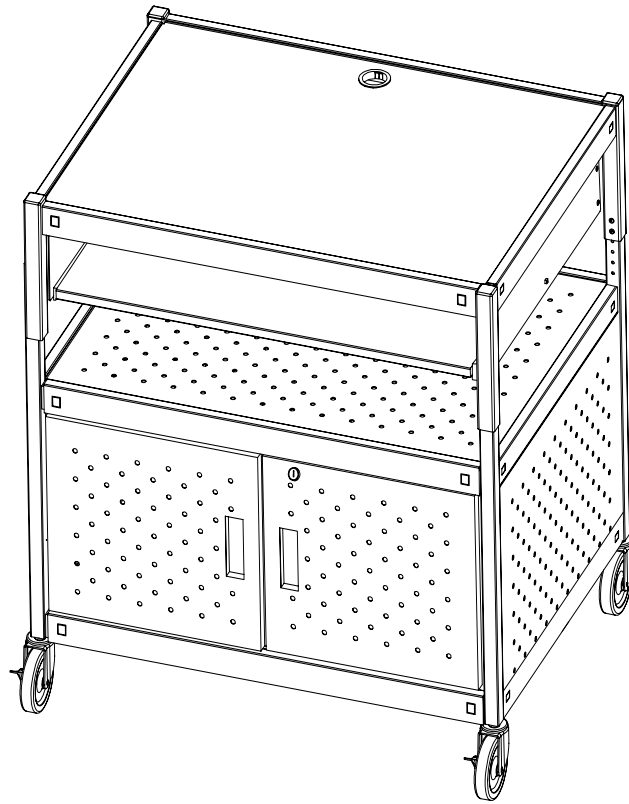




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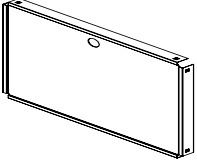
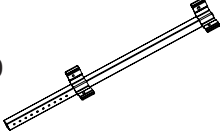
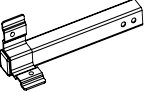
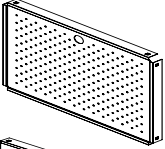
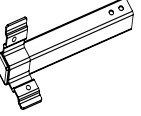
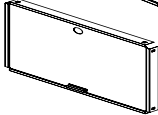
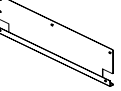
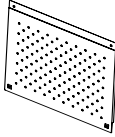
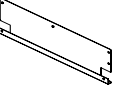
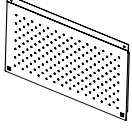


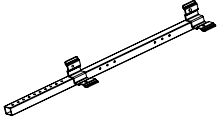
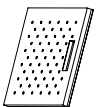
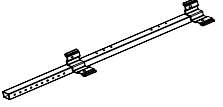

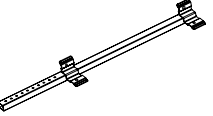


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Assembly Instructions










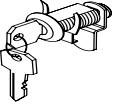




BLT-27565 FDB Stand

| Part | Drawing | Description | Qty | Part | Drawing | Description | Qty |
|------|---|---------------------------|------|------|---|----------------|------|
| P-1 |  | Top Shelf | 1 EA | P-10 |  | LL Lower Leg | 1 EA |
| P-2 |  | L-Upper Leg | 2 EA | P-11 |  | Middle Shelf | 1 EA |
| P-3 |  | R-Upper Leg | 2 EA | P-12 |  | Bottom Shelf | 1 EA |
| P-4 |  | Right Keyboard Side Panel | 1 EA | P-13 |  | Box Side Panel | 2 EA |
| P-5 |  | Left Keyboard Side Panel | 1 EA | P-14 |  | Rear Box Panel | 1 EA |
| P-6 |  | Keyboard Back Panel | 1 EA | P-15 |  | Right Door | 1 EA |
| P-7 |  | RF Lower Leg | 1 EA | P-16 |  | Left Door | 1 EA |
| P-8 |  | LF Lower Leg | 1 EA | P-17 |  | Keyboard Panel | 1 EA |
| P-9 |  | RR Lower Leg | 1 EA | | | | |

Do not use unless all screws are tight. At least every six months, check all screws to be sure they are tight. If parts are missing, broken, damaged, or worn, stop use of the product until repairs are made by your dealer using factory authorized parts.

