K-type contact probe to be connected to the input T1. With the function $\Delta T$ it is possible to obtain the relative temperature difference. <a href="#">SEE SECTION 13.5.</a>
 Pressure	It is possible, through the use of the external flexible pipe made in RAUCLAIR (supplied), to measure a pressure value within the range stated in the technical features (connect the pipe to P+ input). During the pressure measurement the 'HOLD' function is made available, which allows to 'freeze' the value shown on the display, by pressing 'HOLD' key. <a href="#">SEE SECTION 13.6.</a>
 Aux meas.	Through this menu the user can access additional measures. <a href="#">SEE SECTION 13.7.</a>

### 13.2 Measurements → Draft



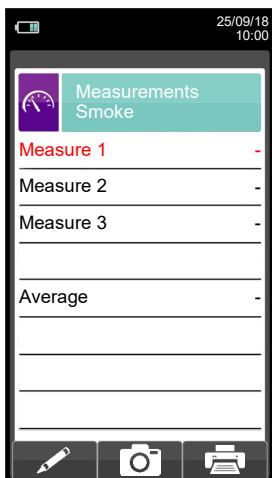
To measure the draft proceed as follows:





- Connect the probe pressure input hose to the instrument **P+** input.
- Enter the external air temperature.
- Before starting the pressure zeroing sequence pay attention to remove the gas probe from the stack.
- Having carried out the pressure zeroing sequence, insert the probe in the chimney and measure the draft.
- The draft values to be stored in the memory must be acquired before storing the analysis data.
- To attach the draft value to the readings of the current analysis, activate the "save" function ' '.
- To print the test ticket with the value of the draft, activate the function ' '.
- It is possible to cancel an acquired draft from the memory; to overwrite a new one, activate the "save" function again ' '.
- After saving the draft measurement, to carry out the combustion analysis, press the key ' '.




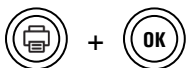
KEY	FUNCTION
	<b>Activate the context keys shown on the display.</b>
	<b>Sets the value of the external temperature.</b>
	<b>Returns to the previous screen.</b>
	<b>Generates and shows on the display a QR code in order to download the data of the performed measure.</b>





CONTEXT KEY	FUNCTION
<b>F1</b> <b>F2</b> <b>F3</b>	<b>The activation of one of these keys starts the Draft measurement.</b>
	<b>Carries out pressure zeroing.</b>
	<b>Saves, in the memory selected in the "Memory Select" menu, the value of the draft measured.</b>
	<b>Starts printing the test ticket. <a href="#">SEE SECTION 12.</a></b>

### 13.3 Measurements → Smoke

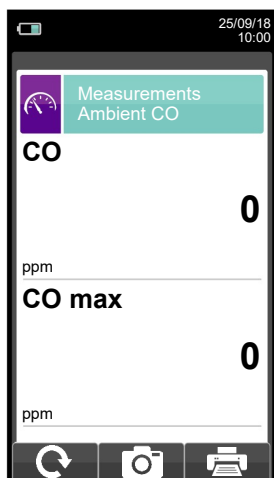


- Measure the carbon black using the specific optional kit.
- Enter the values found.
- The values of the carbon black that you want to save must be acquired before saving the analyses.
- To join the values of the carbon black to the measurements of the current analysis use the '  ' function.
- To print the ticket with the measurement of the carbon black, activate the '  ' function.
- It is possible to delete the values of the carbon black acquired in the memory by overwriting them by activating the '  ' function again.
- After saving the carbon black values, to carry out the combustion analysis, press the key '  '.





KEY	FUNCTION
	Activate the context keys shown on the display.
	Sets the "soot number" found by the device when measuring the carbon black.
	Returns to the previous screen.
	Generates and shows on the display a QR code in order to download the data of the performed measure.



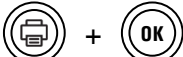
CONTEXT KEY	FUNCTION
	Enters the modification mode for the selected parameter.
	Confirms the value entered.
	Saves, in the memory selected in the "Select Memory" menu, the values entered.
	Starts printing the ticket. <a href="#">SEE SECTION 12.</a>




### 13.4 Measurements → Ambient CO



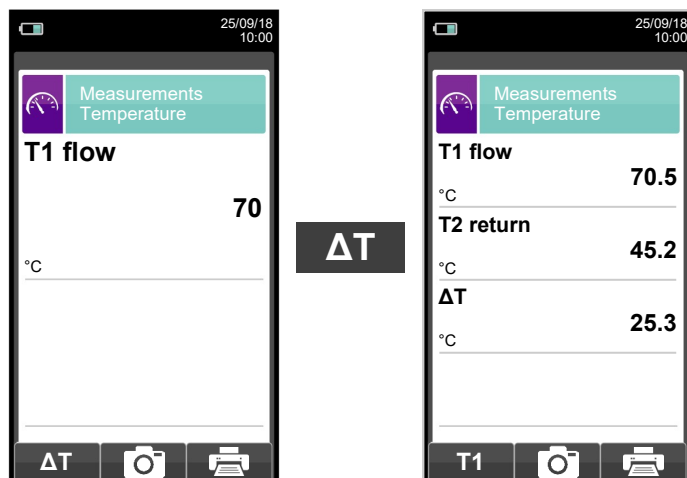
It is compulsory to perform the autozero in the clean air, so that the ambient CO measurement is correct. It is advisable to turn on the instrument and wait for the autozero completion outside the area where the test is being performed.

- The values of the ambient CO that you want to save must be acquired before saving the analyses.
- To join the values of the ambient CO to the measurements of the current analysis use the "  " function.
- To print the ticket with the measurement of the ambient CO, activate the "  " function
- It is possible to delete a draft value acquired by the memory by overwriting it by activating the "  " function again.
- After saving the draft values, to carry out the combustion analysis, press the key "  ".

KEY	FUNCTION
	Activate the context keys shown on the display.
	Returns to the previous screen.
	Generates and shows on the display a QR code in order to download the data of the performed measure.

CONTEXT KEY	FUNCTION
	Updates the measurement.
	Saves, in the memory selected in the "Select Memory" menu, the data acquired.
	Starts printing the ticket. <a href="#">SEE SECTION 12.</a>

### 13.5 Measurements → Temperature



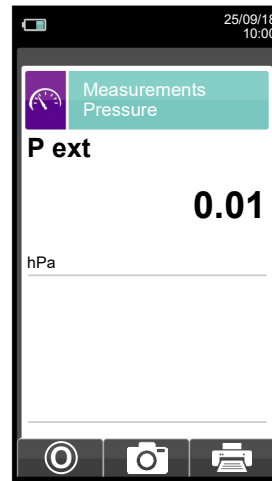
KEY	FUNCTION
	Activate the context keys shown on the display.
	Returns to the previous screen.
	Generates and shows on the display a QR code in order to download the data of the performed measure.

CONTEXT KEY	FUNCTION
	Accesses the acquisition of the temperature difference between the supply water (measured by the probe connected to the connector T1 of the device) and the return water (measured by the probe connected to the connector T2 of the device).
	Goes back to the visualization of the supply water temperature.
	Saves, in the memory selected in the "Select Memory" menu, the data acquired.
	Starts printing the ticket. <a href="#">SEE SECTION 12.</a>

### 13.6 Measurements → Pressure



Measurement of the differential pressure by means of the internal pressure sensor.

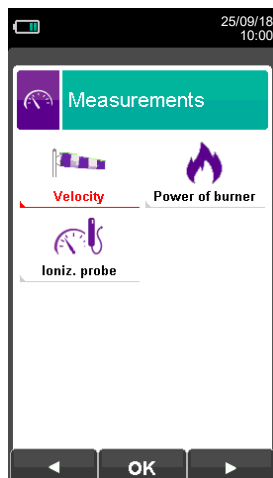


Measurement of the pressure by means of an external draft gauge.

KEY	FUNCTION
	Activate the context keys shown on the display.
	Returns to the previous screen.
	Generates and shows on the display a QR code in order to download the data of the performed measure.

CONTEXT KEY	FUNCTION
	Performs pressure zeroing.
	Saves, in the memory selected in the "Select Memory" menu, the data acquired.
	Starts Printing the ticket. <a href="#">SEE SECTION 12.</a>

### 13.7 Measurements → AUX measurements



KEY	FUNCTION
	Activate the context keys shown on the display.
	Returns to the previous screen.

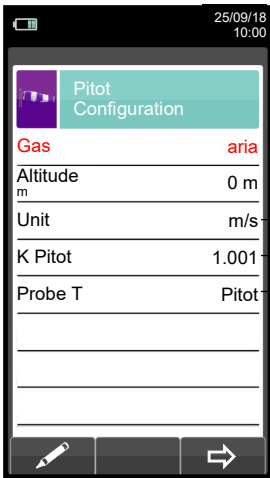
CONTEXT KEY	FUNCTION
	Selects the available parameters.
	Enters in the selected parameter setting.
	Selects the available parameters.

PARAMETER	DESCRIPTION
 Velocity	When a Pitot tube and a Tc-K thermocouple are connected, the instrument is capable to measure at the same time both temperature and velocity of a gas (air/flue gas). <a href="#">SEE CHAPTER 13.8</a>
 Power of burner	<b>Thermal power of the burner</b> The measurement of the thermal power at the burner can be performed in different ways, depending on the type of fuel selected. <b>Boilers using gaseous fuels</b> FLOW: if the system is equipped with a volumetric flow meter just enter the value of the fuel volume flow (m <sup>3</sup> / h). COUNTER: this mode can be used if the system is equipped with a volumetric flow meter. The volume flow is calculated by reading on the counter, while the generator is in steady operation, the volume of gas flown in a time interval of at least 120 s. MANUAL: if the procedure was provided by the manufacturer and appropriate instructions have been specified on the user manual, the operator can find out the thermal power of the burner and enter it manually. In the absence of counter or any other system for measuring the flow, the nominal thermal power of the boiler stated by the manufacturer is to be assumed as the proper value. <b>Boilers using liquid fuels</b> FLOW: the value of the mass flow rate (kg / h) of the fuel must be entered. MANUAL: if the procedure was provided by the manufacturer and appropriate instructions have been specified on the user manual, the operator can find out the thermal power of the burner and enter it manually. In the absence of counter or any other system for measuring the flow, the nominal thermal power of the boiler stated by the manufacturer is to be assumed as the proper value. <a href="#">SEE CHAPTER 13.9</a>
 Ioniz. probe	Connecting the ionization probe (optional) to the serial port, it will be possible to measure the ionization current in a burner and control the value according to the technical features of the burner. <a href="#">SEE CHAPTER 13.10</a>
 Ventilation	The menu VENTILATION allows to perform the test of the ventilation openings correct operation, through the measurement of the static differential pressure of the boiler room. <b>When on verification mode</b> , the difference between the atmospheric pressure measured at the beginning of the test and the average of the measures performed afterwards must be <b>≤4Pa</b> . After this, it is possible to acquire the value shown on the display in order to add it to the measures of the current analysis or proceed with printing the correspondent ticket through the PRINT menu. <a href="#">SEE CHAPTER 13.11</a>





### 13.8 Measurements → Velocity



- Measurement: air or flue gas.
- Altitude above sea level.
- Measurement unit selectable across m/s, km/h, fpm, mph.
- Insert the K-factor of the Pitot tube stated by the tube manufacturer.
- Temperature acquisition mode:  
Pitot (with Tc-K thermocouple) or Flue gas probe (or external Tc-K thermocouple).

KEY	FUNCTION
	Activate the context keys shown on the display.
	Selects line; the selected line is evidenced in red. In edit mode, it sets the desired value.
	Activates the context key located in the left side of the display.
	Returns to the previous screen. When in modify mode cancels the modification just made.
	Generates and shows on the display a QR code in order to download the data of the performed measure.

