



3577 3520 3517 3514 3522 3518 3560
3519 3564 3526 3544 3546 3549 3566

Adult and Youth Connections Work Centers with Casters Assembly Instructions

PARTS LIST

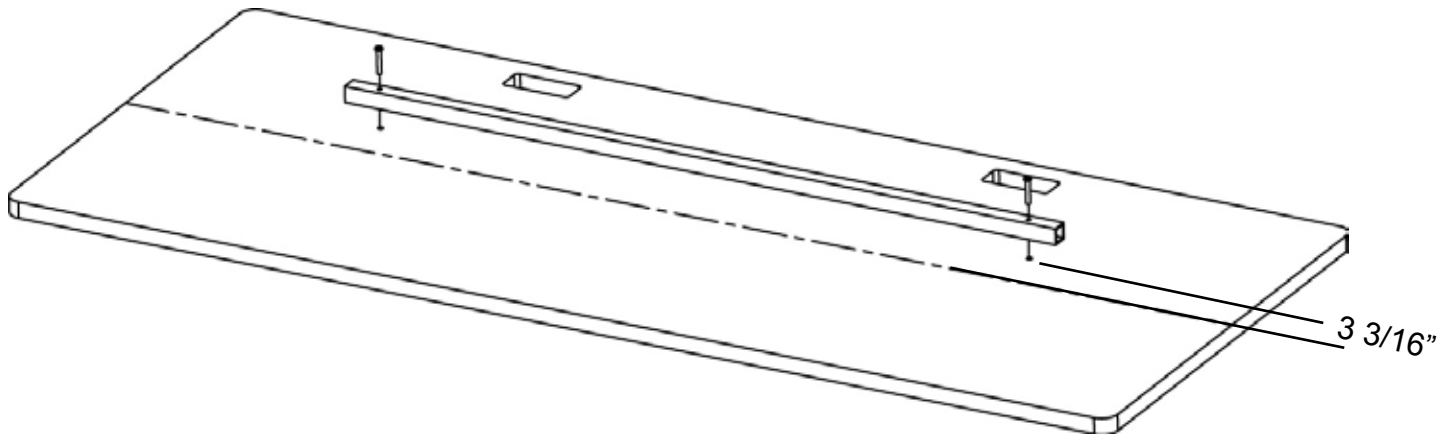
Qty	Part#	Description
1	SA2346	30 x 30 Wood Top - 3577
	SA1644	36 x 24 Wood Top - 3520
	SA1646	36 x 30 Wood Top - 3517 & 3544
	SA2091	42 x 30 Wood Top - 3514
	SA1645	48 x 24 Wood Top - 3522
	SA1647	48 x 30 Wood Top - 3518 & 3546
	SA2086	60 x 24 Wood Top - 3560
	SA1648	60 x 30 Wood Top - 3519 & 3549
	SA2085	72 x 24 Wood Top - 3564
	SA1715	72 x 30 Wood Top - 3526 & 3566
2	022-1591	Lower Leg Assembly - 3520, 3522, 3560 & 3564
	022-1713	Lower Leg Assembly - 3577, 3517, 3514, 3518, 3519 & 3526
	022-1738	Lower Leg Assembly - 3544, 3546, 3549 & 3566
1	022-1589	Right Upper Leg Assembly - 3577, 3520, 3517, 3514, 3522 3518, 3560, 3519, 3564 & 3526
	022-1735	Right Upper Leg Assembly - 3544, 3546, 3549 & 3566
1	022-1590	Left Upper Leg Assembly - 3577, 3520, 3517, 3514, 3522 3518, 3560, 3519, 3564 & 3526
	022-1736	Left Upper Leg Assembly - 3544, 3546, 3549 & 3566
1	010-3471	Modesty Panel - 3577
	010-2321	Modesty Panel - 3517, 3520 & 3544
	010-3080	Modesty Panel - 3514
	010-2324	Modesty Panel - 3518, 3522 & 3546
	010-2327	Modesty Panel - 3519, 3549 & 3560
	010-2706	Modesty Panel - 3526, 3564 & 3566
1	010-3472	Cord Bin - 3577
	010-2322	Cord Bin - 3520
	010-2323	Cord Bin - 3517 & 3544
	010-3082	Cord Bin - 3514
	010-2325	Cord Bin - 3522
	010-2326	Cord Bin - 3518 & 3546
	010-3076	Cord Bin - 3560
	010-2328	Cord Bin - 3519 & 3549
	010-3075	Cord Bin - 3564
	010-2707	Cord Bin - 3526 & 3566
1	017-0519	Support Tube - 3519, 3526, 3549, 3560, 3564 & 3566

