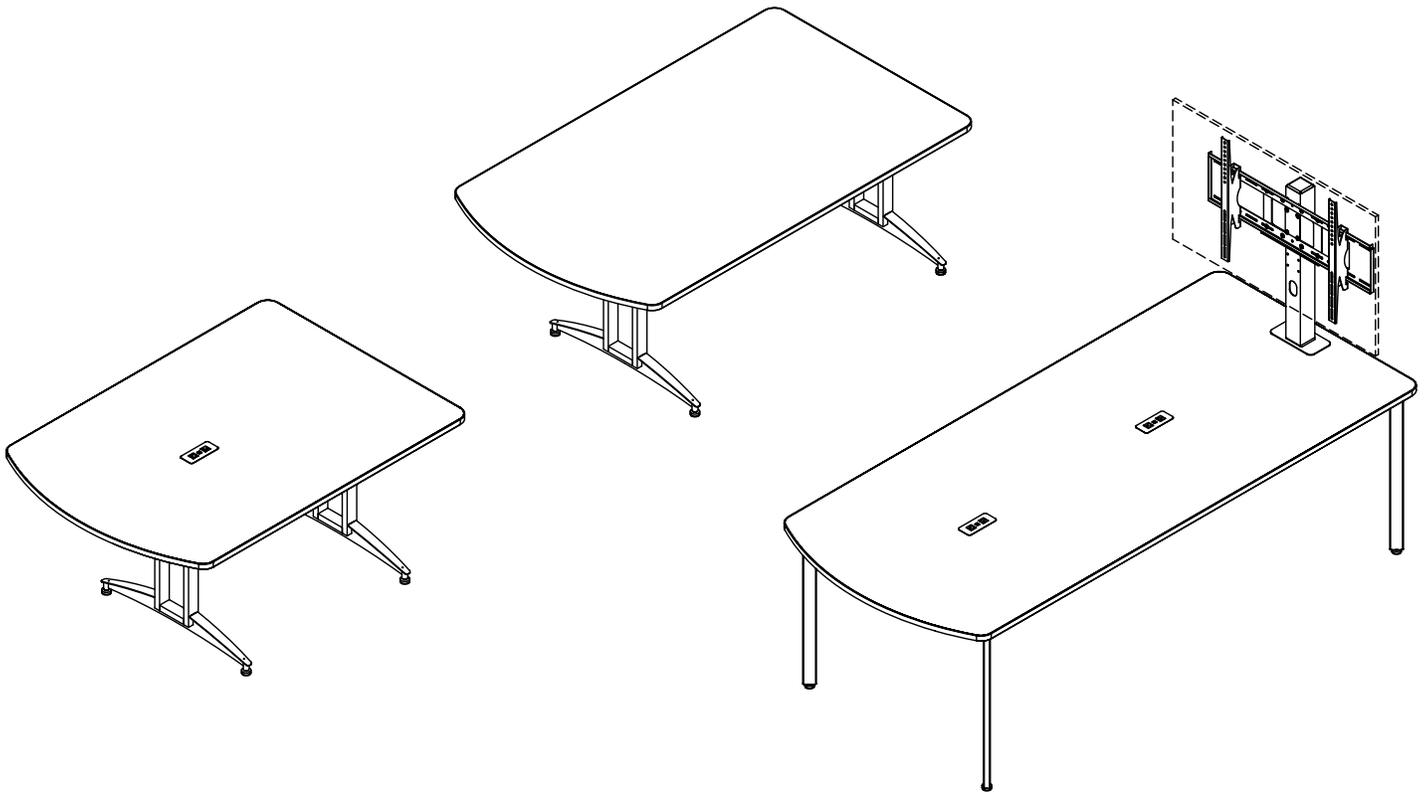


## InVision Element Table™

37128



**⚠ Important ⚠**

Before using this product:

- Read this manual
- Comply with all safety and operating instructions
- Ensure all parts and correct quantities are included

Any parts damaged during shipment must be reported within 5 days of receipt. To report information regarding missing parts or damage, to purchase parts or accessories, or if you have any questions, please contact us.

*Thank you for purchasing Spectrum products!*

Spectrum Industries, Inc  
925 First Avenue, Chippewa Falls, WI 54729 USA  
800 235 1262  
715 723 6750  
[www.spectrumfurniture.com](http://www.spectrumfurniture.com)



## Important Safety and Care Instructions



- Read this owner's manual before assembly or operation.
- Do not allow children to move the table.
- For indoor use only. Do not install or store the table where it will be exposed to moisture.
- Do not block the ventilation openings.
- Do not allow anyone to sit, stand, or climb on the table.
- Use a damp, soft-cloth, or sponge, with mild soap or detergent solution to clean dirty surfaces. Do not use harsh solvents or abrasives.
- This table is intended for institutional use. It does not have any user-serviceable parts or user-maintenance requirements. If servicing is necessary, please contact Spectrum Industries for assistance.

