

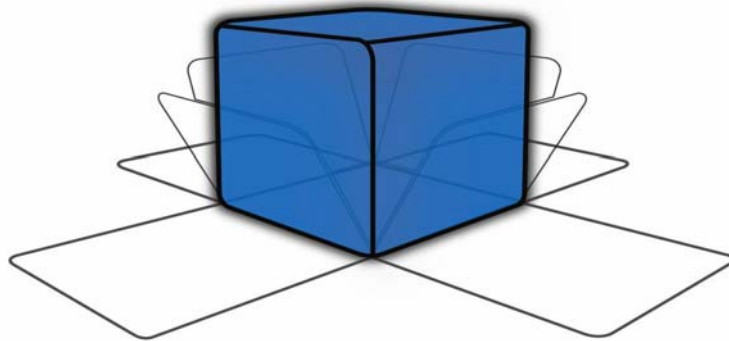
HT-5000P

Dielectric Withstand Tester

0-5000 Volts AC Output

0-6000 Volts DC Output

Instruction Manual



COMPLIANCE WEST_{USA}

Dear Customer:

Congratulations! Compliance West USA is proud to present you with your Dielectric Withstand Tester. Your instrument features a groundbreaking logic-controlled circuit design and ergonomic front panel, and represents the latest in high voltage production line testing.

To fully appreciate all the features of your new meter, we suggest that you take a few moments to review this manual. If the need arises, please don't hesitate to call on us.

Thank you for your trust and confidence.

Rev. 5.2, January 2009





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Section 1

An Introduction to Dielectric Withstand Testing with the HT-5000P

The dielectric withstand test is a production line test which is recognized by safety agencies worldwide as a valid criterion of safe assembly of end-use equipment. The test ensures that the primary circuit power was properly wired and connected for safe operation. It also applies a high-voltage potential between power and ground conductors to make sure that no unintentional leakage or arcing paths exist between power and ground. The test consists of a leakage current check and a high voltage check. It is non-destructive to the equipment under test, and can be accomplished in a short time.

Safety Precautions

The dielectric withstand test generates voltages of up to 5000 volts AC or 6000 volts DC at potentially lethal current levels. Currents of as little as 5 mA at 120 volts can cause death, and the HT-5000P is capable of generating 10 mA AC at up to 5000 volts, and 5 mA DC at up to 6000 volts. The HT-5000P has been designed to minimize exposure to high voltages. However, the potential for serious injury or death exists and personnel should be aware when they conduct this test.

Test Personnel

Personnel require special training to conduct the dielectric withstand test. They should understand electrical fundamentals clearly, and be aware that high voltage is adept and creative at completing a path to ground. Instructions should include a warning against any metal jewelry. Operators should not allow others in the testing area, especially when tests are being conducted. Organization is to be stressed. The operator should keep the area free of unused leads and equipment.

Testing Area

The area used for conducting the dielectric withstand test should be as remote as possible from normal production line activities. Only personnel actually conducting the test should be allowed in the area, and it should be taped or roped off to preclude casual entry by other employees. In addition, the area should be marked "WARNING - HIGH VOLTAGE TESTING" or the equivalent to warn others of the nature of the testing taking place.

The bench being used should be non-conductive, and any exposed metal parts should be tied together and grounded. If a conductive surface must be used, it should be grounded.

Because of sparking during a dielectric test failure, it is not safe to conduct dielectric withstand tests in combustible atmospheres.

It is imperative that a good ground be provided to the HT-5000P. Before connecting the HT-5000P, ensure that a low-resistance ground is provided by the building wiring. If the HT-5000P is used on a high-resistance grounding circuit, dangerous high voltages may be present to the operator. In addition, the power to the Testing Area should be provided with an easily reached shutoff switch which can be actuated by personnel outside the Area if needed.



Safety Techniques

The high voltage circuit of the HT-5000P can be shut off at any time by pressing the **RESET** button. The HT-5000P has been provided with a reset switch to provide an unarmed "Standby" setting when it is energized, but idle. When the red **RESET** button is lit the tester will not provide high voltage until the **RESET** button and the yellow **TEST** button have been pressed in order. To prevent inadvertent operation, the operator should be instructed not to press the **RESET** button until the test is ready.

It is imperative that the operator make absolutely sure the test return lead is properly connected to the equipment being tested. If the lead is not properly connected, a dielectric withstand test failure may energize exposed dead metal of the equipment being tested. Additionally, the HT-5000P may not recognize the failure. The test will continue for its normal length of time, and the HT-5000P may show a "PASS".

The HT-5000P has been designed for one-touch operation with the right hand. If possible, it should be set up to the left and in front of the equipment under test. The equipment under test should be connected to the HT-5000P and then left alone by the operator. After the operator is clear of the tester and the equipment under test, he should press the **RESET** Button, then the **TEST** Button, with his right hand. This will allow the greatest separation between the operator and the test being conducted.

The HT-5000P is designed to bleed the high voltage away after the test has concluded. In order to ensure that any voltage present in the equipment being tested has been completely bled away, the operator should not unplug the equipment under test from the HT-5000P until the front panel meter reads zero volts.

Using the HT-5000P Dielectric Withstand Tester

The dielectric withstand test involves high voltage and caution should be exercised when using the tester. The tester's return lead is connected to ground potential and when properly connected to the equipment being tested, it will guard against the operator contacting high voltage. Always make sure the test return lead is firmly connected to exposed dead metal. In the sections below, the tests are discussed.

