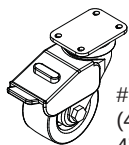


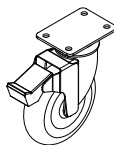
Assembly Instructions

To purchase parts or accessories, please contact us at
www.spectrumfurniture.com
1-800-235-1262
 Thank you for purchasing Spectrum products!

Before you begin, please make sure all parts and proper quantities are included. Any parts damaged during shipment must be reported within 15 days of receipt. To report information regarding damages or if you have any questions, please call 1-800-235-1262.



#98502
 (4) 050033
 4" heavy-duty casters



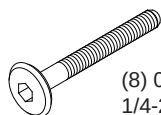
#98506
 (4) 052600
 5" balloon wheels



(16) 026064
 1/4-20 x 5/8" PHM screw



(8) 041943
 1/4-20 locknut



(8) 053310
 1/4-20 x 40mm JC bolt



(8) 0101382
 #14 x 7/8" PHSM screw

Attaching caster plate to base panel

1. Access to the bottom corners of the unit will be required to install casters.
2. Attach the four caster plates to the base panel using (2) 1/4-20 x 5/8" PHM screws and (2) 1/4-20 x 40mm JC bolts. The JC bolts should be "kitty corner" to each other for maximum strength as shown in **Figure 1**.
3. Install locknuts onto the JC bolts using an adjustable wrench and tighten securely.



Note: Use the #14 x 7/8" PHM screws in applications where no threaded inserts or thru-holes are present. (Pilot holes only).

Touchboards

205 Westwood Ave, Long Branch, NJ 07740
 Phone: 866-94 BOARDS (26273) / (732)-222-1511
 Fax: (732)-222-7088 | E-mail: sales@touchboards.com

Figure 1

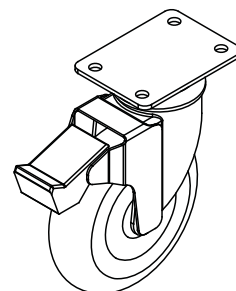
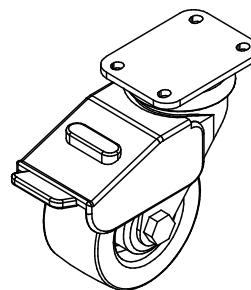
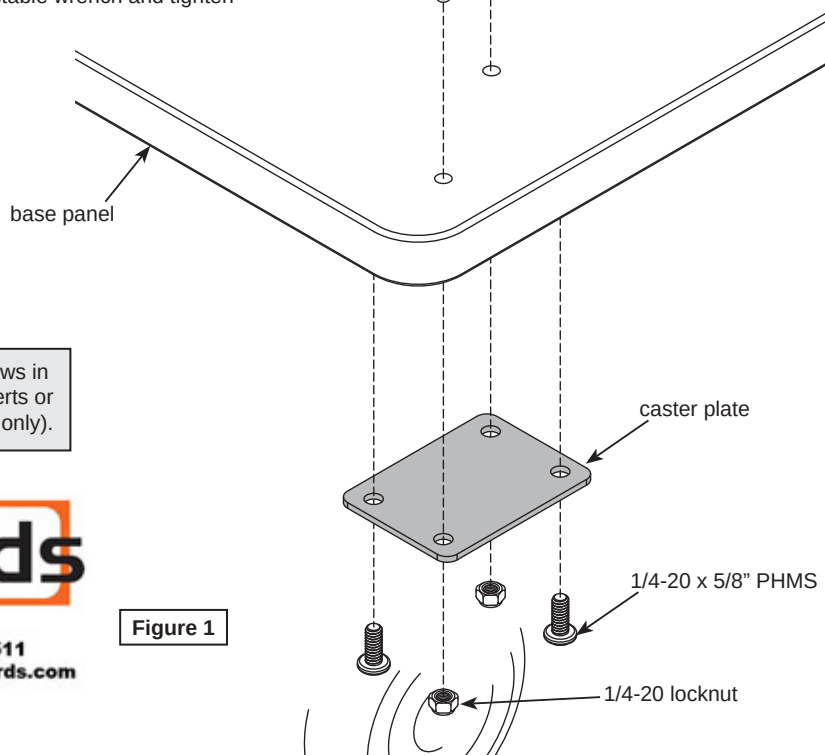


Plate caster / wheel kit

#98502 - 4" heavy-duty caster
 #98506 - 5" balloon wheel

Tools Required



Phillips screwdriver



4mm hex wrench
 (not included)



7/16" or adjustable
 wrench