

8331D-B

(PART B)

Safety Data Sheet

Section 1: Identification

Product Identifier and Other Means of Identification

Product Identifier: 8331D-B

Other Means of Identification: Silver Conductive Epoxy Adhesive (Part B)

Related Part # 8331D-14G, 8331D-120G, 8331D-30ML

Recommended Use and Restriction on Use

Use: Electrically conductive epoxy adhesive hardener part for use with resins

Uses Advised Against: Not available

Details of Manufacturer or Importer

Manufacturer

MG Chemicals
1210 Corporate Drive
Burlington, Ontario L7L 5R6
CANADA

PHONE +1-800-340-0772

FAX +1-800-340-0773

E-MAIL support@mgchemicals.com

WEB www.mgchemicals.com

E-MAIL (Competent Person): sds@mgchemicals.com

Emergency Phone Number

For hazardous material incidents ONLY (leaks, spills, fires, exposures or accidents)

USA or CANADA—Call Verisk 3E at **+1-866-519-4752** or **+1-760-476-3962**

(Service access code: 335388)

For emergencies involving the transport of dangerous goods; 24/7 service

CANADA—Call CANUTEC collect at **+1-613-996-6666** or ***666** on cellular phones

Section 2: Hazard(s) Identification**Classification of the Chemical Material****GHS Categories**

Criteria	Category	Signal Word	Pictograms
Eye Damage	1	Danger	Corrosion
Sensitization	Skin	1	Warning
Irritation	Skin	2	Warning
Hazardous to the Aquatic Environment	Chronic	1	Exclamation Environment

Note: The degree of severity is ranked within each hazard class from 1 (Highest Severity) to up to 5 (Lowest Severity), which is opposite to HMIS and NFPA conventions. Severity category rankings do not allow comparisons between classes.

Label Elements

Signal Word	DANGER
Pictograms	Hazard Statements
	H318: Causes serious eye damage
	H317: May cause an allergic skin reaction H315: Causes skin irritation
	H410: Very toxic to aquatic life with long lasting effects

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Prevention	Precautionary Statements
P102	Keep out of reach of children.
P261	Avoid breathing fumes or vapors.
P280	Wear protective gloves and eye protection.
P264	Wash hands thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
Response	Precautionary Statements
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor.
P302 + P352	IF ON SKIN: Wash with plenty of water.
P333 + P313	If skin irritation or rash occurs: Get medical advice or attention.
P362 + P364	Take off immediately all contaminated clothing and wash it before reuse.
P391	Collect spillage.
Disposal	Precautionary Statements
P501	Dispose of contents in accordance to local, regional, national, and international regulations.

Hazards Not Otherwise Classified

Other Criteria	Hazard Statements/Precautionary Statement	Signal Word	Pictograms
Argyria	Long term ingestion or inhalation of silver can lead to an irreversible blue-grey discoloration of the skin.	Not applicable	Not applicable

Section 3: Composition/Information on Ingredients

CAS #	Chemical Name	% (weight)
7440-22-4	silver	67%
109-55-7	3-aminopropyltrimethylamine	3%
135108-88-2	methyleneoxide, polymer with benzenamine, hydrogenated	0.8%
100-51-6	benzyl alcohol	0.8%
108-95-2	phenol	0.3%

Section 4: First-Aid Measures

Exposure Condition	GHS Code: Precautionary Statement
IF IN EYES	P305 + P351 + P338, P310
Immediate Symptoms	<i>redness, severe irritation, pain, burns</i>
Response	Rinse cautiously with water for at least 30 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
IF ON SKIN	P302 + P352, P333 + P313, P362 + P364
Immediate Symptoms	<i>redness, rash (allergic contact dermatitis), severe irritation</i>
Response	Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. Take off contaminated clothing and wash it before reuse.
IF INHALED	P304 + P340
Immediate Symptoms	<i>Low toxicity—cough, irritation of the respiratory track</i>
Response	Remove person to fresh air and keep comfortable for breathing.
IF SWALLOWED	P301 + P330, P331
Immediate Symptoms	<i>Low toxicity</i>
Response	Rinse mouth. Do not induce vomiting.