BLT-27565 FDB Stand

Hardware List

| Part | Drawing | Description | Qty |
|------|---|----------------------|-------|
| A-1 |  | Square Head Bolt | 24 EA |
| A-2 |  | Screw M6X15mm Pan Hd | 12 EA |
| B |  | Screw M4X10mm CS | 32 EA |
| C |  | Allen Wrench | 1 EA |
| D |  | Washer Base Lock Nut | 4 EA |
| E |  | 4" Locking Caster | 2 EA |
| F |  | 4" Caster | 2 EA |
| G-1 |  | Caster Wrench | 1 EA |
| G-2 |  | Lock Nut Wrench | 1 EA |
| H |  | Lock & Keys | 1 EA |
| J |  | Door Handle & Screws | 2 EA |
| K |  | Door Hinge | 4 EA |
| L |  | Grommet | 3 EA |
| M |  | Keyboard Slide | 2 EA |

BLT-27565 Assembly Diagram

READ THROUGH INSTRUCTIONS FROM BEGINNING TO END BEFORE STARTING TO ASSEMBLE UNIT.

- 1.) Identify and Separate all the Parts and Hardware.
- 2.) Place the Top Shelf (P-1) face down on your assembly table with the large electrical hole to the rear. Place 2 L-Upper Legs (P-2) and 2 R-Upper Legs (P-3) on the inside flanges of Top Shelf (P-1) as shown in Illustration #1. Attach each leg as shown using one Square Head Screw (A-1) and one Washer Base Lock Nut (D). Do not tighten nuts at this point.

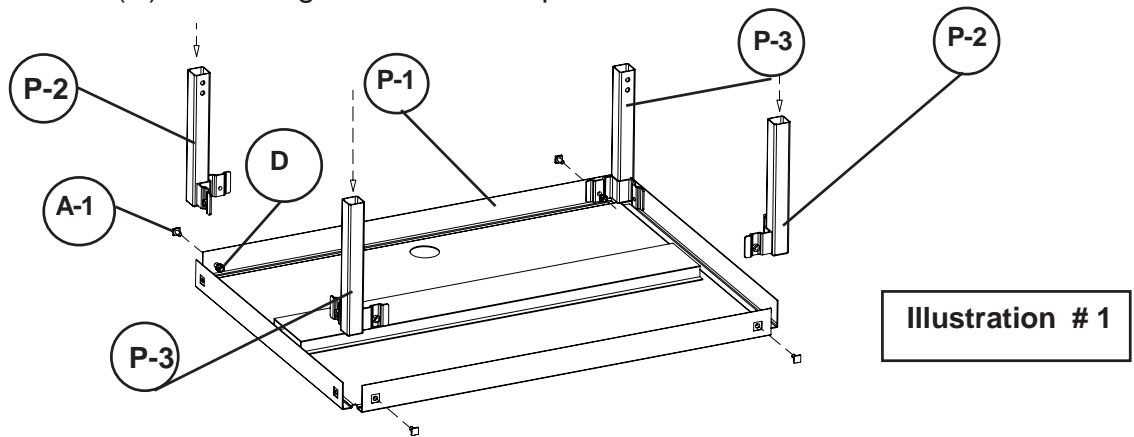


Illustration # 1

- 3.) Slide the Right Keyboard Side Panel (P-4) and the Left Keyboard Side Panel (P-5) in between side flanges of the Top Shelf (P-1) and the mount brackets sides on the Upper Legs. Make sure the small square nuts that are welded to the sides of (P-4) and (P-5) are to the outside as shown in Illustration #2. Make sure the the two holes in the Side Panels are to the rear. Attach to each leg using one Square Head Screw (A-1) and one Washer Based Nut (D). You may now tighten all nuts from Step 2 and Step 3 using Lock Nut Wrench (G-2).