Leakage Test

The HT-5000P leakage test uses a separate low-frequency circuit to check for excessive leakage between primary power components and ground. There is not a specific leakage current level pass/fail requirement at this time for most equipment, however, higher than normal leakage current on a particular part may indicate an assembly or component problem in the primary circuit.

The leakage current is also monitored by the HT-5000P to ensure that excessive leakage does not keep the tester from developing full voltage required for the high voltage test. The HT-5000P will provide full voltage at any leakage current level up to 10 mA AC or 5mA DC. The leakage current trip level is adjustable on the rear panel.

The leakage test is conducted by shorting the power and neutral conductors of the power supply cord and applying high voltage between them and the exposed dead metal of the chassis of the equipment being tested.

Excessive leakage current is not grounds for failure of the dielectric withstand test. Leakage current is a normal result of capacitance in the primary circuit between neutral or line conductors and ground. (In dielectric tests of some larger electric motors, leakage currents of as high as 95 mA are considered acceptable by safety agencies.) However, leakage currents higher than normally anticipated for a particular model should not be ignored. This indicates problems of low resistance up to a short circuit between line/neutral and ground, and failures should be investigated. Failure modes are discussed below.



If the green **Full Voltage** LED lights and the test continues, the leakage current was below the amount set by the rear panel adjustment.

Sporadic Leakage Current Failures

If the red **Excess Leakage** LED lights, the buzzer sounds, and the test is terminated, the leakage current delivered to the equipment being tested was over the amount set by the rear panel adjustment. If other equipment of the same type routinely passes this test, there may be a problem with the primary circuit of the example being tested. The unit should be checked and reworked if necessary.

Chronic Leakage Current Failures

AC Dielectric Withstand testing charges all primary circuit capacitors connected line to ground or neutral to ground. The current flowing through these capacitors is defined as leakage current. If almost all examples of a model of equipment are not passing the leakage current test, we recommend that the leakage current limit be increased by resetting the leakage current level on the rear panel to a higher level.

If the leakage current adjustment of the HT-5000P is set to 10 mA AC and almost all examples of the model being tested are still failing, the primary circuit capacitance of the equipment may be too high to allow the AC dielectric withstand test to be used. This is due to the AC voltage charging all capacitors connected between primary voltage and ground. If the overall value of these capacitors cause a leakage current of more than 10 mA to flow at the desired test voltage, the HT-5000P cannot generate full voltage, and cannot successfully conduct the AC dielectric withstand test.

However, a DC dielectric withstand test is acceptable for most categories of equipment and will not charge the primary circuit capacitors. The DC test can be conducted by switching the front panel switch to DC. If the problem was due to high leakage current, the test should now be successful.

High Voltage Dielectric Withstand Test

This test checks for insulation system breakdowns between the primary and ground circuits. The HT-5000P uses a separate high-frequency transformer circuit to check for and detect arc breakdowns.

The dielectric withstand test is conducted by shorting the line and neutral conductors of the power supply cord and applying high voltage between them and the exposed dead metal of the chassis of the equipment being tested. The duration of the test is controlled by the test time control on the back panel. The test time is counted from the time the **Full Voltage** LED is lit to the completion of the test.

If the green **Hipot Pass** LED lights, the test cycle has been successfully completed. The equipment under test is in accordance with the preset test parameters. The HT-5000P is ready to test the next piece of equipment.



High Voltage Dielectric Withstand Test Failures

If the red **Hipot Fail** LED lights, a problem has been found with the insulation system between primary and ground. The equipment under test should be examined, reworked and successfully tested before being shipped.

High Voltage Discharge

The HT-5000P is designed to discharge the high voltage after completion of the dielectric withstand test. The equipment being tested should remain connected to the HT-5000P until the voltage has discharged to a safe level to protect the operator and also to ensure that there is no energy stored in the tested equipment.



Section 2

Introduction and Specifications

This manual contains complete operating, maintenance and calibration instructions for the Compliance West USA Model HT-5000P Dielectric Withstand Tester.

The instrument is a bench-type Dielectric Withstand Tester with AC or DC Output, designed for laboratory testing of components and insulation systems.

The HT-5000P features automatic one button operation, with numerous safety features designed to protect the operator:

- The test return lead is directly connected to ground potential for operator safety.
- In case of trouble, the test can be immediately terminated at any time by pressing the red **RESET** button.
- Before the test can commence, the unit must be armed by pressing the red **RESET** Button. The test will not begin until the yellow **TEST** Button is pushed.
- If a failure is encountered, the high voltage is immediately shut down, a buzzer sounds, and any voltage stored in the equipment being tested is bled off by a resistor bank in the HT-5000P. The voltage discharge progress is shown by the front panel meter.
- Failure modes are shown by the front panel LED's for quick troubleshooting.

Convenience and testing features include:

- Voltage ramp, test time and leakage limit are settable.
- Voltage ramp and test duration timer are defeatable for specialized testing.
- Testing may terminated or continued when a dielectric breakdown is detected.
- Test results are determined quickly, without operator intervention.
- Operator instructions are printed on the rear panel for quick reference.
- The HT-5000P allows custom setups for voltage ramp, test time and leakage limit.
- Voltage is discharged by a resistor bank within the HT-5000P upon test completion. Discharge progress is shown on the front panel meter.

Your Tester is warranted for a period of one year upon shipment of the instrument to the original purchaser.

Specifications

Specifications for the HT-5000P are listed in Table 1 on the next page.