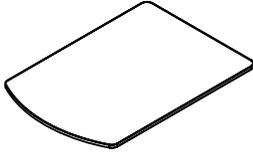
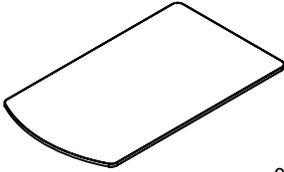
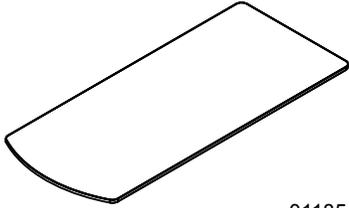
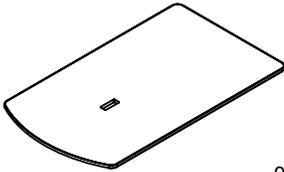
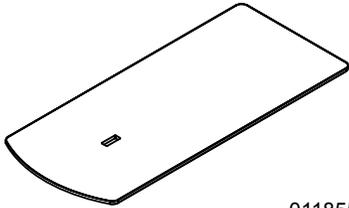
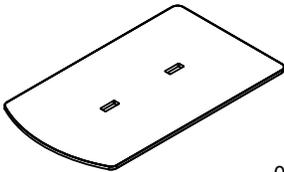
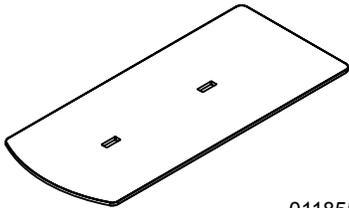
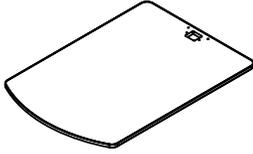
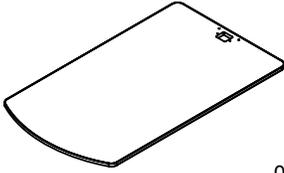
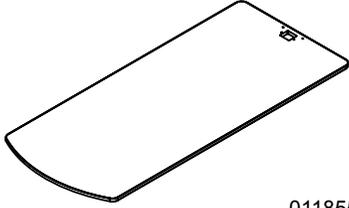
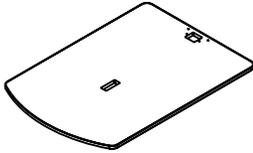
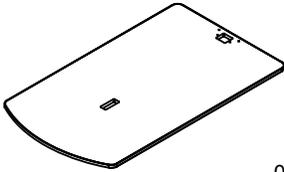
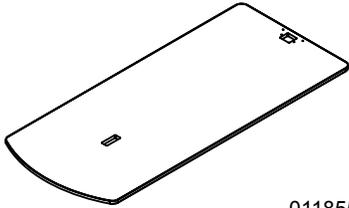
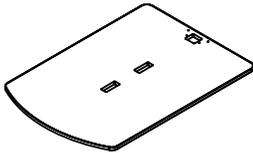
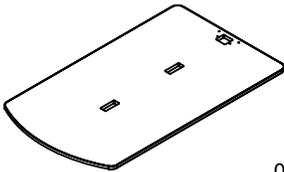
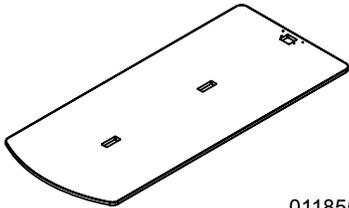
**Warning** - Relocating audio and/or video equipment to furniture not specifically designed to support audio and/or video equipment may result in death or serious injury due to the furnishing collapsing or over turning onto a child.

**Warning** - Death or serious injury may occur when children climb on audio and/or video equipment furniture. A remote control or toys placed on the furnishing may encourage a child to climb on the furnishing and as a result the furnishing may tip over on to the child.

### General Electrical Safety:

- Keep power switches in the OFF position before plugging or unplugging from the wall outlet.
- Be sure total device / equipment load does not exceed 12-amps.
- Do not plug power cords into an extension cord.
- Inspect power cords for damage before each use. Do not use cords that are damaged.
- Unplug power cord from electrical outlet by gripping the cord-do not unplug by pulling only on the cord.
- Do not step on, drive over, drag, or place objects on power cords.
- For added safety, plug into a grounded outlet controlled by a GFI (Ground Fault Interrupter) circuit breaker.
- Damaged electrical components can create significant hazards to users and is not covered by the warranty. Repairs should always be performed by a qualified electrician.
- Electrical devices are not toys. Children are often unaware of the hazards associated with electrical devices. This table must always be used by adults or with adult supervision.

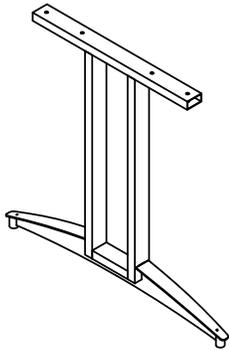
# Components

	Standard Worksurface		
	60"L x 42"W worksurface	72"L x 42"W worksurface	96"L x 42"W worksurface
• Blank	 0118512	 0118518	 0118549
• 1 Cove cutout	 0118513	 0118519	 0118550
• 2 Cove cutouts	 0118514	 0118520	 0118551
• Display Stand cutout	 0118515	 0118521	 0118552
• 1 Cove cutout • Display Stand cutout	 0118516	 0118522	 0118553
• 2 Cove cutouts • Display Stand cutout	 0118517	 0118548	 0118554

Note: One worksurface is included. The above information only applies to standard worksurfaces (without custom cutouts) only.

**T-Leg Components**

(See p.5 for assembly)



(2) T-Leg assembly  
0118384 - 27"H  
0118385 - 30"H  
0118386 - 42"H



(4) 037779  
5/16-18 Glide



(20) 026064  
1/4-20 x 5/8"  
PHMS



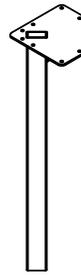
(20) 0100167  
8-32 x 1/2" PH  
Thread-cutting  
screw



(8) 041289  
1/4-20 x 1-3/4"  
PHMS

**Corner Post Components**

(See p.6 for assembly)



(4) Post Leg assembly  
0118387 - 27"H  
0118388 - 30"H



(4) 037779  
5/16-18 Glide



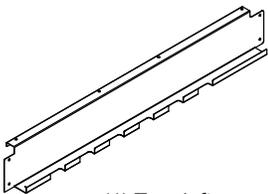
(44) 026064  
1/4-20 x 5/8"  
PHMS



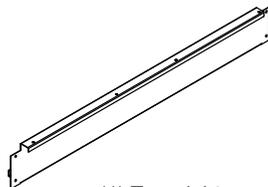
(2) 0100167  
8-32 x 1/2" PH  
Thread-cutting  
screw

**Wire Tray Components**

(See p.5 for assembly)



(1) Tray-left  
0118478 - 60"L Element  
0118639 - 72"L Element  
0118641 - 96"L Element



(1) Tray-right  
0118477 - 60"L Element  
0118638 - 72"L Element  
0118640 - 96"L Element



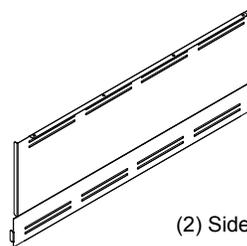
(1) 0118483  
End Cap



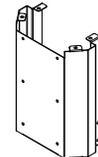
(2) 0100167  
8-32 x 1/2" PH  
thread-cutting screw

**AV Equipment Channel Components**

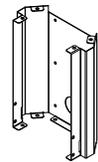
(See p.8 for assembly)



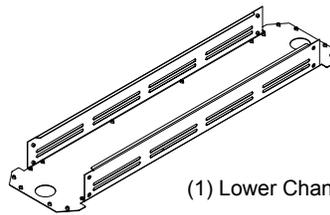
(2) Side Panel  
0119837 - 60"L Element  
0119574 - 72"L Element  
0119600 - 96"L Element



(1) 0119571  
Front upright



(1) 0119572  
Rear upright



(1) Lower Channel  
0119863 - 60"L Element  
0119584 - 72"L Element  
0119601 - 96"L Element



(3) 059984  
2" Snap-in  
Grommet



026064  
1/4-20 x 5/8" PHMS  
(20) - 60"L Element  
(16) - 72"L Element  
(12) - 96"L Element



(12) 052605  
1/4-20 x 15mm  
JC bolt

## 1. Attach T-Legs to worksurface

1. Place the worksurface upside-down (laminated side-down) onto a flat, non-abrasive surface like another table. **Figure A1**.
2. Attach the two T-legs as shown with 1/4-20 x 1-3/4" PHM screws. Make sure the holes on the vertical leg tubes face inward.
3. Install the four glides.

