



SAFETY DATA SHEET

Page 1 of 6
SDS-E-RSF-R80

Prepared to OSHA, ACC, ANSI, NOHSC, WHMIS, 2001/58 & 1272/2008/EC Standards

SDS Revision: 3.0

SDS Revision Date: 2/2/2015

1. PRODUCT & COMPANY IDENTIFICATION

1.1	Product Name:	DEOXIT® BRAND SOLDERING FLUX, (P/N RSF-R80)
1.2	Chemical Name:	NA
1.3	Synonyms:	DeoxIT® Brand Soldering Flux; PN RSF-R80
1.4	Trade Names:	DeoxIT® Brand RSF-R80 FLUX, syringe, 8 grams, (Part No. RSF-R80-8G); RSF-R80 FLUX, jar, 56 grams (Part No. RSF-R80-2); RSF-R80 FLUX, jar, 226 grams (Part No. RSF-R80-8)
1.5	Product Uses & Restrictions:	Soldering Flux
1.6	Distributor's Name:	CAIG Laboratories, Inc.
1.7	Distributor's Address:	12200 Thatcher Court, Poway, CA 92064-6876 USA
1.8	Emergency Phone:	CHEMTREC: +1 (703) 527-3887 / +1 (800) 424-9300 (CCN XXXXX)
1.9	Business Phone / Fax:	+1 (800) 224-4123

2. HAZARDS IDENTIFICATION

2.1	Hazard Identification:	This product is classified as a HAZARDOUS SUBSTANCE but NOT as DANGEROUS GOODS according to the classification criteria of NOHSC: 1088 (2004) and ADG Code (Australia). WARNING! MAY CAUSE AN ALLERGIC SKIN REACTION. <u>Classification:</u> Skin Sens. 1B <u>Hazard Statements (H):</u> H317 – May cause an allergic skin reaction. <u>Precautionary Statements (P):</u> P261 – Avoid breathing dust. P264 – Wash thoroughly after handling. P280 – Wear protective gloves. P302+P352 – IF ON SKIN: Wash with plenty of water. P333+P313 – If skin irritation or rash occurs get medical advice/attention. P321 – Specific treatment see this container label. P362+P364 – Take off contaminated clothing and was it before reuse. P337+P313 – If eye irritation persists: Get medical advice/attention. P501 - Dispose of contents/container to licenses treatment, storage and disposal facility (TSDf).	
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3. COMPOSITION & INGREDIENT INFORMATION

CHEMICAL NAME(S)	CAS No.	RTECS No.	EINECS No.	%	EXPOSURE LIMITS IN AIR (mg/m³)									OTHER
					ACGIH		NOHSC			OSHA				
					ppm		ppm			ppm				
					TLV	STEL	ES-TWA	ES-STEL	ES-PEAK	PEL	STEL	IDLH		
WW GUM ROSIN	8050-09- 7	VL0480000	232-475-7	50-60	NA	NA	NF	NF	NF	NA	NA	NA	SENSITIZER	
	Skin Sens. 1; H317													
DIETHYLENE GLYCOL DIBUTYL ETHER	112-73-2	KN0350000	204-001-9	15-25	NA	NA	NF	NF	NF	NA	NA	NA		
DYMEREX ROSIN	65997-05-9	NA	NA	15-25	15	3	15	3	NF	15	NA	NA	RESP FRAC	
PROPEITARY INGREDIENTS	NA	NA	NA	0-10	NA	NA	NF	NF	NF	NA	NA	NA		

4. FIRST AID MEASURES

4.1	First Aid:	<u>Ingestion:</u> If ingested, do not induce vomiting. If product has been swallowed, drink plenty of water or milk IMMEDIATELY. If the patient is vomiting, continue to offer water or milk. Never give water or milk to an unconscious person. Contact the nearest Poison Control Center or local emergency number. Provide an estimate of the time at which the material was ingested and the amount of the substance that was swallowed. <u>Eyes:</u> Splashes are not likely; however, if product gets in the eyes, flush with copious amounts of lukewarm water for at least 15 minutes lifting upper and lower lids, occasionally. <u>Skin:</u> Wash thoroughly with soap and water. In case of contact, immediately flush skin with plenty of water for at least 15 minutes. <u>Inhalation:</u> Remove victim to fresh air at once. If breathing difficult, administer oxygen. If breathing stops give artificial respiration. Keep person warm, quiet and get medical attention.
4.2	Effects of Exposure:	<u>Ingestion:</u> If product is swallowed, may cause nausea, vomiting and/or diarrhea. <u>Eyes:</u> Moderately irritating to the eyes. Symptoms of overexposure may include redness, itching, irritation and watering. <u>Skin:</u> May be irritating to skin. The product can cause allergic skin reactions (e.g., rashes, welts, dermatitis) in some sensitive individuals. <u>Inhalation:</u> None expected.