ELECTRICAL	
Output	0-5000 Volts AC or 0-6000 Volts DC . Leakage Current 1-10 mA AC; 1-5 mA DC
Pass/Fail Criteria:	
Leakage Current:	Pass/Fail point user adjustable.
Dielectric Breakdown:	Separate high frequency detection circuit for breakdown spike detection User adjustable 1-60 sec., defeatable User adjustable 1-5 sec., defeatable Factory set 8 sec. maximum
Test Time:	
Voltage Ramp-up Time:	
Voltage Ramp-down Time:	
Meter accuracy	± 2% from 500-5000 volts AC, 500-6000 volts DC
Pass/Fail Repeatability	± 3%
Duty cycle	100 %
Test adjustments	Rear Panel: Ramp Time Test Time Leakage Limit Voltage Adjust Voltage Ramp ON/DEFEAT Timer Duration ON/DEFEAT Failure Shutdown ON/DEFEAT
ENVIRONMENTAL	
Operating Temperature	15-40°C
Relative Humidity Range	0-90% non-condensing
GENERAL	
Input power requirements	117-127 volts, 50/60 Hz
	Weight 17½ lbs.
RESET and TEST Lamp Type	Replace with type 73 14V lamp.
SAFETY AGENCY TOPICS	
Transformer Output	< 500VA
Visual Indication of Voltage Output	Provided by front panel meter, directly connected to high voltage output
Failure Indication	Audible, provided by internal buzzer Visual, provided by red LEDs on front panel Test can be automatically terminated on failure
Leakage Test	Provided; 1 mA AC factory set pass/fail point, user adjustable.

Table 1. HT-5000P Specifications



Section 3

Operation

This section describes how to set up and make measurements with your tester. We recommend that you read the entire section carefully so that you can use all of the features of your tester.

Setting up your Tester

Your tester is shipped in a special protective container that should prevent damage to the instrument during shipping. Check the shipping order against the contents of the container and report any damage or short shipment to Compliance West USA. The container should include the following:

- The HT-5000P Dielectric Withstand Tester
- An 18 AWG Test Lead (Alligator Clip/Banana Plug ends, black)
- An 18 AWG Line Power Cord to provide power to the HT-5000P
- An 18 AWG High Voltage Test Lead (Alligator Clip/High Voltage Plug ends, red)
- This Instruction Manual

If reshipment of the instrument is necessary, please use the original shipping container. If the original shipping container is not available, be sure that adequate protection is provided to prevent damage during shipment. We recommend that the instrument be surrounded by at least three inches of shock-absorbing material on all sides of the container.

Remove the tester from its container and place it on a test bench.

AC Line Voltage Requirements

AC line voltage requirements for your Tester are noted on the rear panel of the instrument. Do not connect the instrument to a different voltage source.

Fuse Replacement

There is a user-replaceable fuse (F1) located on the rear panel of the instrument. It is located behind a door in the Power Inlet-Power Switch-Fuse Holder device. The fuse rating is noted on the rear panel. Do not attempt to replace it with a fuse of any other rating.

Use the following procedure to replace the fuse F1:

1. Turn the power switch to the O or Off position.
2. Unplug the instrument from the source of supply.
3. Remove the power inlet cord from the instrument.
4. Using a small screwdriver, pry open the fuse holder door.
5. Replace the fuse with a new one of the correct rating.
6. Replace the fuse holder door and power inlet cord.

Front and Rear Panel Features

Before using your tester, take a few minutes to become familiar with the use of its controls, indicators, and connectors. The front panel features of the HT-5000P are shown in Figure 2 and described in Table 2. The rear panel features of the HT-5000P are shown in Figure 3 and described in Table 3.