Note: Start all screws by hand to prevent cross-threading.

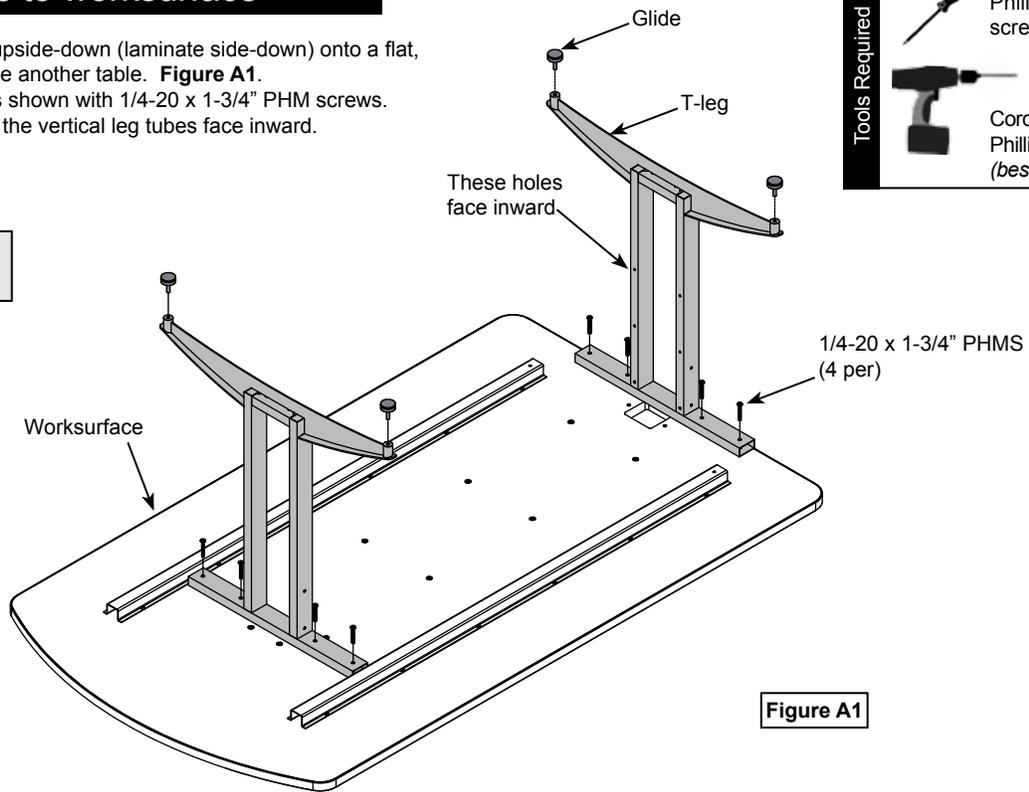


Figure A1

**Tools Required**

- Phillips screwdriver
- or
- Cordless drill with Phillips driver (best)

## 2. Attach Wire Tray to worksurface

1. Attach the left and right wire tray to the worksurface as shown with 1/4-20 x 5/8" PHM screws. **Figure A2**.
2. Install the end cap with (2) 1/4-20 x 5/8" PHMS, and (2) 8-32 x 1/2" PH thread-cutting screws and tighten securely.

**!** Note: Do not install the end cap if any power modules or devices will be installed in worksurface cutouts later. This will provide easier access during module installation. One of the wire trays can also be left off to provide access.

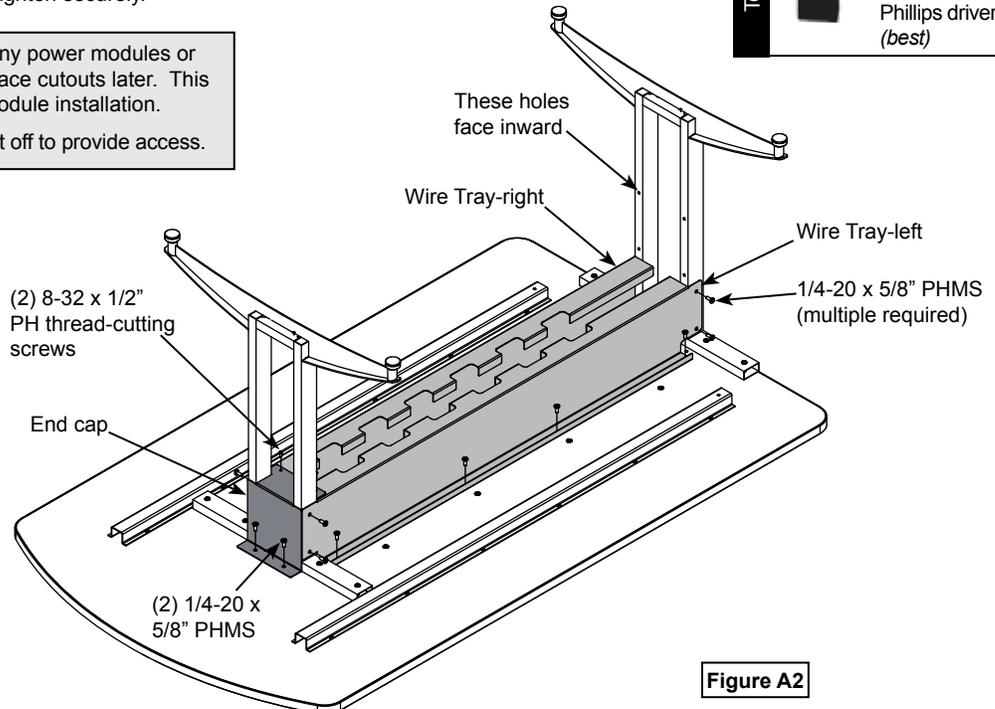


Figure A2

**Tools Required**

- Phillips screwdriver
- or
- Cordless drill with Phillips driver (best)

(When complete, proceed to p.7)

## 1. Attach Post legs to worksurface

1. Place the worksurface upside-down (laminated side-down) onto a flat, non-abrasive surface like another table. **Figure B1.**
2. Attach each post leg as shown with (8) 1/4-20 x 5/8" PHM screws.
3. Install the four glides.

