



Kit Revision Date: 10/30/2025

834HTC HIGH THERMAL CONDUCTIVITY EPOXY KIT

MG Chemicals Multipart Product Kit

This product is a kit made up of multiple parts. Each part is an independently packaged chemical component and has independent hazard assessments.

Kit Content

Part	Product Name	Product Use
A	834HTC-A	Epoxy Resin
B	834HTC-B	Epoxy hardener

Safety Data Sheets for each part listed above follow this cover sheet.

Transportation Instruction

Before offering this product kit for transport, read Section 14 for all parts listed above.



Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 1/14

Date of issue 10/30/2025

Version number 3.04

Revision: 03/19/2025

1 Identification

· Product identifier

· Trade name: 834HTC-A

· Other Means of Identification: High Thermal Conductivity Epoxy (Part A)

· Related Part Number: 834HTC-Part A, 834HTC-900ML, 834HTC-4.25L, 834HTC-45L, 834HTC-108L

· Application of the substance / the mixture Epoxy resin

· Uses advised against Not applicable

· Details of the supplier of the safety data sheet

Manufacturer/Supplier:

MG Chemicals (Head Office)

1210 Corporate Drive

Burlington, Ontario L7L 5R6

CANADA

+(1) 800-340-0772

+(1) 905-331-1396

info@mgchemicals.com

Distributor:

Masline

511 Clinton Ave S

Rochester, New York 14620

United States

+(1) 586-546-5373

· Information department: sds@mgchemicals.com

· Emergency telephone number:

For hazardous material incidents ONLY (leaks, spills, fires, exposures or accidents)

USA or CANADA-Call 3E at +1-866-519-4752 or +1-760-476-3962 (Service access code: 335388)

For emergencies involving the transport of dangerous goods; 24/7 service

CANADA-Call CANUTEC collect at +1-613-996-6666 or *666 on cellular phones

2 Hazard identification

· Classification of the substance or mixture

Skin Irritation - Category 2 H315 Causes skin irritation.

Eye damage/irritation – Category 2A H319 Causes serious eye irritation.

Sensitization - skin – Category 1 H317 May cause an allergic skin reaction.

Reproductive Toxicity - Category 2 H361 Suspected of damaging fertility or the unborn child.

Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.

· Label elements

· GHS label elements

The product is classified and labeled according to the Globally Harmonized System (GHS).

(Contd. on page 2)

CA

Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 3/14

Date of issue 10/30/2025

Version number 3.04

Revision: 03/19/2025

Trade name: 834HTC-A

(Contd. of page 2)

Dangerous components:		
21645-51-2	aluminium hydroxide	40.0% w/w
25085-99-8	propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers	24.0% w/w
1344-28-1	aluminium oxide	17.0% w/w
138265-88-0	boron zinc hydroxide oxide	10.0% w/w
17557-23-2	1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane	7.0% w/w
25068-38-6	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700) Alternative CAS number: 1675-54-3	1.0% w/w
1333-86-4	Carbon black	0.4% w/w
68609-97-2	oxirane, mono[(C12-14-alkyloxy)methyl] derivs	0.1% w/w

4 First-aid measures

· Description of first aid measures

· After inhalation:

Remove person to fresh air and keep comfortable for breathing.
If feeling unwell: Call a POISON CENTRE or doctor.

· After skin contact:

Wash with plenty water.
If skin irritation or rash occurs: Get medical advice or attention.
Take off contaminated clothing and wash it before reuse.

· After eye contact:

Rinse cautiously with water for 20 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice or attention.

· After swallowing:

Rinse mouth.
Do NOT induce vomiting.
If symptoms persist consult doctor.

· Most important symptoms and effects, both acute and delayed

See section 11 for additional information.

· Indication of any immediate medical attention and special treatment needed

No further relevant information available.

5 Fire-fighting measures

· Extinguishing media

· Suitable extinguishing agents: Use fire fighting measures that suit the environment.

· Special hazards arising from the substance or mixture

The flu-like symptoms of metal fever may be delayed, occurring 4 to 12 hours after exposure.
Not flammable or combustible, but burns if involved in a fire. Produces irritating smoke of unknown toxicity in fires.
Prevent fire-fighting wash from entering waterway or sewer system.

(Contd. on page 4)

CA



Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 4/14

Date of issue 10/30/2025

Version number 3.04

Revision: 03/19/2025

Trade name: 834HTC-A

(Contd. of page 3)

Inhalation of metal fumes may cause metal fever and irritate the respiratory tract.

- **Hazardous combustion products:**

- Carbon Oxides (CO_x)
- toxic metal fumes
- Boron oxides

- **Advice for firefighters**

- **Protective equipment:** Wear self-contained breathing apparatus and full fire-fighting turn-out gear.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**

- Remove or keep away all sources of extreme heat or open flames.
- Avoid breathing the fumes or vapors.

