

9460TC

Safety Data Sheet

Section 1: Identification

Product Identifier and Other Means of Identification

Product Identifier: 9460TC

Other Means of Identification: Thermally Conductive 1-Part Epoxy Adhesive / Époxy Thermoconducteur Monocomposant

Related Part # 9460TC-3ML, 9460TC-10ML, 9460TC-300ML

Recommended Use and Restriction on Use

Use: Thermally conductive adhesive

Uses Advised Against: Not for use as a spray coating

Details of Manufacturer or Importer

Manufacturer

MG Chemicals
1210 Corporate Drive
Burlington, Ontario L7L 5R6
CANADA

PHONE +1-800-340-0772

FAX +1-800-340-0773

E-MAIL support@mgchemicals.com

WEB www.mgchemicals.com

E-MAIL (Competent Person): sds@mgchemicals.com

Emergency Phone Number

For hazardous material incidents ONLY (leaks, spills, fires, exposures or accidents)

USA or CANADA—Call Verisk 3E at **+1-866-519-4752** or **+1-760-476-3962**

(Service access code: 335388)

For emergencies involving the transport of dangerous goods; 24/7 service

CANADA—Call CANUTEC collect at **+1-613-996-6666** or ***666** on cellular phones

9460TC**Section 2: Hazard(s) Identification****Classification of Hazardous Chemical****GHS Categories**

Criteria		Category	Signal Word	Pictograms
Sensitization	Skin	1	Warning	Exclamation
Eye Irritation		2	Warning	Exclamation
Skin Irritation		2	Warning	Exclamation
Hazardous to the Aquatic Environment	Chronic	2	None	Environment

Note: The degree of severity is ranked within each hazard class from 1 (Highest Severity) to up to 5 (Lowest Severity), which is opposite to HMIS and NFPA conventions. Severity category rankings do not allow comparisons between classes.

Label Elements

Signal Word	WARNING
Pictograms	Hazard Statements
	H317: May cause an allergic skin reaction H319: Causes serious eye irritation H315: Causes skin irritation
	H411: Toxic to aquatic life with long lasting effects

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Prevention	Precautionary Statements
P102	Keep out of reach of children.
P261	Avoid breathing fumes or vapors.
P280	Wear protective gloves, and eye protection.
P264	Wash hands thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
Response	Precautionary Statements
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313	If eye irritation persists: Get medical advice or attention.
P302 + P352	IF ON SKIN: Wash with plenty water.
P333 + P313	If skin irritation or rash occurs: Get medical advice or attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.
P391	Collect spillage.
Disposal	Precautionary Statements
P501	Dispose of contents in accordance to local, regional, national, and international regulations.

Hazards Not Otherwise Classified

Other Criteria	Hazard Statements/Precautionary Statement	Signal Word	Pictograms
None	None	None	None

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Section 3: Composition/Information on Ingredients

CAS #	Chemical Name	% (weight)
28064-14-4	phenol, polymer with formaldehyde, glycidyl ether	37%
21645-51-2	aluminum trihydrate	26%
1314-13-2	zinc oxide	17%
68698-70-4	phenol, 4,4'-(1-methylethylidene)bis-, polymer	7%
9003-35-4	2-methoxy-6-methylphenol	4%
68609-97-2	alkyl glycidyl ether	1%
64742-47-8	distillates (petroleum), hydrotreated light	1%
70700-21-9	monomethyl phosphate ethoxylated	1%

Section 4: First-Aid Measures

Exposure Condition	GHS Code/Symptoms/Precautionary Statements
IF ON SKIN	P302 + P352, P362 + P364, P333 + P313
Immediate Response	<i>redness, irritation, allergic contact dermatitis, rash</i> Wash with plenty water. Take off contaminated clothing and wash it before reuse. If skin irritation or rash occurs: Get medical advice or attention.
IF IN EYES	P305 + P351 + P338, P337 + P313
Immediate Symptoms	<i>redness, irritation</i>
Response	Rinse cautiously with water for at least 20 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
IF INHALED	P304 + P340
Immediate Symptoms	<i>low toxicity: no symptoms known</i>
Response	Remove person to fresh air and keep comfortable for breathing.
IF SWALLOWED	P301 + P330, P331
Immediate Symptoms	<i>abdominal pain, diarrhea, nausea, vomiting</i>
Response	Rinse mouth. Do NOT induce vomiting.

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Section 5: Fire-Fighting Measures

Extinguishing Media	In case of fire: Use extinguishing media suitable for surrounding materials.
Specific Hazards	Not flammable or combustible, but burns if involved in a fire. Produces irritating smoke of unknown toxicity in fires. Zinc oxide fumes exposure may lead to a metal fume fever. Prevent fire-fighting wash from entering waterway or sewer system.
Combustion Products	Produces carbon oxides (CO,CO ₂), phenolics, zinc oxide fumes, and other toxic fumes.
Fire-Fighter	Wear self-contained breathing apparatus and full fire-fighting turn-out gear.

