SAFETY DATA SHEET



Trace Technologies No-Clean Flux Dispensing Pen - 2507-N

Section 1. Identification

GHS product identifier

: Trace Technologies No-Clean Flux Dispensing Pen - 2507-N

Product code

: 2507-N

Other means of identification

: Fluxing agents

Product type

: Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

Supplier's details

: Techspray

8125 Cobb Center Drive Kennesaw, GA 30152 Tel:678-819-1408 Toll free: 800-858-4043 Fax: 806-372-8750

Emergency telephone number (with hours of

operation)

: Chemtrec - 1-800-424-9300

CANUTEC (Canadian Transportation): (613) 996-6666

Emergency phone: (800) 858-4043

24/7

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 2 EYE IRRITATION - Category 2A

GHS label elements

Hazard pictograms





Signal word

: Danger

Hazard statements

: Highly flammable liquid and vapor. Causes serious eye irritation.

Precautionary statements

Prevention

: Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Wash hands thoroughly after handling.

Response

: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage

: Store in a well-ventilated place. Keep cool.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise

classified

: None known.

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Section 3. Composition/information on ingredients

Substance/mixture

Other means of identification

: Mixture

: Fluxing agents

Ingredient name	%	CAS number
Isopropyl alcohol adipic acid	≥90 ≤5	67-63-0 124-04-9

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Can cause central nervous system (CNS) depression.

Skin contact: May cause skin irritation.

Ingestion : Do not ingest. If swallowed then seek immediate medical assistance.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

nausea or vomiting

headache dizziness/vertigo drowsiness/fatigue unconsciousness

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Section 4. First aid measures

: Adverse symptoms may include the following: **Skin contact**

irritation redness

Ingestion : Adverse symptoms may include the following:

> nausea or vomiting stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may

be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing

media

: Use dry chemical, CO2, water spray (fog) or foam.

: Do not use water jet.

Specific hazards arising from the chemical

: Highly flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.

Hazardous thermal decomposition products : Decomposition products may include the following materials: carbon dioxide

carbon monoxide

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

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Section 6. Accidental release measures

Small spill

Large spill

- : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

ngredient name	Exposure limits
sopropyl alcohol	ACGIH TLV (United States, 3/2015).
,	STEL: 400 ppm 15 minutes.
	TWA: 200 ppm 8 hours.
	NIOSH REL (United States, 10/2013).
	STEL: 1225 mg/m³ 15 minutes.
	STEL: 500 ppm 15 minutes.
	TWA: 980 mg/m³ 10 hours.
	TWA: 400 ppm 10 hours.
	OSHA PEL (United States, 2/2013).
	TWA: 980 mg/m ³ 8 hours.
	TWA: 400 ppm 8 hours.
	OSHA PEL 1989 (United States, 3/1989).
	STEL: 1225 mg/m³ 15 minutes.
	STEL: 500 ppm 15 minutes.
	TWA: 980 mg/m ³ 8 hours.

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Section 8. Exposure controls/personal protection

adipic acid

TWA: 400 ppm 8 hours.

ACGIH TLV (United States, 3/2015).

TWA: 5 mg/m³ 8 hours.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Clear. Colorless.

Odor : Alcohol-like.

Odor threshold : Not available.

pH : Not applicable.

Melting point : Not available.

Boiling point : 80°C (176°F)

Flash point : Closed cup: 11.6°C (52.9°F) [Tagliabue.]

Evaporation rate : Not available.

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Section 9. Physical and chemical properties

: Not available.

Flammability (solid, gas)

(flammable) limits

Lower and upper explosive : Lower: 2% Upper: 12% Vapor pressure : Not available. Vapor density 2.1 [Air = 1] **Relative density** : Not available.

Solubility : Very slightly soluble in the following materials: cold water and hot water.

Solubility in water Partition coefficient: n-

Flow time (ISO 2431)

octanol/water

: Partly soluble : Not available.

: Not available.

Auto-ignition temperature : Not available. **Decomposition temperature** : Not available. **Viscosity** : Not available.

Section 10. Stability and reactivity

: No specific test data related to reactivity available for this product or its ingredients. Reactivity

Chemical stability : The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld,

braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not

allow vapor to accumulate in low or confined areas.