- **Environmental precautions:**

- Avoid release to the environment.
- Do not allow to enter sewers/ surface or ground water.

- **Methods and material for containment and cleaning up:**

- Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- Collect liquid in a sealable, chemical-resistant container.
- Wash residue with a paper towel and place dirty towels in container.
- Use soap and water to remove the last traces of residue.

- **Reference to other sections**

- See Section 7 for information on safe handling.
- See Section 8 for information on personal protection equipment.
- See Section 13 for disposal information.

7 Handling and storage

- **Precautions for safe handling**

- Wear protective gloves and eye protection.
- Wash hands and exposed skin thoroughly after handling.
- Take off contaminated clothing and wash it before reuse.
- Collect spillage.
- Contaminated work clothing should not be allowed out of the workplace.
- Obtain, read and follow all safety instructions before use.

- **Information about protection against explosions and fires:** No special measures required.

- **Conditions for safe storage, including any incompatibilities**

- **Storage:**

- **Requirements to be met by storerooms and receptacles:**
- Keep in a dry and clean area, away from incompatible substances
- DO NOT FREEZE. Store in a clean and dry area between 5 to 35 °C.

- **Information about storage in one common storage facility:** Not required.

(Contd. on page 5)

CA

Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 5/14

Date of issue 10/30/2025

Version number 3.04

Revision: 03/19/2025

Trade name: 834HTC-A

(Contd. of page 4)

· **Further information about storage conditions:**

Keep receptacle tightly sealed.
Store locked up.

· **Specific end use(s)** See section 1.2

8 Exposure controls/ Personal protection

· **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

1333-86-4 Carbon black	
EL (Canada)	TWA: 3 mg/m ³ IARC 2B
EV (Canada)	TWA: 3.5 mg/m ³
PEL (USA)	TWA: 3.5 mg/m ³
REL (USA)	TWA: 3.5* mg/m ³ *0.1 in presence of PAHs; See Pocket Guide Apps.A+C
TLV (USA)	TWA: 3* mg/m ³ *inhalable fraction, A3

· **Additional information:**

The lists that were valid during the creation were used as basis.
Refer to the national or regional occupational exposure limit regulation for abbreviations and acronyms.

· **Exposure controls**

· **Appropriate engineering controls** Keep airborne concentrations below exposure limits.

· **Personal protective equipment:**

· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.

· **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.
Advice should be sought from respiratory protection specialists.

If the product is heated or worker has a known allergic reaction, consider using a full mask with organic vapor cartridge or with an independent air supply.

· **Protection of hands:**

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.



Protective gloves: EN374

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

(Contd. on page 6)

CA

Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 6/14

Date of issue 10/30/2025

Version number 3.04

Revision: 03/19/2025

Trade name: 834HTC-A

(Contd. of page 5)

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:**



Safety glasses or tightly sealed goggles: EN 166

9 Physical and chemical properties

- **Information on basic physical and chemical properties**

· Physical state	Liquid
· Form:	Highly viscous
· Color:	Black
· Odor:	Mild
· Odor threshold:	Not determined.
· Melting point/Melting range:	Undetermined.
· Boiling point/Boiling range:	≥150 °C (≥302 °F)
· Flammability:	Non flammable
· Explosion limits:	
· Lower:	Not applicable
· Upper:	Not applicable
· Flash point:	250 °C (482 °F)
· Auto igniting:	≥315 °C (≥599 °F)
· Decomposition temperature:	Not determined.
· pH-value:	Not determined.
· Viscosity:	
· Kinematic at 25 °C (77 °F):	55918 cP
· Dynamic:	Not determined.
· Solubility in / Miscibility with	
· Water:	Not miscible or difficult to mix.
· Partition coefficient (n-octanol/water):	Not determined.
· Vapor pressure:	Not determined.
· Relative density at 25 °C (77 °F):	1.86
· Vapor density (air=1):	Not determined.
· Particle characteristics	Not applicable

(Contd. on page 7)

CA

Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 7/14

Date of issue 10/30/2025

Version number 3.04

Revision: 03/19/2025

Trade name: 834HTC-A

(Contd. of page 6)

· Other information

· Important information on protection of health and environment, and on safety.

· Ignition temperature:	Product is not selfigniting.
· Danger of explosion:	Product does not present an explosion hazard.
· Organic solvents:	Not available
· VOC content:	7.000 %
· Solids content:	58.7 %
· Evaporation rate	Not determined.

10 Stability and reactivity

· **Reactivity** Reacts exothermically with amines.

· **Chemical stability** Chemically stable at normal temperatures and pressures.

· **Thermal decomposition / conditions to be avoided:**

No decomposition if used according to specifications.