Section 5: Fire-Fighting Measures

Extinguishing Media	In case of fire: Use extinguishing media suitable for surrounding materials.
Specific Hazards	Not flammable or combustible, but will burn if involved in a fire. Produces irritating smoke and toxic smoke in fires. Inhalation of silver oxide fumes may cause metal fever and irritate the respiratory tract. The flu-like symptoms of metal fever may be delayed, occurring 4 to 12 hours after exposure.
	Very toxic to aquatic life: Prevent fire-fighting wash from entering waterway or sewer system.
Combustion Products	Produces carbon oxides (CO, CO ₂), nitrogen oxides (NO _x), amines, silver oxide fumes and other toxic fumes.
Fire-Fighter	Wear self-contained breathing apparatus and full fire-fighting turn-out gear.

Section 6: Accidental Release Measures

Personal Protection	Use personal protection recommended in Section 8.
Precautions for Response	Avoid breathing fumes or vapors. Keep away from extreme heat or open flames.
Environmental Precautions	Avoid releasing to the environment. Prevent spill from entering drains and waterways.
Containment Methods	None required—this product is not readily flowable
Cleaning Methods	Collect liquid in a sealable container. Wipe remaining residue with a paper towel and place dirty towels in container. Wash spill area with soap and water to remove the last traces of residue. RECOMMENDATION: Use a plastic, stainless steel, or carbon steel container. Avoid containers with copper, aluminum, zinc, or galvanized surfaces since the waste material can slowly oxidize them.
Disposal Methods	Dispose spill waste according to Section 13.

Section 7: Handling and Storage

Prevention	Keep out of reach of children. Take off contaminated clothing and wash it before reuse. Contaminated work clothing should not be allowed out of the workplace. Avoid breathing fumes or vapors. Avoid release to the environment.
Handling	Wear protective gloves and eye protection. Wash hands thoroughly after handling. Collect spillage.
Storage	RECOMMENDATION: Keep in a dry and clean area, away from incompatible substances.

Section 8: Exposure Controls/Personal Protection
Substances with Occupational Exposure Limit Values

Chemical Name	Country or Vendor	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
silver (metal dust, mist) (metal) (Ag and its compounds) (metal, dust, fumes)	ACGIH U.S.A. OSHA PEL Canada AB Canada BC Canada ON Canada QC	0.1 mg/m ³ 0.01 mg/m ³ 0.1 mg/m ³ 0.01 mg/m ³ 0.1 mg/m ³ 0.1 mg/m ³	Not established Not established Not established 0.03 mg/m ³ Not established Not established
benzyl alcohol	ACGIH U.S.A. OSHA PEL U.S.A (WEEL) Canada AB Canada BC Canada ON Canada QC	Not established Not established 10 ppm Not established Not established Not established Not established	Not established Not established Not established Not established Not established Not established Not established
phenol	ACGIH U.S.A. OSHA PEL U.S.A (WEEL) Canada AB Canada BC Canada ON Canada QC	5 ppm (Skin) 5 ppm (Skin) 5 ppm (Skin) 5 ppm (Skin) 5 ppm (Skin) 5 ppm (Skin) 5 ppm (Skin)	Not established Not established Not established Not established Not established Not established Not established

Note: Ingredients are listed in descending weight contribution order (from greatest to least). The ACGIH¹, OSHA (Table Z-1), and Canadian provinces exposure limits were consulted. Limits from the RTECS² database and data from suppliers' SDS were also consulted. Short term exposure limits (STEL) are for 15 min and long-term permissible exposure limits (PEL) for 8 h.

Skin—can be absorbed through the skin

Engineering Controls
Ventilation

Keep airborne concentrations below the occupational exposure limits (OEL).

