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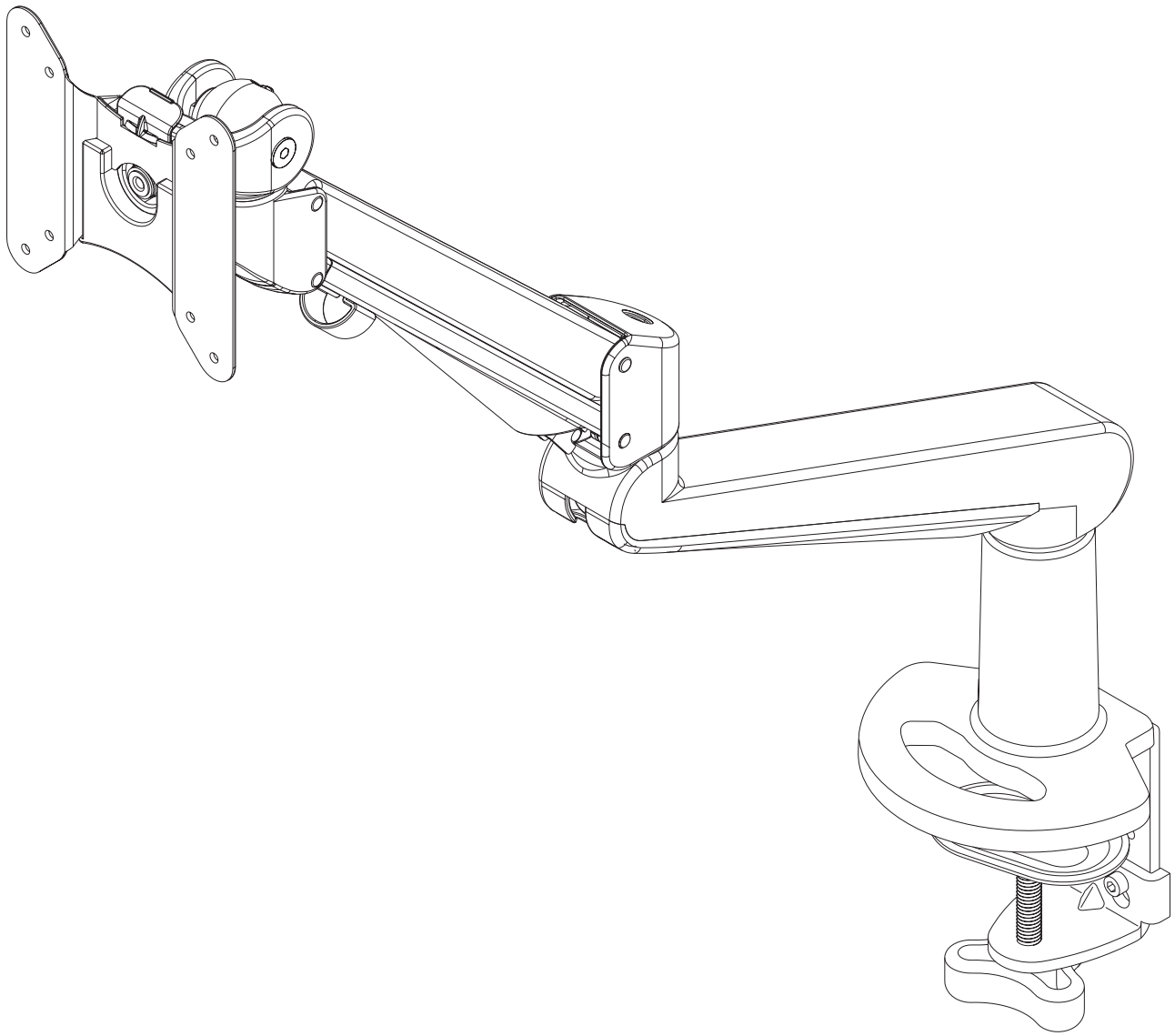
# Instructions

# EDGE
## MONITOR ARM

**Model EDGE-SLV**
**Model EDGE-BLK**
**Model EDGE-WHT**

EDGE Rev A 2/17



# ASSEMBLY AND ADJUSTMENT

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**PARTS AND TOOLS PROVIDED**

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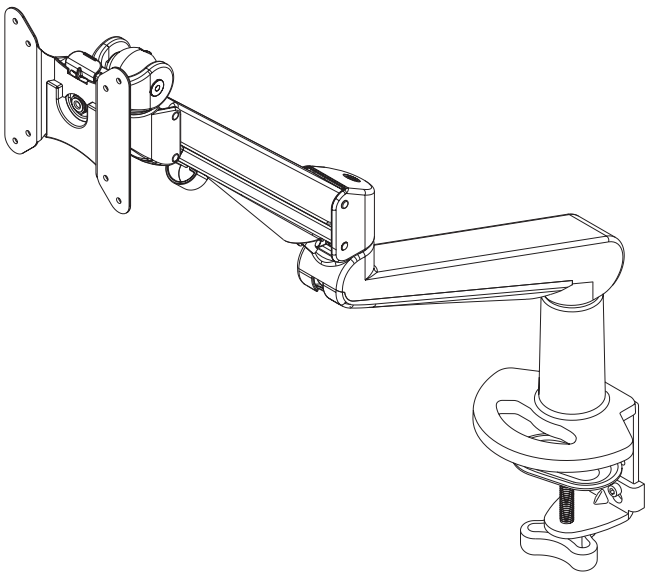
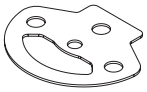
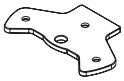
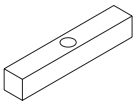
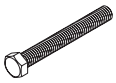
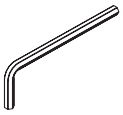
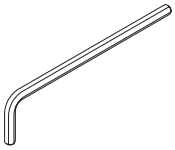
<tr><td colspan="2">Base and Monitor Arm Assembly (1)<br>  </td><td>Clamp Pad (1)<br>  </td><td>Grommet Mount Plate (1)<br>  </td></tr>
<tr><td colspan="2" rowspan="2"></td><td>Grommet Bar (1)<br>  </td><td>Grommet Bolt (1)<br>  <br>3x3/8-16"</td></tr>
<tr><td>Grommet Bolt Washer (1)<br>  <br>M10x27</td><td>Grommet Bolt Nut (2)<br>  <br>9/16x3/8-16</td></tr>
<tr><td>VESA Plate Screw (4)<br>  <br>M4x10</td><td>VESA Locking Screw (1)<br>  <br>M4x10</td><td>180° Locking Screw (1)<br>  <br>M4x9</td><td>14mm Wrench (1)<br>  </td></tr>
<tr><td>2mm Allen Key (1)<br>  </td><td>4mm Allen Key (1)<br>  </td><td>5mm Allen Key (1)<br>  </td><td></td></tr>
</table>

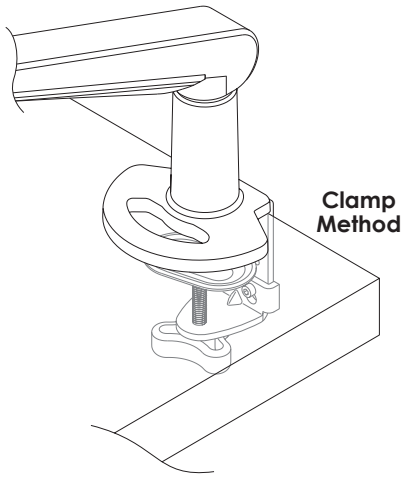
**CAUTION:** Hand-tighten screws only. Do **not** use power tools.