· **Possibility of hazardous reactions** No dangerous reactions known.

· **Conditions to avoid** Avoid ignition sources, open flames, and incompatible substances.

· **Incompatible materials:**

Strong bases

Ammonia

Halogenated compounds

Strong oxidizing agents

alkali

Strong acids

· **Hazardous decomposition products:**

No dangerous decomposition products known.

Hazardous combustion products: see section 5.

11 Toxicological information

· Information on toxicological effects

· Acute toxicity:

· LD/LC50 values that are relevant for classification:

21645-51-2 aluminium hydroxide		
Oral	LD50	>2,000 mg/kg (rat)
Dermal	LD50	>2,000 mg/kg (rat)
Inhalative	LC50/4 h	mg/L (rat)

(Contd. on page 8)

CA

Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 8/14

Date of issue 10/30/2025

Version number 3.04

Revision: 03/19/2025

Trade name: 834HTC-A

(Contd. of page 7)

25085-99-8 propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers		
Dermal	LD50	23,000 mg/kg (rabbit)
1344-28-1 aluminium oxide		
Oral	LD50	>2,000 mg/kg (rat)
Inhalative	LC50/4 h	>2 mg/L (mouse)
138265-88-0 boron zinc hydroxide oxide		
Oral	LD50	>10,000 mg/kg (rat)
Dermal	LD50	>10,000 mg/kg (rat)
17557-23-2 1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane		
Oral	LD50	2,000 mg/kg (rat)
Dermal	LD50	2,150 mg/kg (rabbit)
25068-38-6 reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)		
Oral	LD50	11,400 mg/kg (rat)
1333-86-4 Carbon black		
Oral	LD50	>15,400 mg/kg (rat)
Dermal	LD50	>3,000 mg/kg (rabbit)
68609-97-2 oxirane, mono[(C12-14-alkyloxy)methyl] derivs		
Oral	LD50	19,200 mg/kg (rat)
Dermal	LD50	4,500 mg/kg (rat)

· **Primary irritant effect:**

- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.

· **Sensitization:**

Sensitization possible through skin contact.

May cause an allergic skin reaction.

· **Germ cell mutagenicity** Based on available data, the classification criteria are not met.

· **Carcinogenicity** Based on available data, the classification criteria are not met.

· **Reproductive toxicity** Suspected of damaging fertility or the unborn child.

· **Specific target organ toxicity - single exposure**

Based on available data, the classification criteria are not met.

· **Specific target organ toxicity - repeated exposure**

Based on available data, the classification criteria are not met.

· **Aspiration hazard** Based on available data, the classification criteria are not met.

· **Summary of effects and symptoms by route of exposure**

· **Eyes:**

redness, serious irritation

pain

· **Skin:**

rash, allergic contact dermatitis

redness, irritation

dry skin

· **Inhalation:**

may cause mild respiratory irritation

(Contd. on page 9)

CA

Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 9/14

Date of issue 10/30/2025

Version number 3.04

Revision: 03/19/2025

Trade name: 834HTC-A

(Contd. of page 8)

cough

· **Swallowed:**

cough

May be harmful if swallowed.

· **Delayed and immediate effects as well as chronic effects from short and long-term exposure**

Prolonged and repeated exposure to uncured epoxy hardener may lead to skin sensitization.

· **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:

Irritant

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

1333-86-4	Carbon black	2B
· NTP (National Toxicology Program)		

None of the ingredients is listed.

12 Ecological information

· **Toxicity**

· **Aquatic toxicity:**

Toxic to aquatic life with long lasting effects.

Avoid release to the environment.

Collect spillage.

25085-99-8 propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers	
LC50 96h	>1 mg/L (N/Av)
138265-88-0 boron zinc hydroxide oxide	
LC50 96h	2.4 mg/L (trout)
LC50/ 48 h	76 mg/L (daphnia)
1333-86-4 Carbon black	
EC50/ 24 h	>5,600 mg/L (aquatic invertebrates)
EC50/ 72 h	>10,000 mg/L (aquatic algae and cyanobacteria)
EC0/ 3 h	>800 mg/L (microorganisms)
LC50	>1,000 mg/L (fish)

· **Persistence and degradability** No further relevant information available.

· **Bioaccumulative potential** No further relevant information available.

· **Mobility in soil** No further relevant information available.

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

(Contd. on page 10)

CA

Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 10/14

Date of issue 10/30/2025

Version number 3.04

Revision: 03/19/2025

Trade name: 834HTC-A

(Contd. of page 9)

· **Other adverse effects**

· **Remark:** Toxic for fish

13 Disposal considerations

· **Waste treatment methods**

· **Recommendation:** This material and its container must be disposed of as hazardous waste.