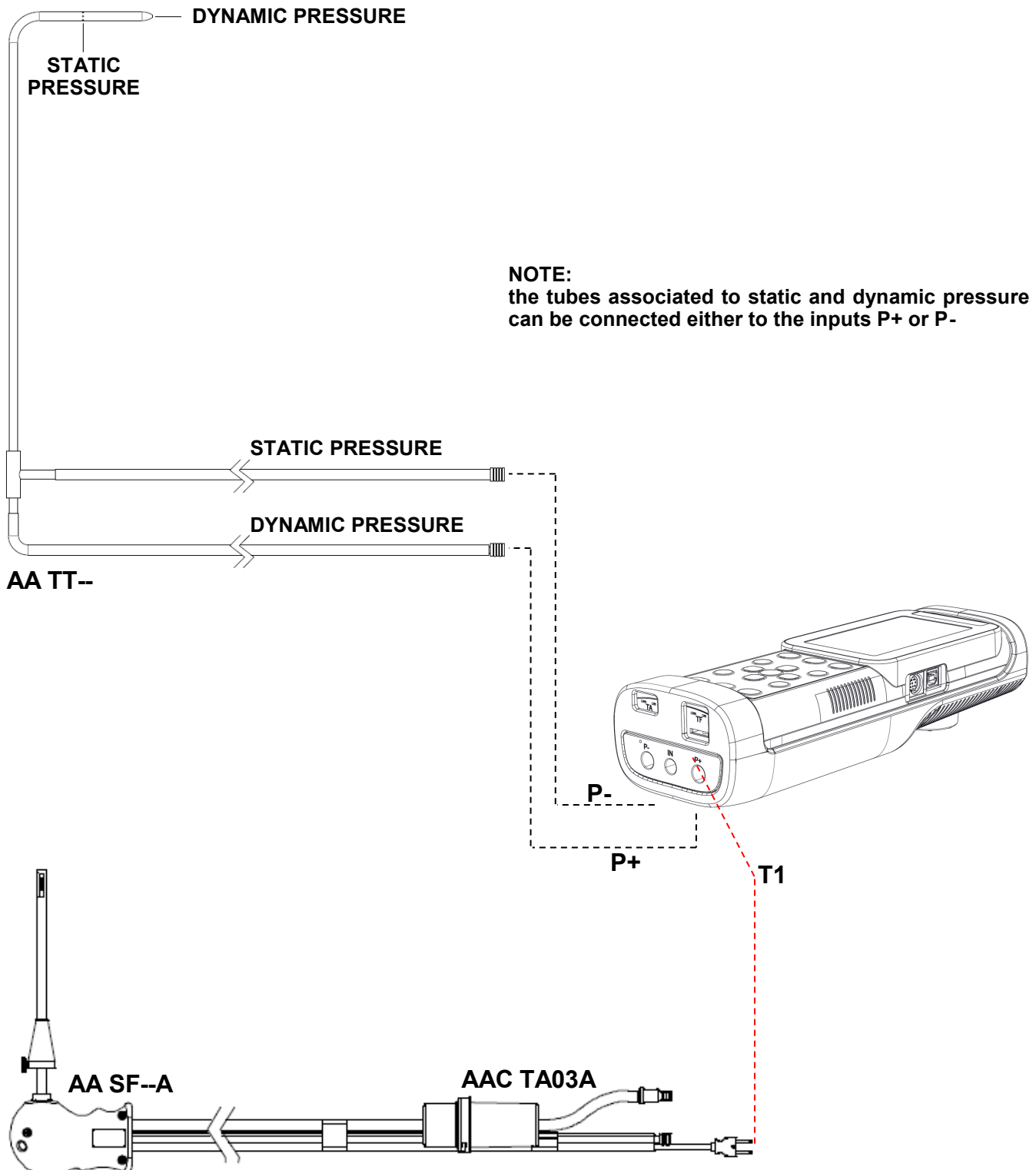
CONTEXT KEY	FUNCTION
	Enters the modification mode for the selected parameter.
	Confirms the value entered.
	Go to next step.
	Make the zero for the measurement.
	Saves, in the memory selected in the "Select Memory" menu, the data acquired.
	Starts printing the ticket. <a href="#">SEE SECTION 12.</a>



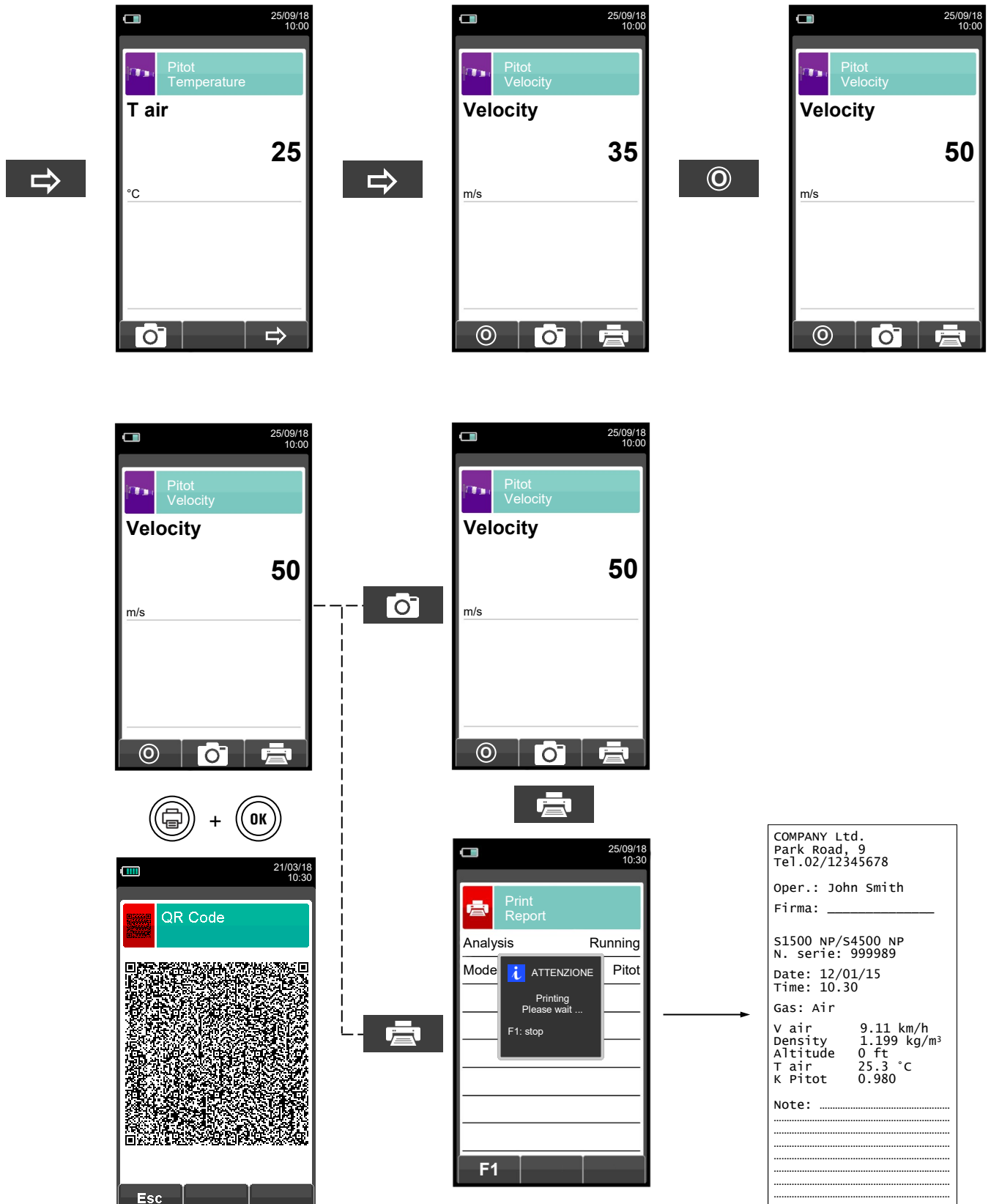
### 13.8.1 How to connect the Pitot tube to the instrument

- Connect the Pitot tube (accessory) to inputs P+ and P- (which are normally used for the differential pressure measurement)
- Connect the Tc-K thermocouple cable from the flue gas probe to connector T1 of the instrument.

**WARNING:** when a Pitot tube integrated to a Tc-K thermocouple is used, remember to connect the thermocouple connector to T1 input at instrument side. In this case the flue gas probe must not be connected.



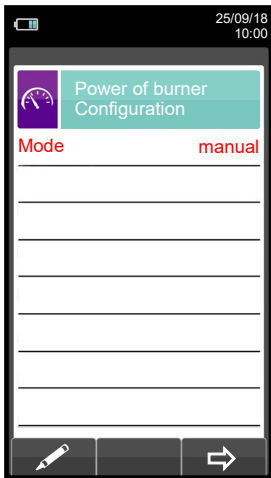
### 13.8.2 TEST EXECUTION



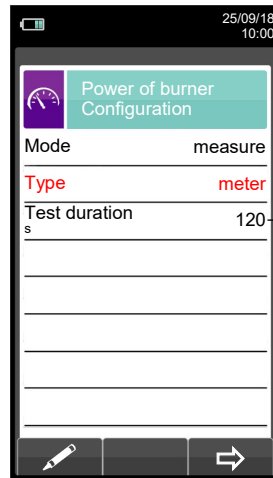
SCAN THE QR CODE USING THE "SEITRON SMART ANALYSIS APP" TO DOWNLOAD THE DATA.



### 13.9 Measurements → Power of burner



Enter the thermal power value calculated manually by the operator.



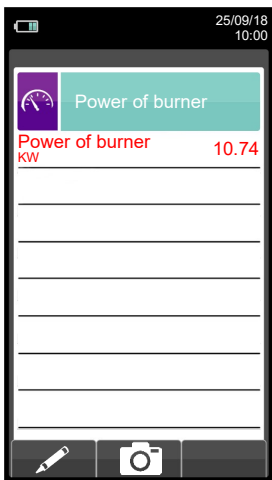
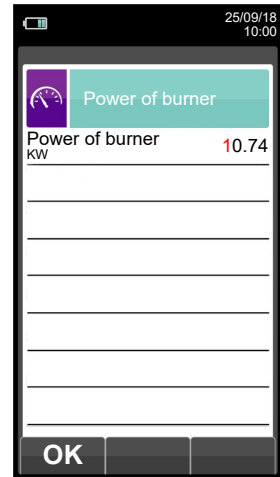
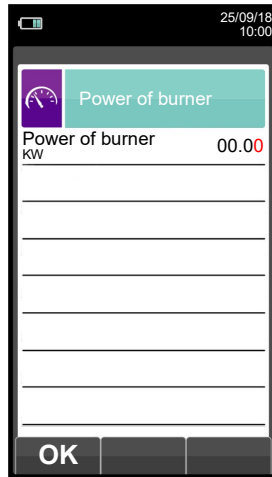
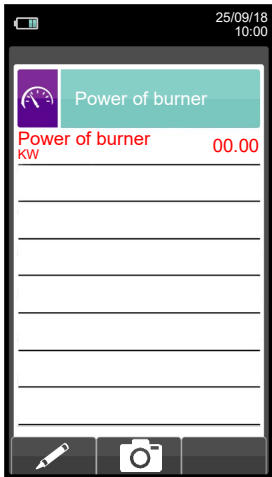
Test mode: you can choose to calculate the thermal power by entering a flow value, or by reading the volumetric counter (gaseous fuels only).

Duration of test: the option is displayed only for the test mode 'COUNTER', available for gaseous fuels. It is possible to enter the number of seconds between the reading of the initial and final gas volume. The minimum time required by law is 120 s.