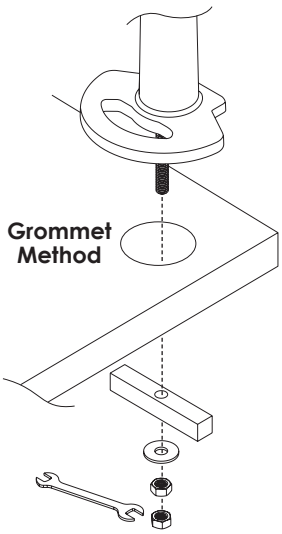
**ADDITIONAL TOOLS REQUIRED**

- Phillips screwdriver

## Two Base Assembly Attachment Methods

- **Clamp method.** The base assembly is clamped to a table or desk surface that is between 0.6" (15mm) thick and 3" (76mm) thick. See below.
- **Grommet method.** The base assembly is secured through a grommet hole in the work surface, with a diameter between 0.78" (20mm) and 2" (51mm). Surface thickness must be between 0.6" (15mm) and 1.5" (38.1mm). See page 4.



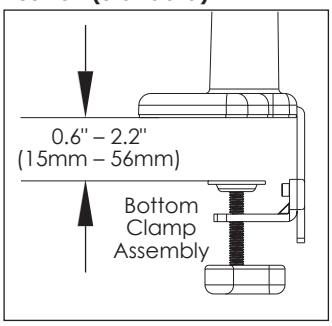




## Clamp Method

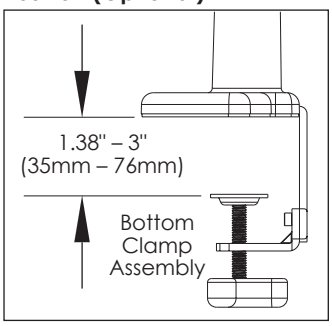
The base assembly is shipped with the bottom clamp in the "upper attachment position." To change to the "lower attachment position" for thicker work surface, follow this procedure (see illustrations):

- Use the 4mm Allen key to remove the two screws holding the bottom clamp in position.
- Reattach the bottom clamp to the lower two holes. Tighten the screws securely using the Allen wrench. **CAUTION:** Do not use a power drill. Clamp screws are rated at 102 in-lbs.

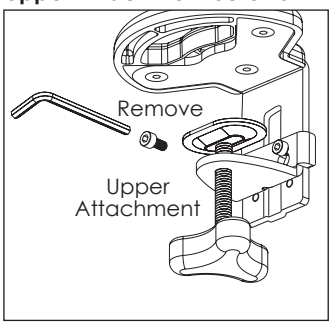
**Upper Attachment Position (Standard)**



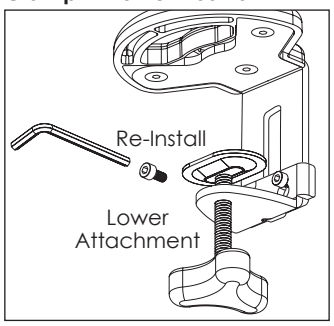

**Lower Attachment Position (Optional)**




**To Change: 1) Remove Upper Attachment Screws**

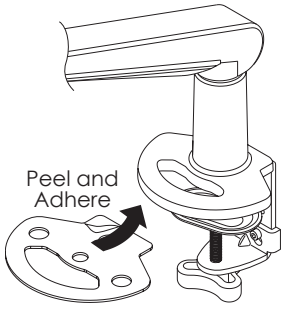



**2) Re-Install Screws with Clamp in Lower Position**




### Attach Clamp Pad

- Peel the backing from the adhesive side of the clamp pad and adhere the pad to the bottom of the base, as shown. The pad protects the work surface.

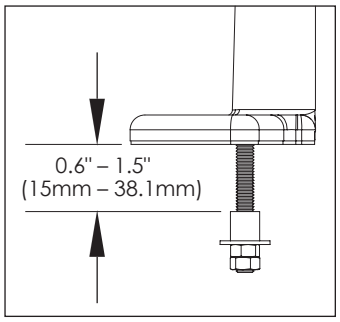



### Install Base Assembly

- Clamp the base assembly to the work surface. Be sure to tighten the knob securely.
- **Proceed to "Monitor Installation" on page 5.**

## Grommet Method

This method can be used for work surfaces that have a grommet hole in an appropriate position. Surface thickness must be between 0.6" (15mm) and 1.5" (38.1mm), and the grommet hole diameter must be between 0.78" (20mm) and 2" (51mm).

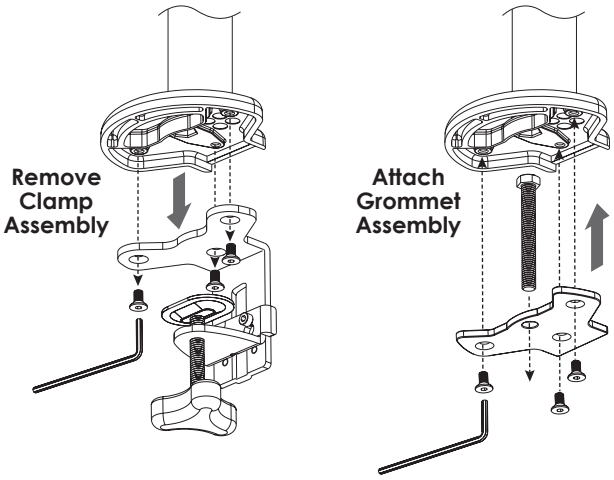



### Remove Clamp Assembly

- Remove the standard clamp assembly from the base assembly. Use the 4mm Allen key to remove the three screws holding the clamp assembly in position. Retain the three screws.

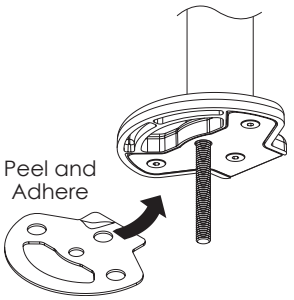
### Attach Grommet Assembly

- Place the grommet bolt in the large center hole on the grommet mount plate.
- With the grommet bolt in position, fasten the grommet mount plate and bolt to the monitor arm base with the three screws previously removed. As before, use the 4mm Allen key.



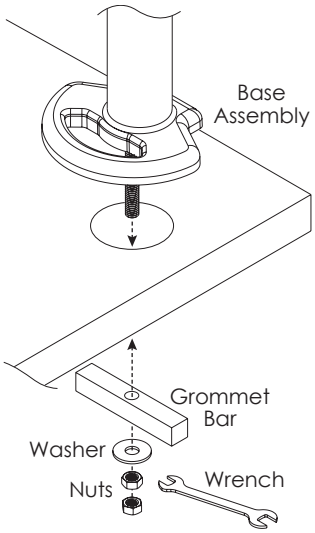

### Attach Clamp Pad

- Peel the backing from the adhesive side of the clamp pad and adhere the pad to the bottom of the grommet mount plate, as shown. The pad protects the work surface.



