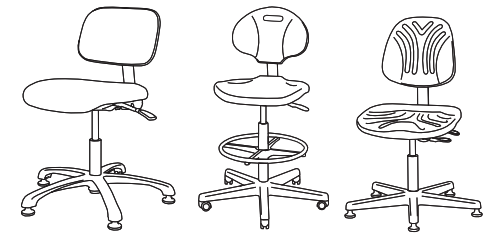




CHAIR ASSEMBLY INSTRUCTION GUIDE

for BEVCO WESTMOUND/DORAL/EVERLAST/DURA CHAIRS

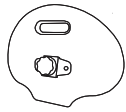
4000/5000/7000/7000D/8000 Series Non-Tilt Models



PARTS LIST



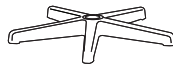
Back bar
(1)



Backrest
w/hinge assembly
and handwheel
(1)



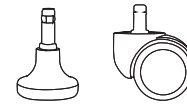
Seat w/control
mechanism
(1)



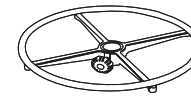
Five-star base
(1)



Pneumatic cylinder
(1)



Glides/casters
(5)

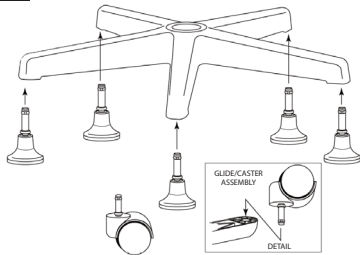


Footring
(optional)
(1)



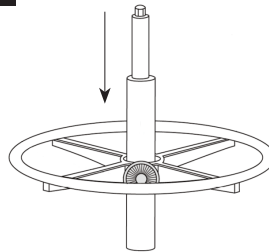
Armrests
(optional)
(2)

1



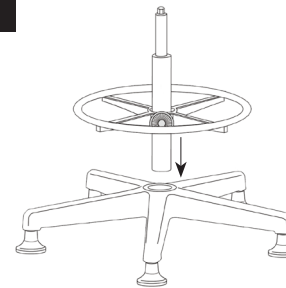
Insert glides or casters into each leg of the base.

2



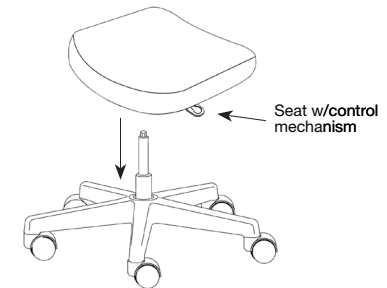
Slide footring (if enclosed) onto cylinder. Ensure the tubular ring faces upward. Tighten handwheel securely.

3



Slide the cylinder into the center of the base.

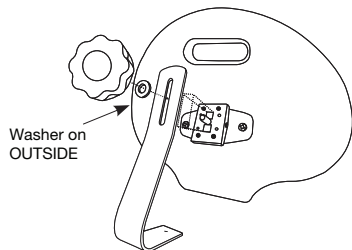
4



Place seat with control mechanism onto the end of the pneumatic cylinder. Sit on seat to secure fit onto cylinder.

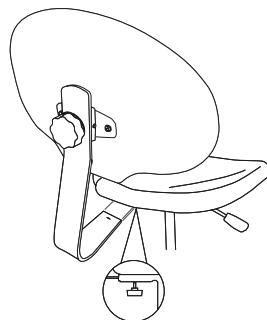
5

**** IMPORTANT STEP! ****



1. Remove handwheel and white washer from hinge assembly on backrest.
2. Align back bar onto hinge assembly.
3. Place washer on outside of back bar and tighten with handwheel until secure.

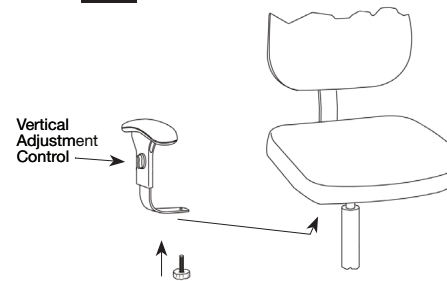
6



Slide bottom of back support bar into the opening of the control mechanism underneath back of seat. Tighten handwheel securely.

7

OPTIONAL ARMREST ASSEMBLY



Optional arms available. Slide arm bracket into mounting plate attached underneath seat. Tighten handwheel securely.

Recommended Chair Maintenance

- ▶ Regularly clean your chair– vacuum fabric, wipe down vinyl and polyurethane with a mild detergent weekly
- ▶ Check that all bolts, screws and knobs are securely tightened every six months or as needed
- ▶ Clean casters (if applicable) by vacuuming or using compressed air to remove any accumulated dust, debris or hair. Add silicone lubricant if needed.
- ▶ Immediately remove chair from service if any damage or failure is found and contact Bevco Customer Service at **800-864-2991** or email warranty@bevco.com