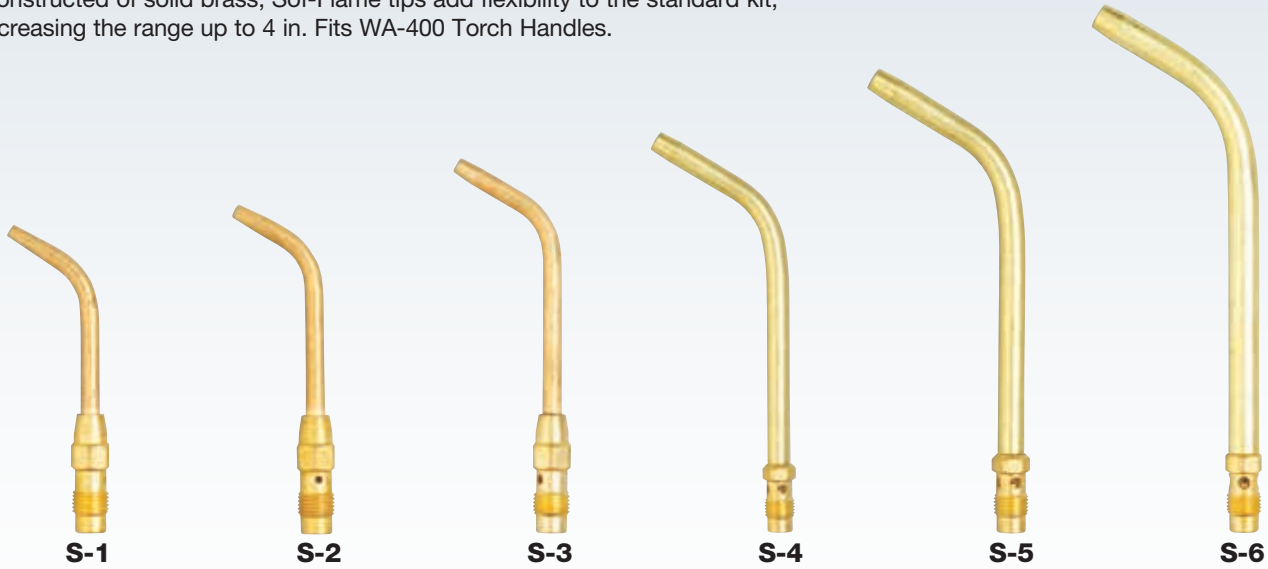




SOF-FLAME™ REPLACEMENT TIPS

Constructed of solid brass, Sof-Flame tips add flexibility to the standard kit, increasing the range up to 4 in. Fits WA-400 Torch Handles.



S-1	S-2	S-3	S-4	S-5	S-6
Replacement Tip	Replacement Tip	Replacement Tip	Replacement Tip	Replacement Tip	Replacement Tip
Part No. 0386-1153	Part No. 0386-1154	Part No. 0386-0112	Part No. 0386-0113	Part No. 0386-0114	Part No. 0386-0115

Replacement Tip No.	Part No.	Soft Solders	Operating Pressure Range		Acetylene Consumption Range		Replacement Orifice Model	
			PSI	BAR	IN.	M3		
S-1	0386-1153	1/16" – 1/8" (1.6 – 3.2 mm)	5-15	0.35-1.0	0.53-0.89	0.0159-0.0267	OR-SI	0386-1049
S-2	0386-1154	1/8" – 3/8" (3.2 – 9.5 mm)	5-15	0.35-1.0	1.0-1.7	0.03-0.051	OR-A2	0386-1000
S-3	0386-0112	3/8" – 1/2" (9.5 – 13 mm)	5-15	0.35-1.0	1.9-3.2	0.057-0.096	OR-T3	0386-1021
S-4	0386-0113	1/2" – 1" (25 – 50 mm)	5-15	0.35-1.0	3.5-5.9	0.105-0.177	OR-A5	0386-1002
S-5	0386-0114	3/4" – 1½" (19 – 38 mm)	5-15	0.35-1.0	6.6-11.0	0.198-0.33	OR-A11	0386-1004
S-6	0386-0115	1" – 2" (25 – 102 mm)	5-15	0.35-1.0	8.8-14.8	0.264-0.444	OR-A14	0386-1005

AIR ACETYLENE - COMPONENTS & ACCESSORIES



WA-400 Torch Handle
Part No. 0386-0410



PLF-A5 Proline® Torch Handle
Part No. 0386-0872



G4 TurboTorch® Torch Handle
Part No. 0386-0308



Snappy Adapter
Part No. 0386-0500



BTMCR Adapter
Part No. 0386-0503



MCT Adapter
Part No. 0386-0505



AR-B Regulator
Part No. 0386-0725



AR-MC Regulator
Part No. 0386-0726



AG-1 Regulator
Part No. 0386-1200
(gauge only)

AIR ACETYLENE