



8 RING .312 DIA ST. STL. ROD 304 x 27.75 LG.

5 HANDLE SUPPORT (2 PLACES)  
 6 OPPOSITE OF 5 (2 PLACES)  
 .312 DIA. ST. STL. ROD 304 x 9.12 LG.

1 SIDE MESH IP-1658 ONLY  
 9.00 ID x 28.88 LG.  
 2 SIDE MESH IP-1659 ONLY  
 9.00 ID x 34.75 LG.  
 7/8 x .075 EXPANDED ST. STL. 304  
 DEV. LENGTH = 28.38

3 BOTTOM MESH  
 8.88 DIA.  
 7/8 x .075 EXPANDED ST. STL. 304  
 TACK WELDED TO TOP SIDE OF  
 BOTTOM RING

4 RING .312 DIA. ST. STL. ROD 304 x 27.75 LG.  
 WITH FIVE SUPPORT RODS .312 DIA. ST. STL. 304  
 BUTT WELDED TO SUPPORT BOTTOM MESH  
 3 RODS IN ONE DIRECTION & 2  
 INTERSECTING THE FIRST THREE

P-1658 BASKET ASSY, STD.  
 P-1659 BASKET ASSY, DEEP

DATE	SYM	REVISION RECORD	ALTH	DR	CK
5/3/10		Add handle supports & rod diameter to 0.312 from 0.25			

TOLERANCES (EXCEPT AS NOTED)		MATL. PARTS AS NOTED.		USED ON	
DECIMAL ± .03		FINISH CLEAN		IFB-52	
FRACTIONAL ± .005		SCALE 1/2		DRAWN BY S.T.A.	
ANGULAR ± 0°-30'		DATE 7-17-08		APPROVED BY D.K.S.	
		DRAWING NUMBER		TITLE	
		CP-1658, 1659		BASKET ASSY'S.	

DIMS IN INCHES  
 REMOVE ALL BURRS & SHARP EDGES

NEXT ASSY: 3032800