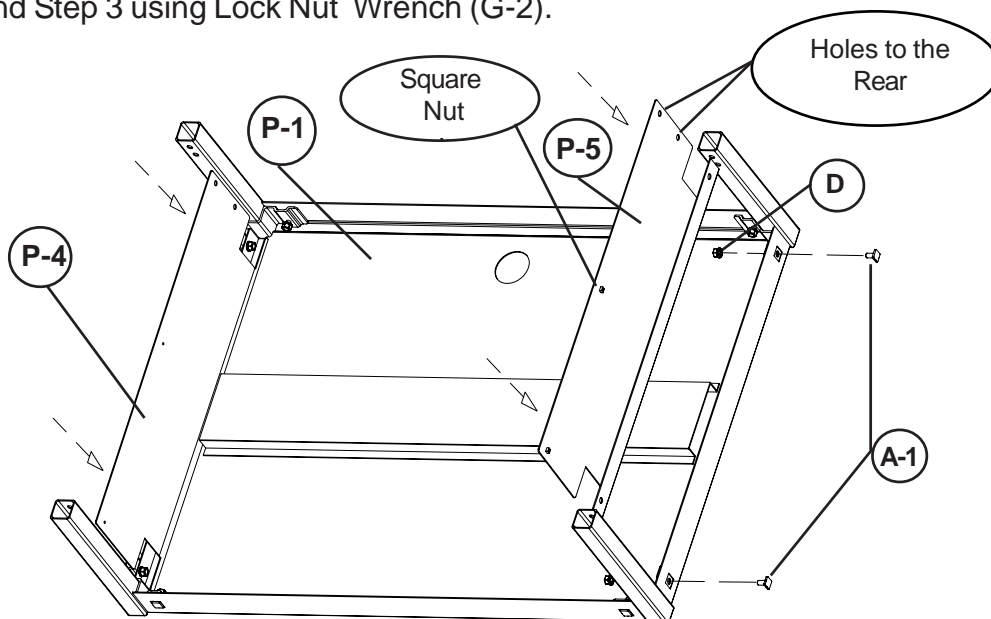


Illustration # 2

4.) Insert the Keyboard Back Panel (P-6) between the keyboard Side Panels (P-4 and P-5) and attach with 4 Screws (A-2) as shown in Illustration #3. Use Allen Wrench (C) to tighten screws.

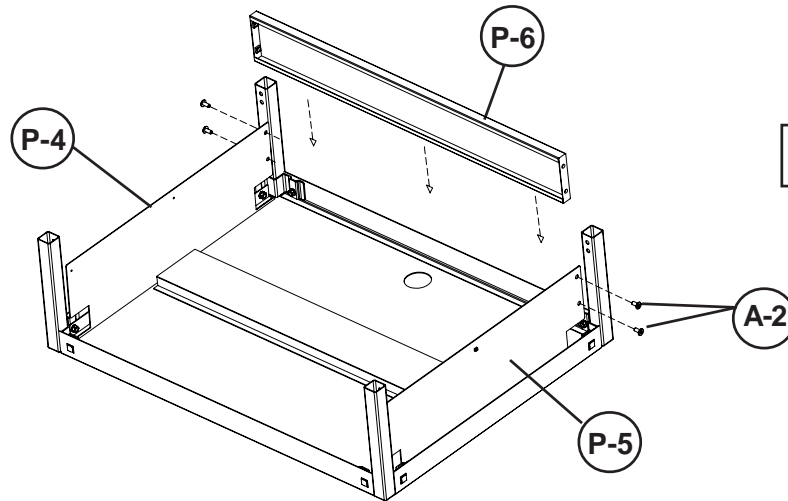


Illustration # 3

5.) Insert the RF Lower Leg (P-7), LF Lower Leg (P-8), RR Lower Leg (P-9) and LR Lower Leg (P-10) into the corresponding Upper Legs as shown in Illustration # 4. Make sure the Hinge Holes on Lower Legs (P-7 and P-8) are facing each other and pointed to the inside of the front. Attach each leg at the same height setting using two Screws (A-2) and leave them loose at this time.