Note: Start all screws by hand to prevent cross-threading.

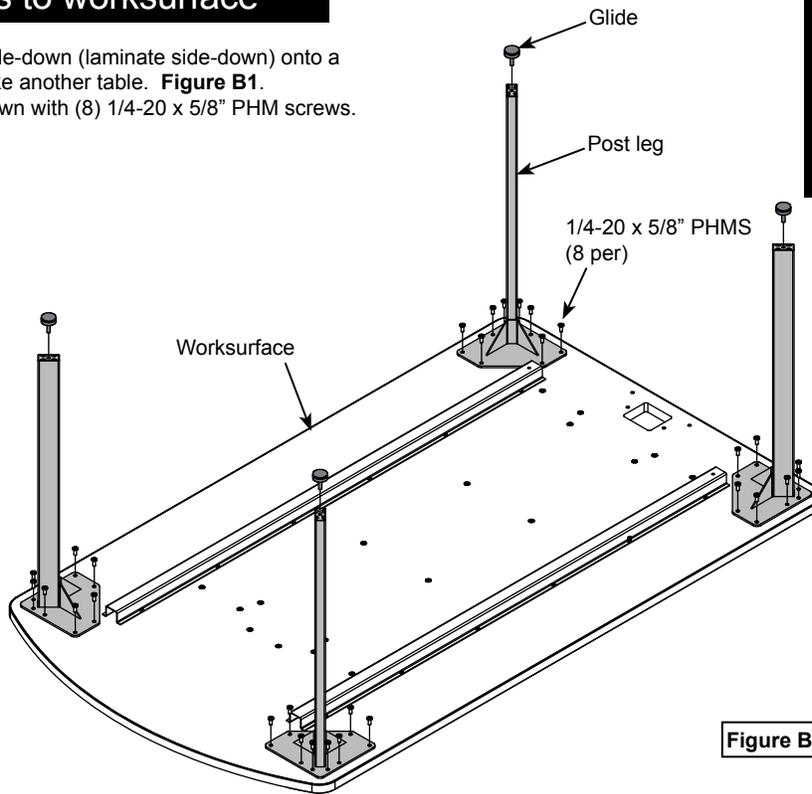


Figure B1

Tools Required



## 2. Attach Wire Tray to worksurface

1. Attach the left and right wire tray to the worksurface as shown with 1/4-20 x 5/8" PHM screws. **Figure B2.**
2. Install the end cap with (2) 1/4-20 x 5/8" PHMS, and (2) 8-32 x 1/2" PH thread-cutting screws and tighten securely.

**⚠** Note: Do not install the end cap if any power modules or devices will be installed in worksurface cutouts later. This will provide easier access during module installation. One of the wire trays can also be left off to provide access.

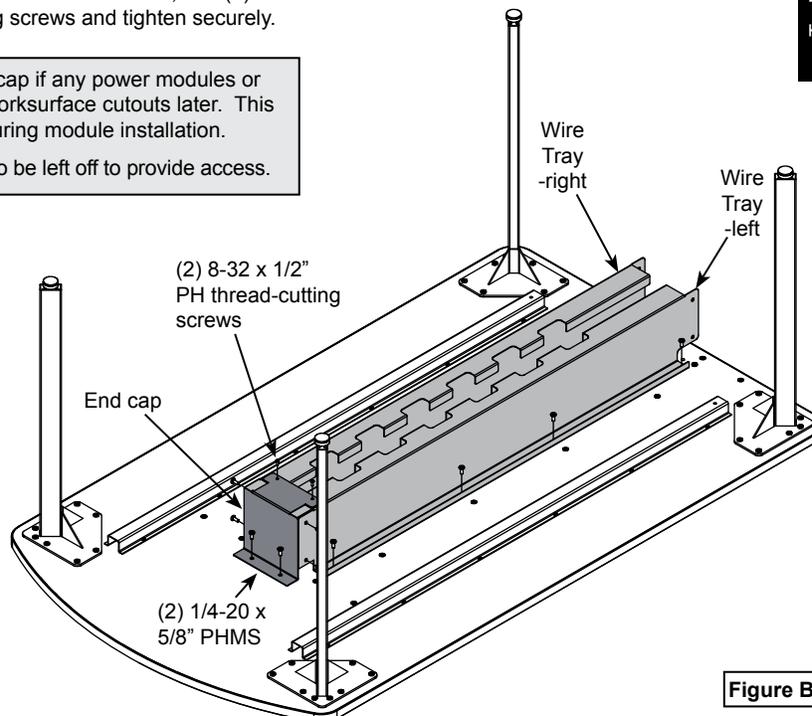


Figure B2

Tools Required



(When complete, proceed to p.7)

### 3. Flip Table upright

1. Carefully flip the table upright-this will take 3-4 people. **Figure 3.**
2. If necessary, adjust glides to level table.



#### CAUTION

Do not allow the legs to contact the floor until the table is completely rotated. Side-loading of the table legs could cause damage.