Incompatible materials : Reactive or incompatible with the following materials:

oxidizing materials

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Isopropyl alcohol	LD50 Dermal	Rabbit	12800 mg/kg	-
	LD50 Oral	Rat	5000 mg/kg	-
adipic acid	LD50 Dermal	Rabbit	>7940 mg/kg	-
	LD50 Oral	Rat	5050 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Isopropyl alcohol	Eyes - Moderate irritant	Rabbit	-	24 hours 100 milligrams	-
	Eyes - Moderate irritant	Rabbit	-	10 milligrams	-
	Eyes - Severe irritant	Rabbit	-	100	-
				milligrams	
	Skin - Mild irritant	Rabbit	-	500	-
				milligrams	
adipic acid	Eyes - Mild irritant	Rabbit	-	10 milligrams	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-

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Section 11. Toxicological information

Skin - Mild irritant Rabbit - 0.25 Grams -

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
Isopropyl alcohol	-	3	-

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely

routes of exposure

: Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Can cause central nervous system (CNS) depression.

Skin contact: May cause skin irritation.

Ingestion: Do not ingest. If swallowed then seek immediate medical assistance.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

nausea or vomiting

headache dizziness/vertigo drowsiness/fatigue unconsciousness

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion : Adverse symptoms may include the following:

nausea or vomiting stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure Short term exposure

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Section 11. Toxicological information

Potential immediate

effects

: Not available.

Potential delayed effects

: Not available.

Long term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Teratogenicity : No known significant effects or critical hazards.
 Developmental effects : No known significant effects or critical hazards.
 Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	5153.8 mg/kg

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Isopropyl alcohol	Acute LC50 1400000 to 1950000 μg/l Marine water	Crustaceans - Crangon crangon	48 hours
adipic acid	Acute LC50 4200 mg/l Fresh water Acute LC50 97000 μg/l Fresh water	Fish - Rasbora heteromorpha Fish - Pimephales promelas - Juvenile (Fledgling, Hatchling, Weanling)	96 hours 96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Isopropyl alcohol adipic acid	0.05 0.093	3.162	low low

Mobility in soil

Soil/water partition coefficient (K_{oc})

: Not available.

Other adverse effects : No known significant effects or critical hazards.

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Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ADR/RID	IMDG	IATA
UN number	-	-	-	UN1263	UN1263	ID800
UN proper shipping name	Consumer commodity ORM-D	Consumer commodity ORM-D	Consumer commodity ORM-D	PAINT	PAINT	Consumer commodity ID8000
Transport hazard class(es)	ORM-D	ORM-D	ORM-D	3	3	9
Packing group	-	-	-	II	II	-
Environmental hazards	No.	No.	No.	No.	No.	No.
Additional information	-	Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2. 18-2.19 (Class 3).	-	Special provisions 640 (C) Tunnel code (D/E)	-	-

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL and the IBC Code

: Not available.

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Section 15. Regulatory information

U.S. Federal regulations

: TSCA 8(a) CDR Exempt/Partial exemption: Not determined

United States inventory (TSCA 8b): All components are listed or exempted.

Clean Water Act (CWA) 311: adipic acid

Clean Air Act Section 112

(b) Hazardous Air **Pollutants (HAPs)** : Not listed

Clean Air Act Section 602

: Not listed

Class I Substances

Clean Air Act Section 602

: Not listed

Class II Substances

DEA List I Chemicals

: Not listed

(Precursor Chemicals)

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Fire hazard

Immediate (acute) health hazard

Composition/information on ingredients

Name		hazard	Sudden release of pressure		(acute) health	Delayed (chronic) health hazard
Isopropyl alcohol adipic acid	≥90 ≤5	Yes. Yes.		No. No.	Yes. Yes.	No. No.

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	Isopropyl alcohol	67-63-0	≥90
Supplier notification	Isopropyl alcohol	67-63-0	≥90

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts : The following components are listed: ISOPROPYL ALCOHOL; 2-PROPANOL; ADIPIC

New York : The following components are listed: Adipic acid

New Jersey : The following components are listed: ISOPROPYL ALCOHOL; 2-PROPANOL; ADIPIC

ACID; HEXANEDIOIC ACID

Pennsylvania The following components are listed: ISOPROPYL ALCOHOL MANUFACTURE

(STRONG-ACID PROCESS); HEXANEDIOIC ACID

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol (Annexes A, B, C, E)

Not listed.

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Section 15. Regulatory information

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

International lists

National inventory

Australia : All components are listed or exempted.

Canada : All components are listed or exempted.

China : All components are listed or exempted.

Europe : All components are listed or exempted.

Japan : Japan inventory (ENCS): All components are listed or exempted.

Japan inventory (ISHL): Not determined.

Malaysia : All components are listed or exempted.

New Zealand : All components are listed or exempted.

Philippines : All components are listed or exempted.

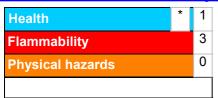
Republic of Korea : All components are listed or exempted.

Taiwan : All components are listed or exempted.

Turkey : All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Procedure used to derive the classification

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Section 16. Other information

Classification	Justification
3.7	On basis of test data Calculation method

History

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Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

References : Not available.

✓ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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