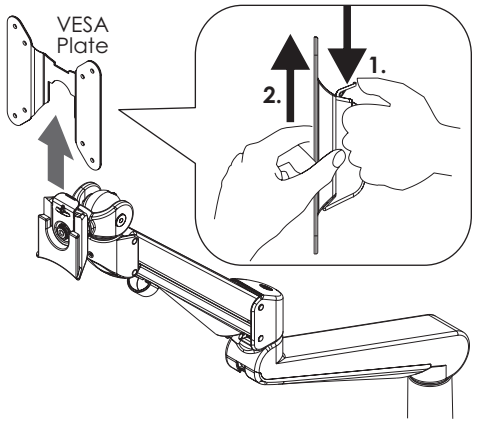

### Install Base Assembly

- Place the base assembly over the grommet hole, with the bolt centered.
- The bolt must extend under the work surface a minimum of 1.3" (33mm).
- Secure the base assembly as illustrated.
  - — Secure the grommet bar and washer with one of the grommet bolt nuts. Use the provided wrench to tighten the nut securely.
  - — Tighten the second nut against the first to further secure the base assembly.
- **Proceed to "Monitor Installation" on page 5.**



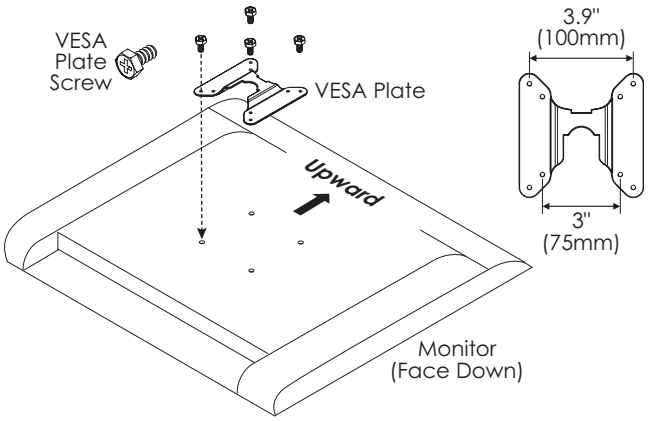
## Attach Monitor to VESA Mount

- Remove the VESA plate from the VESA mount by pressing down on the plastic tab to release the lock. Pull the plate upward to remove.



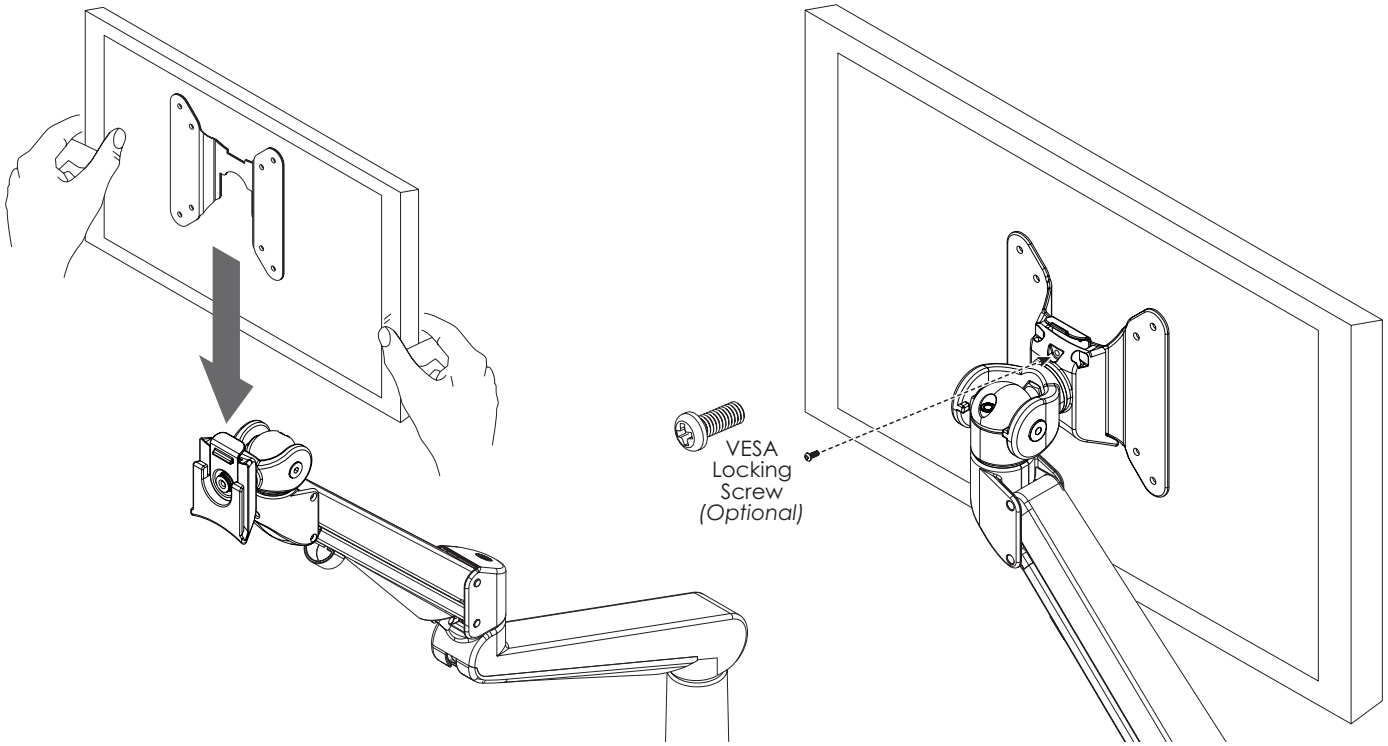

## Attach VESA Plate to Monitor

- Place the monitor face down on a flat surface. Align the VESA plate holes with the holes on the back of the monitor. Attach the VESA plate using the four VESA plate screws provided.
  - — There are two sets of four holes on the VESA plate. One set has holes 3.9" (100mm) apart, the other set has holes 3" (75mm) apart. Use the set that matches the holes on the monitor.




## Attach Monitor and VESA plate

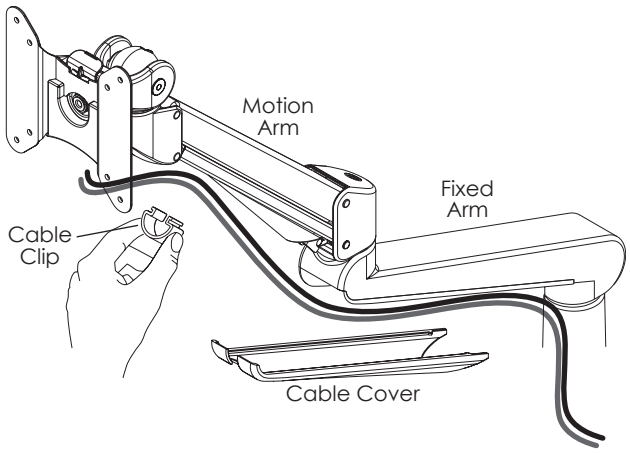
- Slide the VESA plate (with monitor attached) back onto the VESA mount. Make sure the VESA plate clicks securely in place.
  - — ***Optional:*** Install a VESA locking screw behind the VESA plate to prevent the tab on the VESA mount from releasing the monitors.



## Cable Management

Use the cable clip and cable cover to help manage the monitor cables.

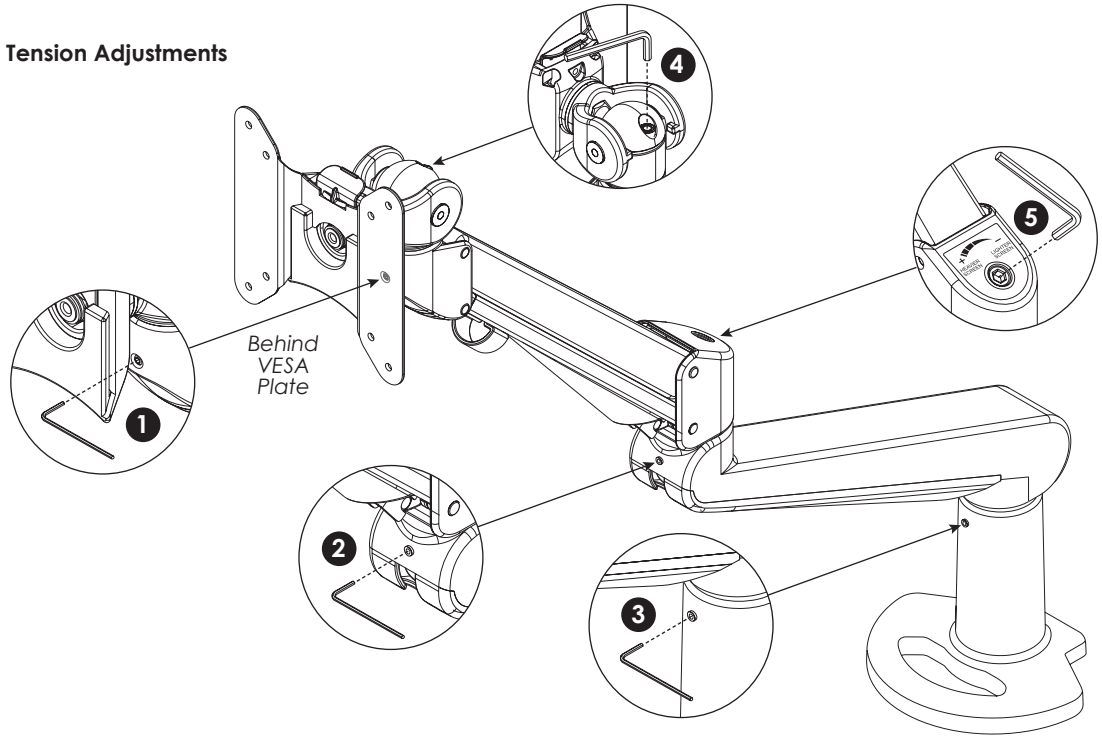
- Pinch the cable clip to remove it from the motion arm, and again when re-installing it with the cables captured.
- Slide the cable cover out from the fixed arm. Slide it back in with the cables captured.