· **Uncleaned packagings:**

· **Recommendation:**

Containers may still present a chemical hazard/ danger when empty.

Dispose of contents in accordance with all local, regional, national, and international regulations.

Where possible retain label warnings and SDS and observe all notices pertaining to the product.

*14 Transport information

· UN-Number	UN3082
· DOT/TDG, IMDG, IATA	
· UN proper shipping name	NOT REGULATED by DOT Environmentally hazardous substance, liquid, n.o.s. (propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers)
· DOT/TDG	NOT REGULATED by Sea IMDG per 2.10.2.7 for sizes 5L or less. ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers), MARINE POLLUTANT
· IMDG	
· IATA	NOT REGULATED by Air IATA Special Provision A197 for sizes 5L or less. Environmentally hazardous substance, liquid, n.o.s. (propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers)
· Transport hazard class(es)	
· DOT/TDG, IATA	
· 	
· Class	9 Miscellaneous dangerous substances and articles

(Contd. on page 11)

CA

Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 11/14

Date of issue 10/30/2025

Version number 3.04

Revision: 03/19/2025

Trade name: 834HTC-A

(Contd. of page 10)

· Label	9
· IMDG	
	
· Class	9 Miscellaneous dangerous substances and articles
· Label	9
· Packing group	
· DOT/TDG, IMDG, IATA	III
· Environmental hazards:	
· Marine pollutant:	MARINE POLLUTANT
· Special marking (IATA):	ENVIRONMENTALLY HAZARDOUS Symbol (fish and tree)
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT/TDG	
· Quantity limitations	On passenger aircraft/rail: 450 L On cargo aircraft only: 450 L Special marking with the symbol (fish and tree).
· Remarks:	
· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· Special precautions for user	Not applicable.
· Hazard identification number (Kemler code):	90
· EMS Number:	F-A,S-F
· Stowage Category	A
· UN "Model Regulation":	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (PROPANE, 2,2-BIS[P-(2,3-EPOXYPROPOXY)PHENYL]-, POLYMERS), 9, III

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- OSHA Hazard Communication Standard (29 CFR Part 1900)

The safety data sheet and label comply with HCS 2024.

(Contd. on page 12)

CA

Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 12/14

Date of issue 10/30/2025

Version number 3.04

Revision: 03/19/2025

Trade name: 834HTC-A

(Contd. of page 11)

· **Hazardous Products Act (R.S.C., 1985, c. H-3)**

The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2023.

· **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

1344-28-1	aluminium oxide
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· **TSCA (Toxic Substances Control Act):**

21645-51-2	aluminium hydroxide	ACTIVE
25085-99-8	propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers	ACTIVE
1344-28-1	aluminium oxide	ACTIVE
17557-23-2	1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane	ACTIVE
25068-38-6	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight \leq 700)	ACTIVE
1333-86-4	Carbon black	ACTIVE
68609-97-2	oxirane, mono[(C12-14-alkyloxy)methyl] derivs	ACTIVE

· **Hazardous Air Pollutants**

None of the ingredients is listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**

1333-86-4	Carbon black
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· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Note:**

This product contains carbon black, but it is bound and exposures during normal conditions of uses are below the Safe Harbor Threshold.

· **Carcinogenic categories**

· **TLV (Threshold Limit Value)**

1344-28-1	aluminium oxide	A4
1333-86-4	Carbon black	A4

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

1333-86-4	Carbon black
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(Contd. on page 13)

CA —

Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 13/14

Date of issue 10/30/2025

Version number 3.04

Revision: 03/19/2025

Trade name: 834HTC-A

(Contd. of page 12)

· Canadian substance listings:

· Canadian Domestic Substances List (DSL)

21645-51-2	aluminium hydroxide
25085-99-8	propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers
1344-28-1	aluminium oxide
17557-23-2	1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane
25068-38-6	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight \leq 700)
1333-86-4	Carbon black
68609-97-2	oxirane, mono[(C12-14-alkyloxy)methyl] derivs

· Canadian Non-Domestic Substances List (NDSL)

None of the ingredients is listed.

· Canadian Ingredient Disclosure list (limit 0.1%)

None of the ingredients is listed.

· Canadian Ingredient Disclosure list (limit 1%)

1344-28-1 aluminium oxide

· HMIS-ratings (scale 0 - 4)

Health = * 3

Fire = 1

Reactivity = 0

· Europe

· RoHS (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

· WEEE (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

· Per- and polyfluoroalkyl substances (PFAS)

None of the ingredients is listed.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Department issuing SDS: Regulatory department

· Contact: sds@mgchemicals.com

· Version number of previous version: 3.03

· Date of preparation 10/30/2025

· Abbreviations and acronyms:

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

(Contd. on page 14)

CA



Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 14/14

Date of issue 10/30/2025

Version number 3.04

Revision: 03/19/2025

Trade name: 834HTC-A

(Contd. of page 13)

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

• * Data compared to the previous version altered.

