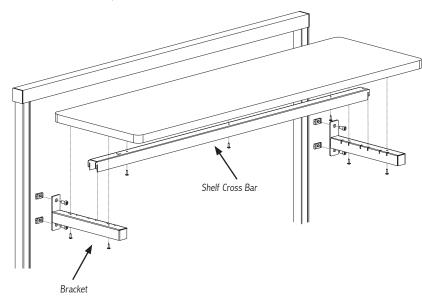


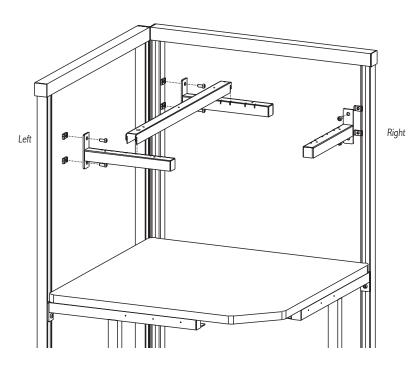
ASSEMBLY MANUAL

SHELVING: LAMINATE SHELF

Item Numbers 8417-8439, 8449-8461



SHELVING: LAMINATE CORNER Item Numbers 8485, 8486, 8488, 8489



ACCESSORIES

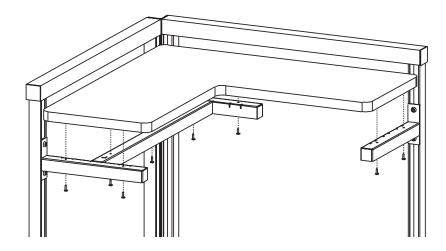
PARTS AND HARDWARE	QUANTITY
Laminate Shelf	1
Brackets	2
Cross Bar	1
Basic Bolts	4
Basic Nuts	4
Wood Screws	8
Allen Wrench	1
Other Items Needed (not included)	
Phillips head screwdriver or drill	
Tape Measure	
Level	

- 1. Insert Basic Bolt into holes on bracket. Secure with a Basic Nut turning one revolution.
- 2. Insert Nuts into Frame or Upright and tighten bolts. Notches on brackets face inward. Repeat for other bracket. Measure or use a level to ensure brackets are at the same height.
- 3. Insert the shelf cross bar into frontmost position (recommended).
- 4. Place shelf on top of bracket installation and secure with wood screws underneath the shelf.

PARTS AND HARDWARE	QUANTITY
Laminate Shelf	1
Brackets	3
Shelf Cross Bar	1
Basic Bolts	6
Basic Nuts	6
Wood Screws	10
Allen Wrench	1
Other Items Needed (not included)	
Phillips head screwdriver or drill	
Tape Measure	
Level	

- 1. Insert Basic Bolts into holes on all three brackets. Secure with a Basic Nut turning one revolution.
- 2. On the left side of the Corner Station, install bracket on Frame or Upright and tighten bolts. Notches on bracket face inward. Repeat for other bracket. Measure or use a level to ensure brackets are at the same height.

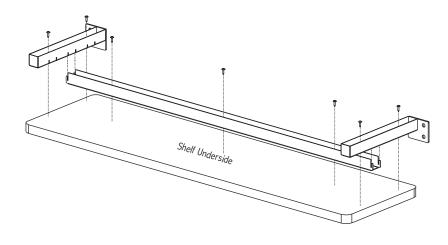


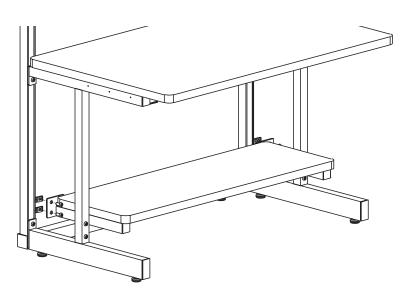


- 3. Insert the shelf cross bar into frontmost position on the brackets (recommended).
- On the right side of the Corner Station, install the third bracket. Measure or use a level to ensure all three brackets are at the same height.
- Place shelf on top of bracket installation and secure with wood screws through the brackets and into the shelf.

SHELVING: LAMINATE UNDER-SURFACE

Item Numbers 8440-8448





PARTS AND HARDWARE	QUANTITY
Laminate Shelf	1
Brackets	2
Shelf Cross Bar	1
Basic Bolts	4
Basic Nuts	4
Wood Screws	8
Allen Wrench	1
Other Items Needed (not included)	
Phillips head screwdriver or drill	
Tape Measure	
Level	

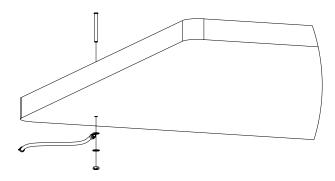
- 1. Assemble bracket as shown.
- 2. Invert bracket and place on underside of shelf.
- 3. Align laminate flush with the bracket flange and sides.
- 4. Attach shelf with wood screws through the bracket and into the shelf.
- Insert a Basic Bolt into each hole at back of shelf bracket, top and bottom. Secure with Basic Nut. Turn only one revolution.
- Turn shelf over and insert nuts into frame underneath the worksurface.



ASSEMBLY MANUAL

GROUND BOLT

For ESD Laminate Worksurfaces and Shelving



PARTS AND HARDWARE	QUANTITY
Ground Bolt	1
Ground Wire	1
Washer	2
Nut	1

- 1. Insert Ground Bolt through top of worksurface through pre-drilled hole.
- Slip ground wire over bolt underneath the worksurface. Add the nut and tighten.
- 3. Ground other end of wire to electrical ground.
- 4. For additional information on grounding, contact your company's ESD manager or the ESD Association at 315.339.6937, www.esda.org.

Fax: 617.926.8010