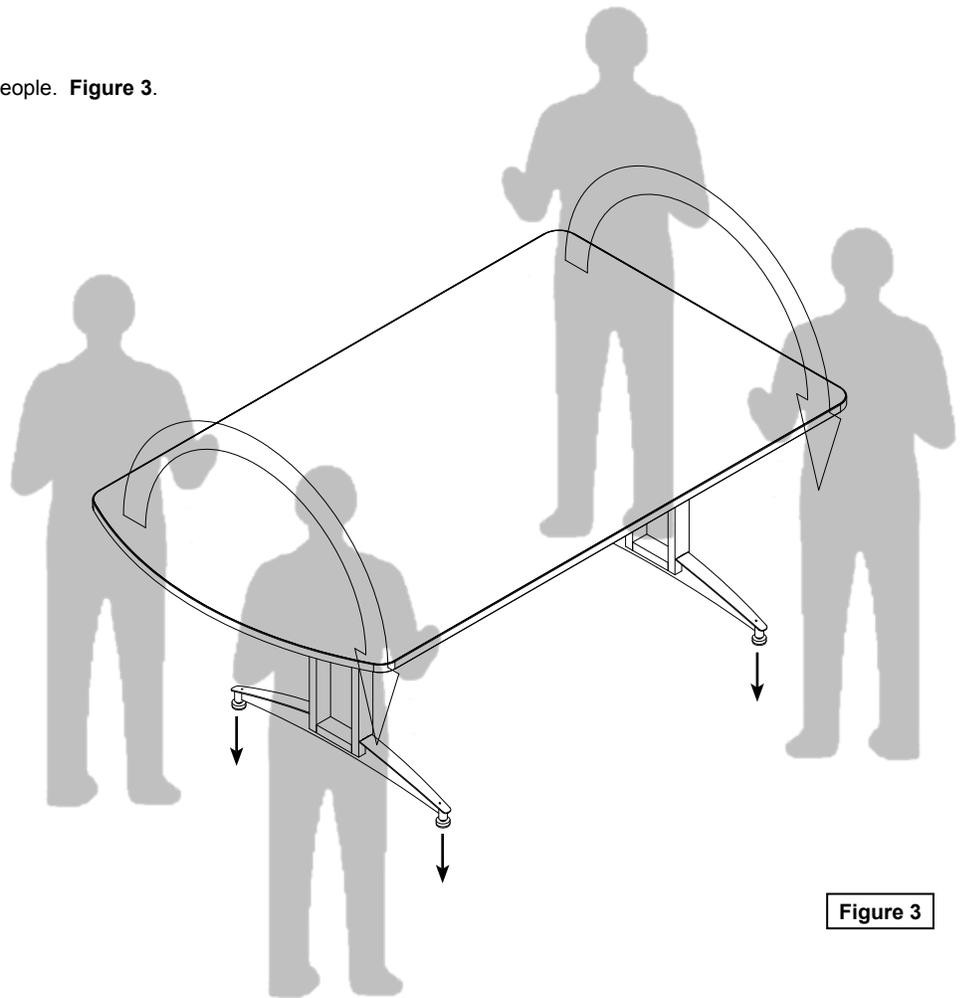


Figure 3

### 4. Power Modules and Wiring

1. If your worksurface has cutouts for optional power modules or other components, install the devices then route and secure the cords using the cord channel underneath. **Figure 4.**
2. If removed, install any remaining cord channels to the worksurface with 1/4-20 x 5/8" PHM screws.
3. If removed, install the end cap with (2) 1/4-20 x 5/8" PHMS, and (2) 8-32 x 1/2" PH thread-cutting screws and tighten securely. **Figure A2, Figure B2.**

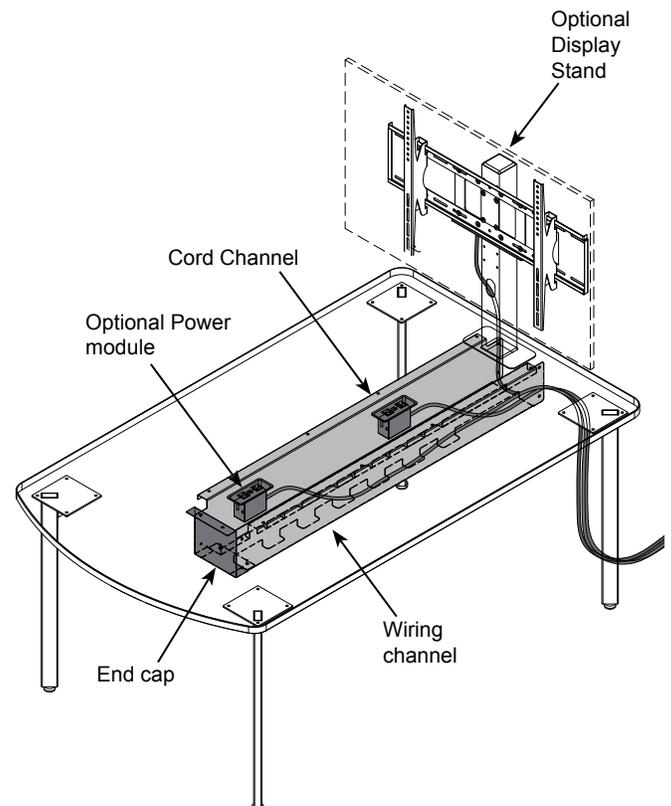
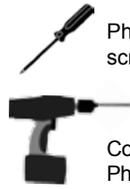


Figure 4

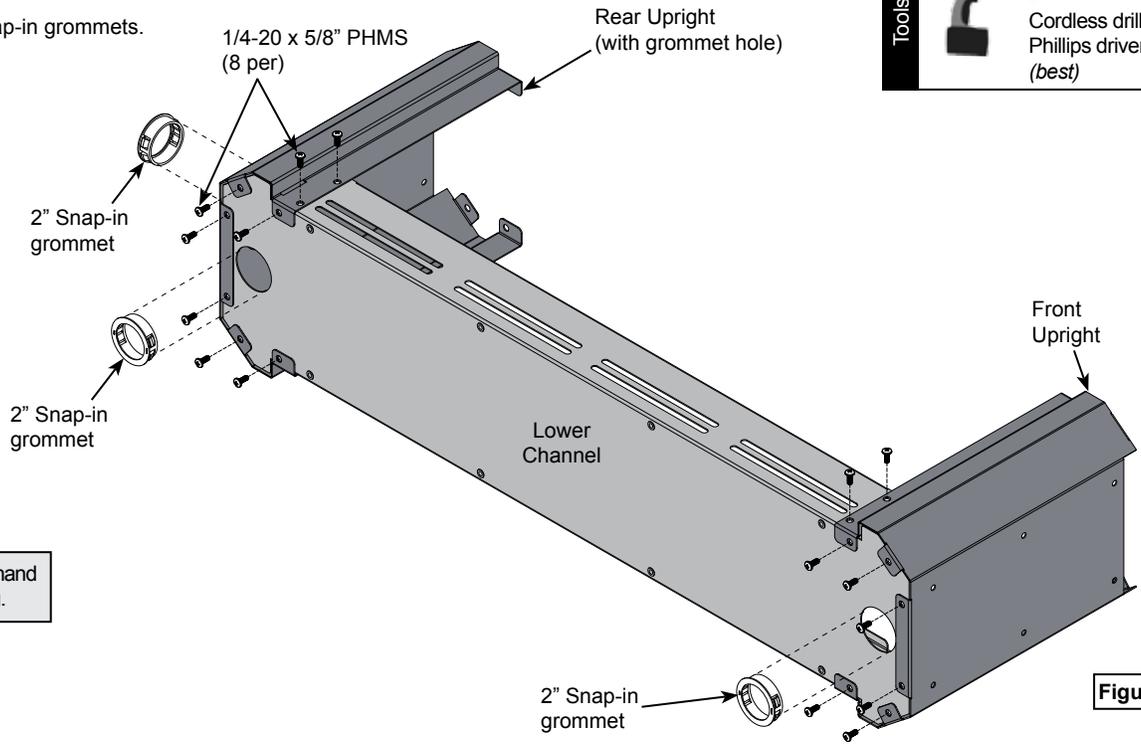
**1. Assemble AV Equipment Channel**

1. Attach the front and rear uprights to the lower channel with 1/4-20 x 5/8" PHM screws. (10 per upright). **Figure C1.**
2. Tighten securely.
3. Install the (3) 2" snap-in grommets.