Section 6: Accidental Release Measures

Personal Protection	See personal protection recommendations in Section 8.
Precautions for Response	Avoid breathing fumes or vapors. Remove or keep away all sources of extreme heat or open flames.
Environmental Precautions	Avoid releasing to the environment. Prevent spill from entering drains and waterways.
Containment Methods	Not applicable—not readily flowable.
Cleaning Methods	Collect liquid in a sealable, chemical-resistant container. Wipe off residues with paper towels and place the used towels in the waste container. Use soap and water to remove the last traces of residue.
Disposal Methods	Dispose of spill waste according to Section 13.

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Section 7: Handling and Storage

Prevention	Keep out of reach of children. Avoid breathing fumes or vapors. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment.
Handling	Wear protective gloves and eye protection. Wash hands thoroughly after handling. Take off contaminated clothing and wash it before reuse. Collect spillage.
Storage	RECOMMENDATION: Keep in a dry and clean area, away from incompatible substances.

Section 8: Exposure Controls/Personal Protection

Substances with Occupational Exposure Limit Values

Chemical Name	Country or Vendor	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
aluminum metal and insoluble compounds ^{a)}	ACGIH U.S.A. OSHA PEL Canada AB Canada BC Canada ON Canada QC	1 mg/m ³ 15 mg/m ³ 10 mg/m ³ 1 mg/m ³ 1 mg/m ³ 10 mg/m ³	Not established Not established Not established Not established Not established Not established
zinc oxide (dust/mist)	ACGIH U.S.A. OSHA PEL Canada AB Canada BC Canada ON Canada QC	2 mg/m ³ 2 mg/m ³ 2 mg/m ³ 2 mg/m ³ 2 mg/m ³ 2 mg/m ³	Not established 10 mg/m ³ 10 mg/m ³ 10 mg/m ³ 10 mg/m ³ 10 mg/m ³
fumes dust	Canada QC	10 mg/m ³	Not established

Note: Ingredients are listed in descending weight contribution order (from greatest to least). The ACGIH¹, OSHA (Table Z-1), and Canadian provinces exposure limits were consulted. Limits from suppliers' SDS were also consulted. Short term exposure limits (STEL) are usually for 15 min and long term permissible exposure limits (PEL) for 8 h.

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Engineering Controls

Ventilation	Keep airborne concentrations below the occupational exposure limits (OEL).
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Personal Protective Equipment

Eye protection	Wear appropriate protective eyeglasses or chemical safety goggles. RECOMMENDATION: Ensure that glasses have side shields for lateral protection.
Skin Protection	For incidental contacts, use nitrile, latex, neoprene or other chemically resistant gloves.
Respiratory Protection	If exposed to fumes or dust above the exposure limit, wear a suitable respirator meeting local, regional, and national guidelines. If the product is heated or worker has a known allergic reaction, consider using a full mask with organic vapor cartridge or with an independent air supply. RECOMMENDATION: Consult your local safety supply store to ensure that your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in Section 3. The respirator should be fitted to the employee by a professional. Ensure vapor cartridges are stored in sealed plastic bags when not being used.

General Hygiene Considerations

Wash hands thoroughly with water and soap after handling.

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Section 9: Physical and Chemical Properties

Physical State	Solid	Lower Flammability Limit	Not available
Appearance	White, paste	Upper Flammability Limit	Not available
Odor	Mild	Vapor Pressure @20 °C	Not available
Odor Threshold	Not available	Vapor Density	Not available
pH	Not available	Relative Density @25 °C	1.64
Freezing/Melting Point	Not available	Solubility in Water	Insoluble
Initial Boiling Point ^{a)}	≥150 °C [≥302 °F]	Partition Coefficient n-octanol/water	Not available
Flash Point	Not available	Auto-ignition Temperature	Not available
Evaporation Rate	Not available	Decomposition Temperature	Not available
Flammability	Not Flammable	Viscosity @40 °C	>20.5 mm ² /s

a) The boiling point is based on the phenol, polymer with formaldehyde, glycidyl ether resin component.

Section 10: Stability and Reactivity

Reactivity	Reacts exothermically with amines.
Chemical Stability	Chemically stable at normal temperatures and pressures.
Conditions to Avoid	Avoid ignition sources, open flames, and incompatible substances. Do not use in away that forms mist or aerosolizes the product.
Incompatibilities	Avoid oxidizing agents, acids, bases and peroxides.
Polymerization	Will not occur
Decomposition	Will not decompose under normal conditions. For thermal decomposition, see combustion products in Section 5.