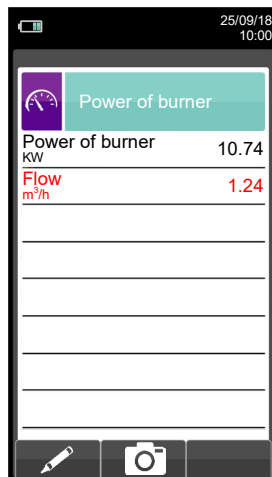
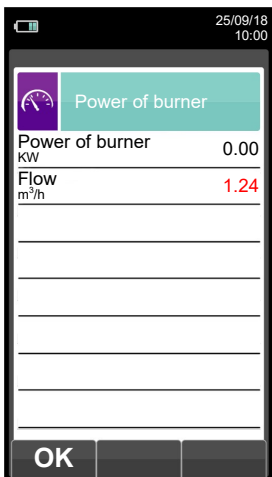
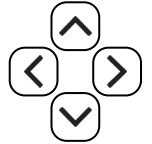
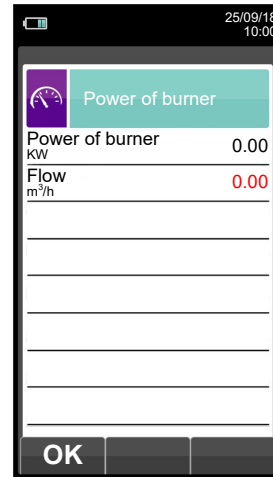
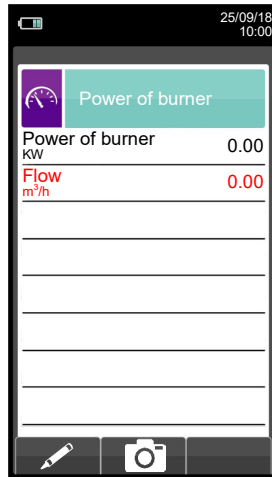
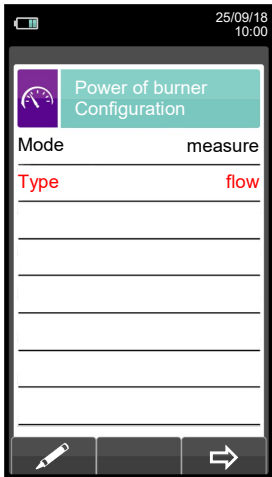
KEY	FUNCTION
	Activate the context keys shown on the display.
	Selects line; the selected line is evidenced in red. When in modify mode, sets the desired value.
	In change moves the cursor to the box corresponding to the desired number to set the desired value.
	Activates the context key located in the left side of the display.
	Returns to the previous screen. When in modify mode cancels the modification just made.

CONTEXT KEY	FUNCTION
	Enters the modification mode for the selected parameter.
	Confirms the settings.
	Go to next step.
	Saves, in the memory selected in the "Memory Select" menu, the value of the draft measured.
	Stops the test.

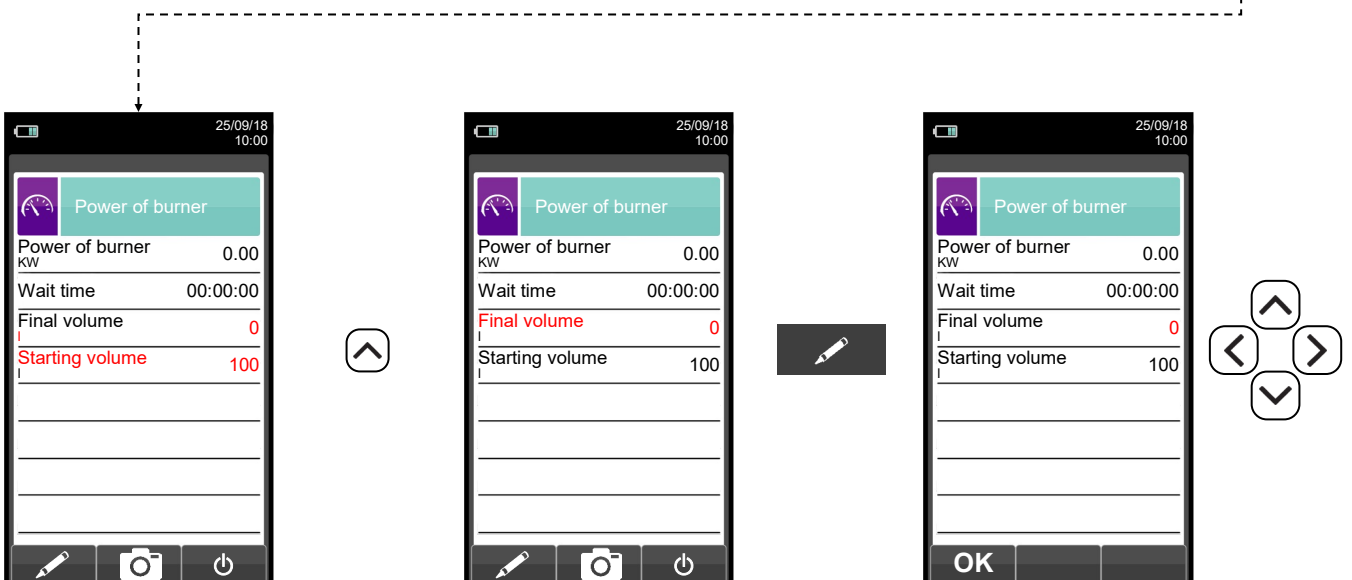
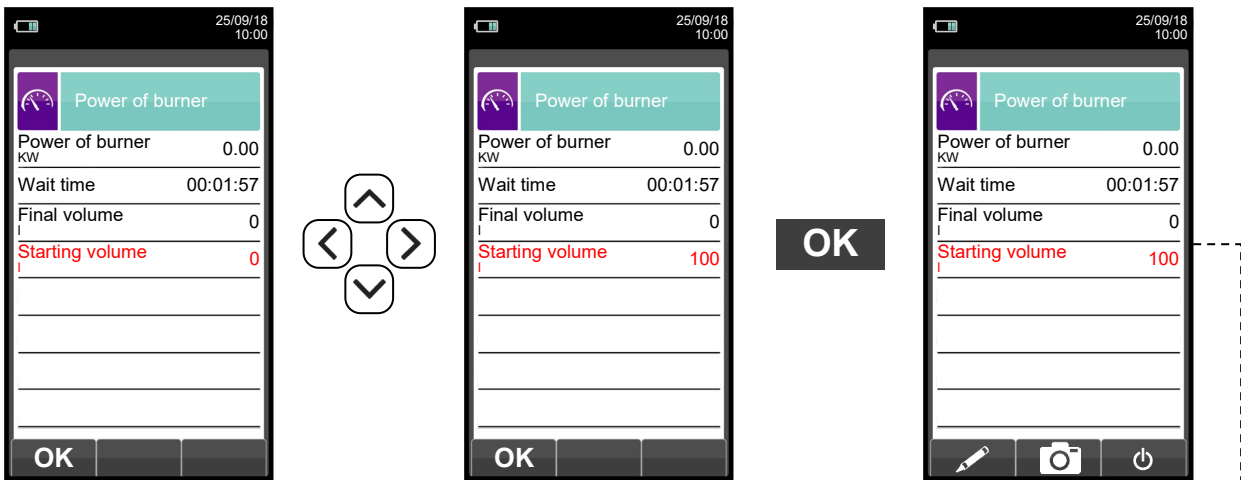
### 13.9.1 TESTING IN 'MANUAL' MODE

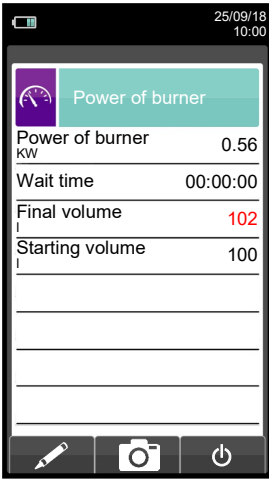


### 13.9.2 TESTING IN 'MEASURE' MODE (based on Flow rate)

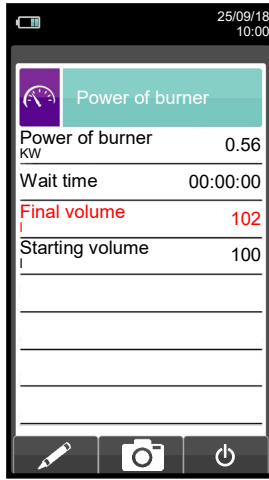


### 13.9.3 TESTING IN 'MEASURE' MODE (based on meter)





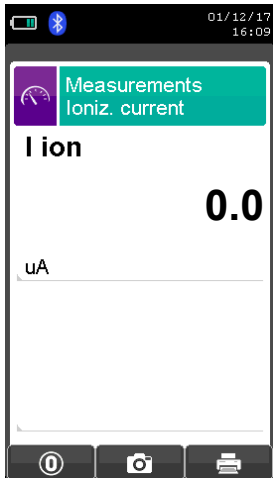
OK





### 13.10 Measurements → Ionization Current

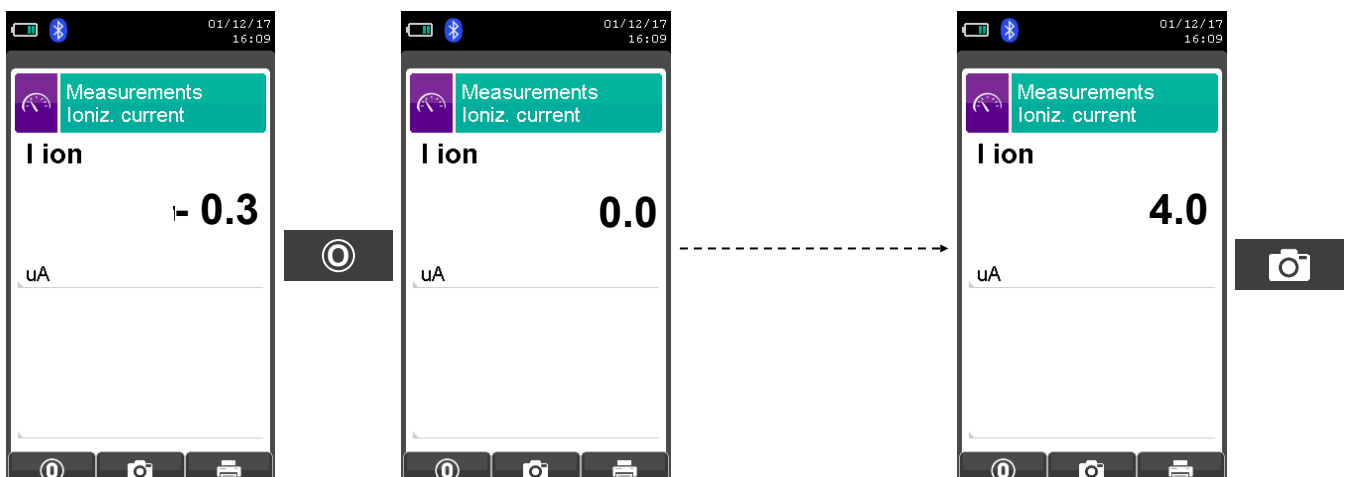
Optional Ionization Probe Part # AACSO01 needed for this measurement



KEY	FUNCTION
	Activate the context keys shown on the display.
	Selects line; the selected line is evidenced in red. In edit mode, it sets the desired value.
	Activates the context key located in the left side of the display.
	Returns to the previous screen. When in modify mode cancels the modification just made.
+	Generates and shows on the display a QR code in order to download the data of the performed measure.

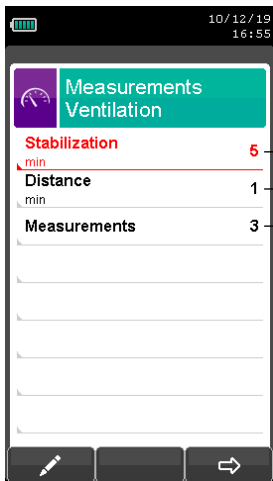
CONTEXT KEY	FUNCTION
	Performs pressure zeroing.
	Saves, in the memory selected in the "Select Memory" menu, the data acquired.
	Starts printing the ticket. <a href="#">See chapter 12.</a>

**Example:**





### 13.11 Measurements → Ventilation



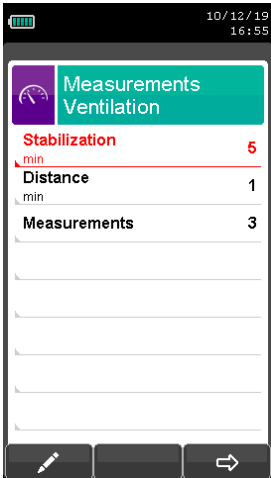
- System stabilization time after turning on the appliances and with the windows and doors closed (expressed in minutes)
- Time interval between one measure and the next (expressed in minutes)
- Number of measures

KEY	FUNCTION
	Activate the context keys shown on the display.
	Selects line; the selected line is evidenced in red. In edit mode, it sets the desired value.
	Activates the context key located in the left side of the display.
	Returns to the previous screen. When in modify mode cancels the modification just made.