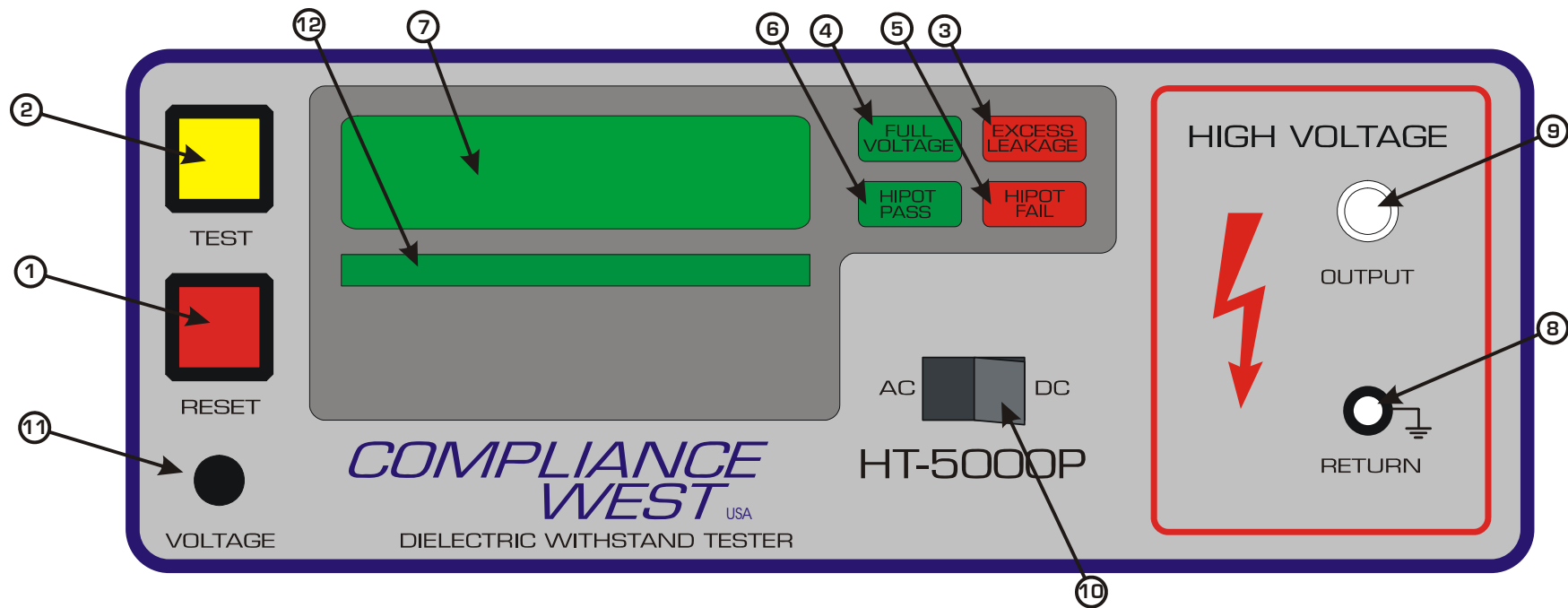


Figure 2. Controls, Indicators, Connectors - Model HT-5000P Front Panel



ITEM	NAME	FUNCTION
1	RESET Button / Red Indicator	When lit, indicates that the HT-5000P is unarmed. This button must be pushed before the TEST Button is functional. When the RESET Button is pressed, the red RESET indicator goes out and the yellow TEST indicator is lit. PRESSING THE RESET BUTTON AT ANY TIME STOPS TEST.
2	TEST Button / Yellow Indicator	When lit, indicates that the HT-5000P is ready to test the connected equipment. The yellow TEST indicator goes out when the TEST Button is pressed.
3	Excess Leakage LED	Indicates failure of leakage current test. If leakage current between the primary circuit and ground is higher than the preset value, the red LED will light, the internal buzzer will sound, and the test will be terminated.
4	Full Voltage LED	If full voltage is successfully reached, the Full Voltage LED will light and the high voltage duration timer starts.
5	Hipot Fail LED	Indicates failure of high voltage test. If arcing or a flashover of the insulation system between primary parts and ground is encountered, the red breakdown LED will light, the internal buzzer will sound, and the test will be terminated.
6	Hipot Pass LED	At the end of the preset high voltage duration time, if no insulation breakdowns are encountered, the green light will light and the test will terminate.
7	Voltage Meter	Provides visual indication to the operator of the actual output voltage of the tester. Used to set the automatic voltage level during the setup procedure.
8	Return Lead Receptacle	Grounded banana plug receptacle. The 18 AWG Test Return Lead provided is connected here.
9	High Voltage Output Jack	High Voltage jack. For connection of high voltage test lead
10	AC/DC Switch	Selects AC or DC output. Changing switch setting does not change output until the next time the Reset button is pushed.
11	Voltage adjust knob	Use to adjust the Output voltage.
12	Ramp Bar Graph LED's	Individual LED's light in sequence from left to right as the test voltage ramps from zero to full voltage. LED's turn off (ramp back down) at end of test.

