



3M™ Super 77™ Multi-Purpose Spray Adhesive – Low VOC <25%

Technical Data

March 2012

Product Description

A high tack and fast drying mist spray adhesive.

Key Features

- Securely bonds many lightweight materials such as attaching foils, carpeting, lightweight paper, cardboard, felt, and cloth to painted or unpainted metals, wood.
- Meets CARB / OTC VOC Requirements.
- Helps contribute to LEED® credits.
- GREENGUARD Indoor Air Quality Certified®.

Typical Properties

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

| Product | 3M™ Super 77™ Multi-Purpose Spray Adhesive – Low VOC <25% |
|---|--|
| Base: | Synthetic Elastomer |
| Solids Content - (by wt.): | 19.4% |
| Density (lbs/gal): | 6.6 |
| Viscosity (cps): | N/A |
| Color(s): | Translucent |
| Volatile Organic Compounds (VOC): | < 25% |
| Hazardous Air Pollutants (HAPS) % wt (calculated): | No |
| CARB Compliant: | Yes |
| GREENGUARD Indoor Air Quality Certified®: | Yes |
| LEED® Eligible: | Yes |
| Coverage @ 1 gram /ft ² per Can: | 99 |
| Spray Pattern: | Mist |
| Dry Time: | 15 - 30 sec. |
| Bonding Range: | 15 sec. – 30 mn. |
| Shear Adhesion Failure Test - SAFT ⁽¹⁾ : | 205 |
| Flammable Solvent: | Yes |
| Flammable Propellant: | Yes |

⁽¹⁾SAFT Shear Adhesion Failure Test with birch plywood, 1 inch overlap, 100 grams used, temperature start at 90F and ramped 10F every 10 mn. until complete failure.

Available Sizes

| Container Size | 3M Stock Number | UPC Number |
|--------------------------------------|-----------------|-------------------|
| 24 Fl. Oz. (Net Wt. 18.0 oz) - clear | 62-4876-4930-3 | 00-051111-97956-3 |



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Storage Store product at 60°-80°F (16°-27°C) for maximum storage life. Higher temperatures reduce normal storage life. Lower temperatures may cause increased viscosity of a temporary nature. Rotate stock on a “first in-first out” basis.

Shelf Life When stored at the recommended conditions in original, unopened container, this product has a shelf life of 15 months from date of shipment.

Precautionary Information Refer to product label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577 or (651) 737-6501.

Technical Information The technical information, recommendations and other statements contained in this document are based upon testes or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

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