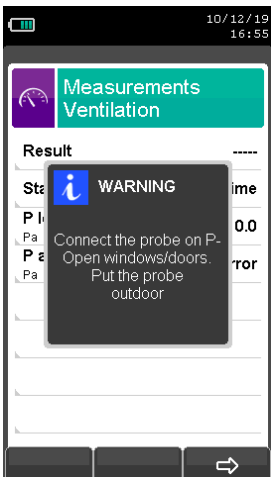
CONTEXT KEY	FUNCTION
	Enters the modification mode for the selected parameter.
	Confirms the inserted data.
	Go to the next phase of the test.
	Repeat the measure.
	Interrupt the current phase.
	Stores, on the memory selected on the menu "Memory Select", the result of the test.
	Print the ticket. <a href="#">See chapter 12.</a>



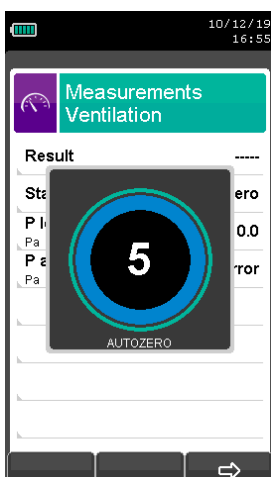
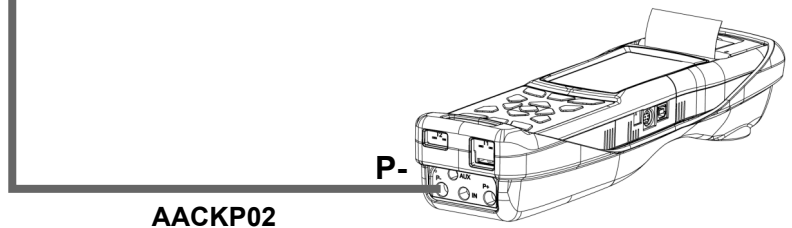
### 13.11.1 Test execution



MODIFY THE SELECTED ROW



INSERT THE PIPE THROUGH THE ROOM VENTILATION OPENING.



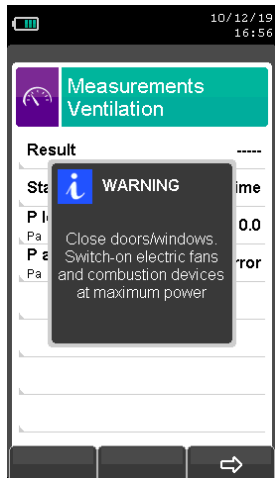
**WARNING**  
ON THIS PHASE KEEP DOORS / WINDOWS COMMUNICATING WITH THE EXTERNAL OF THE ROOM, OPEN.

THE INSTRUMENT PERFORMS THE AUTO ZERO OF THE PRESSURE SENSOR.

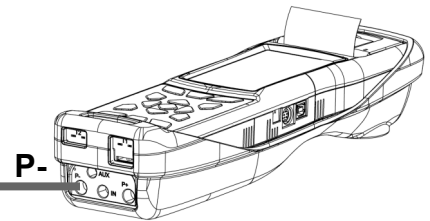




ONCE THE AUTO ZERO IS OVER PROCEED AS FOLLOWS:



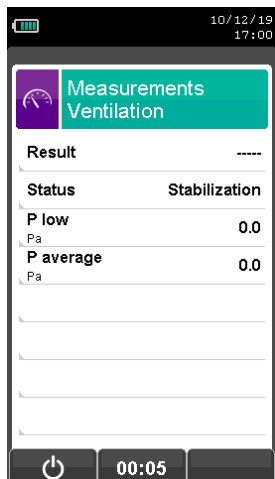
KEEP THE PIPE INSERTED THROUGH THE ROOM VENTILATION OPENING.



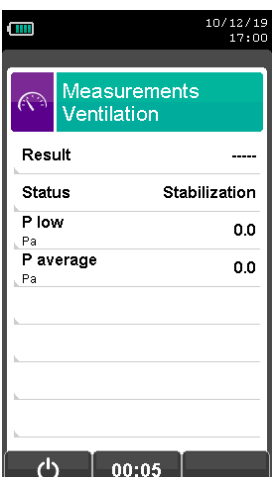
AACKP02



**WARNING**  
ON THIS PHASE KEEP DOORS / WINDOWS COMMUNICATING WITH THE EXTERNAL OF THE ROOM OR ROOMS NEXT TO THIS LATTER, OPEN.



THE INSTRUMENT WAITS FOR THE SET STABILIZATION TIME AND WHEN THIS IS OVER PERFORMS THE 3 SET MEASUREMENTS.

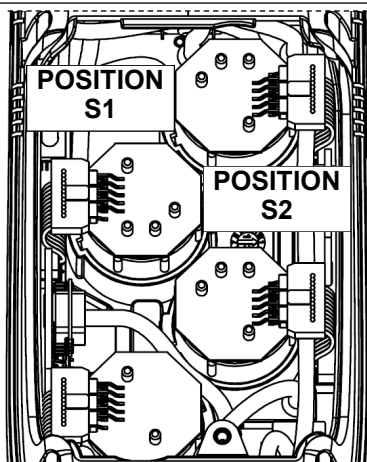


WHEN THE 3 MEASURES ARE DONE 3 THE DISPLAY SHOWS THE MEDIUM VALUE AND THE RESULT OF THE TEST.

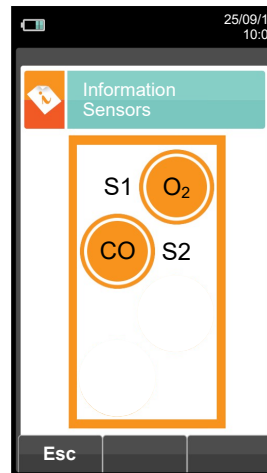


## 14.1 Sensors arrangement

SENSORS ARRANGEMENT INSIDE THE SENSORS COMPARTMENT



GRAPHICAL DISPLAY OF ARRANGEMENT



## 14.2 Sensor types and relevant positioning

CODE	POSITION	S1	S2
	Flex-Sensor O <sub>2</sub> LL Cod. AACSE44		✓
Flex-Sensor O <sub>2</sub> Cod. AACSE15R		✓	
Flex-Sensor CO+H <sub>2</sub> low range Cod. AACSE24			✓

### 14.3 Gas sensors life

The gas sensors used in this instrument are electrochemical: thus, when the relative gas is detected, a chemical reaction takes place inside them that generates an electrical current.

The electrical current acquired by the instrument is then converted into the corresponding gas concentration. Sensor life is strongly related to the consumption of the reagents within.

Sensor characteristics diminish as the reagents are consumed and when these have been used up completely the sensor must be replaced. The sensors must be recalibrated on a regular basis to assure measuring accuracy: recalibration can only be performed by a qualified SEITRON AMERICAS service centre.

Chart 14.4 illustrates the characteristics inherent to each sensor.

### 14.4 Gas sensors life table

CODE	MEASURED GAS	IDENTIFYING COLOR <sup>(1)</sup>	AVERAGE LIFE	RECALIBRATION
<b>Flex-Sensor O<sub>2</sub> LL</b> Cod. AACSE44	O <sub>2</sub> Oxygen		48 months	not necessary
<b>Flex-Sensor O<sub>2</sub></b> Cod. AACSE15R	O <sub>2</sub> Oxygen		>24 months	not necessary
<b>Flex-Sensor CO+H<sub>2</sub> low range</b> Cod. AACSE24	CO Carbon Monoxide	Red	48 months	Yearly

**Notes:**

(1) Coloured dot on the sensor electronic board.

# 15.0 MAINTENANCE

---

## 15.1 Routine maintenance

This instrument was designed and manufactured using top-quality components. Proper and systematic maintenance will prevent the onset of malfunctions and will increase instrument life altogether.

The following basic requisites are to be respected:

- Do not expose the instrument to substantial thermal shocks before use. If this happens, wait for the temperature to return to normal working values.
- Do not extract flue gas samples directly without using a particulate/water trap.
- Do not exceed sensor overload thresholds.
- When the analysis is over disconnect the sample probe and let S1500-NP/ draw fresh air for a few minutes, or at least until the displayed parameters return to their original values.
- Clean the filter unit when necessary, replacing the particulate filter and applying a jet of air to the sample probe hose to eliminate any condensate that may have formed.

Do not clean the instrument with abrasive cleaners, thinners or other similar detergents.

## 15.2 Preventive maintenance

At least once a year send the instrument to a SERVICE CENTER for a complete overhaul and thorough internal cleaning.

SEITRON AMERICAS highly qualified staff is always at your disposal and will provide you with all the sales, technical, application and maintenance details required.

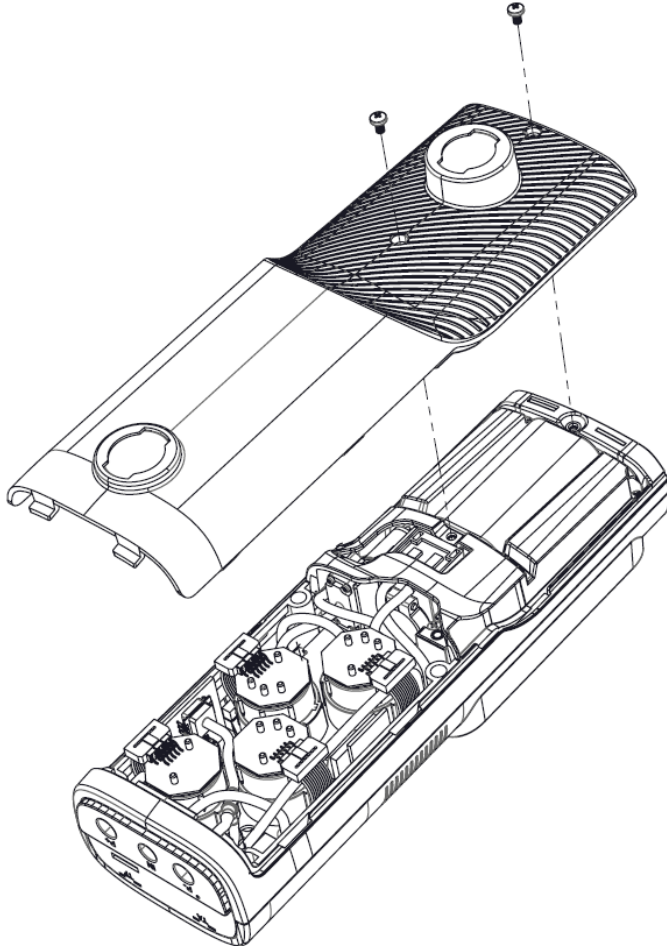
The service center will always return the instrument to you as new and in the shortest time possible. Calibration is performed using gases and instruments comparable with National and International Specimens. Annual servicing is accompanied by a specific calibration certificate that is a guarantee of perfect instrument performance.