## Tension Adjustments

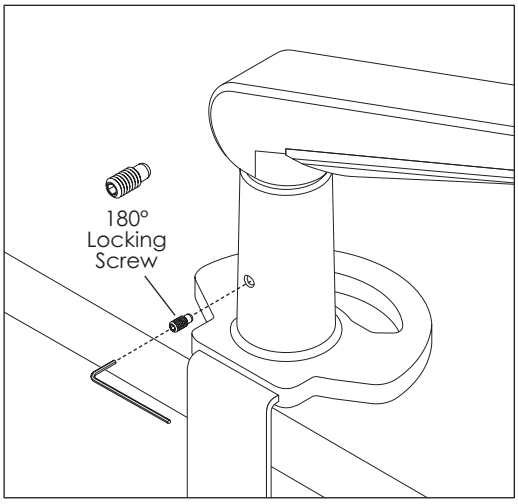
There are five possible swivel and tilt tension adjustments:

1. **Monitor swivel adjustment**
   — Use the 2mm Allen key to adjust the set screw for the desired ease of monitor rotation.
2. **Motion arm swivel adjustment**
   — Use the 2mm Allen key to adjust the set screw for the desired ease of motion arm rotation.
3. **Fixed arm swivel adjustment**
   — Use the 2mm Allen key to adjust the set screw for the desired ease of fixed arm rotation.
4. **Monitor tilt adjustment**
   — Use the 4mm Allen key to adjust the set screw for the appropriate monitor weight.
5. **Monitor arm weight adjustment**
   — Use the 5mm Allen key to adjust the set screw for the appropriate monitor weight.
   — Weight capacity per arm is 6.5 lbs to 17.6 lbs (2.95 kg to 7.98 kg). Capacity may be reduced if monitor size is greater than 26" (66cm) or depth is greater than 2.17" (55mm).



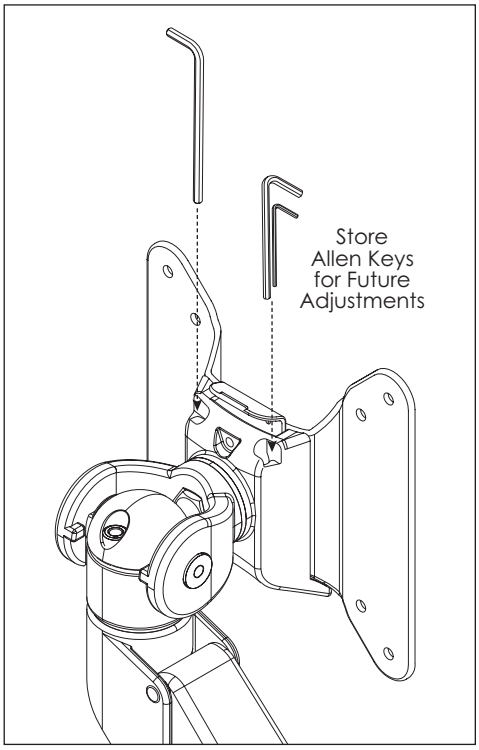
## 180° Lock-Out Feature

- Use the 2mm Allen key to secure the 180° locking screw into the base assembly, below the fixed arm. The locking screw limits arm rotation to 180°. Fully tighten the screw, then back out one full turn.




## Allen Key Storage

- Insert the Allen keys into the holes behind the VESA plate to store for future adjustment.
  - — Insert the two smaller Allen keys into the same hole.



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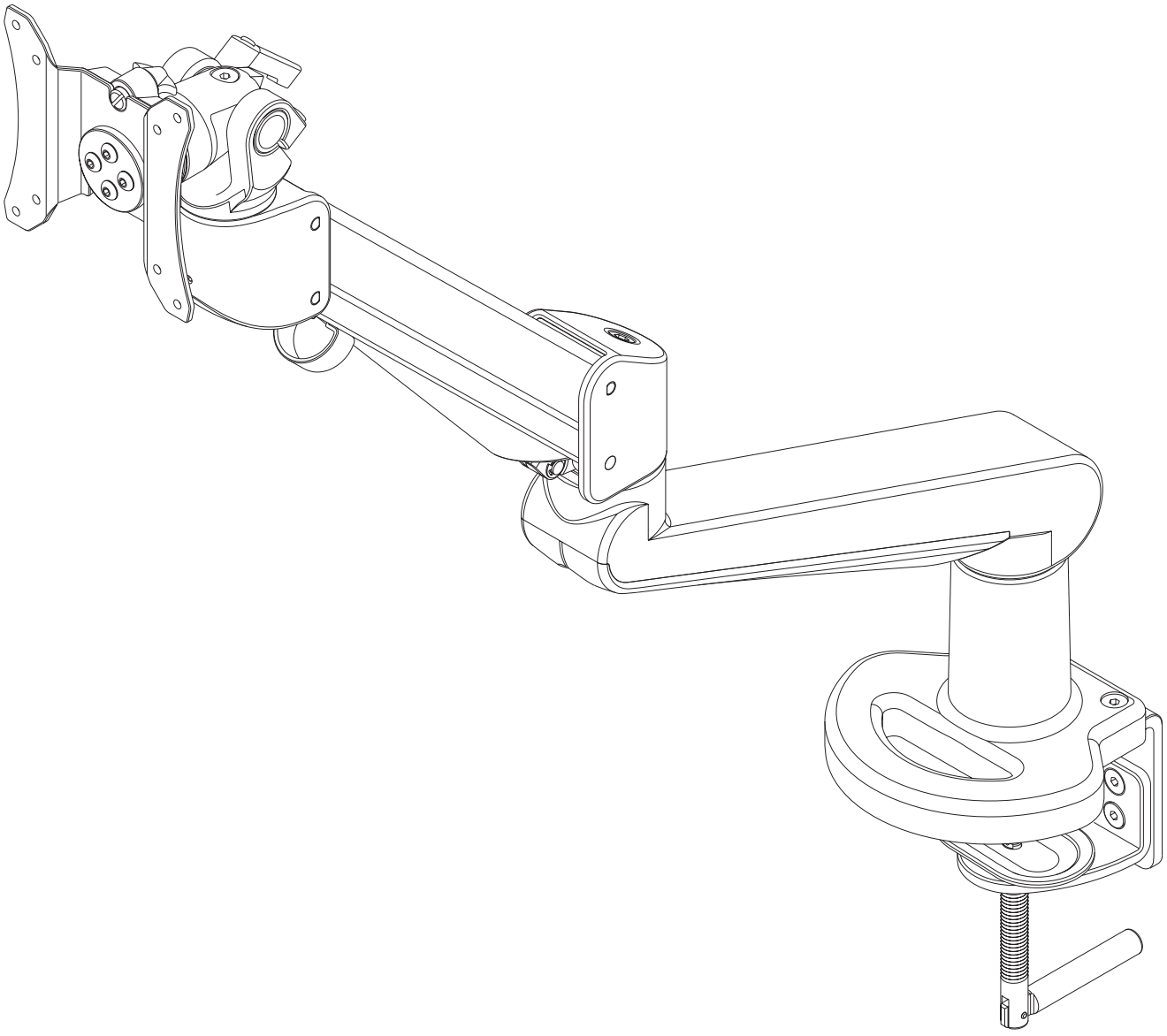
# Instructions