—CA—



Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 1/13

Date of issue 10/23/2025

Version number 3.02

Revision: 03/20/2025

1 Identification

· Product identifier

· Trade name: 834HTC-B

· Other Means of Identification: High Thermal Conductivity Epoxy (Part B)

· Related Part Number:

834HTC-Part B, 834HTC-900ML (B), 834HTC-4.25L (B), 834HTC-45L (B), 834HTC-108L (B)

· Application of the substance / the mixture Epoxy Hardener

· Uses advised against Not for use as a spray coating

· Details of the supplier of the safety data sheet

Manufacturer/Supplier:

MG Chemicals (Head Office)

1210 Corporate Drive

Burlington, Ontario L7L 5R6

CANADA

+(1) 800-340-0772

+(1) 905-331-1396

info@mgchemicals.com

Distributor:

Masline

511 Clinton Ave S

Rochester, New York 14620

United States

+(1) 586-546-5373

· Information department: sds@mgchemicals.com

· Emergency telephone number:

For hazardous material incidents ONLY (leaks, spills, fires, exposures or accidents)

USA or CANADA-Call 3E at +1-866-519-4752 or +1-760-476-3962 (Service access code: 335388)

For emergencies involving the transport of dangerous goods; 24/7 service

CANADA-Call CANUTEC collect at +1-613-996-6666 or *666 on cellular phones

2 Hazard identification

· Classification of the substance or mixture

Acute Toxicity (Oral) - Category 4

H302 Harmful if swallowed.

Acute Toxicity (Dermal) – Category 3

H311 Toxic in contact with skin.

Acute Toxicity (Inhalation) - Category 4

H332 Harmful if inhaled.

Skin Corrosion - Category 1A

H314 Causes severe skin burns and eye damage.

Eye damage/irritation – Category 1

H318 Causes serious eye damage.

Sensitization - skin – Category 1

H317 May cause an allergic skin reaction.

Specific target organ toxicity (repeated exposure) – Category 2

H373 May cause damage to organs through prolonged or repeated exposure.

Aquatic Chronic 3

H412 Harmful to aquatic life with long lasting effects.

(Contd. on page 2)

CA

Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 2/13

Date of issue 10/23/2025

Version number 3.02

Revision: 03/20/2025

Trade name: 834HTC-B

(Contd. of page 1)

· Label elements

· GHS label elements

The product is classified and labeled according to the Globally Harmonized System (GHS).

· Hazard pictograms



GHS05



GHS06



GHS07



GHS08

· Signal word Danger

· Hazard-determining components of labeling:

3-aminomethyl-3,5,5-trimethylcyclohexylamine
2,2'-dimethyl-4,4'methylenebis(cyclohexylamine)

· Hazard statements

H302+H332 Harmful if swallowed or if inhaled.

H311 Toxic in contact with skin.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H373 May cause damage to organs through prolonged or repeated exposure.

H412 Harmful to aquatic life with long lasting effects.

· Precautionary statements

P102 Keep out of reach of children.

P260 Do not breathe vapors or fumes.

P264 Wash thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing should not be allowed out of the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves, protective clothing, and eye protection.

P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTER/doctor.

P333+P313 If skin irritation or rash occurs: Get medical advice.

P363 Wash contaminated clothing before reuse.

P405 Store locked up.

P501 Dispose of contents and container in accordance with local, regional, and national regulations.

· Other hazards

Long term or repeated exposure may lead to an autoimmune disease that results in hardening of the skin and can affect the internal organs.

CA —

(Contd. on page 3)

Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 3/13

Date of issue 10/23/2025

Version number 3.02

Revision: 03/20/2025

Trade name: 834HTC-B

(Contd. of page 2)

3 Composition/Information on ingredients

- **Chemical characterization: Mixtures**

- **Description:** Mixture of the substances listed below with nonhazardous additions.

- **Dangerous components:**

2855-13-2	3-aminomethyl-3,5,5-trimethylcyclohexylamine	64.0% w/w
6864-37-5	2,2'-dimethyl-4,4'methylenebis(cyclohexylamine)	24.0% w/w

4 First-aid measures

- **Description of first aid measures**

- **After inhalation:**

- In case of unconsciousness place patient stably in side position for transportation.

- Remove person to fresh air and keep comfortable for breathing.

- Immediately call a POISON CENTER or doctor.

- **After skin contact:**

- Take off immediately all contaminated clothing. Wash with plenty of water or shower.

- Immediately call a POISON CENTRE or doctor.

- Wash contaminated clothing before reuse.

- If skin irritation or rash occurs: Get medical advice or attention.