### 15.3 Replacing the gas sensors

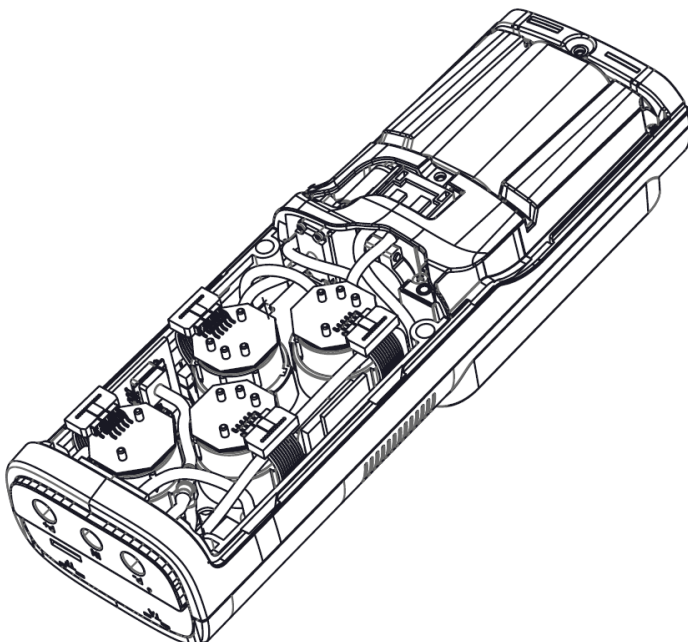
The gas sensors of the instrument shall be periodically replaced (see the following table) with new or recalibrated sensors.

The user can easily perform this replacement operation according to the following instructions:

- 1 Undo the two fixing screws on the sensor / battery compartment cover.

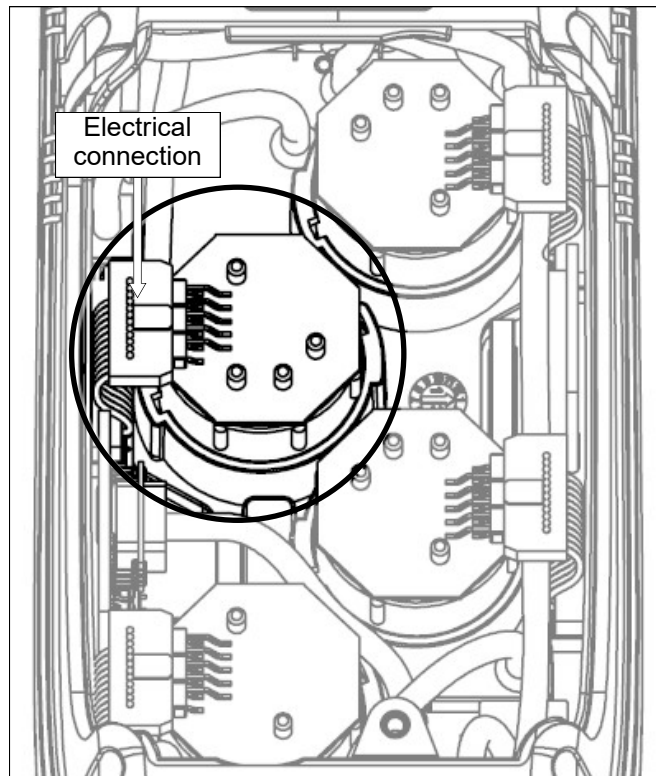


- 2 Extract the cover to have access to the sensor / battery compartment.

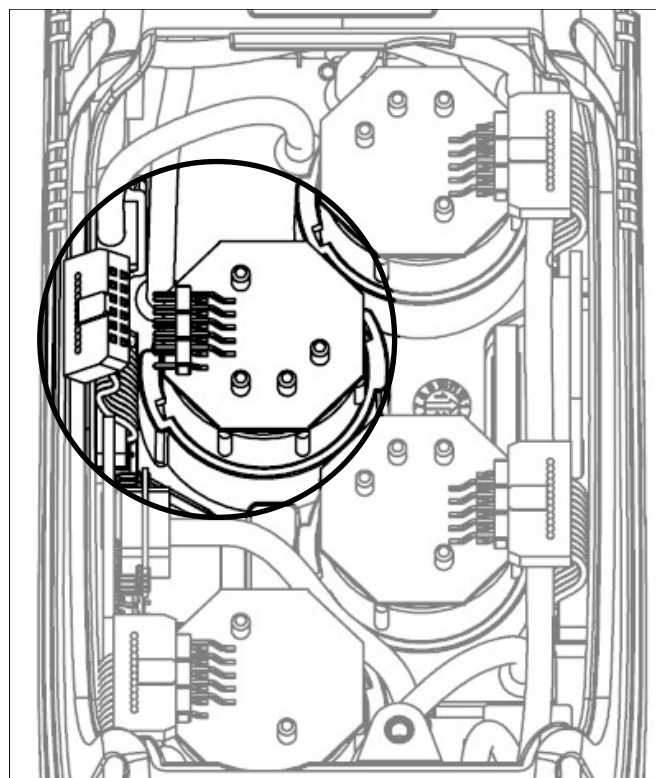




- 3 Locate the sensor to be replaced; here is an example of a connected sensor to be replaced.



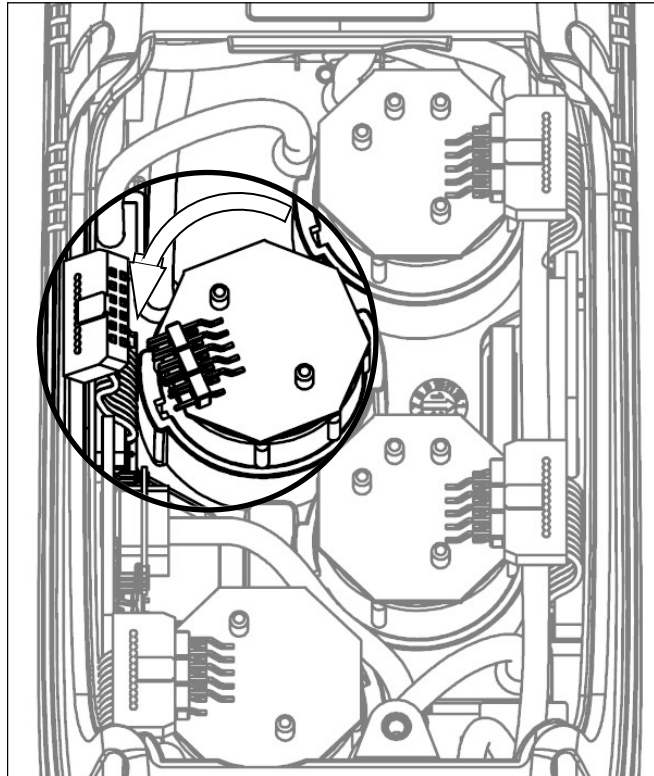
- 4 Disconnect the sensor to be replaced; here is an example of a disconnected sensor to be replaced.



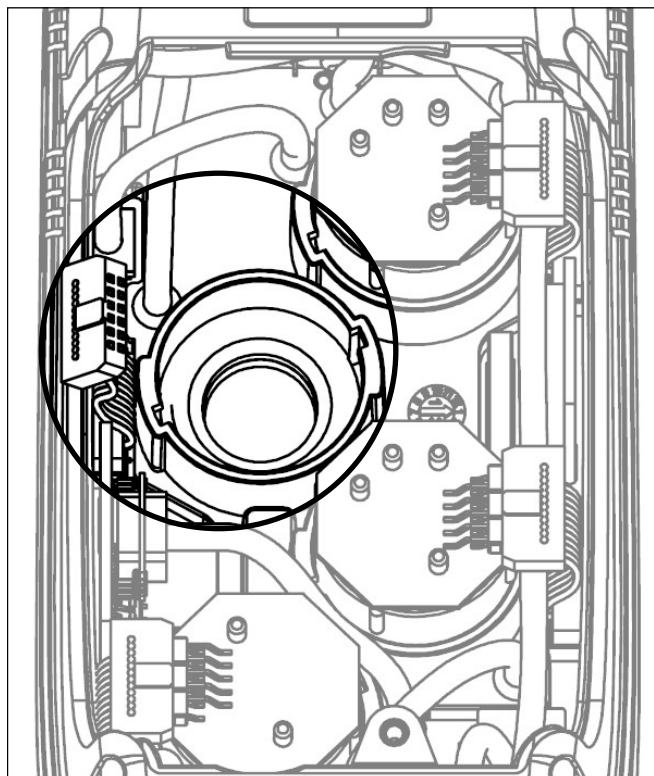
- 5 The sensor is bayonet-connected to its socket; rotate it anticlockwise to remove it. Here is an example of a rotated sensor.



**While rotating the sensor, take care not to exert any pressure onto the printed circuit above: exert pressure only onto the plastic body.**



- 6 After rotating the sensor, pull it upward; here is an example of the sensor compartment with a sensor removed.



- 7 Fit the sensor again taking care the electric connection is turned outside the instrument, not inside (See point 5).

- 8 Rotate the sensor clockwise until hearing a click (See point 4).



**While rotating the sensor, take care not to exert any pressure onto the printed circuit above: exert pressure onto the plastic body only.**

- 9 Reconnect the sensor (See point 3).
- 10 Close the back door of the sensor compartment again, and tighten screws again (See point 1).

Turn on the instrument to check the new sensor works correctly through the menu "Sensor Troubleshooting". It is normal if a newly installed sensor gives a 'current error': it is necessary to wait some time, so that the sensor polarization can settle. The table here below shows the minimum settling time for each sensor.

CODE	DETECTED GAS	POSITION	SETTLING TIME
<b>Flex-Sensor O<sub>2</sub> LL</b> Cod. AACSE44	O <sub>2</sub> Oxygen	S1	24 hours <sup>(1)</sup>
<b>Flex-Sensor O<sub>2</sub></b> Cod. AACSE15R	O <sub>2</sub> Oxygen	S1	2 hours <sup>(1)</sup>
<b>Flex-Sensor CO+H<sub>2</sub> low range</b> Cod. AACSE24	CO Carbon Monoxide	S2	2 hours <sup>(1)</sup>

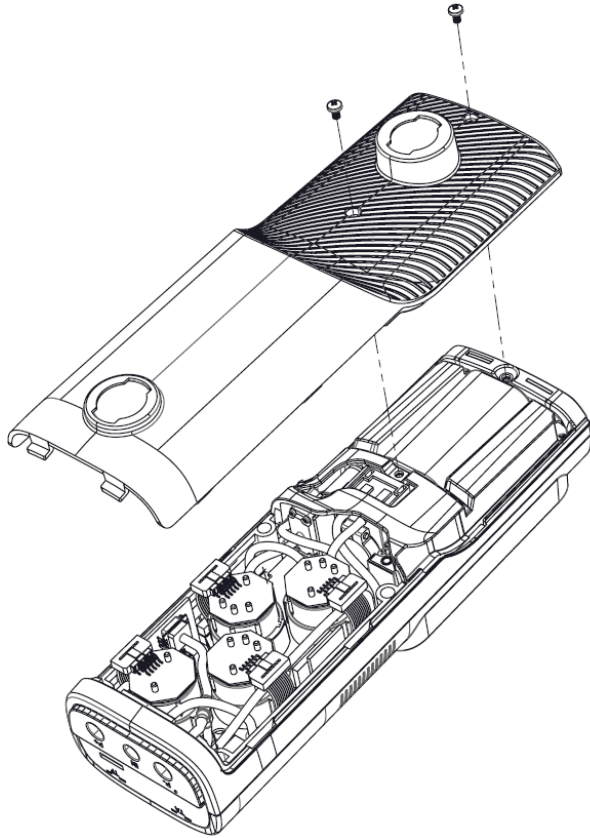
**Note:**

(1) 2 hours settling time is required.