HARDWARE LIST

Ref.	Qty	Part#	Description
AA	12	030-0402	10-32 x 5/8" Combo Screws
BB	12	030-0240	1/4" External Lockwashers
CC	4	030-0396	3/8-16 x 1/2" Set Screws
DD	4	030-0325	1/4-20 1/2" Combo Truss Screws
EE	6	030-0168	#8 x 1/2" Wood Screws
FF	2	030-0433	10-32 x 1/2" Knurled Screws
GG	2	030-0465	Retaining Washers
HH	2	030-0354	10-32 x 1 1/2" Button Screws (60 & 72" Models ONLY)
	1	030-0397	Allen Wrench
	2	015-0002	4" Casters w/o Lock
	2	015-0003	4" Casters with Lock

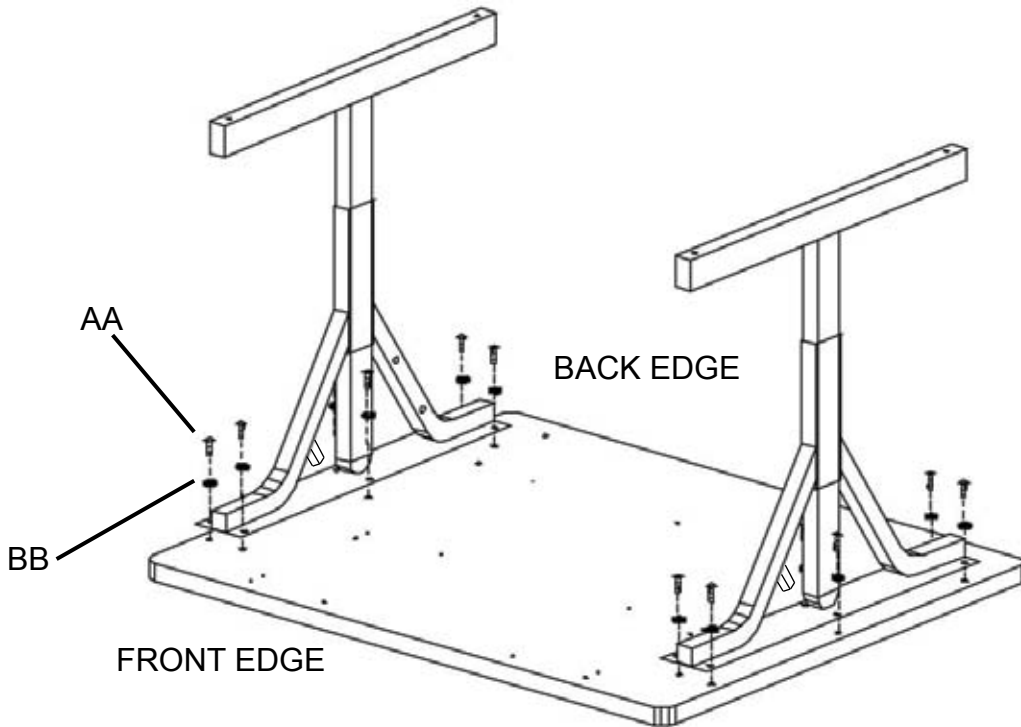
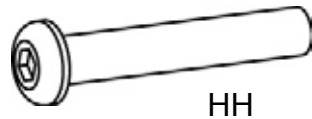
TOOLS REQUIRED

Phillips Screwdriver
Rubber Mallet
Allen Wrench (provided)