# EDGE-MAX

**MONITOR ARM**

**Model EDGE-MAX-SLV**

EDGE-MAX Rev A 2/17



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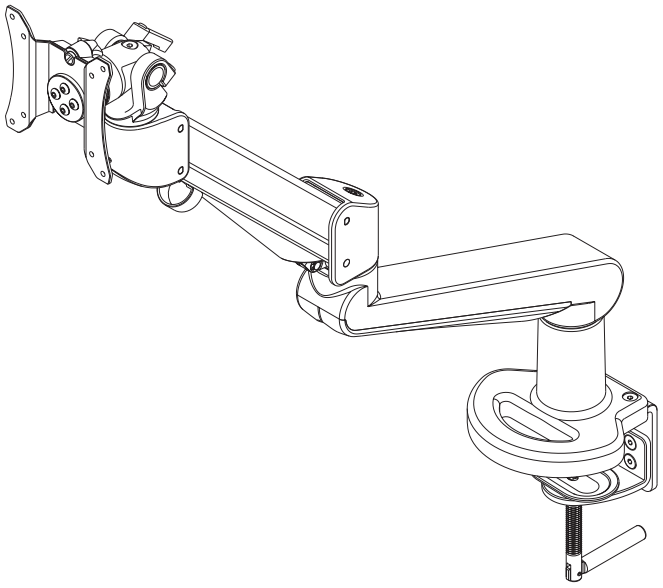
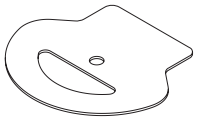
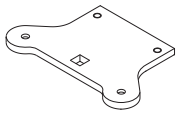
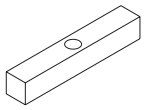
<tr><td colspan="2" rowspan="3">Base and Monitor Arm Assembly (1)<br>  </td><td>Clamp Pad (1)<br>  </td><td>Grommet Mount Plate (1)<br>  </td></tr>
<tr><td>Grommet Bar (1)<br>  </td><td>Grommet Bolt (1)<br>  <br>3x3/8-16</td></tr>
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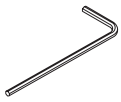
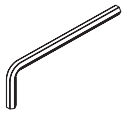
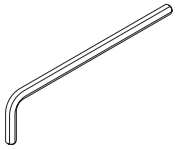
<tr><td>2.5mm Allen Key (1)<br>  </td><td>4mm Allen Key (1)<br>  </td><td>5mm Allen Key (1)<br>  </td><td></td></tr>
</table>

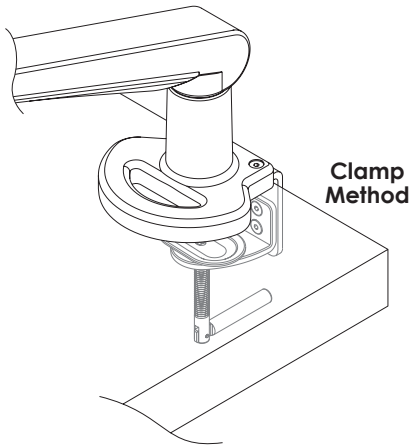
**CAUTION:** Hand-tighten screws only. Do **not** use power tools.

**ADDITIONAL TOOLS REQUIRED**

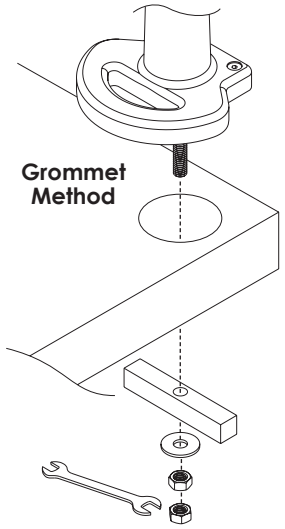
- Phillips screwdriver

## Two Base and Monitor Arm Assembly Attachment Methods

- **Clamp method.** The base assembly is clamped to a table or desk surface that is between 0.32" (8mm) thick and 3.38" (86mm) thick. See below.




- **Grommet method.** The base assembly is secured through a grommet hole in the work surface, with a diameter between 0.78" (20mm) and 2" (51mm). Surface thickness must be between 0.6" (15mm) and 1.5" (38.1mm). See page 4.

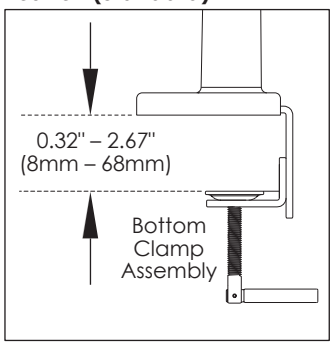



## Clamp Method

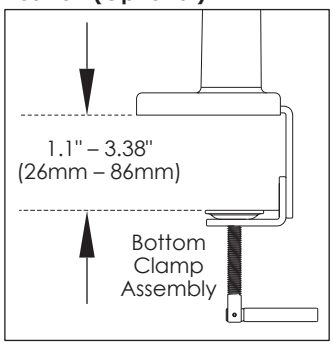
The base assembly is shipped with the bottom clamp in the "upper attachment position." To change to the "lower attachment position" for thicker work surface, follow this procedure (see illustrations):

- Use the 4mm Allen key to remove the four screws holding the bottom clamp in position.
- Reattach the bottom clamp to the lower four holes. Tighten the screws securely using the Allen wrench. **CAUTION:** Do not use a power drill. Clamp screws are rated at 83 in-lbs.

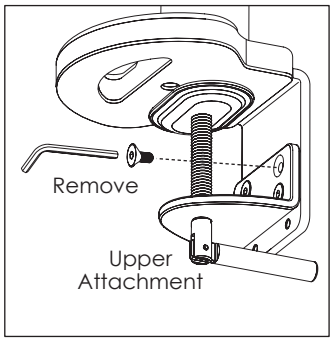
**Upper Attachment Position (Standard)**



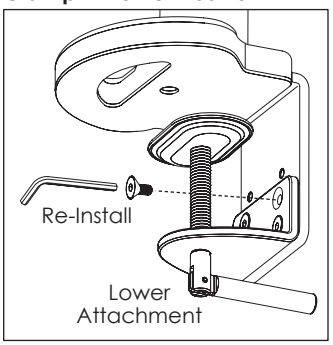

**Lower Attachment Position (Optional)**




**To Change: 1) Remove Four Screws**

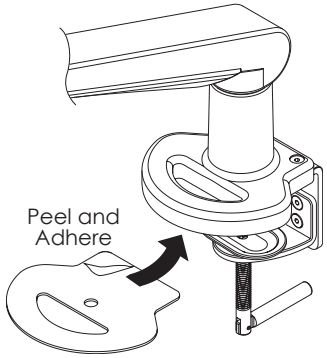



**2) Re-Install Screws with Clamp in Lower Position**




### Attach Clamp Pad

- Peel the backing from the adhesive side of the clamp pad and adhere the pad to the bottom of the base, as shown. The pad protects the work surface.