RECOMMENDATION: Because silver is bound to the liquid mixture, it does not present an airborne hazard under normal use. If the product is heated, use of local exhaust or full mask with organic vapor cartridge or independent air supply.

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Personal Protective Equipment

Eye protection

Wear appropriate protective eyeglasses or chemical safety goggles.

RECOMMENDATION: Use safety glasses with lateral protection (side shields).

Skin Protection

For likely contacts, use of protective butyl rubber, neoprene, or other chemically resistant gloves.

For incidental contacts, use nitrile or other chemically resistant gloves.

Respiratory Protection

For over-exposures up to 10 x OEL of fumes and vapors, wear respirator such as a half-mask respirator with organic vapor cartridges and particulate filter.

Above 10 x OEL or if the worker is allergic, use a full mask, positive-pressure, air-supplied respirator or a self-contained breathing apparatus.

If the product is heated or worker has a known allergic reaction, consider using a full mask with organic vapor cartridge or with an independent air supply.

RECOMMENDATION: Consult your local safety supply store to ensure that your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in Section 3. The respirator should be fitted to the employee by a professional. Ensure vapor cartridges are stored in sealed plastic bags when not being used.

General Hygiene Considerations

Wash hands thoroughly with water and soap after handling.

Section 9: Physical and Chemical Properties

Physical State	Solid	Lower Flammability Limit	Not available
Appearance	Silver grey, paste	Upper Flammability Limit	Not available
Odor	Amine-like	Vapor Pressure @25 °C	Not available
Odor Threshold	Not available	Vapor Density	Not available
pH	Not available	Relative Density @25 °C	2.3
Freezing/Melting Point	Not available	Solubility in Water	Practically insoluble
Initial Boiling Point	Not available	Partition Coefficient n-octanol/water	Not available
Flash Point	Not available	Auto-ignition Temperature	Not available
Evaporation Rate	Not available	Decomposition Temperature	Not available
Flammability	Non Flammable	Viscosity @40 °C	>20.5 mm ² /s

Section 10: Stability and Reactivity

Reactivity	Reacts exothermically with epoxide groups.
Chemical Stability	Chemically stable at normal temperatures and pressures
Conditions to Avoid	Avoid flames, sparks, other ignition sources and incompatible substances.
Incompatibilities	Strong oxidizing agents, strong acids, ammonia, and hydrogen peroxides.
Polymerization	Will not occur
Decomposition	For thermal decomposition, see combustion products in Section 5.

Section 11: Toxicological Information**Summary of Effects and Symptoms by Routes of Exposure**

Eyes	Causes redness, severe eye irritation, pain, or corrosive eye damage. Contains mechanically abrasive particles.
Skin	Causes redness, serious skin irritation, and allergic contact dermatitis.
Inhalation	Low toxicity—May cause cough and severe respiratory irritation.
Ingestion	Low toxicity
Chronic	Prolonged and repeated exposure may lead to skin sensitization. Long term exposure to silver powder or compounds can lead to an irreversible blue-grey discoloration of the skin.

Lethal Exposure Concentrations

Chemical Name	LD50 oral	LD50 dermal	LC50 inhalation
silver	>2 000 mg/kg Rat	>2 000 mg/kg Rat	5.16 mg/L Rat ≥4 h (dust)
3-aminopropyltrimethylamine	377 mg/kg Rat	300 mg/kg Rat	>4.31 mg/L Rat 4 h (vapor)
methyleneoxide, polymer with benzenamine, hydrogenated	368 mg/kg Rat	>1 000 mg/kg Rat	Not available
benzyl alcohol	1 620 mg/kg Rat	866 mg/kg Rabbit	>4.178 mg/L 4 h Rat
phenol	650 mg/kg Rat	660 mg/kg Rat	0.316 mg/L Rat 4 h (vapor)

Note: Toxicity data from the RTECS² and ECHA were consulted. The data from supplier SDS were also consulted.