STEP 1 - FOR 60" & 72" MODELS ONLY

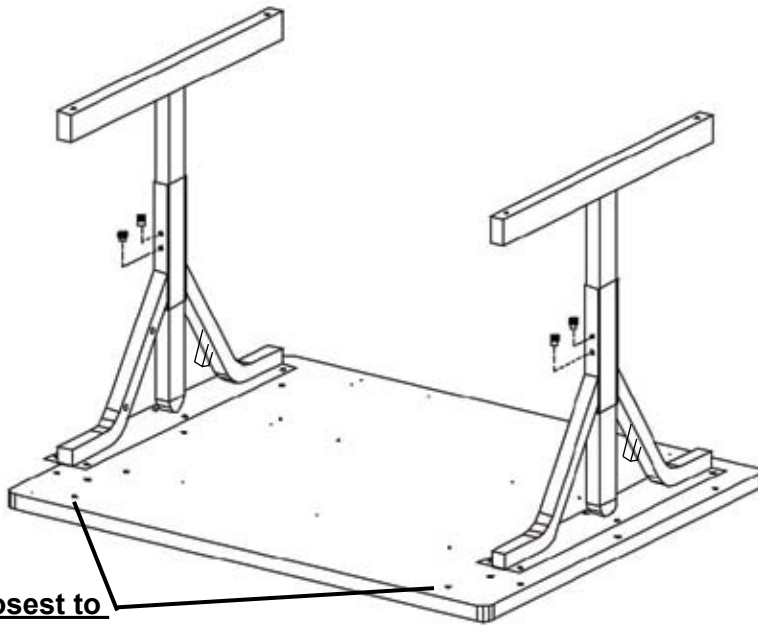
Lay wood top on a carpeted surface with holes facing upward. Attach support tube with screws (HH) as shown. **NOTE:** Mounting holes are about 3 3/16" off the center of the table.



STEP 1

Lay wood top on a carpeted surface with holes facing upward. Position the legs onto wood top with holes facing in and toward back as shown. LOOSELY attach with screws (AA) and washers (BB).

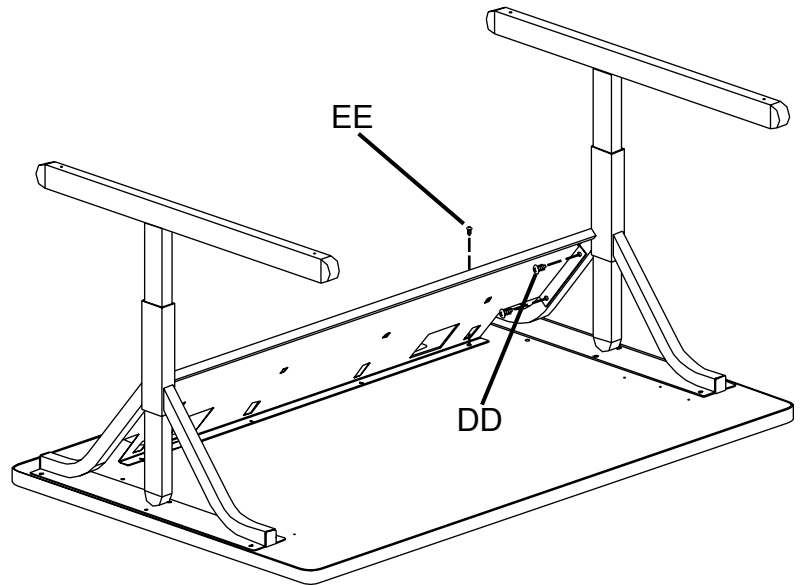
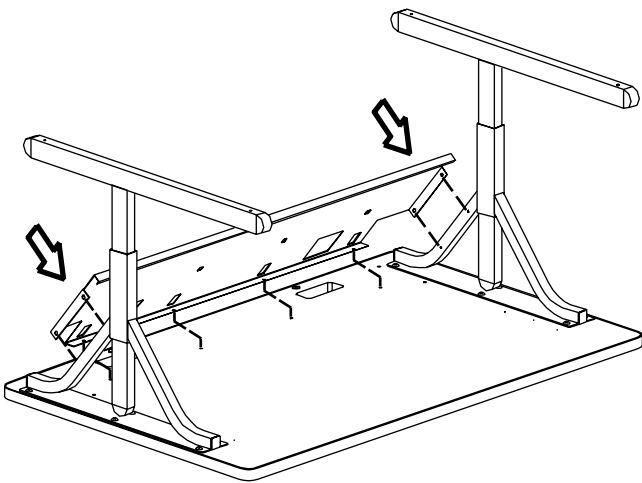




The edge closest to these holes with inserts is the back edge.