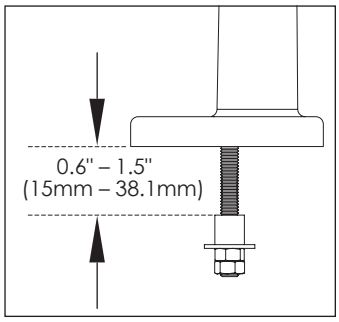



### Install Base Assembly

- Clamp the base assembly to the work surface. Be sure to tighten the knob securely.
- **Proceed to "Monitor Installation" on page 5.**

## Grommet Method

This method can be used for work surfaces that have a grommet hole in an appropriate position. Surface thickness must be between 0.6" (15mm) and 1.5" (38.1mm), and the grommet hole diameter must be between 0.78" (20mm) and 2" (51mm).

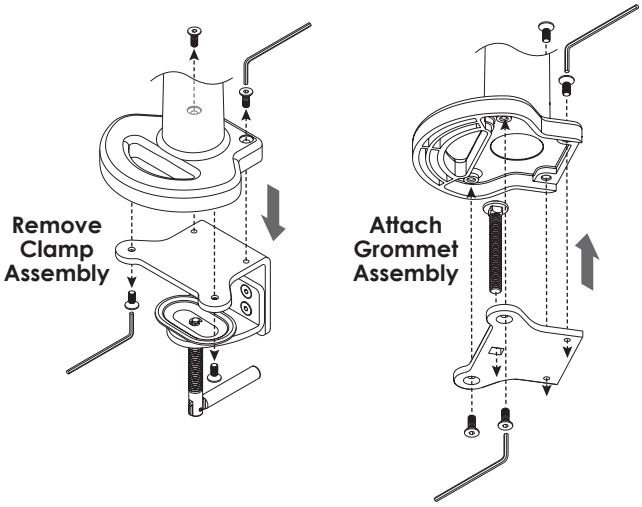



### Remove Clamp Assembly

- Remove the standard clamp assembly from the base assembly. Use the 4mm Allen key to remove the four screws holding the clamp assembly in position (two on top, two on the bottom). Retain the four screws.

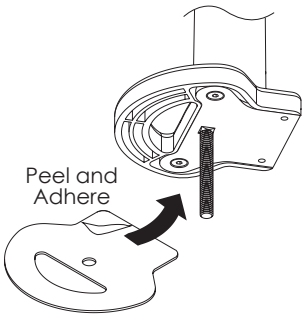
### Attach Grommet Assembly

- Place the grommet bolt in the large center hole on the grommet mount plate.
- With the grommet bolt in position, fasten the grommet mount plate and bolt to the monitor arm base with the four screws previously removed. As before, use the 4mm Allen key.



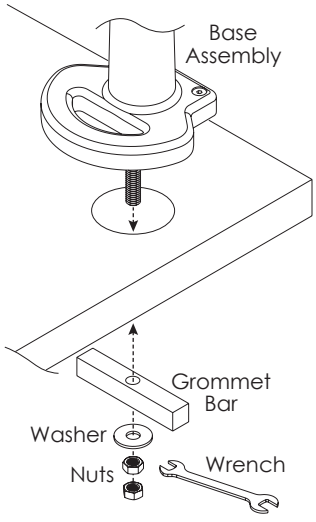

### Attach Clamp Pad

- Peel the backing from the adhesive side of the clamp pad and adhere the pad to the bottom of the grommet mount plate, as shown. The pad protects the work surface.



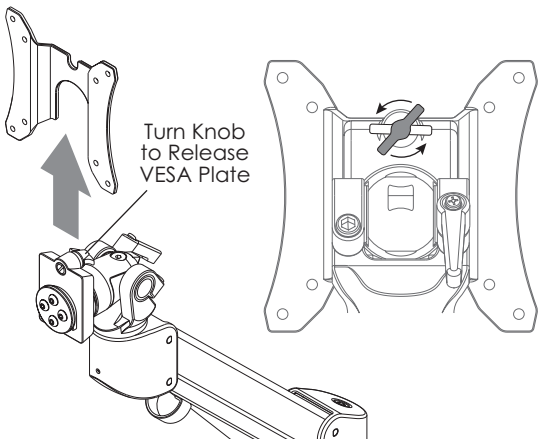

### Install Base Assembly

- Place the base assembly over the grommet hole, with the bolt centered.
- The bolt must extend under the work surface a minimum of 1.3" (33mm).
- Secure the base assembly as illustrated.
  - — Secure the grommet bar and washer with one of the grommet bolt nuts. Use the provided wrench to tighten the nut securely.
  - — Tighten the second nut against the first to further secure the base assembly.
- **Proceed to "Monitor Installation" on page 5.**



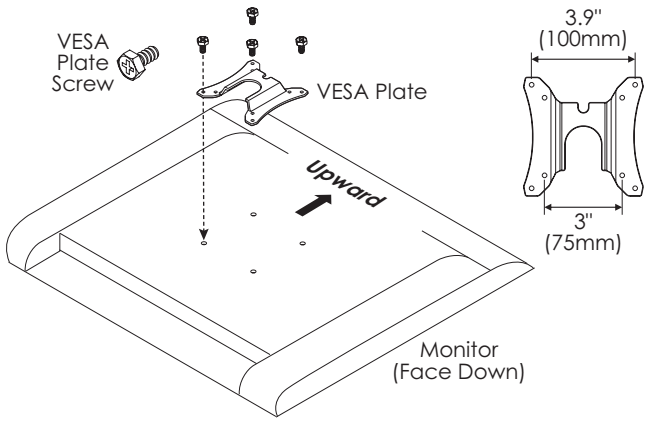
## Attach Monitor to VESA Mount

- First remove the VESA plate from the VESA mount,
  - — Turn the knob on the back of the VESA mount one-half turn counterclockwise.
  - — Pull the plate upward to remove.



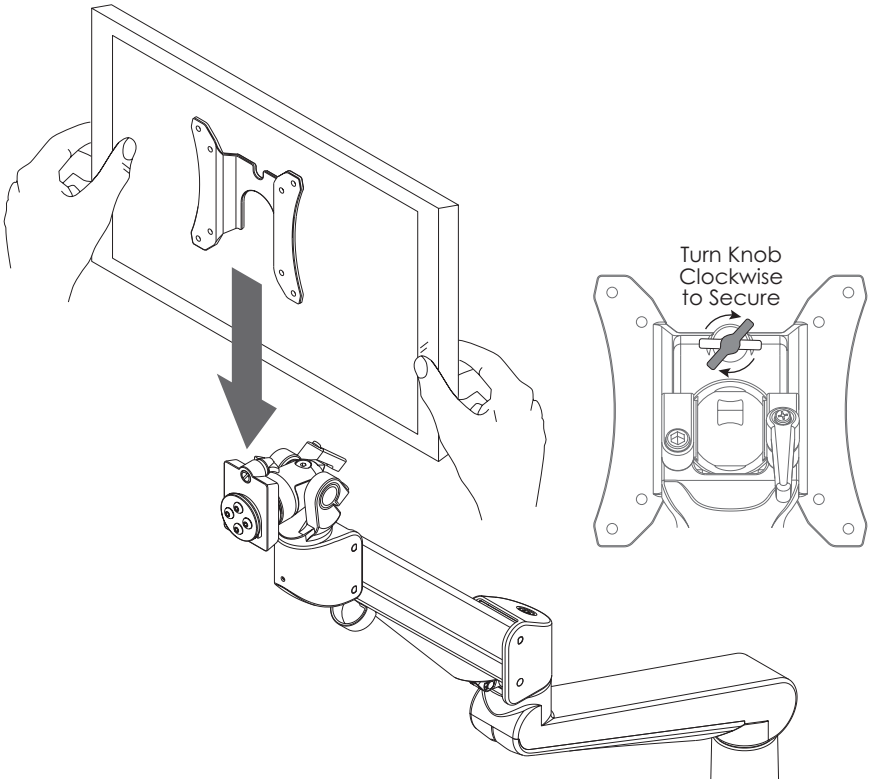

## Attach VESA Plate to Monitor

- Place the monitor face down on a flat surface. Align the VESA plate holes with the holes on the back of the monitor. Attach the VESA plate using the four VESA plate screws provided.
  - — There are two sets of four holes on the VESA plate. One set has holes 3.9" (100mm) apart, the other set has holes 3" (75mm) apart. Use the set that matches the holes on the monitor.