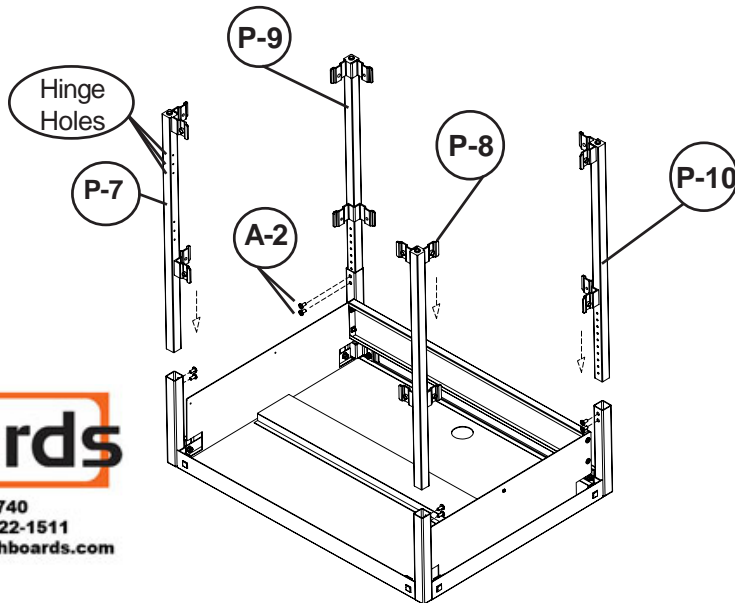


Illustration # 4

Important

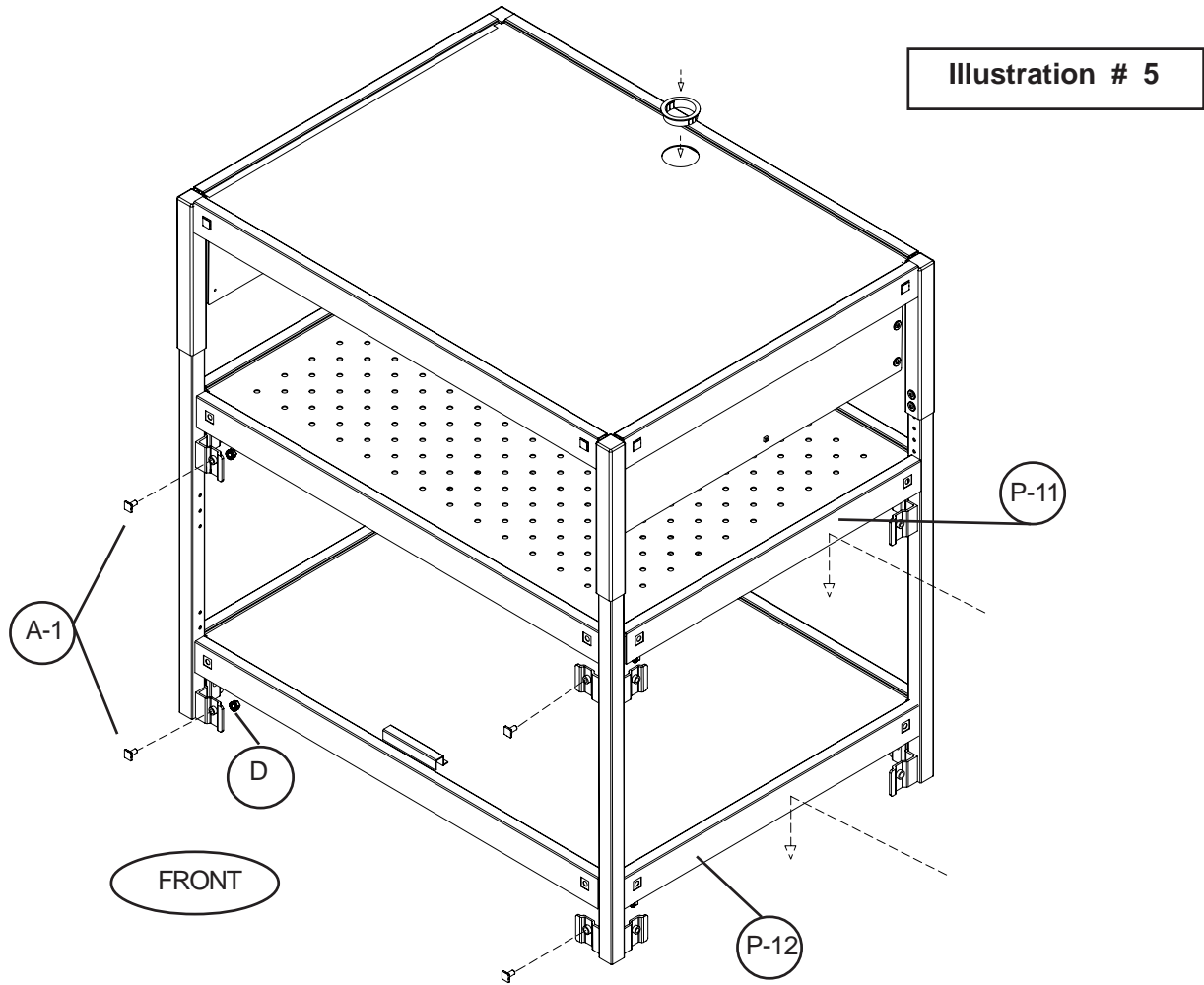
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This guarantee sets forth all applicable guarantees and remedies. No other warranty, expressed or implied shall apply. Failure to follow instructions found in Important Information Section of Owner Sheet shall void the guarantee. Consequential or incidental damages and or costs are not refundable.