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8. EXPOSURE CONTROLS & PERSONAL PROTECTION – cont'd

8.4	Eye Protection:	Avoid eye contact. Wear splash proof goggles or equivalent eye protection (ANSI Z87). Safety glasses need to be used when handling or using this product.	
8.5	Hand Protection:	Impermeable gloves required. May cause skin irritation in some sensitive individuals. When handling wear rubber, nitrile or impervious plastic gloves.	
8.6	Body Protection:	No apron required when handling small quantities. When handling large quantities (e.g., ≥ 5 lbs), eye wash stations and deluge showers should be available. Upon completion of work activities involving large quantities of this product, wash any exposed areas thoroughly with soap and water.	

9. PHYSICAL & CHEMICAL PROPERTIES

9.1	Appearance:	Amber liquid
9.2	Odor:	Citrus odor
9.3	Odor Threshold:	NA
9.4	pH:	NA
9.5	Melting Point/Freezing Point:	NA
9.6	Initial Boiling Point/Boiling Range:	NA
9.7	Flashpoint:	>93.3 °C (200 °F)
9.8	Upper/Lower Flammability Limits:	NA
9.9	Vapor Pressure:	0.01 mm Hg @ 20 °C
9.10	Vapor Density:	NA
9.11	Relative Density:	0.913
9.12	Solubility:	Negligible
9.13	Partition Coefficient (log P _{ow}):	NA
9.14	Autoignition Temperature:	NA
9.15	Decomposition Temperature:	NA
9.16	Viscosity:	NA
9.17	Other Information:	NVC 60-70%

10. STABILITY & REACTIVITY

10.1	Stability:	Stable under normal conditions; unstable with heat or contamination.
10.2	Hazardous Decomposition Products:	Oxides of carbon (CO, CO ₂).
10.3	Hazardous Polymerization:	Will not occur.
10.4	Conditions to Avoid:	Open flames, sparks, high heat, incompatible substances and direct sunlight.
10.5	Incompatible Substances:	Avoid extreme heat and ignition sources. Store away from oxidizers.

11. TOXICOLOGICAL INFORMATION

11.1	Routes of Entry:	Inhalation: YES	Absorption: YES	Ingestion: YES
11.2	Toxicity Data:	This product has NOT been tested on animals to obtain toxicology data. Toxicology data, found in scientific literature, is available for some of the components of the product.		
11.3	Acute Toxicity:	Moderate irritation to eyes and skin near affected areas.		
11.4	Chronic Toxicity:	This material may aggravate any pre-existing skin condition (e.g., dermatitis).		
11.5	Suspected Carcinogen:	No.		
11.6	Reproductive Toxicity:	This product is not reported to produce reproductive toxicity in humans.		
	Mutagenicity:	This product is not reported to produce mutagenic effects in humans.		
	Embryotoxicity:	This product is not reported to produce embryotoxic effects in humans.		
	Teratogenicity:	This product is not reported to cause teratogenic effects in humans.		
	Reproductive Toxicity:	This product is not reported to cause reproductive effects in humans.		
11.7	Irritancy of Product:	The product can cause allergic skin reactions (e.g., rashes, welts, dermatitis) upon prolonged or repeated exposure.		
11.8	Biological Exposure Indices:	NE		
11.9	Physician Recommendations:	Treat symptomatically.		

12. ECOLOGICAL INFORMATION

12.1	Environmental Stability:	There is no specific data available for this product.
12.2	Effects on Plants & Animals:	There are no specific data available for this product.
12.3	Effects on Aquatic Life:	There are no specific data available for this product; however, very large releases of this product may be harmful or fatal to overexposed aquatic life.



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13. DISPOSAL CONSIDERATIONS

13.1	Waste Disposal:	Products covered by this MSDS, in their original form, when disposed as waste, are considered non hazardous waste according to Federal RCRA regulations (40 CFR 261). Disposal should be in accordance with local, state and federal regulations. Dispose of in accordance with federal, state and local regulations.
13.2	Special Considerations:	The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state, federal and provincial regulations.

14. TRANSPORTATION INFORMATION

The basic description (ID Number, proper shipping name, hazard class & division, packing group) is shown for each mode of transportation. Additional descriptive information may be required by 49 CFR, IATA/ICAO, IMDG and the CTDGR.