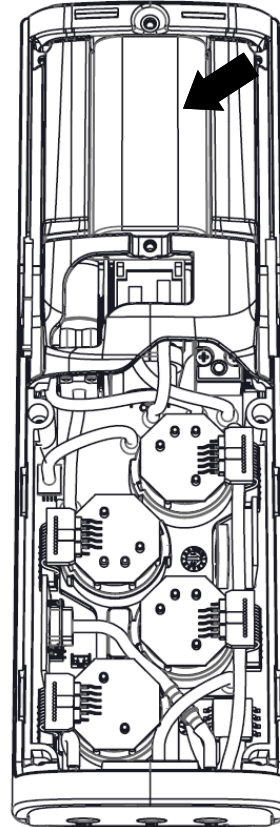
## 15.4 Replacing the battery pack

Follow these instructions to replace the battery pack:

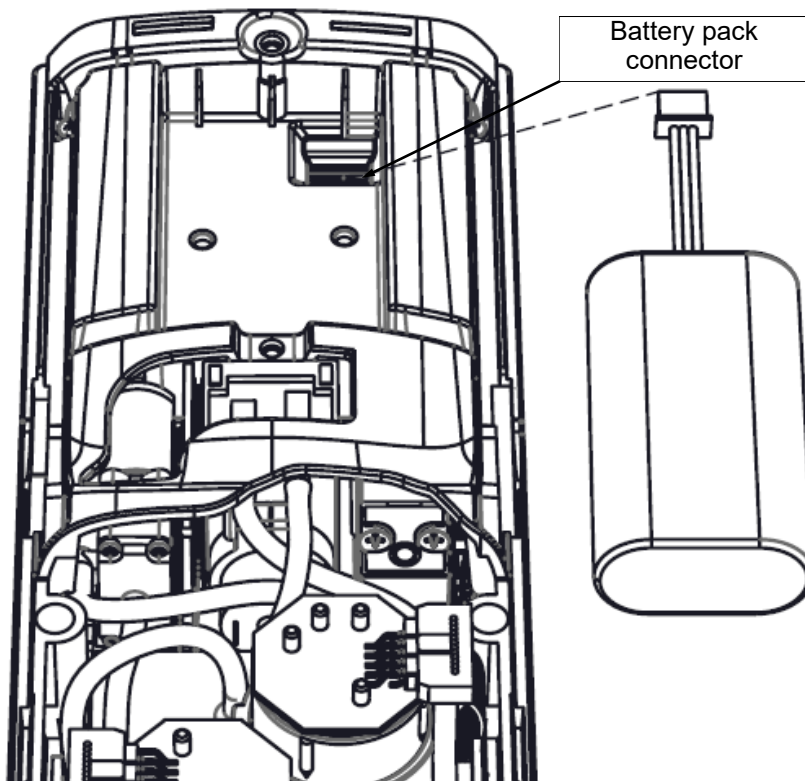
**1** Remove the battery compartment cover.






**2** Extract the battery pack.



**3** Remove the battery pack connector, and replace the pack with a new one following the reverse procedure described above.



## 16.1 Troubleshooting guide

SYMPTOM	PROBABLE CAUSES AND REMEDIES
The instrument does not work at all. When the On/Off pushbutton is pressed the instrument does not come on.	<ul style="list-style-type: none"> <li>a. Keep the On/Off key depressed for at least 2 seconds.</li> <li>b. The battery is low; connect the battery charger to the instrument.</li> <li>c. The battery pack is not connected to the instrument; remove the cover from the battery compartment and connect the connector of the battery pack to the outlet on the printed circuit board.</li> <li>d. The instrument is faulty: send it to a service centre.</li> </ul>
The battery symbol  is empty on the inside.	The batteries are low. The instrument will remain on for a couple of minutes after which it will switch off; connect the battery charger.
After auto-calibration is complete the sensor diagnostics screen appears and gives an error for one or more sensors.	<ul style="list-style-type: none"> <li>a. Auto-calibration took place while the flue gas was being sampled.</li> <li>b. The O<sub>2</sub> sensor is faulty, is not connected correctly or is not connected at all. Check the above points, also referring to sections 10.6.2, 10.7.1, 14.0.</li> <li>c. The sensor was not allowed the necessary adjustment time or the instrument was left with a low battery for too long.</li> </ul>
A pressure sensor error is shown in the pressure/draft screen.	There is a calibration problem. Send the instrument to a service centre.
The analysis screen gives a flue gas temperature (Tf) error.	<ul style="list-style-type: none"> <li>a. The thermocouple is not connected; connect the thermocouple to the analyser.</li> <li>b. The sensor has been exposed to temperatures greater or lower than its operating temperature range.</li> <li>c. The thermocouple is faulty. Send the complete probe to a service centre.</li> </ul>
The following symbol "----" appears on the analysis screen.	The instrument is not able to calculate a numerical value based on the flue gas analysis conducted. The "----" are replaced by numbers when the analyser detects valid combustion data.
"Max. Lim." or "Min. Lim" appears on the analysis screen.	The relative sensor is detecting a value that is beyond the analyser's measuring range. "Max. Lim" or "Min. Lim." are replaced by numbers when the instrument reveals values that are within the measuring range.
The sample pump sounds as though it is running slowly, tends to stop or does not even start.	<ul style="list-style-type: none"> <li>a. Sample flow is obstructed. Check that the water filter is clean and that it is not completely soaked. Also check that the hose connected to the probe is not crushed.</li> <li>b. Sample intake flow is obstructed. Check that the particulate filter is clean.</li> <li>c. The pump is not connected as it should be. Remove the rear flap and check that the pump's electrical connector is connected to the printed circuit board.</li> <li>d. Pump is faulty. Replace the pump unit.</li> <li>e. Pump is disabled. The key combination  +  has been pressed. To re-enable the pump, switch off the instrument and then switch it on again.</li> </ul>

## Troubleshooting guide

SYMPTOM	PROBABLE CAUSES AND REMEDIES
The rear lighting of the display is not on.	The backlighting LED's are faulty. Contact the nearest service centre to replace the display.
The batteries last less than 9 hours.	<p><b>a.</b> Battery capacity is limited by low temperatures. To achieve a longer battery life it is recommended to store the instrument at higher temperatures.</p> <p><b>b.</b> The battery pack is old. Battery capacity tends to diminish with age. If battery life has become unacceptable, replace the battery pack.</p>
The values shown in the analysis screen are not reliable.	<p><b>a.</b> Sensor/s is/are faulty. Check that the sensors are installed correctly by accessing the sensor diagnostics menu.</p> <p><b>b.</b> The sample probe connection presents a leak. Check all joints and the conditions of the hose.</p> <p><b>c.</b> Pump is faulty. Replace the pump unit.</p> <p><b>d.</b> The instrument is faulty: Send it to a service centre for repair.</p>
During the tightness test a "sensor error" is reported.	Check for the correct connection of the hose to the positive pressure input.

# 17.0 SPARE PARTS AND SERVICING

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## 17.1 Spare parts

AAC BF01	Sensor junction block
AAC FA01	Particulate filter
AA PB01	Li-Ion 3,7V 4,8Ah battery pack
AA RC10	Inalterable thermal paper roll, h=57mm Diam.=40mm
AAC ADX 005	Dummy sensor
AAC SE44	FLEX-Sensor O <sub>2</sub> long life, pre-calibrated and interchangeable
AAC SE15R	FLEX-Sensor O <sub>2</sub> , pre-calibrated and interchangeable (Standard 2-Year O <sub>2</sub> sensor)
AAC SE24	FLEX-Sensor CO+H <sub>2</sub> low range, pre-calibrated and interchangeable



## 17.2 Accessories

AA KA01	AC Power Adapter Kit For ALL Analyzers (Power adapter w/ US plug adapter + USB A / USB B cable)
AA CR10	Rigid plastic case
AA ZN01	Back-pack
AAC CT01	Case with shoulder strap
AAC DP02	Micromanometer for Draft test
AAC KP01	Differential pressure kit
AA PM02	Manual pump kit for smoke measurement
AA SA08	Outdoor Primary Air Temp TcK Probe for Condensing Systems (8") w/ 6.5' (2 m) cable
AA SF61A	7.1" gas probe, maximum working temperature: 752°F, with 9.8 ft. cable
AA SF51A	7.1" gas probe, maximum working temperature: 752°F, with 6.6 ft. cable
AA SF62A	11.8" gas probe, maximum working temperature: 1112°F, with 9.8 ft. cable
AA SF52A	11.8" gas probe, maximum working temperature: 1112°F, with 6.6 ft. cable
AA SF65A	29.5" gas probe, maximum working temperature: 1472°F, with 9.8 ft. cable
AA SF66A	39.4" gas probe, maximum working temperature: 2192°F, with 9.8 ft. cable
AA SX01	Gas sampling probe for average CO, 11.8" mm with 6.6 ft. cable
AA SX02	Probe for industrial motors, 29.5" with 9.8 ft. cable
AA SL05A	11.8" flexible gas probe, 266°F extended temperature range, with 6.6 ft. cable
AA SC01	Probe for ambient CO measurement
AA SG01	Probe for leaks detection
AAC SO01	Probe for measuring the ionisation current
AA SP01	Protective screen for gas sampling probe
AAC EX01	10ft' (3m) Extension Hose for all gas analyzer probes
AA SM10	Rubber protecting cover
AA SW08	Configuration software kit (USB + PC cable)
AAC TA03	Particulate/water filter assembly
AAC TA03A	Particulate/water filter assembly with steel pipe and connector
AA UA01	Adapter cable USB-A / USB-B
AA TT01	'L' shaped Pitot Tube (without Tc-K thermocouple): length 300mm - external $\varnothing$ 6 mm. Supplied with two silicone tubes with length 2 meters.
AA TT02	'L' shaped Pitot Tube (without Tc-K thermocouple): length 800mm - external $\varnothing$ 6 mm. Supplied with two silicone tubes with length 2 meters.
AA TT03	36" (900mm) S-Type Pitot Tube for Gas Velocity
SP 4500	S-Probe attachment for forklifts and small engines



### **17.3 Service Centers**

#### **Seitron Americas Inc.**

4622 Street Rd. Trevoise PA

19053 - USA

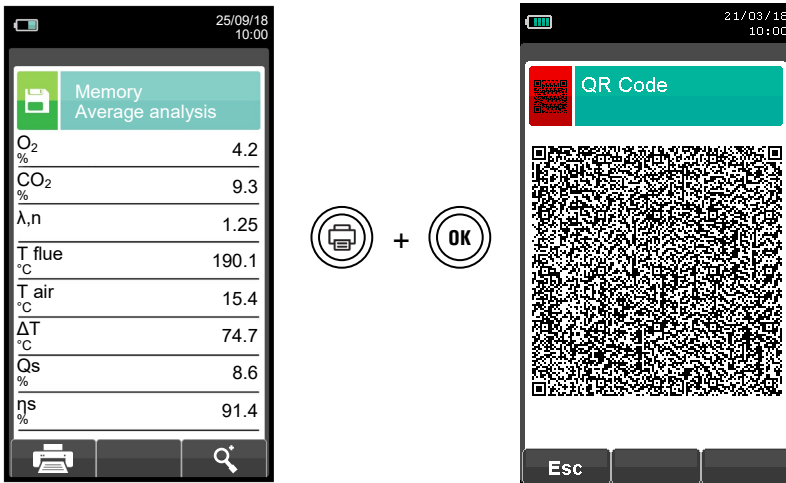
Tel.: (215) 660-9777

Fax.: (215) 660-9770

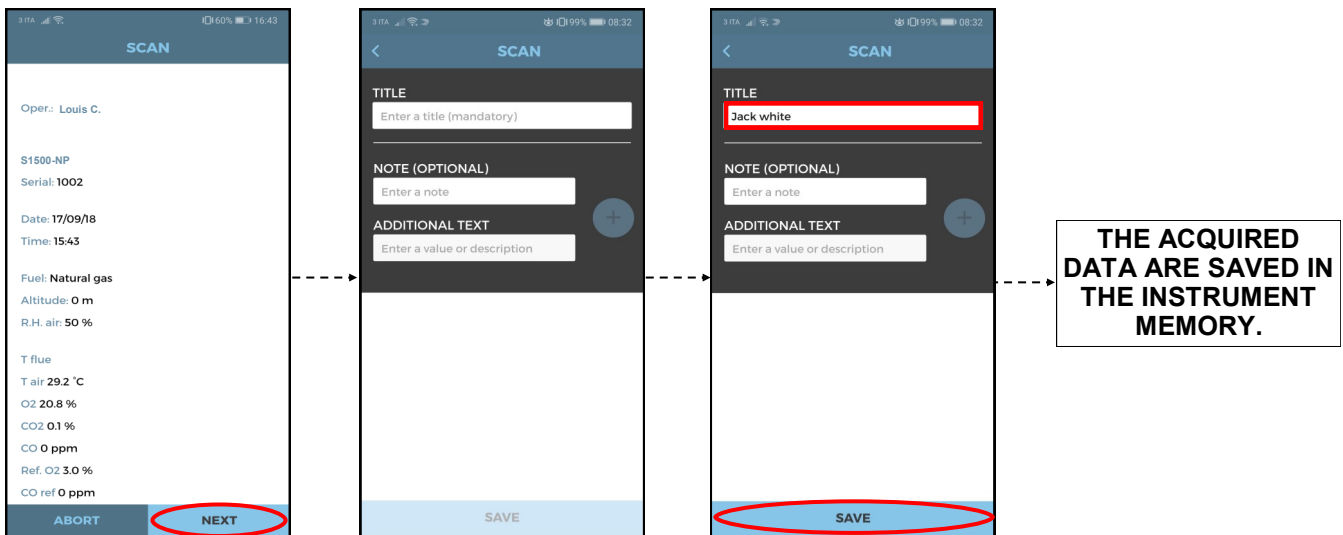
E-mail: [service@seitronamericas.com](mailto:service@seitronamericas.com)