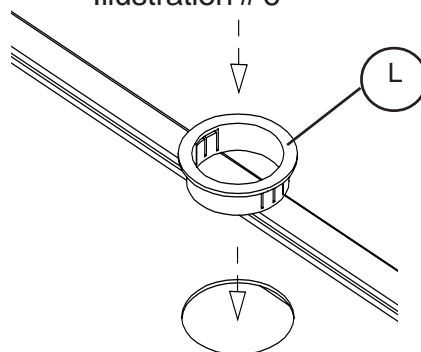
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6.) Flip the assembly to the upright position. Insert the Middle Shelf (P-11) and the Bottom Shelf (P-12) above the mount brackets on the Lower Legs and lower over the mount brackets. Loosely attach each Shelf using one Square Head Bolt (A-1) and one Washer Base Lock Nut (D) in the front holes only as shown in Illustration #5.

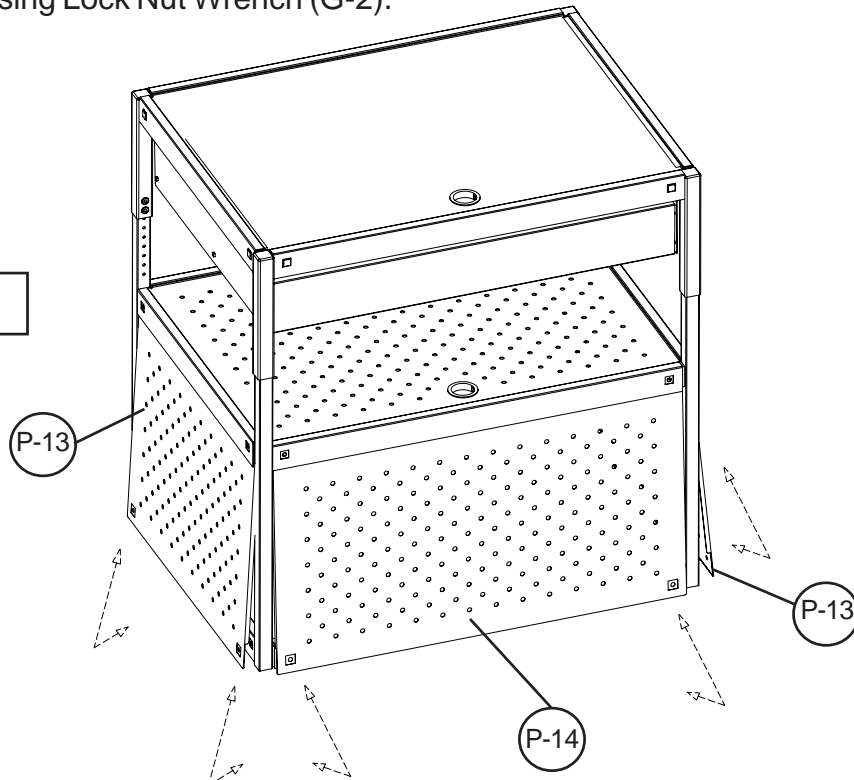


7.) Press in one Grommet (L) into the large electrical hole cut-out in each Shelf as shown in Illustration # 6



8.) Place the Box Side Panels (P-13) and the Box Back Panel (P-14) under the Middle Shelf's sides and back flanges. The top of the Box Side and Back Panel slips in between the Middle Shelf's side flanges and the Lower Leg's mount brackets. Make sure the Box Side and Back Panels fit over the Bottom Shelf's (P-12) side and back flanges as shown in Illustration #7. Attach each Box Panel using 4 Square Head Bolts (A-1) and Washer Base Lock Nuts (D). You can now tighten all Square Head Bolts (A-1) and Washer Base Lock Nuts (D) used on the Top, Middle and Bottom Shelves using Lock Nut Wrench (G-2).