14.1	49 CFR (GND):	NOT REGULATED
14.2	IATA (AIR):	NOT REGULATED
14.3	IMDG (OCN):	NOT REGULATED
14.4	TDGR (Canadian GND):	NOT REGULATED
14.5	ADR/RID (EU):	NOT REGULATED
14.6	SCT (MEXICO):	NOT REGULATED
14.7	ADGR (AUS):	NOT REGULATED

15. REGULATORY INFORMATION

15.1	SARA Reporting Requirements:	This product does not contain any substances subject to SARA Title III, section 313 reporting requirements.
15.2	SARA Threshold Planning Quantity:	There are no specific Threshold Planning Quantities for the components of this product.
15.3	TSCA Inventory Status:	The components of this product are listed on the TSCA Inventory.
15.4	CERCLA Reportable Quantity (RQ):	<u>Ethylene Oxide</u> : 4.5 kg (10 lbs.)
15.5	Other Federal Requirements:	NA
15.6	Other Canadian Regulations:	This product has been classified according to the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by the CPR. The components of this product are listed on the DSL/NDSL. None of the components of this product are listed on the Priorities Substances List. 
15.7	State Regulatory Information:	No other ingredients in this product, present in a concentration of 1.0% or greater, are listed on any of the following state criteria lists: California Proposition 65 (CA65), Delaware Air Quality Management List (DE), Florida Toxic Substances List (FL), Massachusetts Hazardous Substances List (MA), Michigan Critical Substances List (MI), Minnesota Hazardous Substances List (MN), New Jersey Right-to-Know List (NJ), New York Hazardous Substances List (NY), Pennsylvania Right-to-Know List (PA), Washington Permissible Exposures List (WA), Wisconsin Hazardous Substances List (WI).
15.8	Other Requirements:	The primary components of this product are listed in Annex I of EU Directive 67/548/EEC: Irritant (Xi). <u>Risk Phrases</u> (R): 37/38-65 – Respiratory system and skin. Harmful – may cause lung damage if swallowed. <u>Safety Phrases</u> (S): S(2)- 23-24-62 - Keep out of the reach of children. Do not breathe fumes/mists/vapors/spray. Avoid contact with skin. If swallowed, do not induce vomiting: seek medical advice immediately and show this container or label where possible. 



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16. OTHER INFORMATION

16.1	Other Information:	WARNING! MAY CAUSE AN ALLERGIC SKIN REACTION. Use only as directed. Keep out of reach of children. Avoid contact with skin. Wear suitable protective clothing. In case of accident or if you feel unwell seek medical advice immediately (show the label where possible). If skin irritation occurs: get medical advice/attention. KEEP LOCKED UP AND OUT OF REACH OF CHILDREN.	
16.2	Terms & Definitions:	See last page of this Safety Data Sheet.	
16.3	Disclaimer:	This Safety Data Sheet is offered pursuant to OSHA's Hazard Communication Standard, 29 CFR §1910.1200. Other government regulations must be reviewed for applicability to this product. To the best of ShipMate's & CAIG Laboratories, Inc.'s knowledge, the information contained herein is reliable and accurate as of this date; however, accuracy, suitability or completeness is not guaranteed and no warranties of any type, either expressed or implied, are provided. The information contained herein relates only to the specific product(s). If this product(s) is combined with other materials, all component properties must be considered. Data may be changed from time to time. Be sure to consult the latest edition.	
16.4	Prepared for:	CAIG Laboratories, Inc. 12200 Thatcher Court Poway, CA 92064-6876 Tel: +1 (800) CAIG-123 (244-4123) Fax: +1 (858) 486-8398 fax http://www.caig.com/	
16.5	Prepared by:	ShipMate, Inc. P.O. Box 787 Sisters, Oregon 97759-0787 USA Tel: +1 (310) 370-3600 Fax: +1 (310) 370-5700 http://www.shipmate.com	

DEFINITION OF TERMS

A large number of abbreviations and acronyms appear on a SDS. Some of these that are commonly used include the following:

GENERAL INFORMATION:

CAS No.	Chemical Abstract Service Number
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EXPOSURE LIMITS IN AIR:

ACGIH	American Conference on Governmental Industrial Hygienists
C	Ceiling Limit
ES	Exposure Standard (Australia)
IDLH	Immediately Dangerous to Life and Health
OSHA	U.S. Occupational Safety and Health Administration
PEL	Permissible Exposure Limit
STEL	Short-Term Exposure Limit
TLV	Threshold Limit Value
TWA	Time Weighted Average

FIRST AID MEASURES:

CPR	Cardiopulmonary resuscitation - method in which a person whose heart has stopped receives manual chest compressions and breathing to circulate blood and provide oxygen to the body.
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HMIS-III HEALTH, FLAMMABILITY & REACTIVITY RATINGS:

0	Minimal Hazard
1	Slight Hazard
2	Moderate Hazard
3	Severe Hazard
4	Extreme Hazard

HEALTH
FLAMMABILITY
PHYSICAL HAZARDS
PERSONAL PROTECTION

PERSONAL PROTECTION RATINGS:

A		G	  
B	 	H	   
C	  	I	  
D	   	J	   
E	  	K	   
F	   	X	Consult your supervisor or SOPs for special handling directions.