<http://www.seitronamericas.com>

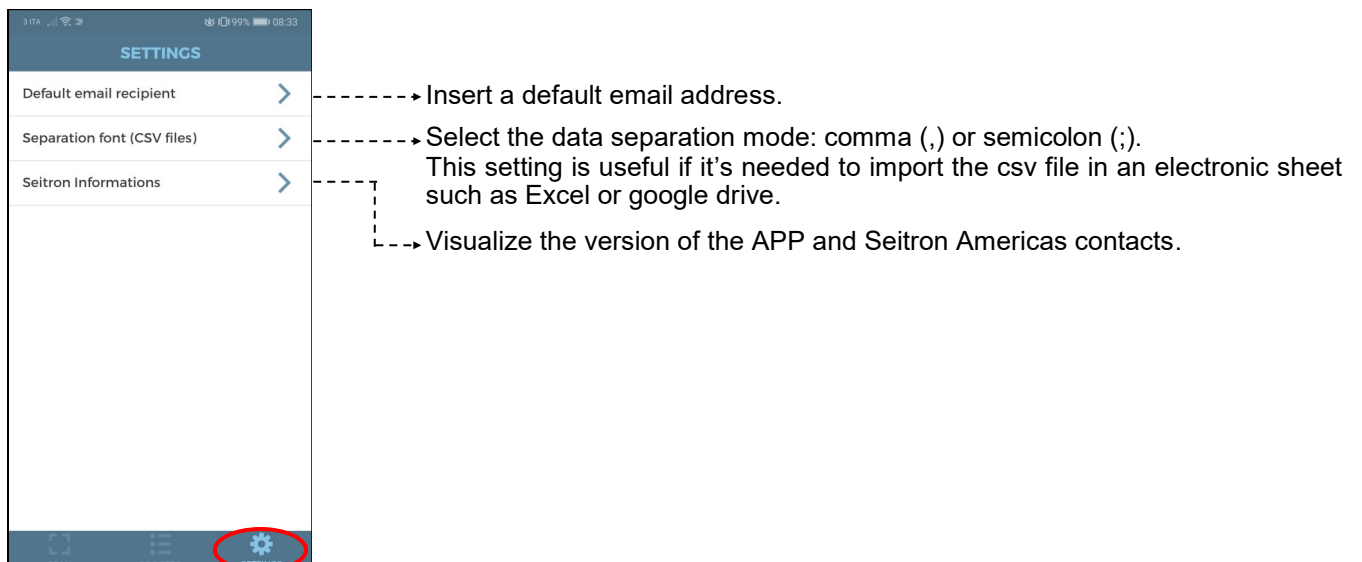
## Data Management with “SEITRON SMART ANALYSIS” APP

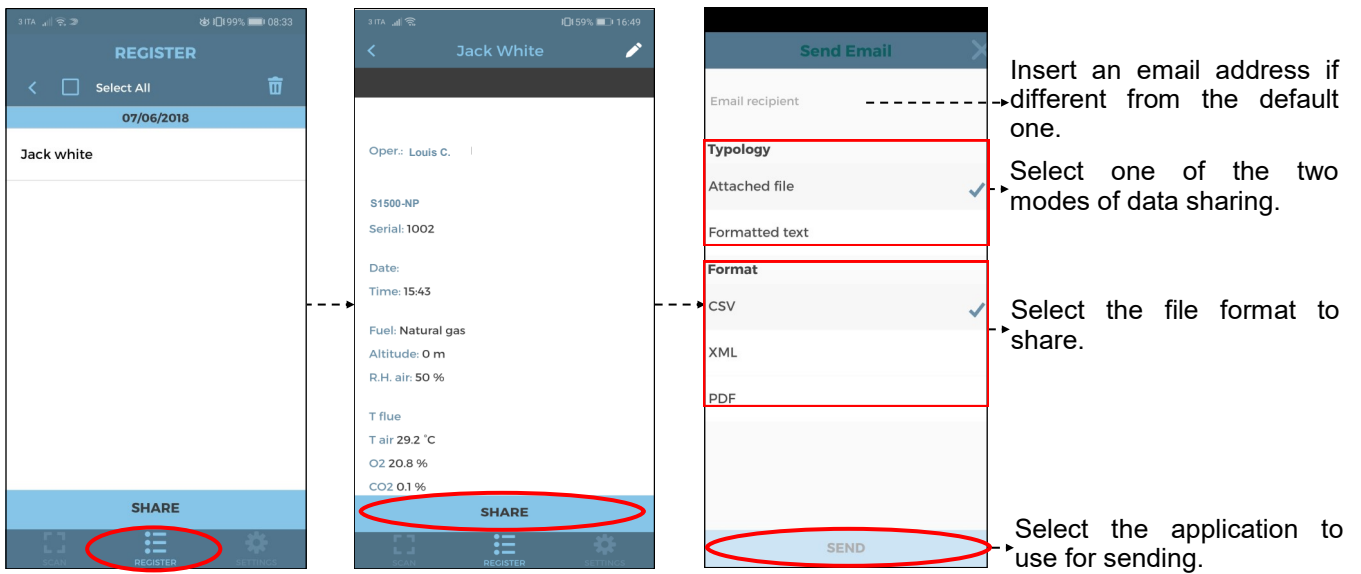


**SCAN THE QR CODE USING “SEITRON SMART ANALYSIS” APP IN ORDER TO DOWNLOAD ALL THE ACQUIRED DATA.**



### APP settings.





**Example of the exported csv file and imported in an Excel file:**

S1500-NP	
Serial num.	1100
Date	22/12/2017
Time	12:00
Fuel	Natural Gas
Altitude	0.000000m
RH air	50%
O2	15.7%
CO	23 ppm
CO2	2.9%
T flue	100.6°C
T air	27.0°C
ηs	90.0%
NO	0.000 mV
CO-SEN	258.270 mV
O2	1.131.867 mV
I sen	0.000 uA
I sen	0.000 uA
I sen	100.346 uA
T az	22.5°C
ΔT	73.6°C
Qs	10.0%
λ,n	4.01
Exc. air	4.01
ηc	0.0%
ηt	90.0%
Qs (PCS)	10.0%
Qt (PCS)	10.0%
ηs (PCS)	90.0%
ηc (PCS)	0.0%
ηt (PCS)	90.0%
NO	0 ppm
NOx	0 ppm
CO (0.0%)	0 ppm
NO (0.0%)	0 ppm
NOx (0.0%)	0 ppm
Draft	4.5 Pa

## Example of Total analysis report.

COMPANY Ltd.  
 Park Road, 9  
 Tel.02/12345678

Oper.: John Smith

Sign.: \_\_\_\_\_

S1500 NP  
 Serial: 999989

Memory: 01  
 Analysis: Average  
 Date: 04/04/14  
 Time: 10.30

Fuel: Natural gas  
 Altitude: 0 m  
 R.H. air: 50 %

O <sub>2</sub>	15.7 %
CO <sub>2</sub>	2.9 ppm
λ,n	4.01
T flue	100.6 °C
T air	27.0 °C
ΔT	73.6 %
QS	10.0 %
η <sub>S</sub>	90.0 %
η <sub>C</sub>	0.0 %
η <sub>T</sub>	90.0 %
CO	23 ppm
NO	14 ppm
NO <sub>x</sub>	15 ppm
Ref. O <sub>2</sub> :	0.0 %
CO ref	92 ppm
Ref. O <sub>2</sub> :	0.0 %
NO ref	56 ppm
Ref. O <sub>2</sub> :	0.0 %
NO <sub>x</sub> ref.:	60 ppm
Draft	4.5 Pa
T ext.	10.0 °C

Note: -----  
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Analysis: 1  
 04/03/16 10.00

O <sub>2</sub>	15.7 %
CO <sub>2</sub>	2.9 %
λ,n	4.01
T flue	100.4 °C
T air	27.0 °C
ΔT	73.4 °C
QS	10.0 %
η <sub>S</sub>	90.0 %
η <sub>C</sub>	0.0 %
η <sub>T</sub>	90.0 %
CO	23 ppm
NO	14 ppm
NO <sub>x</sub>	15 ppm
Ref. O <sub>2</sub> :	0.0 %
CO ref	92 ppm
Ref. O <sub>2</sub> :	0.0 %
NO ref	52 ppm
Ref. O <sub>2</sub> :	0.0 %
NO <sub>x</sub> ref.:	56 ppm
Tiraggio	4.5 Pa
T ext.	10.0 °C

Analysis: 2  
 04/03/16 10.15

O <sub>2</sub>	15.7 %
CO <sub>2</sub>	2.9 %
λ,n	4.01
T flue	100.6 °C
T air	27.0 °C
ΔT	73.6 °C
QS	10.0 %
η <sub>S</sub>	90.0 %
η <sub>C</sub>	0.0 %
η <sub>T</sub>	90.0 %
CO	23 ppm
NO	14 ppm
NO <sub>x</sub>	15 ppm
Ref. O <sub>2</sub> :	0.0 %
CO ref	92 ppm
Ref. O <sub>2</sub> :	0.0 %
NO ref	56 ppm
Ref. O <sub>2</sub> :	0.0 %
NO <sub>x</sub> ref.:	60 ppm
Draft	4.5 Pa
T ext.	10.0 °C

Analysis: 3  
 04/03/16 10.20

O <sub>2</sub>	15.7 %
CO <sub>2</sub>	2.9 %
λ,n	4.01
T flue	100.8 °C
T air	27.0 °C
ΔT	73.8 °C
QS	10.1 %

η <sub>S</sub>	89.9 %
η <sub>C</sub>	0.0 %
η <sub>T</sub>	89.9 %
CO	23 ppm
NO	14 ppm
NO <sub>x</sub>	15 ppm
Ref. O <sub>2</sub> :	0.0 %
CO ref	92 ppm
Ref. O <sub>2</sub> :	0.0 %
NO ref	56 ppm
Ref. O <sub>2</sub> :	0.0 %
NO <sub>x</sub> ref.:	60 ppm
Draft	4.5 Pa
T ext.	10.0 °C



**Example of Full analysis report.**

```

COMPANY Ltd.
Park Road, 9
Tel.02/12345678

Oper.: John Smith

Sign.: _____

S1500 NP
Serial: 999989

Memory: 01
Analysis: Average
Date: 04/04/14
Time: 10.30

Fuel: Natural gas
Altitude: 0 m
R.H. air: 50 %

O2                15.9 %
CO2                2.8 ppm
λ,n               4.18
T flue            80.6 °C
T air             26.9 °C
ΔT                53.7 %
Qs                7.6 %
ηs                92.4 %
ηc                0.0 %
ηt                92.4 %
CO                 27 ppm
NO                 11 ppm
NOx                12 ppm
Ref. O2:          0.0 %
CO ref            113 ppm
Ref. O2:          0.0 %
NO ref            46 ppm
Ref. O2:          0.0 %
NOx ref.:         50 ppm
Draft              4.5 Pa
T ext.            10.0 °C

Note: -----
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**Example of Partial Paper print-out.**