Table 2. Controls, Indicators, Connectors - Model HT-5000P Front Panel



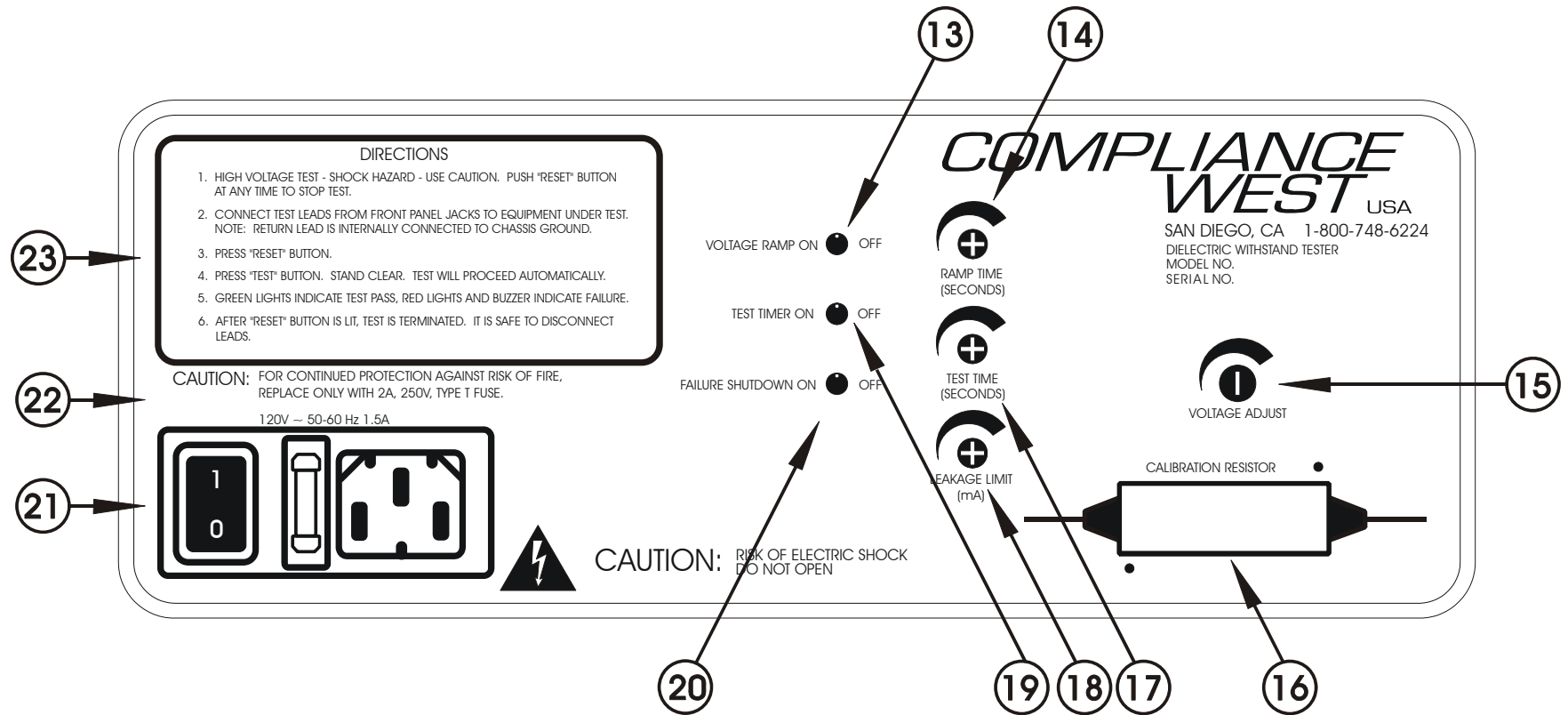


Figure 3. Controls, Indicators, Connectors - Model HT-5000P Rear Panel



ITEM NO.	NAME	FUNCTION
13	Voltage Ramp Switch	When in ON position, high voltage ramp up time is as set by Ramp Time Adjustment, Item 14. When in DEFEAT position, high voltage is applied immediately.
14	Ramp Time Adjustment	Adjusts the amount of time used to reach the correct high voltage output level. See "Adjustment of the High Voltage Ramp Time" section.
15	Voltage Adjust	Adjusts the High Voltage output. See "Adjustment of the High Voltage Level" section.
16	Calibration Resistor	Used in the Leakage Limit Adjustment procedure. See "Adjustment of the Leakage Current Level" section.
17	Test Time Adjustment	Adjusts the test duration. See "Adjustment of the High Voltage Test Duration" section.
18	Leakage Limit Adjustment	Adjusts the alarm level for the excessive leakage current test. See "Adjustment of the Leakage Current Level" section.
19	Test Timer Switch	When in ON position, test duration is as set by Test Time Adjustment, Item 15. When in DEFEAT position, test continues as long as TEST Button on front panel is pressed. Minimum test time is approximately one second.
20	Failure Shutdown Switch	When in ON position, a leakage or dielectric failure will terminate the test. When in DEFEAT position, test will continue.
21	Appliance Inlet / Fuse holder / Power Switch	AC Input. Replace line fuse. Turn Tester ON/OFF.
22	Fuse replacement warning / Rating of supply	Specifies replacement fuse and supply voltage used.
23	Directions	Directions

Table 3. Controls, Indicators, Connectors - Model HT-5000P Rear Panel





Initial Checkout Procedure

The following procedure will verify that the HT-5000P is working correctly. We recommend that this procedure be conducted periodically to ensure proper operation of the tester. (A Compliance West HTT-1 function tester may also be used to verify the HT-5000P is working correctly.)

CAUTION

High voltage (up to 5000 Volts AC and 6000 Volts DC) generated by the HT-5000P is exposed during this test. A risk of shock exists. Exercise care when using the HT-5000P.

Performance Test

1. Connect the tester to a proper source of supply using the included 18 AWG power supply cord. Turn the HT-5000P on.
2. Disconnect all leads.
3. Push the red **RESET** button. Verify the yellow **TEST** indicator is lit.
4. Push the yellow **TEST** button.
5. Turn the voltage knob till the front panel reads approximately 1000 volts.
5. The tester should conduct a test sequence. At the end of the test, the **Full Voltage**, **Hipot Pass**, and red **RESET** switch should be lit.
6. Insert the red high voltage test lead into the **OUTPUT** jack and the black return lead into the **RETURN** jack on the front panel of the HT-5000P.
7. Connect the clip of the red high voltage lead to the clip of the black return lead. **Keep clear of the exposed clips while the test is in progress.**
8. Push the red **RESET** button and then push the yellow **TEST** button.
9. The tester should conduct a test sequence, terminated with a buzzer. At test termination, the **Excess Leakage**, and red **RESET** LED's should be lit.

Note: The following procedure tests the "Hipot Breakdown" circuit of the HT-5000P and involves high voltage. The only exposed parts during this test are at ground potential. However, the voltage inside the High Voltage Output socket may be as much as 5000 volts AC or 6000 volts DC. Proceed with caution.

10. Make sure the black return lead is still plugged into the **RETURN** jack on the front panel.
11. Carefully hold the black return lead by its insulated alligator clip boot.
12. Push the red **RESET** button, then the yellow **TEST** button. After the **Full Voltage** LED lights, and before the **Hipot Pass** LED has lit, touch the return lead clip to the high voltage lead clip.
13. The test should immediately terminate with a buzzer. The **Full Voltage**, **Hipot Fail** and red **RESET** switch should be lit.