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Other Toxicological Effects

Skin corrosion/irritation	The 3-aminopropyldimethylamine and methyleneoxide, polymer with benzenamine, hydrogenated components cause skin irritation.
Serious eye damage/irritation	The 3-aminopropyldimethylamine and methyleneoxide, polymer with benzenamine, hydrogenated components cause eye damage.
Respiratory and skin sensitization (allergic reactions)	The 3-aminopropyldimethylamine and methyleneoxide, polymer with benzenamine, hydrogenated components cause skin sensitization.
Carcinogenicity (risk of cancer)	None of the ingredients are classified or listed as a carcinogen by IARC, ACGIH, CA Prop 65, or NTP.
Mutagenicity (risk of heritable genetic effects)	The phenol (CAS# 108-95-2) is considered a mutagen according to animal studies.
Reproductive Toxicity (risk to sex functions)	Based on available data, the classification criteria are not met.
Teratogenicity (risk of fetus malformation)	Based on available data, the classification criteria are not met.
STOT-single exposure	Based on available data, the classification criteria are not met.
STOT-repeated exposure	Based on available data, the classification criteria are not met. See the argyria warning in the Hazards Not Otherwise Classified subsection in section 02.
Aspiration hazard	Based on available data, the classification criteria are not met. The mixture does not contain components classified as aspiration hazards and the kinematic viscosity of the mixture is >20.5 mm ² /s at 40 °C.

Section 12: Ecological Information

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (<http://echa.europa.eu>), and other reliable sources.

Contains silver particles of less than a 1 mm but more than 100 nm (larger than nanoparticles), which release ionic silver levels that is very toxic to the environment. While massive silver is insoluble in water, its powders is considered sufficiently soluble to give rise to an ecological hazard by EU48 regulators. The classification takes into account to chronic aqueous toxicity of category 1 (M = 10 for silver) of the EU.

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Methyleneoxide, polymer with benzenamine,hydrogenated is hazardous to the aquatic environment with a chronic category 3 classification.

Phenol is hazardous to the aquatic environment with a chronic category 2 classification.

Based on available data, 3-aminopropyldimethylamine and benzyl alcohol are not classified as aquatic environmental toxicants according to GHS criteria.

Acute Ecotoxicity

Category 1

Very toxic to aquatic life

Chronic Ecotoxicity

Category 1

Very toxic to aquatic life with long lasting effect

Avoid release to the environment. Collect spillage.

Persistence and Biodegradability

Not available

Bioaccumulative Potential

Not available

Mobility in Soil

Not available

Other Effects

Not available

Section 13: Disposal Considerations

Dispose of contents in accordance with all local, regional, national, and international regulations.

Section 14: Transport Information**Ground**

Refer to TDG regulations (Canadian Transportation of Dangerous Goods regulations);
USA DOT 49 CFR (Parts 100 to 185) **Regulations.**

TDG: Sizes under 450 kg 8331D-14G, 8331D-120G, 8331D-30ML NOT REGULATED in TDG per Special Provisions 99	49 CFR: Sizes over 5 kg <i>FOR REFERENCE ONLY</i> UN number: UN3077 Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (silver flakes <1 mm) Class: 9 Packing Group: III Marine Pollutant: Yes
49 CFR: Sizes 5 kg and under 8331D-14G, 8331D-120G, 8331D-30ML NOT REGULATED in 49 CFR per exception 171.4 (c)(2)	

Special Provision 99 (2): These Regulations, except for Part 1 (Coming into Force, Repeal, Interpretation, General Provisions and Special Cases) and Part 2 (Classification), do not apply to the handling, offering for transport or transporting of less than 450 kg of UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S., or less than 450 L of UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., on a road vehicle or a railway vehicle. The dangerous goods must be contained in one or more small means of containment designed, constructed, filled, closed, secured and maintained so that under normal conditions of transport, including handling, there will be no accidental release of the dangerous goods that could endanger public safety.