## Attach Monitor and VESA plate

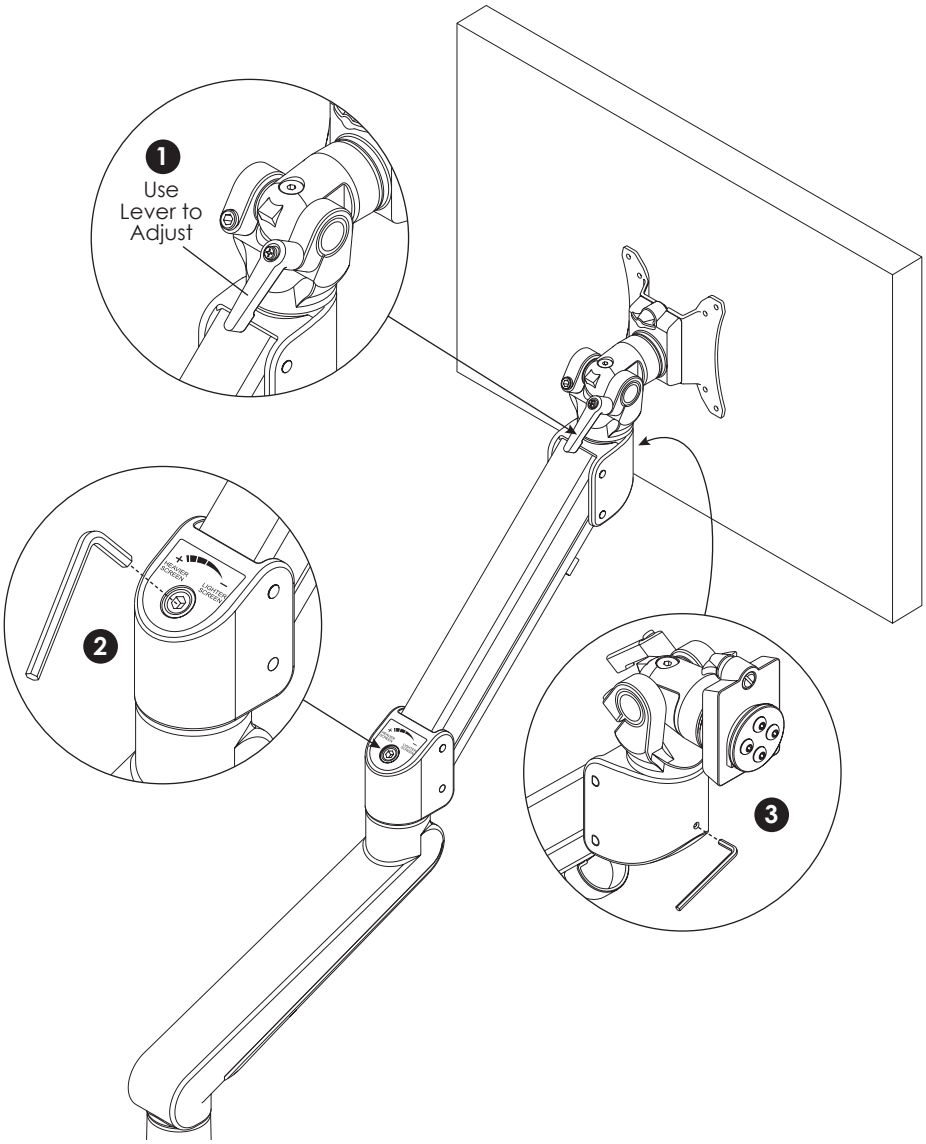
- Slide the VESA plate (with monitor attached) back onto the VESA mount.
  - — Turn the knob on the back of the VESA mount one-half turn clockwise to secure the monitor in place.



## Tension Adjustments

There are three possible swivel and tilt tension adjustments:

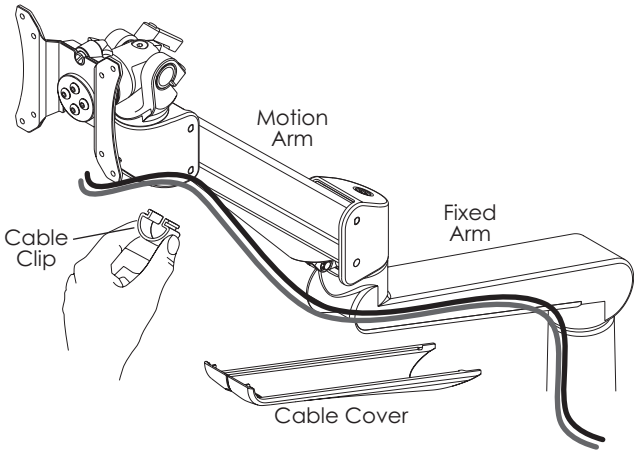
1. **Monitor tilt adjustment**
   — Use the lever to adjust for the appropriate monitor weight — tighten for heavier monitors (clockwise) and loosen for lighter monitors (counterclockwise).
2. **Monitor arm weight adjustment**
   — Use the 5mm Allen key to adjust the set screw for the appropriate monitor weight.
   — Weight capacity per arm is 17.6 lbs to 44 lbs (8 kg to 20 kg). Capacity may be reduced if monitor size is greater than 26" (66cm) or depth is greater than 2" (51mm).
3. **Monitor swivel adjustment**
   — Use the 2.5mm Allen key to adjust the set screw for the desired ease of motion rotation.



## Cable Management

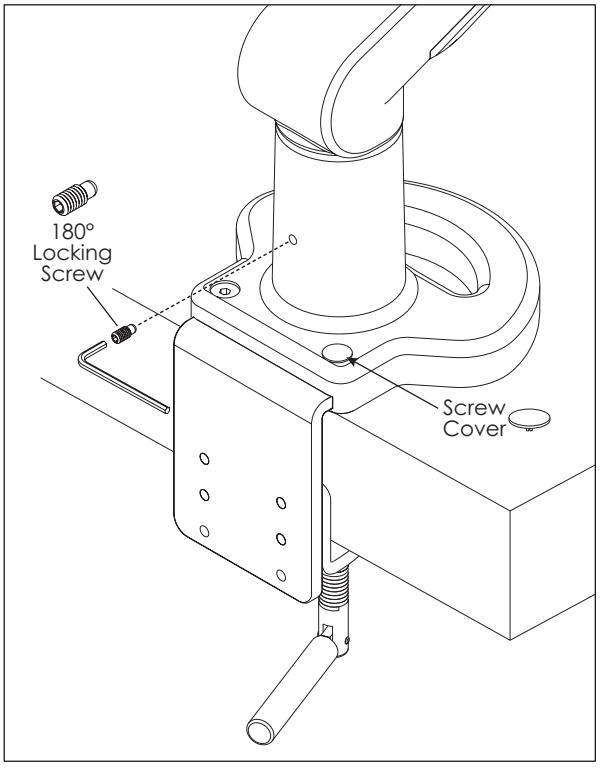
Use the cable clip and cable cover to help manage the monitor cables.

- Pinch the cable clip to remove it from the motion arm, and again when re-installing it with the cables captured.
- Slide the cable cover out from the fixed arm. Slide it back in with the cables captured.