Passage of these tests indicates that the HT-5000P is functioning properly and that it is safe to use. If the results of the performance test are not in accordance with the above, service is required. Remove the HT-5000P from service and contact Compliance West USA, Inc. for servicing information.



Factory Settings

The unit is configured as shown when shipped from Compliance West USA:

Voltage Type:	AC
Leakage Current Level:	1 mA
High Voltage Ramp Time:	1 second
High Voltage Level:	minimum
High Voltage Test Time:	1 second

Adjustment of the various settings are shown below.

CAUTION

High voltage is generated by the HT-5000P. Although the chassis of the equipment under test is grounded by the HT-5000P, a risk of shock exists. Exercise care when using the HT-5000P.

NOTE

These adjustment procedures set the use parameters of the HT-5000P. They do not take the place of the annual calibration required by the safety agencies.

Display of Leakage Limit and Duration settings

To view the Test Duration and Leakage Limit current settings, hold down the **RESET** button for 2 seconds. The meter will display “L” with the Leakage Limit value in mA. Hold down the **RESET** button again for 2 seconds and the meter will display “d” with the Test Duration set time in seconds.

Adjustment of the Leakage Current Level

1. AC Leakage Current can be set from 1.0 to 10.0 mA. DC Leakage Current can be set from 1.0 to 5.0 mA. To set the leakage limit follow the steps below.
2. Connect the HT-5000P to a correctly rated source of supply and turn the power switch to the I or ON position. Push the **RESET** button. The yellow **TEST** indicator should light, indicating that the HT-5000P is ready to test.
3. Use the AC/DC button to select the type of output voltage.
4. On the rear panel turn the **Leakage Limit** potentiometer. As soon as the potentiometer starts turning, the meter will start blinking, display “L”, and the value can be set in 0.1 mA increments from 1.0 to 10.0 mA AC or 1.0 to 5.0 mA DC depending on which mode you are in, AC or DC.
5. If tamperproof settings are desired, the **Leakage Limit** control shaft may be pulled away with a slight tug. (It may be reinserted for future adjustments.)

Adjustment of the High Voltage Ramp Time

This procedure controls the amount of time used to ramp the high voltage to the required level. The factory setting of 1 second is adequate for most situations. Use this procedure if adjustment to a different ramp time within the range of <1-5 seconds is required.



1. Connect the HT-5000P to a correctly rated source of supply and turn the power switch to the I or ON position. Push the **RESET** button. The yellow **TEST** indicator should light, indicating that the HT-5000P is ready to test.
2. Make sure there are no test leads connected to the HT-5000P. Push the **TEST** button.
3. When the **TEST** button is pressed, the voltage will ramp and hold. Adjust the **Ramp Time** control on the rear panel until the desired ramp time is reached. The test can be terminated at any time by pressing the **RESET** button.
4. If tamperproof settings are desired, the **Ramp Time** control shaft may be pulled away with a slight tug. (It may be reinserted for future adjustments.)

Adjustment of the High Voltage Level

This procedure controls the high voltage level used in the dielectric withstand test.

1. Adjust the Test Time control to approximately the middle of its travel.
2. Connect the HT-5000P to a correctly rated source of supply and turn the power switch to the I or ON position. Push the **RESET** button. The yellow **TEST** indicator should light, indicating that the HT-5000P is ready to test.
3. Use the AC/DC button to select the type of output voltage.
4. Make sure there are no test leads connected to the Tester. Push the **TEST** button.
5. After the **TEST** button is pressed, the voltage will ramp and hold. Set the **Voltage Adjust** control on the rear panel to the desired voltage.
6. Reset the test time using the procedure **Adjustment of the High Voltage Test Time**.

Adjustment of the High Voltage Test Time

This procedure sets the length of time the HT-5000P will conduct the high voltage test.

1. Connect the HT-5000P to a correctly rated source of supply and turn the power switch to the I or ON position. Push the **RESET** button. The yellow **TEST** indicator should light, indicating that the HT-5000P is ready to test.
2. On the rear panel turn the **Test Time** potentiometer. As soon as the potentiometer starts turning, the meter will display “d” and the value can be set in 1second increments from 1 to 60 seconds.
3. If tamperproof settings are desired, the **Leakage Limit** control shaft may be pulled away with a slight tug. (It may be reinserted for future adjustments.)

Operating Techniques

The following paragraphs describe how to operate your HT-5000P Dielectric Withstand Tester.

CAUTION:

High voltage is generated by the HT-5000P. Although the chassis of the equipment under test is grounded by the HT-5000P, a risk of shock exists. Exercise care when using the HT-5000P.



Daily Operation Test

The operation of the HT-5000P should be audited daily by conducting the tests described in the **Initial Checkout Procedure** section of this Manual.

Testing

This section describes how the HT-5000P is used to conduct a hipot test. Before continuing, we recommend that you read Section 1, "An Introduction to Dielectric Withstand Testing with the HT-5000P". It contains valuable safety, operation, and test result evaluation information which can help you conduct the test safely and correctly. The test can be stopped immediately at any time by pressing the red **RESET** button on the front panel.