171.4 (c) Exceptions:

(2) Single or combination packagings containing a net quantity per single or inner packaging of 5 L or less for liquids or having a net mass of 5 kg or less for solids, are not subject to any other requirements of this subchapter provided the packagings meet the general requirements in §§ 173.24 and 173.24a. This exception does not apply to marine pollutants that are a hazardous waste or a hazardous substance. In the case of marine pollutants also meeting the criteria for inclusion in another hazard class, all provisions of this subchapter relevant to any additional hazards continue to apply.

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8331D-B**(PART B)****Air****Refer to ICAO-IATA regulations.**

Sizes 5 kg and under
8331D-14G, 8331D-120G,
8331D-30ML

NOT REGULATED

Not Restricted, as per Special
Provisions A197

Special Provision A197: These substances when transported in single or combination packagings containing net quantity per single or inner packaging of less than 5 L or less for liquids or having a net mass of 5 kg or less for solids, are not subject to any other provisions of these Regulations provided the packagings meet the general provisions 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

Sea**Refer to IMDG regulations.**

Sizes 5 kg and under
8331D-14G, 8331D-120G,
8331D-30ML

NOT REGULATED

per 2.10.2.7

2.10.2.7: Marine pollutants packaged in single or combination packagings containing a net quantity per single or inner packaging of 5 L or less for liquids or having a net mass per single or inner packaging of 5 kg or less for solids are not subject to any other provision of this Code relevant to marine pollutants provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8. In the case of marine pollutants also meeting the criteria for inclusion in another hazard class, all provisions of this Code relevant to any additional hazards continue to apply.

Note: Shipper must be appropriately trained and certified before involvement with the transport of dangerous goods.

Section 15: Regulatory Information**Canada****Domestic Substance List (DSL)/Non-Domestic Substance Lists (NDSL)**

All hazardous ingredients are listed on the DSL/NDSL.

Hazardous Products Act (R.S.C., 1985, c. H-3)

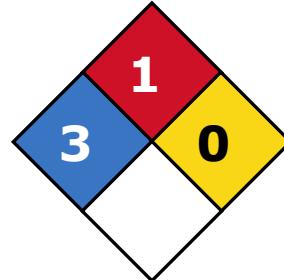
The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2023.

USA**OSHA Hazard Communication Standard (29 CFR Part 1900)**

The safety data sheet and label comply with HCS 2024.

Other Classifications**HMIS® RATING**

HEALTH:	* 3
FLAMMABILITY:	1
PHYSICAL HAZARD:	0
PERSONAL PROTECTION:	

NFPA® 704 CODES*Approximate HMIS and NFPA Risk Ratings Legend:*

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

CAA (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product contains silver (CAS# 7440-22-4; reportable quantity = 1 000 lb), which is subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

This product contains phenol (CAS# 108-95-2); reportable quantity = 1 000 lb), which is subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

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8331D-B**(PART B)****TSCA** (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, USA).

This product does not contain any substances on the California Proposition 65 list.

Europe**RoHS** (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

WEEE (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment and is therefore not governed by this regulation.

Section 16: Other Information**Prepared by the** MG Chemicals' Regulatory Affairs Department**Date of Revision** 06 January 2025**Supersedes** 22 August 2024**Reason for Changes:** New part number.**Reference**

1) ACGIH 2023 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2017).

2) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)

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8331D-B**(PART B)****Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists (USA)
EC50	Half maximal effective concentration
GHS	Globally Harmonized System of Classification of Labeling of Chemicals
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration 50%
LD50	Lethal Dose 50%
NTP	National Toxicology Program
OEL	Occupational Exposure Limit
PEL	Permissible Exposure Limit
SDS	Safety Data Sheet
STEL	Short-Term Exposure Limit
TCLo	Lowest published toxic concentration
TWA	Time Weighted Average
VOC	Volatile Organic Content

Technical Queries Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at www.mgchemicals.com.

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