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Section 11: Toxicological Information

Summary of Effects and Symptoms by Routes of Exposure

Eyes	May cause redness, and irritation.
Skin	Causes skin redness, irritation, or allergic contact dermatitis.
Inhalation	Low toxicity: no symptoms known or expected.
Ingestion	May cause abdominal pain, diarrhea, nausea, and vomiting.
Chronic	Prolonged and repeated exposure may lead to skin sensitization.

Acute Toxicity (Lethal Exposure Concentrations)

Chemical Name	LD50 oral	LD50 dermal	LC50 inhalation
phenol, polymer with formaldehyde, glycidyl ether	>5 000 mg/kg Rat	>2 000 mg/kg Rat	Not established
aluminum trihydrate	79 000 mg/kg Rat	Not established	Not established
zinc oxide	7 950 mg/kg Mouse	Not established	2 500 mg/m ³ Mouse
phenol, 4,4'-(1-methylethylidene)bis-, polymer	500 mg/kg Rat	Not established	Not established
2-methoxy-6-methylphenol	Not established	Not established	Not established
alkyl glycidyl ether	19 200 mg/kg Rat	4 000 mg/kg Rabbit	Not established
distillates (petroleum), hydrotreated light	8 000 mg/kg Rat	4 000 mg/kg Rat	Not established
monomethyl phosphate ethoxylated	Not established	Not established	Not established

Note: Toxicity data from the ECHA databases were consulted. The data from supplier SDS were also consulted.

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Other Toxicological Effects

Skin corrosion/irritation	Phenol, polymer with formaldehyde, glycidyl ether, alkyl glycidyl ether, and distillates (petroleum), hydrotreated light are known skin irritants.
Serious eye damage/irritation	Phenol, polymer with formaldehyde, glycidyl ether, and 2-methoxy-6-methylphenol cause serious eye irritation.
Sensitization (allergic reactions)	Phenol, polymer with formaldehyde, glycidyl ether; 2-methoxy-6-methylphenol; and alkyl glycidyl ether are known skin sensitizers.
	Animal studies show that epoxy components may cause skin sensitization.
Carcinogenicity (risk of cancer)	None of the ingredients are classified or listed as a carcinogen by IARC, ACGIH, CA Prop 65, or NTP.
Mutagenicity (risk of heritable genetic effects)	Based on available data, the classification criteria are not met.
Reproductive Toxicity (risk to sex functions)	Based on available data, the classification criteria are not met.
Teratogenicity (risk of fetus malformation)	Based on available data, the classification criteria are not met.
STOT-single exposure	Based on available data, the classification criteria are not met.
STOT-repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	Based on available data, the classification criteria are not met.

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Section 12: Ecological Information

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (), and other reliable sources.

In Europe, similar epoxy resin mixtures with CAS# 28064-14-4 are generally classified as chronic category 2 marine pollutant due to LC50 96 h of >1 mg/L but ≤10 mg/L.

Contains zinc oxide which is an acute and chronic category 1 solid (non-biodegradable, minimal LC50 of 0.042 mg/L) that is very toxic to aquatic life.

The distillate (petroleum) hydrotreated light has a chronic aqueous toxicity of category 2.

Aluminum trihydrate, phenol, polymer with formaldehyde, and alkyl glycidyl ether are not classifiable as ecotoxic hazards under GHS criteria.

Acute Ecotoxicity

See chronic ecotoxicity.

Chronic Ecotoxicity

Category 2

Toxic to aquatic life with long lasting effects

Avoid release to the environment. Collect spillage.

Biodegradability

Not readily biodegradable

Bioaccumulation

Not available

Other Effects

Not available

Section 13: Disposal Information

Dispose of contents in accordance with all local, regional, national, and international regulations.

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Section 14: Transport Information

Ground

Refer to TDG regulations (Canadian Transportation of Dangerous Goods regulations);
USA DOT 49 CFR (Parts 100 to 185) **Regulations**.

TDG: Sizes 5 kg and under
9460TC-3ML, 9460TC-10ML
NOT REGULATED in TDG
per Special Provisions 99

CFR: Sizes 5 kg and under
NOT REGULATED in 49 CFR
per exception 171.4 (c)(2)

Sizes greater than 5 kg

FOR REFERENCE ONLY

UN number: UN3077

Shipping Name: ENVIRONMENTALLY

HAZARDOUS SUBSTANCE, SOLID, N.O.S.
(zinc oxide, phenol, polymer with
formaldehyde, glycidyl ether)

Class: 9

Packing Group: III

Marine Pollutant: Yes

Special Provision 99 (2): These Regulations, except for Part 1 (Coming into Force, Repeal, Interpretation, General Provisions and Special Cases) and Part 2 (Classification), do not apply to the handling, offering for transport or transporting of less than 450 kg of UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S., or less than 450 L of UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., on a road vehicle or a railway vehicle. The dangerous goods must be contained in one or more small means of containment designed, constructed, filled, closed, secured and maintained so that under normal conditions of transport, including handling, there will be no accidental release of the dangerous goods that could endanger public safety.