Example Test Procedure:

1. Connect the HT-5000P to a correctly rated source of supply and turn the power switch to the I or ON position. Push the **RESET** button. The yellow **TEST** indicator should light, indicating that the HT-5000P is ready to test.
2. Plug the black return lead into the **Return** receptacle on the front panel of the HT-5000P.
3. Plug the red high voltage lead into the **Output** receptacle on the front panel of the HT-5000P.
4. Connect the alligator clip end of the black return lead to an exposed metal part on the chassis of the equipment to be tested.
5. Make sure the power switch on the equipment being tested is in the 1 or ON position (if applicable).
6. Push the **TEST** button. The HT-5000P will:
 - a. Ramp the voltage at the rate set by the Ramp Time procedure.
 - If leakage current between the AC pins of the power supply cord (or point attached to the high voltage lead) and the chassis ground of the unit rises above the value set by the Leakage Limit procedure, the red **Excess Leakage** LED will light, the buzzer will sound, and the test will terminate.
 - If the leakage current level is below the set level when the high voltage set by the High Voltage Level procedure is reached, the green **Full Voltage** LED will light and the test will continue.
 - b. Conduct the high voltage test for the amount of time set in the Test Duration procedure.
 - If a breakdown of the insulation system between primary voltage and ground is detected, the red **Hipot Fail** LED will light, the buzzer will sound, and the test will terminate.
 - If no breakdown is detected, the high voltage will be bled off, the green **Hipot Pass** LED will light, and the red **RESET** switch will light.
7. For safety, the operator should not disconnect the cords until the **Hipot Pass** LED is lit and the reading on the front panel voltage meter has dropped to zero. This will ensure that the test voltage has been bled off.
8. The operator can now remove the equipment from the HT-5000P and connect another. The HT-5000P should then be armed by pressing the red **RESET** button. When ready, the operator then presses the yellow **TEST** button and the test procedure will be conducted again.



Test results

Hipot Pass

If the green **Hipot Pass** LED is lit, the equipment being tested passed all test parameters.

Red LED/Buzzer

Any red LED/buzzer test result means the equipment being tested failed a test phase. The equipment should be set aside, reworked and retested with acceptable results before it is shipped. General interpretations of test failures are included in Section 1, "Using the HT-5000P Dielectric Withstand Tester".





Section 4

Technical Assistance

For Technical Assistance

Phone: (800) 748-6224

Technical Assistance is available from Compliance West USA Monday through Friday between the hours of 8:30 AM and 4:30 PM Pacific Time.

Compliance West USA

2120 Jimmy Durante Blvd., Suite 124

Del Mar, CA 92014

Phone: (858) 481-6454

FAX: (858) 481-8527





Section 5

Maintenance and Calibration

WARNING

THESE SERVICE INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICING OTHER THAN THAT CONTAINED IN THE OPERATING INSTRUCTIONS UNLESS YOU ARE QUALIFIED TO DO SO.

Introduction

This section of the manual contains maintenance information for the HT-5000P Dielectric Withstand Tester. This maintenance information is divided into service information, general maintenance, a performance test, and a calibration procedure. The performance test is recommended as an acceptance test when the instrument is first received, and later as a preventative maintenance tool to verify proper instrument operation. A 1-year calibration cycle is recommended to maintain the specifications given in Section 1. The test equipment required for the calibration procedure is a DMM able to read true rms 0-5000 Vac $\pm$ 1%, 0-6000 Vdc $\pm$ 1%.

Service Information

The HT-5000P is warranted to the original purchaser for a period of 1 year. This warranty does not cover problems due to misuse or neglect.

Malfunctions which occur within the limits of the warranty will be corrected at no charge. Mail the instrument post paid to the manufacturer. Dated proof of purchase is required for all in-warranty repairs.

The manufacturer is also available for calibration and/or repair of instruments that are beyond their warranty period. Contact the manufacturer for a cost quotation. Ship the instrument and your remittance according to the instructions given by the manufacturer.

General Maintenance

Interior Access

NOTE

To avoid contaminating the PWB with oil from your fingers, handle it by the edges or wear gloves. If the PWB becomes contaminated, refer to the cleaning procedures given later in this section.



Calibration Access

Use the following procedures to gain access to the calibration adjustments of your instrument.

1. Set Line Power switch to OFF.
2. Disconnect the power cord from the rear of the instrument.
3. Remove the two upper screws on each side of the unit.
4. Grasp the top of the enclosure clamshell and lift it off the front and rear panels.
5. All calibration adjustments are now accessible.
6. To reassemble, reverse steps 1-5 above.

WARNING

Dangerous voltages exist when energized. Exercise extreme care when working on an energized circuit.

Cleaning

CAUTION

Do not use aromatic hydrocarbons or chlorinated solvents for cleaning. These solutions will react with the plastic materials used in the instrument.

Clean the front panel and case with a mild solution of detergent and a damp sponge. Clean dust from the PWB with clean, dry, low pressure (<20 psi).

Calibration Procedure

The Calibration Procedure should be performed annually and any time your instrument has been repaired. The calibration procedure consists of two parts:

- 1) The Voltage Calibration adjustment calibrates the voltage output to agree with the meter reading.
- 2) The Current Calibration adjustment calibrates the current output used for the leakage limit.

NOTE

Allow the instrument to stabilize for approximately five minutes. Perform all calibration adjustments at an ambient temperature of $23^{\circ}\text{C} \pm 5^{\circ}\text{C}$ ($73^{\circ}\text{F} \pm 9^{\circ}\text{F}$).

WARNING

CALIBRATION ADJUSTMENTS ARE PERFORMED ON ENERGIZED CIRCUITS. EXERCISE CAUTION AT ALL TIMES, AND USE A NON-CONDUCTIVE TOOL FOR ALL ADJUSTMENTS.



Calibration and Software Version Information

This will allow the user to see the version of the software as well as who performed the last calibration.