```

Date: 04/04/14
Time: 10.15

Fuel: Natural gas
Altitude: 0 m
R.H. air: 50 %

O2                15.7 %
CO2                2.9 ppm
λ,n               4.01
T flue            95.4 °C
T air             26.9 °C
ΔT                68.5 %
Qs                9.3 %
ηs                90.7 %
ηc                0.0 %
ηt                90.7 %
CO                 23 ppm
NO                 13 ppm
NOx                14 ppm
Ref. O2:          0.0 %
CO ref            92 ppm
Ref. O2:          0.0 %
NO ref            52 ppm
Ref. O2:          0.0 %
NOx ref.:         56 ppm
Smoke              4.5 Pa
T ext.            10.0 °C

Smoke:    3 1 2
Aver n°:  2

```

**Example of Draft Paper print-out.**

```

COMPANY Ltd.
Park Road, 9
Tel.02/12345678

Oper.: John Smith

Sign.: _____

S1500 NP/S4500 NP
Serial: 999989
Memory: 01

Date: 04/04/14
Time: 10.30

Draft              4.5 Pa
T ext.            10.0 °C

Note: -----
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```

**Example of Smoke Paper print-out.**

```

COMPANY Ltd.
Park Road, 9
Tel.02/12345678

Oper.: John Smith

Sign.: _____

S1500 NP
Serial: 999989
Memory: 01

Date: 04/04/14
Time: 10.30

Fuel: Diesel

Smoke:      3  1  2
Aver. n°:   2

Note: -----
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```

**Example of ambient CO Paper print-out.**

```

COMPANY Ltd.
Park Road, 9
Tel.02/12345678

Oper.: John Smith

Sign.: _____

S1500 NP
Serial: 999989
Memory: 01

Date: 04/04/14
Time: 10.30

CO amb          0 ppm

Note: -----
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```

**Example of Velocity Paper print-out.**

```

COMPANY Ltd.
Park Road, 9
Tel.02/12345678

Oper.: John Smith

Sign.: _____

S1500 NP
Serial: 999989
Memory: 01

Date: 04/04/14
Time: 10.30

Gas: Air

V air          9.11 km/h
Density        1.199 kg/m³
Altitude       0 ft
T air          25.3 °C
K Pitot        0.980

Note: -----
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```

## Coefficients of the fuels and Formulas

The following chart lists the coefficients of the memorised fuels, used for calculating losses and efficiencies.

Coefficients for calculating combustion efficiency								
Fuel	A1 USA	B	CO <sub>2</sub> t (%)	PCI (KJ/Kg)	PCS (KJ/Kg)	M air (Kg/Kg)	M H <sub>2</sub> O (Kg/Kg)	V dry gas (m <sup>3</sup> /Kg)
Natural Gas	0.0280	0.0090	11.70	50050	55550	17.17	2.250	11.94
#2 Oil	0.0305	0.0066	15.70	42900	45700	14.30	1.136	10.34
#4 Oil	0.0306	0.0066	15.80	41100	43500	13.80	0.973	10.06
#6 Oil	0.0346	0.0048	16.00	39800	42197	13.61	0.981	9.97
Diesel	0.0305	0.0066	15.70	42900	45700	14.30	1.136	10.34
Wood/Pellets 8%	0.0354	0.0071	19.01	18150	19750	6.02	0.660	4.58
Bagasse	0.0395	0.0219	20.45	6950	8834	2.50	0.779	1.93
Coal	0.0320	0.0000	18.60	31400	32300	10.70	0.370	8.14
Biogas	0.0353	0.0091	17.33	17800	19800	6.08	0.830	4.55
Bio-Fuel 5%	0.0305	0.0066	15.70	42600	45400	14.22	1.133	10.64
Butane	0.0277	0.0073	14.00	45360	49150	15.38	1.548	10.99
Propane	0.0277	0.0073	13.70	45950	49950	15.61	1.638	11.11
B20	0.0313	0.0052	15.52	41806	44620	14.04	1.152	13.89

Details of the coefficients of the fuels:

- **CO<sub>2</sub> t:** The value of CO<sub>2</sub> generated by combustion in stoichiometric condition, i.e. without excess Oxygen and therefore maximum.
- **A1, B:** Also please have a look at the Siegert formulas (in the following).  
A1 is the parameter in the Siegert Formula when the O<sub>2</sub> measurement is available.  
Note: - Please also consider that in the U.S. usually the A1 parameter is the same as the 'european' A1 BUT divided by 2.

Flue gas heat losses are calculated from measured oxygen content according to the relationship:

$$q_A = (t_A - t_L) \times \left( A1 \frac{21}{21 - O_2} + B \right)$$

Flue gas heat losses are calculated from measured carbon dioxide content according to the relationship:

$$q_A = (t_A - t_L) \times \left( A1 \frac{CO_2t}{CO_2} + B \right)$$

Air index is calculated with the formula:

$\lambda = 21 / (21 - O_2)$ , where O<sub>2</sub> is the oxygen residual concentration in the combustion smokes.

Air excess is calculated with the formula:

$$e = (\lambda - 1) * 100$$

- **CO conv:** Conversion coefficient from ppm to mg/KWh. It can be expressed as a function of the gas density (CO in this case) and the volume of the dry smoke.
- **NO conv:** Same as CO conv, but for NO.
- **NOx conv:** Same as CO conv, but for NOx.
- **SO<sub>2</sub> conv:** Same as CO conv, but for SO<sub>2</sub>.
- **PCI:** Potere Calorifico Inferiore. Italian for LHV (Lower Heating Value).
- **PCS:** Potere Calorifico Superiore. Italian for HHV (Higher Heating Value).
- **m H<sub>2</sub>O:** Mass of the air produced (per each Kg of fuel) in the combustion in stoichiometric condition.
- **m Air:** Mass of the air needed for combustion in stoichiometric condition.
- **V g.d.:** Volume of dry smokes produced in the combustion.

## Optional measures list:

MEASURE	DEFINITION
$\lambda, n$	<b>Air index</b> (defined as $\lambda$ , sometimes also indicated as $n$ ).
$e$	<b>Air excess.</b> Expressed as a percentage according to the formula in the appendix C, is the ratio between the volume of air actually entering the combustion chamber and the one theoretically needed.
$\Delta T$	<b>Differential temperature:</b> It is the difference between the smoke temperature and the air combustion temperature.
$Q_s$ (LHV)	<b>Stack losses in relation to the Lower Heating Value:</b> It is the percentage of dissipated heat through the stack referred to the lower heating value (LHV).
$Q_s$ (HHV)	<b>Stack losses in relation to the Higher Heating Value:</b> It is the percentage of dissipated heat through the stack referred to the higher heating value (HHV).
$\eta_s$ (LHV)	<b>Sensible efficiency in relation to the Lower Heating Value:</b> It is the burner efficiency calculated as the ratio between conventional heating power and the burner heating power. Among the combustion losses, only the sensible heat lost with flue gasses is taken into account, thus neglecting the radiation losses and incomplete combustion losses. This value is referred to the Lower Heating Value (LHV) of the fuel and cannot exceed 100%. The sensible efficiency value is to be compared against minimum efficiency stated for the heating system performances.
$\eta_s$ (HHV)	<b>Sensible efficiency in relation to the Higher Heating Value:</b> It is the burner efficiency calculated as the ratio between conventional heating power and the burner heating power. Among the combustion losses, only the sensible heat lost with flue gasses is taken into account, thus neglecting the radiation losses and incomplete combustion losses. This value is referred to the Higher Heating Value (HHV) of the fuel and cannot exceed 100%. The sensible efficiency value is to be compared against minimum efficiency stated for the heating system performances.
$\eta_c$ (LHV)	<b>Condensation efficiency in relation to the Lower Heating Value:</b> Efficiency deriving from the condensation of water vapor contained in flue gases, and it is referred to the LHV.
$\eta_c$ (HHV)	<b>Condensation efficiency in relation to the Higher Heating Value:</b> Efficiency deriving from the condensation of water vapor contained in flue gases referred to the HHV.
$\eta_t$ (LHV) $\eta_t = \eta_s + \eta_c$	<b>Total efficiency in relation to the Lower Heating Value:</b> Total efficiency. It is the sum of sensible efficiency and condensation efficiency. It is referred to LHV (Lower Heating Value) and can exceed 100%.



MEASURE	DEFINITION
$\eta_t$ (HHV)	<b>Total efficiency in relation to the Higher Heating Value:</b> Total efficiency. It is the sum of sensible efficiency and condensation efficiency. It is referred to HHV (Higher Heating Value) and can not exceed 100%.
$Q_t$ (HHV)	<b>Total stack losses:</b> It is the total heat percentage dissipated through the stack.
NOx	Measure of nitrogen oxides quantity; the measurement unit can be set in the special menu.
NOx ppm	Measure of nitrogen oxides quantity; the measurement unit can not be set but it is fixed in ppm.
NOx (rif. O2)	Measure of nitrogen oxides quantity referring to O2; the measurement unit can be set in the special menu.
NOx (rif. O2) ppm	Measure of nitrogen oxides quantity referring to O2; the measurement unit can not be set but it is fixed in ppm.
PI	<b>Poison Index (CO/CO2 ratio):</b> It is defined as the ratio between CO and CO2 useful to determine whether the system needs maintenance.
CO	CO quantity measurement. Measurement units: ppm - mg/m <sup>3</sup> - mg/kWh - g/GJ - g/m <sup>3</sup> - mg/kWh - % - ng/J
CO (RIF)	CO quantity measurement with O2 reference. Measurement units: ppm - mg/m <sup>3</sup> - mg/kWh - g/GJ - g/m <sup>3</sup> - g/kWh - % - ng/J
T dew	Flue water condensation temperature (Dew point). This value is calculated.



**OTHER THAN THE MEASUREMENT LIST ABOVE, IT IS POSSIBLE TO VISUALIZE THE MEASURE OF THE DETECTED GAS ALSO IN PPM, DEPENDING ON THE KIND OF MEASUREMENT CELL IN THE INSTRUMENT. IF IT IS NECESSARY TO MEASURE THE VALUE OF GAS WITH TWO DIFFERENT MEASUREMENT UNITS, SELECT IN THE MEASUREMENTS LIST THE DESIRED GAS IN PPM AND CHANGE THE MEASUREMENT UNIT FOR THE SAME GAS IN THE "CONFIGURATION->ANALYSIS->MEASUREMENT UNIT" SCREEN. NOW THE INSTRUMENT ACQUIRES THE MEASURE WITH TWO DIFFERENT UNITS (PPM AND THE ONE PREVIOUSLY SET)**



# WARRANTY CERTIFICATE

## WARRANTY

The **S1500-NP** flue gas analyzer is guaranteed for **48 months** from purchasing date; including the internal electro-chemical sensors which are also guaranteed for **48 months** from purchasing date.

Seitron Americas undertakes to repair or replace, free of charge, those parts that, in its opinion, are found to be faulty during the warranty period. The products which are found defective during the above mentioned periods of time have to be delivered to Seitron Americas Laboratories carriage paid. The following cases are not covered by this warranty: accidental breakage due to transport, inappropriate use or use that does not comply with the indications in the product's instruction leaflet.

Any mistreatment, repairs and modifications to the product not explicitly authorized by Seitron Americas shall invalidate the present warranty.

## IMPORTANT

For the product to be repaired under Warranty, please send a copy of this Certificate along with the instrument to be repaired, together with a brief explanation of the fault observed.

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Space reserved for user

Name: \_\_\_\_\_

Company: \_\_\_\_\_

User's notes:  
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\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Date: \_\_\_\_\_

S.N.: \_\_\_\_\_



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