			
Safety Glasses	Splash Goggles	Face Shield & Protective Eyewear	Gloves
			
Boots	Synthetic Apron	Protective Clothing & Full Suit	Dust Respirator
			
Full Face Respirator	Dust & Vapor Half-Mask Respirator	Full Face Respirator	Airline Hood/Mask or SCBA

OTHER STANDARD ABBREVIATIONS:

ML	Maximum Limit
mg/m3	milligrams per cubic meter
NA	Not Available
ND	Not Determined
NE	Not Established
NF	Not Found
NR	No Results
ppm	parts per million
SCBA	Self-Contained Breathing Apparatus

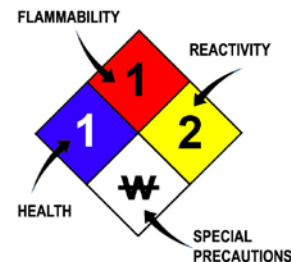
NATIONAL FIRE PROTECTION ASSOCIATION: NFPA

FLAMMABILITY LIMITS IN AIR:

Autoignition Temperature	Minimum temperature required to initiate combustion in air with no other source of ignition
LEL	Lower Explosive Limit - lowest percent of vapor in air, by volume, that will explode or ignite in the presence of an ignition source
UEL	Upper Explosive Limit - highest percent of vapor in air, by volume, that will explode or ignite in the presence of an ignition source

HAZARD RATINGS:

0	Minimal Hazard
1	Slight Hazard
2	Moderate Hazard
3	Severe Hazard
4	Extreme Hazard
ACD	Acidic
ALK	Alkaline
COR	Corrosive
W	Use No Water
OX	Oxidizer
TREFOIL	Radioactive



TOXICOLOGICAL INFORMATION:

LD ₅₀	Lethal Dose (solids & liquids) which kills 50% of the exposed animals
LC ₅₀	Lethal concentration (gases) which kills 50% of the exposed animal
ppm	Concentration expressed in parts of material per million parts
TD ₀₁	Lowest dose to cause a symptom
TCLo	Lowest concentration to cause a symptom
TD ₀₁ , LD ₀₁ , & LD ₀₁ or TC, TC ₀₁ , LC ₀₁ , & LC ₀₁	Lowest dose (or concentration) to cause lethal or toxic effects
IARC	International Agency for Research on Cancer
NTP	National Toxicology Program
RTECS	Registry of Toxic Effects of Chemical Substances
BCF	Bioconcentration Factor
TL _m	Median threshold limit
log K _{ow} or log K _{oc}	Coefficient of Oil/Water Distribution

REGULATORY INFORMATION:

WHMIS	Canadian Workplace Hazardous Material Information System
DOT	U.S. Department of Transportation
TC	Transport Canada
EPA	U.S. Environmental Protection Agency
DSL	Canadian Domestic Substance List
NOHSC	National Occupational Health and Safety Commission (Australia)
NDSL	Canadian Non-Domestic Substance List
PSL	Canadian Priority Substances List
TSCA	U.S. Toxic Substance Control Act
EU	European Union (European Union Directive 67/548/EEC)
WGK	Wassergefährdungsklassen (German Water Hazard Class)
HMIS-III	National Paint & Coatings Association Hazardous Materials Identification System

WORKPLACE HAZARDOUS MATERIALS IDENTIFICATION (WHMIS) SYSTEM:

							
Class A	Class B	Class C	Class D1	Class D2	Class D3	Class E	Class F
Compressed	Flammable	Oxidizing	Toxic	Irritation	Infectious	Corrosive	Reactive

EC (67/548/EEC) INFORMATION:

							
C	E	F	N	O	T	Xi	Xn
Corrosive	Explosive	Flammable	Harmful	Oxidizing	Toxic	Irritant	Harmful

CLP/GHS (1272/2008/EC) PICTOGRAMS:

								
GHS01	GHS02	GHS03	GHS04	GHS05	GHS06	GHS07	GHS08	GHS09
Explosive	Flammable	Oxidizer	Pressurized	Corrosive	Toxic	Harmful Irritating	Health Hazard	Environment