1. Turn off the HT-5000P tester.
2. Hold in the **Reset** button while turning on the tester.
3. The meter will display 3 items:
 - A) The model number of the tester, 5000.
 - B) The version of the software
 - C) Laboratory number to designate who performed the last calibration:
(1= Compliance West USA, 2= another company)

Voltage Calibration Adjustment

Use the following procedure to calibrate the output voltage.

1. Ensure that all test leads are removed from the HT-5000P.
2. Turn OFF the HT-5000P tester.
3. To enter the **Calibration Mode** you MUST follow the following sequence:
 - Hold in both the **Test** and **Reset** buttons.
 - Turn on the HT-5000P tester.
 - Release the **Test** button, release the **Reset** button, press and hold the **Reset** button, press and hold the **Test** button, release the **Test** button, and then release the **Reset** button.
4. If the correct sequence was entered, the display will read "Sure", if not, start again at step 2 above.
5. While "Sure" is displayed on the screen you can:
 - A) Press **Reset** to exit out of the **Calibration Mode** and keep all of the currently programmed calibration settings or
 - B) Press **Test** to enter the **Calibration Mode** and create new calibration settings. (Be sure you want to enter the **Calibration Mode** as this will change the laboratory number so it will show the calibration was not performed by Compliance West USA).
6. Once the **Calibration Mode** has been entered, the **Reset** button toggles between the 6 calibration menus: Volt, V1, V2, L1, L2, and bars. Make sure "V1" is displayed on the meter.
7. Hook up a calibrated 1000:1 voltage probe and a calibrated DMM between the Output receptacle and the Return jack on the front panel.
8. Use the AC/DC selector switch on the front panel to choose which voltage will be calibrated.
9. Turn the Voltage Adjust on the front panel to minimum (counterclockwise). Press the **Test** button and a voltage number will be displayed on the front panel meter (4500 for AC or 6000 for DC). Be careful as the HT-5000P will be putting out voltage at this point.
10. Turn the Voltage Adjust on the rear panel clockwise until the output on the DMM equals the appropriate voltage (4500 volts AC or 6000 volts DC) and press the Test button. The display will now display "V1" again.
11. Press the **Reset** button until "V2" is displayed on the front panel meter.
12. Turn the Voltage Adjust on the front panel to minimum (counterclockwise). Press the **Test** button and 500 will be displayed on the front panel meter (for either AC and DC). Be careful as the HT-5000P will be putting out voltage at this point.
13. Turn the Voltage Adjust on the rear panel clockwise until the output on the DMM equals the appropriate voltage (500 volts AC or DC) and press the Test button. The display will now display "V2" again. The voltage is now be calibrated.
14. Turn Off the HT-5000P tester.



15. The voltage can be verified by turning on the HT-5000P, running a test, and using the 1000:1 voltage probe to check the meter at different voltages. If the voltages are not within +/- 2% at each voltage, the voltage calibration must be performed again starting at step 1 above.

Current Calibration Adjustment

1. You must be in **Calibration Mode** as in step 3 under the Voltage Calibration Adjustment above.
2. Use the AC/DC selector switch on the front panel to choose AC.
3. Turn the Voltage Adjust on the front panel to minimum (counterclockwise).
4. Connect the output of the HT-5000P through a 60K ohm, 100 watt high voltage resistor in series with a calibrated DMM capable of measuring 10.0mA AC and returning to the Return jack on the front panel of the HT-5000P.
5. In the calibration mode, hit the Reset button until "L1" is displayed on the front panel.
6. Once "L1" is displayed, press the Test button once and 8.0 will be displayed.
7. Slowly increase the variac watching the current flowing on the DMM. Adjust the variac until 8.0mA AC is displayed on the DMM and then press the Test button.
8. The display will show "hold".
9. Wait until the display returns to "L1".
10. Turn the Voltage Adjust on the rear panel to minimum (counterclockwise).
11. In the calibration mode, hit the Reset button until "L2" is displayed on the front panel.
12. Once "L2" is displayed, press the Test button once and 1.0 will be displayed.
13. Slowly increase the variac watching the current flowing on the DMM. Adjust the variac until 1.0mA AC is displayed on the DMM and then press the Test button.
14. The display will show "hold".
15. Wait until the display returns to "L2". At this point the AC leakage current is calibrated.
16. Use the AC/DC selector switch on the front panel to choose DC.
17. Connect the output of the HT-5000P through a 240K ohm, 100 watt high voltage resistor in series with a calibrated DMM capable of measuring 5.0mA DC and returning to the Return jack on the front panel of the HT-5000P.
18. In the calibration mode, hit the Reset button until "L1" is displayed on the front panel.
19. Once "L1" is displayed, press the Test button once and 5.0 will be displayed.
20. Slowly increase the variac watching the current flowing on the DMM. Adjust the variac until 5.0mA DC is displayed on the DMM and then press the Test button.
21. The display will show "hold".
22. Wait until the display returns to "L1".
23. Turn the Voltage Adjust on the rear panel to minimum (counterclockwise).
24. In the calibration mode, hit the Reset button until "L2" is displayed on the front panel.
25. Once "L2" is displayed, press the Test button once and 1.0 will be displayed.
26. Slowly increase the variac watching the current flowing on the DMM. Adjust the variac until 1.0mA DC is displayed on the DMM and then press the Test button.
27. The display will show "hold".
28. Wait until the display returns to "L2". At this point the DC leakage current is calibrated.