- **After eye contact:**

- Rinse cautiously with water for at least 30 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

- Immediately call a POISON CENTER or doctor.

- **After swallowing:**

- Rinse mouth. Do not induce vomiting.

- Immediately call a POISON CENTER or doctor.

- **Information for doctor:** Treat symptomatically

- **Most important symptoms and effects, both acute and delayed**

- See section 11 for additional information.

- **Indication of any immediate medical attention and special treatment needed**

- No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**

- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.

- **Special hazards arising from the substance or mixture**

- During heating or in case of fire poisonous gases are produced.

- Not flammable or combustible, but burns if involved in a fire. Produces irritating smoke of unknown toxicity in fires.

- Prevent fire-fighting wash from entering waterway or sewer system.

- Inhalation of toxic smoke during fire may have delayed effects. Exposed person may need to be put under surveillance for 48 h.

(Contd. on page 4)

CA



Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 4/13

Date of issue 10/23/2025

Version number 3.02

Revision: 03/20/2025

Trade name: 834HTC-B

(Contd. of page 3)

· **Hazardous combustion products:**

Carbon Oxides (COx)
Nitrogen Oxides (NOx)
nitric acid
ammonia
other toxic fumes

· **Advice for firefighters**

· **Protective equipment:** Wear self-contained breathing apparatus and full fire-fighting turn-out gear.

6 Accidental release measures

· **Personal precautions, protective equipment and emergency procedures**

Remove or keep away all sources of extreme heat or open flames.
Do not breathe fumes, mist or vapors.

· **Environmental precautions:**

Avoid release to the environment.
Do not allow to enter sewers/ surface or ground water.

· **Methods and material for containment and cleaning up:**

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Collect liquid in a sealable, chemical-resistant container.
Wash residue with a paper towel and place dirty towels in container.
Use soap and water to remove the last traces of residue.

· **Reference to other sections**

See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

· **Precautions for safe handling**

Prevent formation of aerosols.
Wear protective gloves and eye protection.
Wash hands and exposed skin thoroughly after handling.
Take off contaminated clothing and wash it before reuse.
Contaminated work clothing should not be allowed out of the workplace.
Use only outdoors or in a well-ventilated area.
Do not eat, drink, or smoke when using this product.
Do not breathe fumes or vapours.

· **Information about protection against explosions and fires:**

Keep respiratory protective device available.

(Contd. on page 5)

CA

Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 5/13

Date of issue 10/23/2025

Version number 3.02

Revision: 03/20/2025

Trade name: 834HTC-B

(Contd. of page 4)

· Conditions for safe storage, including any incompatibilities

· Storage:

- Requirements to be met by storerooms and receptacles:
Keep in a dry and clean area, away from incompatible substances
- Information about storage in one common storage facility: Not required.
- Further information about storage conditions:
Keep receptacle tightly sealed.
Store locked up.

· Specific end use(s) See section 1.2

8 Exposure controls/ Personal protection

· Control parameters

· Components with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

· Additional information:

The lists that were valid during the creation were used as basis.
Refer to the national or regional occupational exposure limit regulation for abbreviations and acronyms.

· Exposure controls

· Appropriate engineering controls

Due to low vapor pressure of the product, general ventilation should be adequate for normal use. If the product is heated at high temperatures or worker is allergic, use local ventilation and consider using a full mask with organic vapor cartridges.

· Personal protective equipment:

- General protective and hygienic measures:
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Store protective clothing separately.
Avoid contact with the eyes and skin.

· Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

Advice should be sought from respiratory protection specialists.

If the product is heated or worker has a known allergic reaction, consider using a full mask with organic vapor cartridge or with an independent air supply.

· Protection of hands:



Protective gloves: EN374

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

(Contd. on page 6)

CA

Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 6/13

Date of issue 10/23/2025

Version number 3.02

Revision: 03/20/2025

Trade name: 834HTC-B

(Contd. of page 5)

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Safety glasses or tightly sealed goggles: EN 166

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· Physical state	Liquid
· Form:	Low viscosity
· Color:	Clear
· Odor:	Not available
· Odor threshold:	Not determined.
· Melting point/Melting range:	Undetermined.
· Boiling point/Boiling range:	≥100 °C (≥212 °F)
· Flammability:	Non flammable
· Explosion limits:	
· Lower:	0.5 Vol %
· Upper:	Not applicable 2.8 Vol % Not applicable
· Flash point:	≥116 °C (≥240.8 °F)
· Auto igniting:	275 °C (527 °F)
· Decomposition temperature:	Not determined.
· pH-value:	Not determined.
· Viscosity:	
· Kinematic at 20 °C (68 °F):	24 cP
· Dynamic:	Not determined.
· Solubility in / Miscibility with	
· Water:	Not miscible or difficult to mix.
· Partition coefficient (n-octanol/water):	Not determined.
· Vapor pressure at 30 °C (86 °F):	0 hPa
· Relative density at 25 °C (77 °F):	0.94
· Vapor density (air=1):	Not determined.
· Particle characteristics	Not applicable

(Contd. on page 7)

CA

Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 7/13

Date of issue 10/23/2025

Version number 3.02

Revision: 03/20/2025

Trade name: 834HTC-B

(Contd. of page 6)

· Other information

· Important information on protection of health and environment, and on safety.