**Tools Required**



Phillips screwdriver  
or  
Cordless drill with Phillips driver (best)



Note: Start all screws by hand to prevent cross-threading.

**Figure C1**

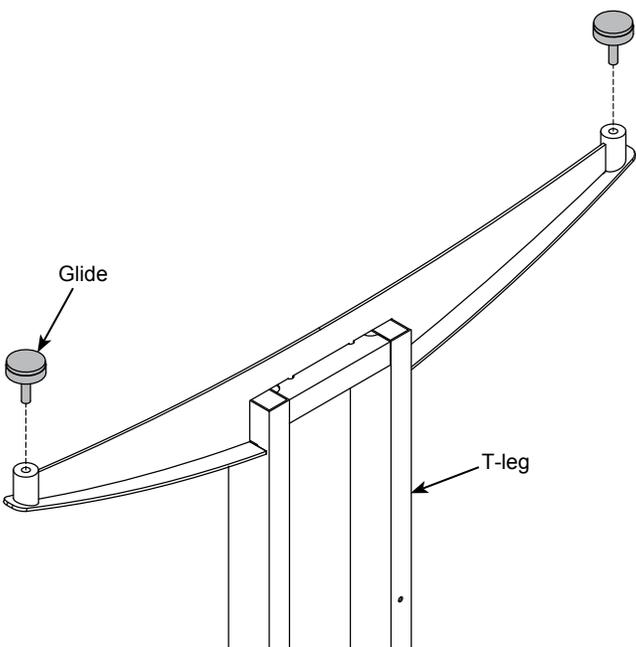
**2. Attach T-Legs to AV Equipment Channel**

1. Install glides onto T-legs. **Figure C2-1.**
2. Attach each T-leg to the AV equipment channel with (6) 1/4-20 x 15mm JC Bolts and tighten securely. **Figure C2-2.**
3. Flip the entire assembly upright. (Glides down).

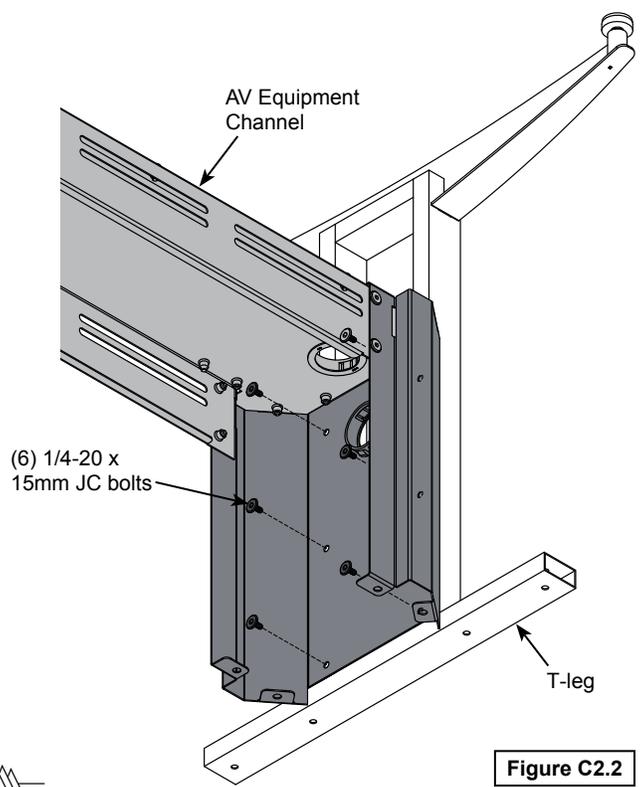
**Tools Required**



4mm Hex wrench



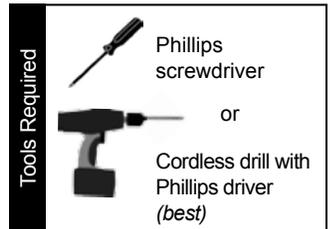
**Figure C2.1**



**Figure C2.2**

### 3. Attach Worksurface

1. Move leg assembly into the final location in the room.
2. Set the worksurface onto the assembled legs and align mounting holes. **Figure C3.1.**
3. Install (4) 1/4-20 x 40mm JC bolts through each leg to secure the worksurface. **Figure C3.2.**
4. Install (4) 1/4-20 x 5/8" PHM screws through each upright to secure the worksurface.
5. Tighten all screws securely.
6. If necessary, adjust glides to level table.



Note: Start all screws by hand to prevent cross-threading.

