

## Tack Flux in 2cc Squeeze Tubes - Sample Pack of 4 Different Fluxes

### Product Highlights

Sample pack allows easy testing to find the best flux for your application  
 Ideal for all rework, solder, de-solder and reflow applications  
 Tack flux will not run all over PCB when applied  
 Excellent wetting  
 Long stencil life  
 Wide process window  
 Clear residue  
 Can be used with Leaded and Lead-Free applications

**RoHS 3 and REACH compliant**



### Contains

|                               |                                                    |
|-------------------------------|----------------------------------------------------|
| SMD291                        | No-Clean Paste Flux - For Rework/Solder/Desolder   |
| SMD291NL                      | No-Clean Paste Flux - For Lead-Free Applications   |
| SMD4300                       | Water-Washable No-Clean Paste Flux                 |
| SMDLT                         | No-Clean Paste Flux - For Low Temperature          |
| Flux Activation Temperatures: | SMDLT: 100°C (212°F)                               |
|                               | SMD291, SMD291NL, SMD4300: 140°C (284°F)           |
| Packaging:                    | 2cc/2g Squeeze Tube x 4                            |
| Shelf Life:                   | Refrigerated >24 months, Unrefrigerated >24 months |

### Stencil Life

>8 hours @ 20-50% RH 22-28°C (72-82°F)  
 >4 hours @ 50-70% RH 22-28°C (72-82°F)

### Stencil Cleaning

Automated stencil cleaning systems for both stencil and misprinted boards. Manual cleaning using isopropyl alcohol (IPA).

### Storage and Handling

Store refrigerated or at room temperature 3-25°C (37-77°F). Do not freeze. Allow 4 hours for flux to reach an operating temperature of 20-25°C (68-77°F) before use.

### Transportation

This product has no shipping restrictions. Shipping below 0°C (32°F) or above 25°C (77°F) for normal transit times by ground or air will not impact this product's stated shelf life.

### Conforms to the following Industry Standards:

|                                          |     |
|------------------------------------------|-----|
| J-STD-004B, Amendment 1 (Solder Fluxes): | Yes |
| RoHS 3 Directive (EU) 2015/863:          | Yes |