· Ignition temperature:	Product is not selfigniting.
· Danger of explosion:	Product does not present an explosion hazard.
· Organic solvents:	Not available
· VOC content:	0.000 %
· Solids content:	12.0 %
· Evaporation rate	Not determined.

10 Stability and reactivity

· Reactivity

Reacts exothermically with ketones, halogenated hydrocarbons, cyanides, nitriles, and epoxides. May attack metals such as aluminum, zinc, copper, and their alloys.

· Chemical stability

Chemically stable at normal temperatures and pressures.

· Thermal decomposition / conditions to be avoided:

No decomposition if used according to specifications.

· Possibility of hazardous reactions

No dangerous reactions known.

· Conditions to avoid

Avoid open flames, excessive heat, sparks, ignition sources, and incompatible substances. Do not use in away that forms mist or aerosolizes the product.

· Incompatible materials:

Sodium hypochlorite
organic acids
mineral acids
Peroxides
metals (copper, aluminum, zinc, tin alloys, etc.)
Strong oxidizing agents

· Hazardous decomposition products:

No dangerous decomposition products known.
Hazardous combustion products: see section 5.

11 Toxicological information

· Information on toxicological effects

· Acute toxicity:

· LD/LC50 values that are relevant for classification:

ATE (Acute Toxicity Estimate)		
Oral	LD50	729–875 mg/kg

(Contd. on page 8)

CA

Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 8/13

Date of issue 10/23/2025

Version number 3.02

Revision: 03/20/2025

Trade name: 834HTC-B

(Contd. of page 7)

Dermal	LD50	833–1,667 mg/kg (rabbit)
Inhalative	LC50/4 h	1.8 mg/L (rat)

2855-13-2 3-aminomethyl-3,5,5-trimethylcyclohexylamine

Oral	LD50	1,030 mg/kg (ATE)
------	------	-------------------

6864-37-5 2,2'-dimethyl-4,4'methylenebis(cyclohexylamine)

Oral	LD50	320–460 mg/kg (rat)
Dermal	LD50	200–400 mg/kg (rabbit)
Inhalative	LC50/4 h	0.42 mg/L (rat)

· **Primary irritant effect:**

· **on the skin:** Strong caustic effect on skin and mucous membranes.

· **on the eye:**

Strong caustic effect.

Strong irritant with the danger of severe eye injury.

· **Sensitization:**

Sensitization possible through skin contact.

May cause an allergic skin reaction.

· **Germ cell mutagenicity** Based on available data, the classification criteria are not met.

· **Carcinogenicity** Based on available data, the classification criteria are not met.

· **Reproductive toxicity** Based on available data, the classification criteria are not met.

· **Specific target organ toxicity - single exposure**

Based on available data, the classification criteria are not met.

· **Specific target organ toxicity - repeated exposure**

May cause damage to organs through prolonged or repeated exposure.

· **Aspiration hazard** Based on available data, the classification criteria are not met.

· **Summary of effects and symptoms by route of exposure**

· **Eyes:**

eye damage, pain
redness, serious irritation
burns

· **Skin:**

rash, allergic contact dermatitis
chemical burns
redness, irritation
blistering

· **Inhalation:**

irritation of the respiratory tract
sore throat
cough
burning sensation
difficulty breathing

· **Swallowed:**

irritation
burning sensation
abdominal pain
shock or collapse
allergic reactions

(Contd. on page 9)

CA



Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 9/13

Date of issue 10/23/2025

Version number 3.02

Revision: 03/20/2025

Trade name: 834HTC-B

(Contd. of page 8)

- **Delayed and immediate effects as well as chronic effects from short and long-term exposure**
Prolonged and repeated exposure to uncured epoxy hardener may lead to skin sensitization.

- **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:

Toxic

Harmful

Corrosive

Irritant

Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**

- **Aquatic toxicity:** No further relevant information available.

- **Persistence and degradability** No further relevant information available.

- **Bioaccumulative potential** No further relevant information available.

- **Mobility in soil** No further relevant information available.

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.

- **vPvB:** Not applicable.

- **Other adverse effects**

- **Remark:** Harmful to fish

13 Disposal considerations

- **Waste treatment methods**

- **Recommendation:** This material and its container must be disposed of as hazardous waste.

