INSTALLATION INSTRUCTIONS

Heavy Duty Casters Accessory



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PAC770

PAC770 Installation Instructions

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WARNING: A WARNING alerts you to the possibility of serious injury or death if you do not follow the instructions.



CAUTION: A CAUTION alerts you to the possibility of damage or destruction of equipment if you do not follow the corresponding instructions.



WARNING: Failure to read, thoroughly understand, and follow all instructions can result in serious personal injury, damage to equipment, or voiding of factory warranty! It is the installer's responsibility to make sure all components are properly assembled and installed using the instructions provided.

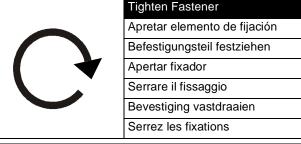


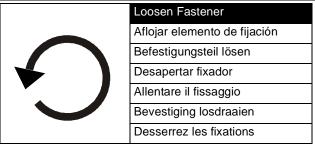
WARNING: Failure to provide adequate structural strength for this component can result in serious personal injury or damage to equipment! It is the installer's responsibility to make sure the structure to which this component is attached can support five times the combined weight of all equipment. Reinforce the structure as required before installing the component.



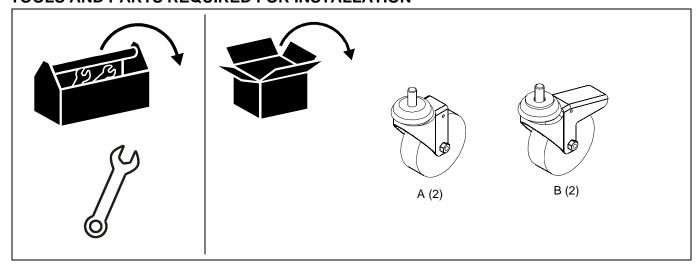
WARNING: Exceeding weight capacity can result in serious personal injury or damage to equipment! It is the installer's responsibility to make sure the combined weight of all components does not exceed the maximum allowable weight of the mount to which this accessory is being installed.

LEGEND





TOOLS AND PARTS REQUIRED FOR INSTALLATION



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ASSEMBLY

 Using a wrench, loosen the bolts and remove the four casters currently installed on the cart. (See Figure 1)

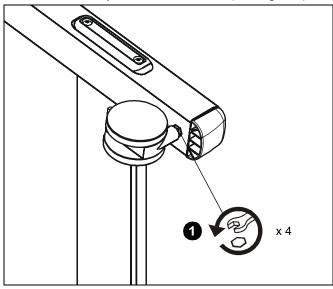


Figure 1

2. Place casters (A) on front of cart and tighten bolts. (See Figure 2)

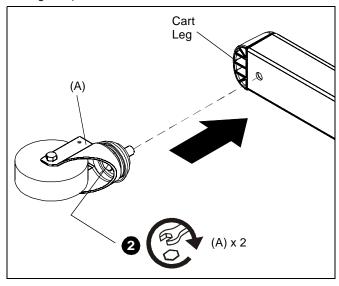


Figure 2

3. Place locking casters (B) on rear of cart and tighten bolts. (See Figure 3)

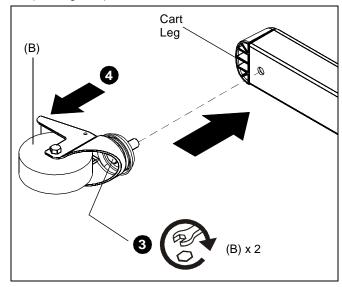


Figure 3

- 4. Lock rear casters (B) by stepping on top edge at **BRAKE ON** imprint. (See Figure 3)
- Unlock rear casters (B) by stepping on the OFF button on top edge of caster.

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