171.4 (c) Exceptions:

(2) Single or combination packagings containing a net quantity per single or inner packaging of 5 L or less for liquids or having a net mass of 5 kg or less for solids, are not subject to any other requirements of this subchapter provided the packagings meet the general requirements in §§ 173.24 and 173.24a. This exception does not apply to marine pollutants that are a hazardous waste or a hazardous substance. In the case of marine pollutants also meeting the criteria for inclusion in another hazard class, all provisions of this subchapter relevant to any additional hazards continue to apply.

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Air

Refer to ICAO-IATA regulations.

Sizes 5 kg and under 9460TC-3ML, 9460TC-10ML NOT REGULATED Not Restricted, as per Special Provisions A197	Sizes over 5 kg <i>FOR REFERENCE ONLY</i> UN number: UN3077 Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (zinc oxide, phenol, polymer with formaldehyde, glycidyl ether) Class: 9 Packing Group: III Marine Pollutant: Yes
Special Provision A197: These substances when transported in single or combination packagings containing net quantity per single or inner packaging of less than 5 L or less for liquids or having a net mass of 5 kg or less for solids, are not subject to any other provisions of these Regulations provided the packagings meet the general provisions 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.	

Sea

Refer to IMDG regulations.

Sizes 5 kg and under 9460TC-3ML, 9460TC-10ML NOT REGULATED per clause 2.10.2.7	Sizes over 5 kg <i>FOR REFERENCE ONLY</i> UN number: UN3077 Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (zinc oxide; phenol, polymer with formaldehyde, glycidyl ether) Class: 9 Packing Group: III Marine Pollutant: Yes
2.10.2.7: Marine pollutants packaged in single or combination packagings containing a net quantity per single or inner packaging of 5 L or less for liquids or having a net mass per single or inner packaging of 5 kg or less for solids are not subject to any other provision of this Code relevant to marine pollutants provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8. In the case of marine pollutants also meeting the criteria for inclusion in another hazard class, all provisions of this Code relevant to any additional hazards continue to apply.	

Note: Shipper must be appropriately trained and certified before involvement with the transport of dangerous goods.

9460TC**Section 15: Regulatory Information****Canada****Domestic Substance List (DSL) / Non-Domestic Substance Lists (NDSL)**

All hazardous ingredients are listed on the DSL.

Hazardous Products Act (R.S.C., 1985, c. H-3)

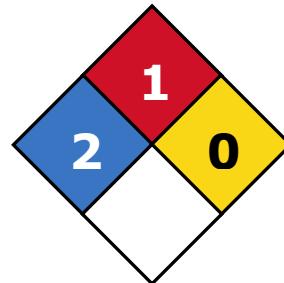
The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2023.

USA**OSHA Hazard Communication Standard (29 CFR Part 1900)**

The safety data sheet and label comply with HCS 2024.

Other Classifications**HMIS® RATING**

HEALTH:	* 2
FLAMMABILITY:	1
PHYSICAL HAZARD:	0
PERSONAL PROTECTION:	

NFPA® 704 CODES

Approximate HMIS and NFPA Risk Ratings Legend:

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

CAA (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product contains zinc compounds (CAS# 1314-13-2) which can be subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372 under certain conditions.

TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

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California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, USA).

This product does not contain any substances on the California Proposition 65 list.

Europe

RoHS (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

WEEE (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

Section 16: Other Information

SDS Prepared by Regulatory Affairs Department

Date of Review 27 February 2025

Supersedes 27 January 2023

Reason for Changes: New part number.

Reference

1) ACGIH 2024 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2024).

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Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists (USA)
EC50	Half maximal effective concentration
EL50	Half maximal effective loading
IARC	International Agency for Research on Cancer
NOELR	No observable effect loading ratio
NTP	National Toxicology Program
GHS	Globally Harmonized System of Classification of Labeling of Chemicals
LC50	Lethal Concentration 50%
LCLo	Lowest published lethal concentration
LD50	Lethal Dose 50%
OEL	Occupational Exposure Limit
PEL	Permissible Exposure Limit
SDS	Safety Data Sheet
STEL	Short-Term Exposure Limit
TCLo	Lowest published toxic concentration
TWA	Time Weighted Average
VOC	Volatile Organic Content

Technical Queries Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at www.mgchemicals.com.

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