Illustration # 7



9.) Lean the unit over and screw in 2 Locking Casters (E) to the bottom of the front legs and 2 Casters (F) to the bottom of the rear legs as shown in Illustration # 8. Tighten Casters using Caster Wrench (G-1).

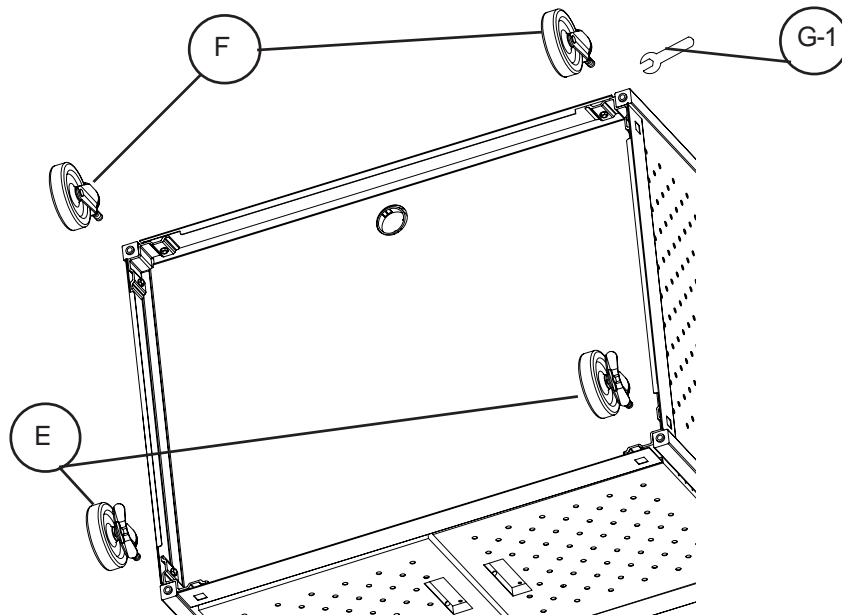


Illustration # 8

10.) Attach Door Lock (H) to the Right Door (P-15) by removing Lock Screw (H-4), Lock Hasp (H-3) and Lock Clip (H-2). Insert Door Lock part (H-1) into the lock hole at the top of Right Door (P-15), then attach Lock Clip (H-2). Replace the Lock Hasp (H-3) and secure to Door Lock with Lock Screw (H-4) as shown in Illustration #9.