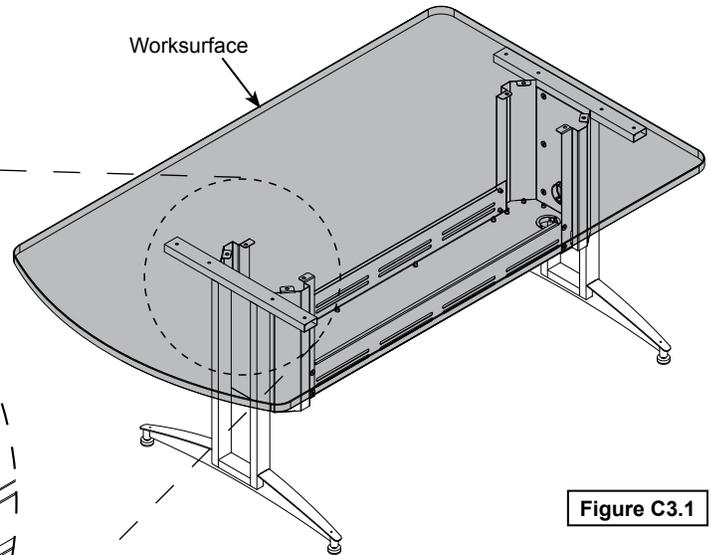


Figure C3.1

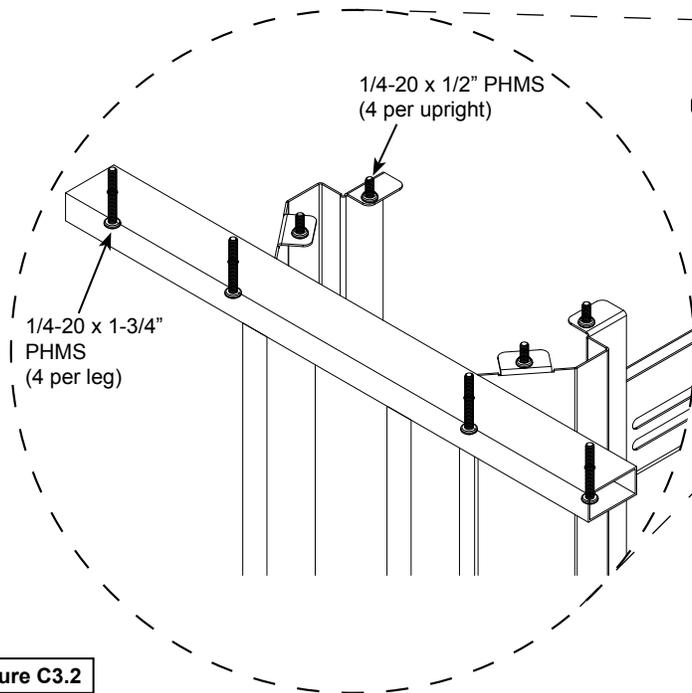


Figure C3.2

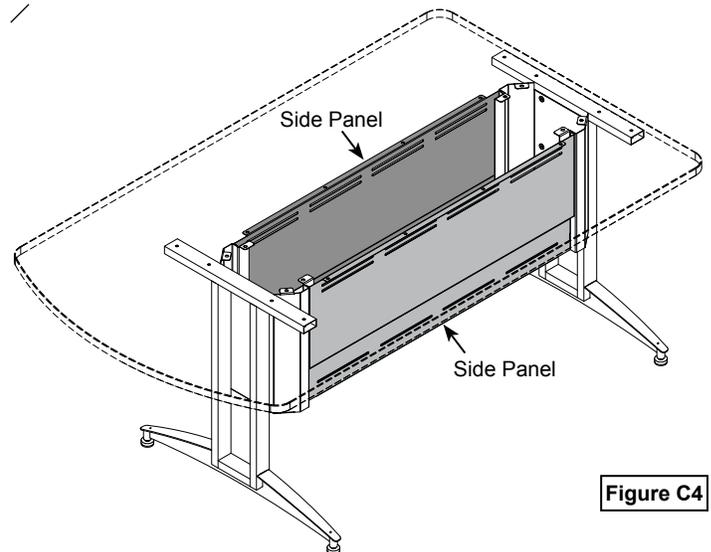


Figure C4

### 4. Side Panels

1. Install any worksurface-mounted or internal equipment and route all cables.
2. Secure the side panels using the slots and 1/4-20 x 5/8" PHM screws into the worksurface. **Figure C4.**

Note: The slots and tabs provided for the side panel can hold the panel temporarily while the screws are being installed.

### 5. Display Stand

1. If you have the optional display stand, proceed with the installation at this time. (Instructions included with stand.) **Figure 5.**

Note: Requires mounting holes and cutout on flat end of worksurface.

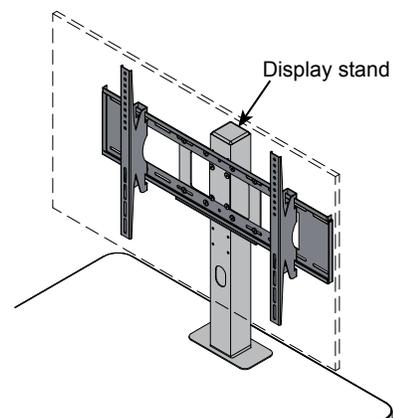


Figure 5

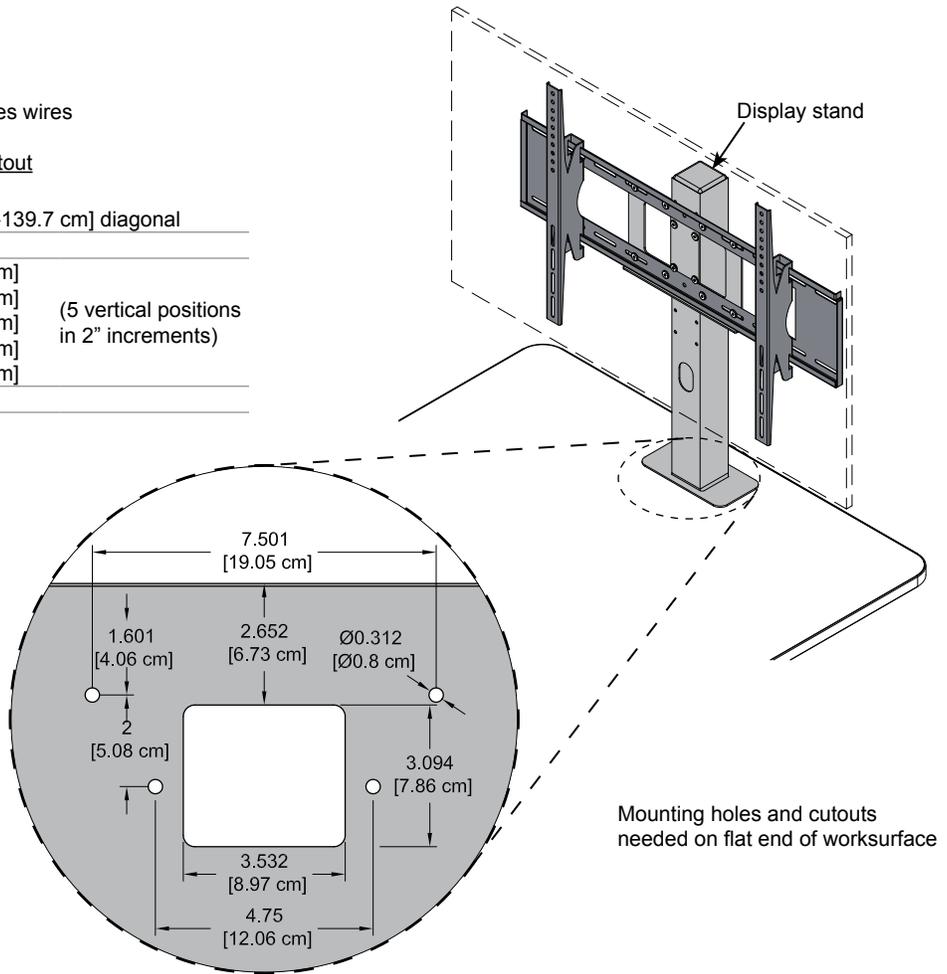
# Accessories

(Available separately *after* initial configured purchase)