STEP 2

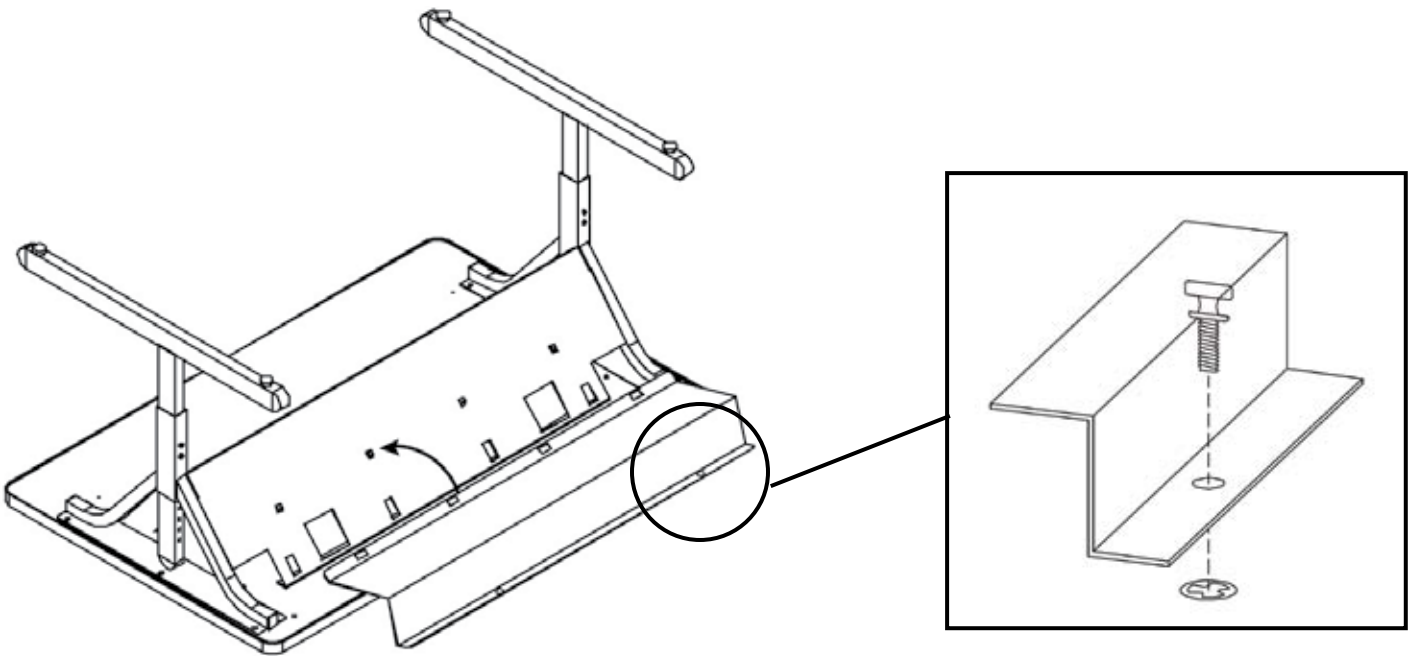
Set desired height and insert screws (CC) into legs and tighten with Allen wrench (provided).



STEP 3

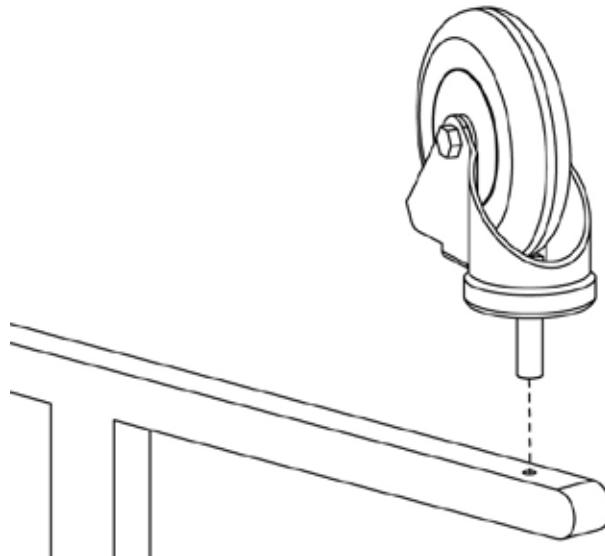
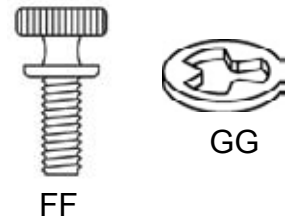
Slide in modesty panel. Tightly secure modesty panel to legs with screws (DD). Attach to wood top using screws (EE). **TIGHTEN ALL HARDWARE AT THIS TIME.** **NOTE:** Any "C" frames for shelves must be assembled prior to attaching the modesty panel.





STEP 3

Hook cord bin onto hooks of modesty panel and attach to worksurface using screws (FF) and washers (GG).



STEP 4

Push or tap (with a rubber mallet) casters into bottom of legs. Stand unit upright.

NOTE: Casters should be fully installed into leg so that the entire stem is inside leg.

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