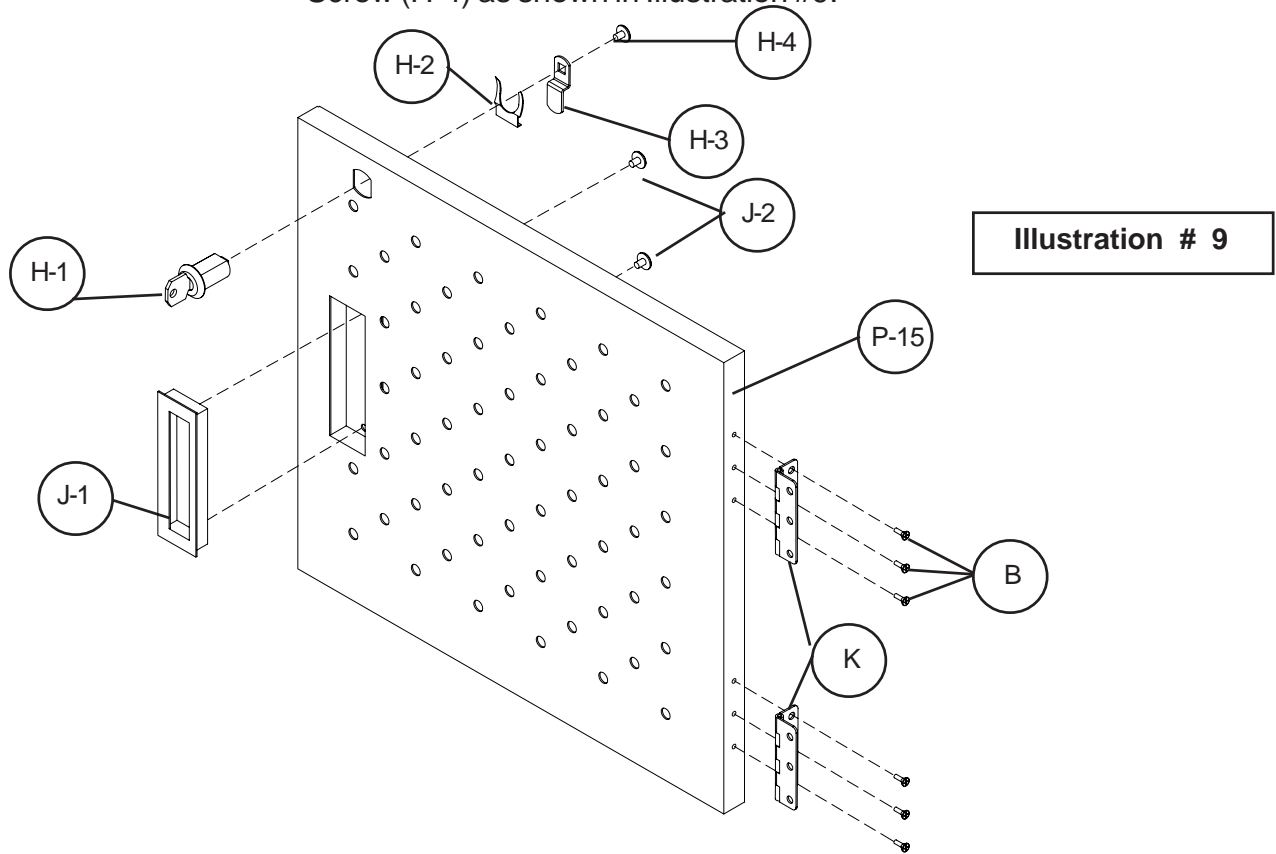


Illustration # 9

11.) Attach the Door Handle (J-1) to the Right Door (P-15) using the 2-supplied Door Handle Screws (J-2). Attach two Door Hinges (K) to the side of the door using 3- Screws (B) for each hinge as shown in Illustration #9.

12.) Repeat Step 11 attaching the Door Handle (J) and 2- Door Hinges (K) for the Left Door (P-16).

13.) Attach the Right Door (P-15) to the RF Lower Leg (P-7) using 6- Screws (B) going through the Door Hinges (K) as shown in Illustration # 10.

14.) Attach the Left Door (P-16) to the LF Lower Leg (P-8) using 6-Screws (B) going through the Door Hinges (K).