- **Uncleaned packagings:**

- **Recommendation:**

Containers may still present a chemical hazard/ danger when empty.

Dispose of contents in accordance with all local, regional, national, and international regulations.

(Contd. on page 10)

CA

Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 10/13

Date of issue 10/23/2025

Version number 3.02

Revision: 03/20/2025

Trade name: 834HTC-B

(Contd. of page 9)

Where possible retain label warnings and SDS and observe all notices pertaining to the product.

14 Transport information

· UN-Number	UN2922
· DOT/TDG, IMDG, IATA	
· UN proper shipping name	
· DOT/TDG	Corrosive liquids, toxic, n.o.s. (2,2'-dimethyl-4,4'methylenebis(cyclohexylamine), 3-aminomethyl-3,5,5-trimethylcyclohexylamine)
· IMDG	CORROSIVE LIQUID, TOXIC, N.O.S. (2,2'-dimethyl-4,4'methylenebis(cyclohexylamine), 3-aminomethyl-3,5,5-trimethylcyclohexylamine)
· IATA	Corrosive liquid, toxic, n.o.s. (2,2'-dimethyl-4,4'methylenebis(cyclohexylamine), 3-aminomethyl-3,5,5-trimethylcyclohexylamine)
· Transport hazard class(es)	
· DOT/TDG (Transport dangerous goods):	
· Class	8 Corrosive substances
· Label	8, 6.1
· IMDG	
· Class	8 Corrosive substances
· Label	8/6.1
· IATA	
· Class	8 Corrosive substances
· Label	8 (6.1)
· Packing group	
· DOT/TDG, IMDG, IATA	II

(Contd. on page 11)

CA

Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 11/13

Date of issue 10/23/2025

Version number 3.02

Revision: 03/20/2025

Trade name: 834HTC-B

(Contd. of page 10)

· Environmental hazards:	Not applicable.
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
 Limited Quantity	
834HTC-900ML, 834HTC-4.25L	
· DOT/TDG	
· Quantity limitations	On passenger aircraft/rail: 1 L On cargo aircraft only: 30 L
· IMDG	
· Limited quantities (LQ)	1L
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· Special precautions for user	Not applicable.
· Hazard identification number (Kemler code):	86
· EMS Number:	F-A,S-B
· Stowage Category	B
· Stowage Code	SW2 Clear of living quarters.
· UN "Model Regulation":	UN 2922 CORROSIVE LIQUIDS, TOXIC, N.O.S. (2,2'-DIMETHYL-4,4'METHYLENEBIS(CYCLOHEXYLAMINE), 3-AMINOMETHYL-3,5,5-TRIMETHYLCYCLOHEXYLAMINE), 8 (6.1), II

*15 Regulatory information

· Safety, health and environmental regulations/legislation specific for the substance or mixture

· OSHA Hazard Communication Standard (29 CFR Part 1900)

The safety data sheet and label comply with HCS 2024.

· Hazardous Products Act (R.S.C., 1985, c. H-3)

The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2023.

· Sara

· Section 355 (extremely hazardous substances):

None of the ingredients is listed.

(Contd. on page 12)

CA



Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 12/13

Date of issue 10/23/2025

Version number 3.02

Revision: 03/20/2025

Trade name: 834HTC-B

(Contd. of page 11)

· **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act):**

All components have the value ACTIVE.

· **Hazardous Air Pollutants**

None of the ingredients is listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**

· **TLV (Threshold Limit Value)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **Canadian substance listings:**

· **Canadian Domestic Substances List (DSL)**

All ingredients are listed.

· **Canadian Non-Domestic Substances List (NDSL)**

None of the ingredients is listed.

· **Canadian Ingredient Disclosure list (limit 0.1%)**

None of the ingredients is listed.

· **Canadian Ingredient Disclosure list (limit 1%)**

2855-13-2 | 3-aminomethyl-3,5,5-trimethylcyclohexylamine

· **HMIS-ratings (scale 0 - 4)**

Health = * 3

Fire = 1

Reactivity = 0

· **Europe**

· **RoHS (Restriction of Hazardous Substances Directive)**

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

(Contd. on page 13)

CA



Safety Data Sheet

according to WHMIS 2023 and HCS 2024

Page 13/13

Date of issue 10/23/2025

Version number 3.02

Revision: 03/20/2025

Trade name: 834HTC-B

(Contd. of page 12)

· **WEEE (Waste Electrical and Electronic Equipment Directive)**

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

· **Per- and polyfluoroalkyl substances (PFAS)**

None of the ingredients is listed.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Regulatory department

· **Contact:** sds@mgchemicals.com

· **Version number of previous version:** 3.01

· **Date of preparation** 10/23/2025

· **Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

· * Data compared to the previous version altered.

CA