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## TABLE 1 - FM ENTITY PARAMETERS

Input Parameter			Output Parameter		
Ui (Vmax) = 30 Vdc	Vt or Voc of loop must be <= 30 Vdc	]	Uo (Voc) = 1.9 Vdc	Classification: T4	
li (Imax) = 200 mA	It or Isc of loop must be <= 200 mA		lo (lsc) = 32 uA	]	
Pi (Pmax) = 1 W			Po = 61 uW	Max. Ambient temp:	
Ci = 0 uF	Device does not add capacitance to the loop		Ca = 100 uF	-10°C less than or equal to Ta	
Li = 0 mH	Device does not add inductance to the loop		La = 5600 mH	less than or equal to +50°C	



WARNING - BATTERIES MUST BI

WARNING - SUBSTITUTION OF C MAY IMPAIR INTRINSIC SAFETY

### Notes:

- 1. No revision to this drawing without p
- and CSA International Approval. 2. Associated Apparatus manufacturer
- must be followed when installing the 3. Associated Apparatus and Model 47
- must meet the following parameters : a) Uo, Voc or Vt of the barrier plus \
- Communicator must be less than b) Io, Isc or It of the barrier plus Isc
- Communicator must be less than
- c) Po of the barrier plus Po of the M must be less than or equal to Pi (I
- d) Ca of barrier must be greater that Model 475 Communicator plus C plus Ccable
- e) La of barrier must be greater than Model 475 Communicator plus Li plus Lossia
- plus Lcable f) La of Model 475 Communicator n equal to Li of the HART Transmit g) Ca of Model 475 Communicator n
- equal to Ci of the HART Transmit

### FM:

- The Associated Apparatus must be F
  HART Transmitter must be FM Appr Model 475 Communicator.
- Installation should be in accordance v ANSI/ISA RP12.06.01 "Installation of systems for Hazardous (classified) Li the National Electrical Code (ANSI/N
- Control equipment connected to Ass must not use or generate more than
   Resistance between Intrinsically Saf
- Ground must be less than 1.0 Ohm.

## CSA:

- The Associated Apparatus must be C
  HART Transmitter must be CSA cert
- Model 475 Communicator.
- 6. Installation should be in accordance Code, CSA 22.1, Part 1.
- 7. Control equipment connected to Ass
- 8. Resistance between Intrinsically Saf Ground must be less than 1.0 Ohm.

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Communicator must be less than or equal to Ui (Vmax) Model 475 Communicator plus Ci of the HART Transmitter Model 475 Communicator plus Li of the HART Transmitter **Emerson Process Management** EMERSON. USA Process Manag 475-1130\_sht2.dwg 00475-1130 REVISION LEVE

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# FISCO CONCEPT

THE FISCO CONCEPT ALLOWS INTERCONNECTION OF INTRINSICALLY SAFE APPARATUS TO ASSOCIATED APPARATUS NOT SPECIALLY EXAMINED IN SUCH COMBINATION. THE CRITERIA FOR INTERCONNECTION IS THAT THE VOLTAGE (UI OR Vmax), THE CURRENT (II OR Imax) AN THE POWER (PI OR Pmax) WHICH AN INTRINSICALLY SAFE APPARATUS CAN RECEIVE AND R INTRINSICALLY SAFE CONSIDERING FAULTS, MUST BE EQUAL OR GREATER THAN VOLTAGE Voc OR Vt), THE CURRENT (Io, Isc OR It) AND THE POWER (Po OR Pmax) LEVELS WHICH CAN BE DELIVERED BY THE ASSOCIATED APPARATUS, CONSIDERING FAULTS AND APPLICABLE FACTORS. IN ADDITION, THE MAXIMUM UNPROTECTED CAPACITANCE (Ci) AND THE INDUCTA (Li) OF EACH APPARATUS (OTHER THAN THE TERMINATION) CONNECTED TO THE FIELDBUS MUST BE LESS THAN OR EQUAL TO 5 nF and 10 uH RESPECTIVELY.

IN EACH SEGMENT ONLY ONE ACTIVE DEVICE, NORMALLY THE ASSOCIATED APPARATUS, IS ALLOWED TO PROVIDE THE NECESSARY ENERGY FOR THE FIELDBUS SYSTEM. THE VOLTAG Uo (OR Voc OR Vt) OF THE ASSOCIATED APPARATUS IS LIMITED TO A RANGE OF 14 V TO 24 Vdc ALL OTHER EQUIPMENT CONNECTED TO THE BUS CABLE HAS TO BE PASSIVE, MEANING THAT THEY ARE NOT ALLOWED TO PROVIDE ENERGY TO THE SYSTEM, EXCEPT A LEAKAGE CURRENT OF 50uA FOR EACH CONNECTED DEVICE. SEPARATELY POWERED EQUIPMENT NEEDS GALVANIC ISOLATION TO ASSURE THAT THE INSTRINSICALLY SAFE FIELDBUS CIRCUIT REMAINS PASSIVE.

THE CABLE USED TO INTERCONNECT DEVICES NEEDS TO HAVE THE PARAMETERS IN THE FOLLOWING RANGE:

Loop Resistance R':	15150 Ohm/km
Inductance per unit length L':	0.41 mH/km
Capacitance per unit length C':	80200 nF
C' = C' line/line + 0.5C' line/screen, i	f both lines are floating, or
C' = C' line/line + C' line/screen, if th	e screen is connected to one line
Length of trunk cable:	less than or equal to 1000m
Length of spur cable:	less than or equal to 30m
Length of spur splice:	less than or equal to 1m
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AT EACH END OF THE TRUNK CABLE AN APPROVED INFALLIBLE LINE TERMINATION WITH THE FOLLOWING PARAMETERS IS SUITABLE:

R = 90.....100 Ohm

C = 0....2.2 uF

ONE OF THE ALLOWED TERMINATIONS MIGHT ALREADY BE INTEGRATED IN THE ASSOCIATE APPARATUS. THE NUMBER OF PASSIVE APPARATUS CONNECTED TO THE BUS SEGMENT IS LIMITED DUE TO I.S. REASONS. IF THE ABOVE RULES ARE RESPECTED, UP TO A TOTAL LENGTH OF 1000 m (SUM OF TRUNK AND ALL SPUR CABLES) OF CABLE IS PERMITED. THE INDUCTANCE AND THE CAPACITANCE OF THE CABLE WILL NOT IMPAIR THE INTRINSIC SAFETY OF THE INSTALLATION.



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