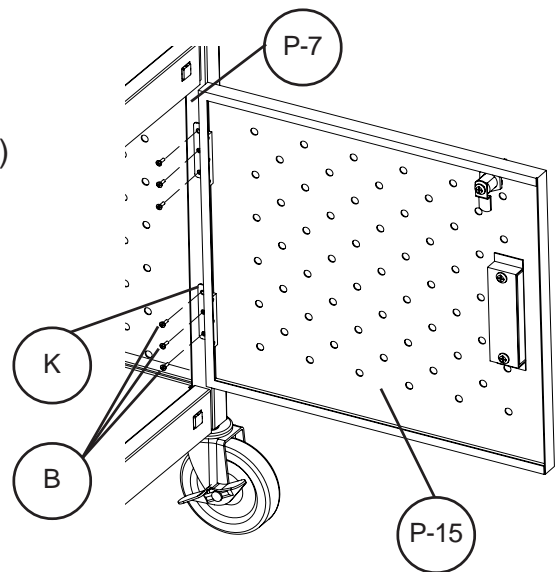
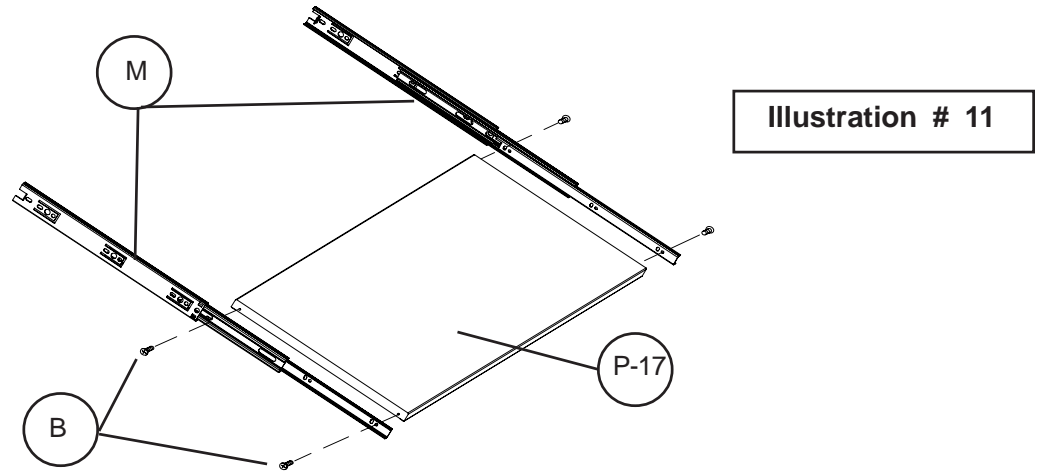
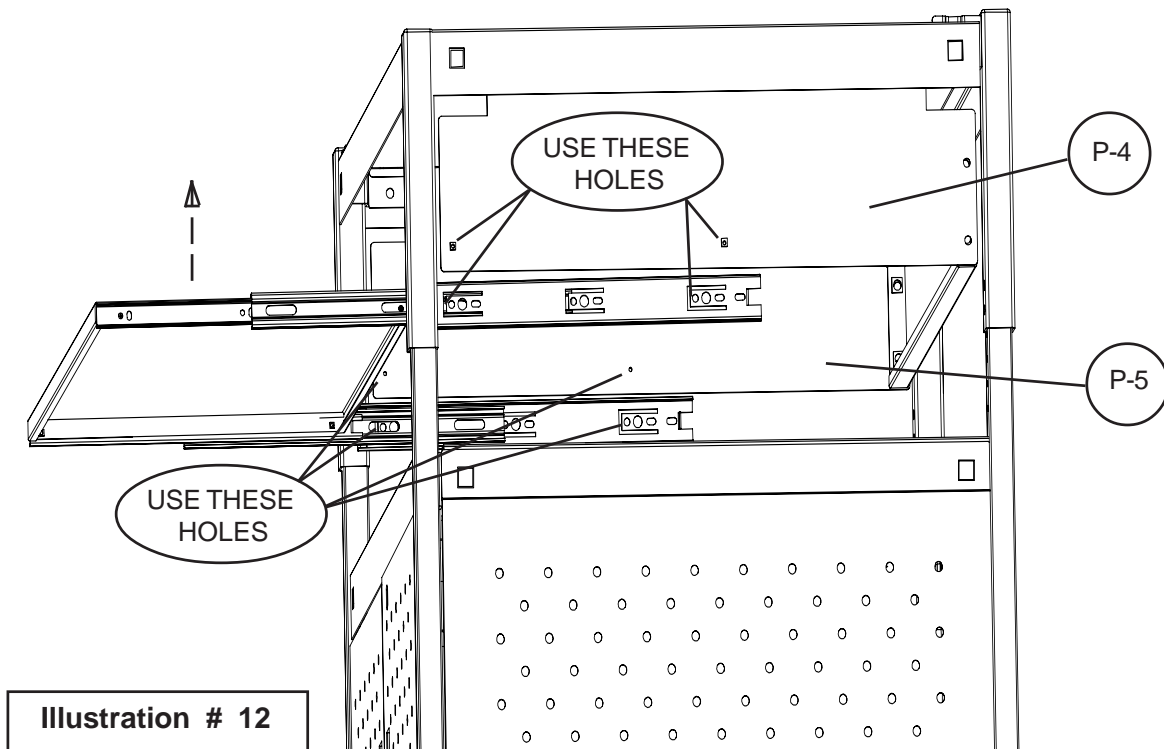


Illustration # 10

15.) Attach 2 Keyboard Slides (M) to the sides of the Keyboard Panel (P-17) using 4- Screws (B) as shown in Illustration # 11.



16.) Attach the Keyboard Panel Assembly from Step 15 to the Right Keyboard Side Panel (P-4) and to the Left Keyboard Side Panel (P-5) using 4- Screws (B) as shown in Illustration # 12. Make sure you use the mount holes indicated for the Slides and Side Panels



17.) Set all Legs to the desired height and tighten all Leg Screws using Allen Wrench (C).