## Element Display Stand - 37130

- Bolts directly to worksurface
- Integrated cable management routes and hides wires
- Adjustable (VESA-compatible) mount
- Requires worksurface mounting holes and cutout

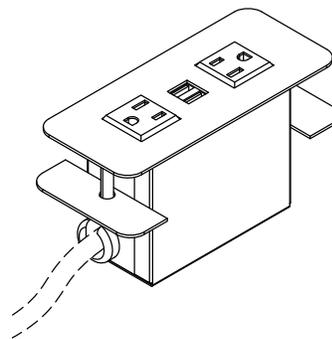
Monitor size range:	32"-55" [81.3 cm-139.7 cm] diagonal
Weight capacity:	200 lb [45.4 kg]
Vertical adjustment (worksurface-to-center)	<ul style="list-style-type: none"> <li>• 23.5"H [59.7 cm]</li> <li>• 21.5"H [54.6 cm]</li> <li>• 19.5"H [49.5 cm]</li> <li>• 17.5"H [44.5 cm]</li> <li>• 15.5"H [39.4 cm]</li> </ul> (5 vertical positions in 2" increments)
Tilting	15° range
Shipping weight:	35 lb [15.9 kg]



## Cove™ Power Module - 99044

- Two power receptacles
- Two USB charge ports (not data-compatible)
- Thumbscrew clamps
- Requires worksurface cutout
- ETL listed
- Available in Black or Silver

Cutout required:	5.25"W [13.3 cm] x 2"D [5.1 cm] (mounts to surface thicknesses up to 1.5")
Power cord:	9' [274 cm] with 90° flat plug with 45° rotation
Power receptacles:	12A, 120 VAC spill-resistant
USB charging ports:	2.1A (10.5W)
Dimensions:	6"W [15.2 cm] x 2.5"D [6.35 cm] x 3.18"H [8.1 cm]
Unit weight:	2.29 lb [1 kg]



# Warranty

## **WE WILL MAKE IT RIGHT FOR YOU!**

Spectrum is committed to provide complete customer satisfaction. Each of our products is manufactured from the best materials available and each product is stringently monitored throughout the production process through our P.A.C.E. program (Product Assurance to meet Customer Expectations).

We expressly warrant that Spectrum products will be of good quality and workmanship and free from defect for the period set out in the warranty table below from the date of delivery. This warranty shall not apply to defects or damage resulting from misuse, abuse, neglect, improper care, modification or repair not authorized by Spectrum, or any other cause outside the control of Spectrum. Spectrum will, at its sole option, either repair or replace the defective product.

This warranty is exclusive; no other warranty, written or oral, is expressed or implied. This warranty is given by Spectrum to Buyer and to no other person or legal entity. No Spectrum dealer, distributor, agent or employee is authorized to make any modification or addition to this warranty.

**NOTWITHSTANDING ANYTHING TO THE CONTRARY, SPECTRUM WILL NOT UNDER ANY CIRCUMSTANCES BE LIABLE FOR INDIRECT OR LIQUIDATED DAMAGES, INCLUDING CONSEQUENTIAL, INCIDENTAL AND SPECIAL DAMAGES. IN NO EVENT SHALL SPECTRUM'S LIABILITY, WHETHER UNDER CONTRACT OR WARRANTY, IN TORT OR OTHERWISE, EXCEED THE PURCHASE PRICE RECEIVED BY SPECTRUM FOR THE PRODUCT AT ISSUE AND "RECALL ACTION" EXPENSES. SPECTRUM SHALL NOT BE SUBJECT TO ANY OTHER OBLIGATIONS OR LIABILITIES, WHETHER ARISING OUT OF BREACH OF CONTRACT, WARRANTY, TORT (INCLUDING NEGLIGENCE AND STRICT LIABILITY) OR OTHER THEORIES OF LAW, WITH RESPECT TO PRODUCTS SOLD OR SERVICES RENDERED BY SPECTRUM, OR ANY UNDERTAKINGS, ACTS OR OMISSIONS RELATING THERETO.**

Our Customer Service Department is ready to provide immediate attention to any questions, comments or concerns. They are available to answer your calls Monday through Friday from 7 am to 5 pm CST. In addition your product comments or concerns are welcome via e-mail at: [spectrum@spectrumfurniture.com](mailto:spectrum@spectrumfurniture.com).

**Warranty Table**

Item	Warranty Period effective 1/1/2015
Adjustable Crank / Electric Desk Legs	• 1 Year
Flat Panel Desk Gas Cylinders	
Chairs <ul style="list-style-type: none"> <li>• Adjustable Height Chair Parts – including frames, gas cylinders, wood and plastic parts, control handles, casters</li> <li>• Adjustable Height Chair Upholstery</li> <li>• In-Stock Upholstery</li> <li>• Graded-In Fabrics and Customer Owned Material</li> </ul>	<ul style="list-style-type: none"> <li>• 7 Years</li> <li>• 2 Years</li> <li>• 2 Years</li> <li>• No Warranty</li> </ul>
Height Adjustable Columns and Lifts	• 1 Year
General Use Casters	
Electrical (including timers and LINAK actuators)	• 2 Years
Keyboard / Mouse Trays	• 1 Year
Flat Panel Monitor Arms <ul style="list-style-type: none"> <li>• Flat Panel Monitor Arm – General Parts</li> <li>• Flat Panel Monitor Arm – Gas Cylinders</li> </ul>	<ul style="list-style-type: none"> <li>• 5 Years</li> <li>• 2 Years</li> </ul>
Desks and Lecterns <ul style="list-style-type: none"> <li>• Computer Desk Chassis</li> <li>• Cart Chassis</li> <li>• Lectern Chassis</li> </ul>	• 10 Years