## 180° Lock-Out Feature

- Install the 180° locking screw in the base assembly to limit the rotation of the fixed arm.
  - — The lock-out feature allows 90° rotation toward the user, but prevents 90° rotation away from the user.
  - — Install the 180° locking screw using the 2.5mm Allen key. Fully tighten the screw, then back it out one full turn.




## Install Plastic Screw Covers

Two plastic screw covers are provided to cover the socket screws on top of the base assembly.

- Press the screw covers in place over the socket screws.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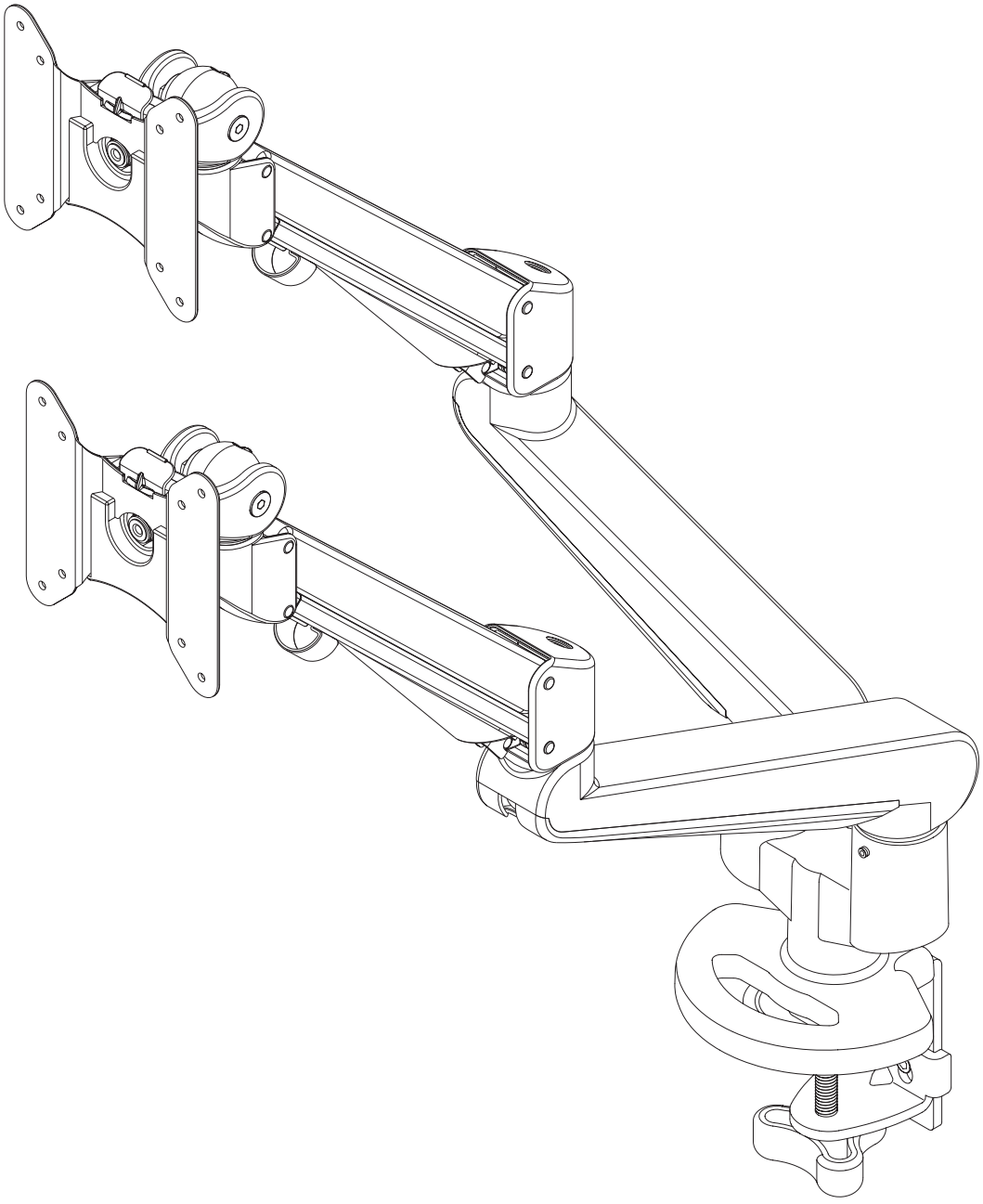
# Instructions

# EDGE2
## DUAL MONITOR ARM

**Model EDGE2-SLV**
**Model EDGE2-BLK**
**Model EDGE2-WHT**

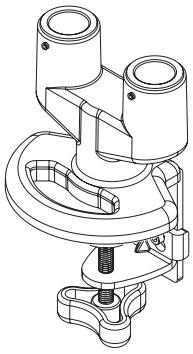
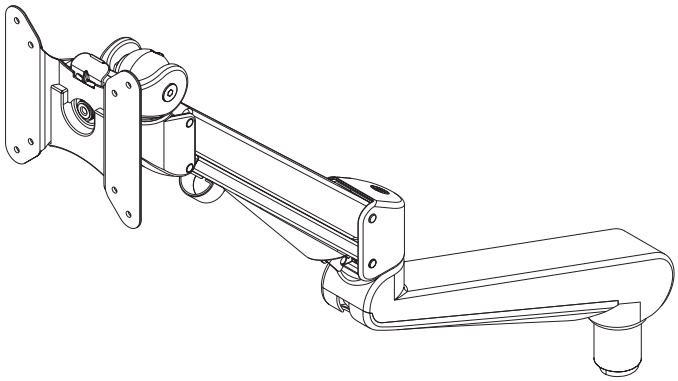
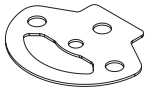
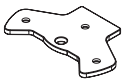
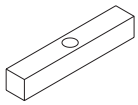
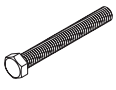
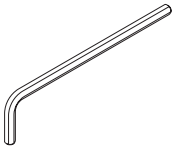
EDGE2 Rev A 2/17



# ASSEMBLY AND ADJUSTMENT

**PLEASE REVIEW** these instructions before beginning the assembly and adjustment procedures. Check that all the parts and tools listed below were provided with your order. Contact your supplier if any materials are missing. Do not discard the packaging until satisfied that the product operates to your satisfaction.

**PARTS AND TOOLS PROVIDED**

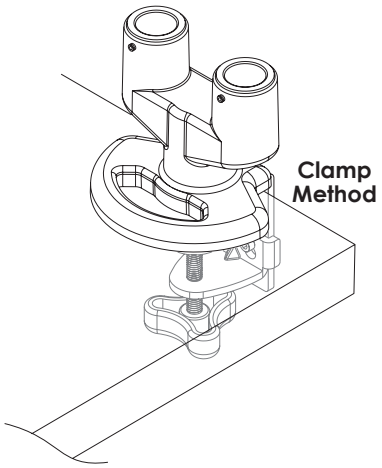
<table>
<tr><td>Base Assembly (1)<br>  </td><td colspan="3">Monitor Arm Assembly (2)<br>  </td></tr>
<tr><td>Clamp Pad (1)<br>  </td><td>Grommet Mount Plate (1)<br>  </td><td>Grommet Bar (1)<br>  </td><td>Grommet Bolt (1)<br>  <br>3x3/8-16</td></tr>
<tr><td>Grommet Bolt Washer (1)<br>  <br>M10x27</td><td>Grommet Bolt Nut (2)<br>  <br>9/16x3/8-16</td><td>14mm Wrench (1)<br>  </td><td rowspan="3">CAUTION: Hand-tighten screws only. Do not use power tools.</td></tr>
<tr><td>VESA Plate Screw (8)<br>  <br>M4x10</td><td>VESA Locking Screw (2)<br>  <br>M4x10</td><td>180° Locking Screw (2)<br>  <br>M4x9</td></tr>
<tr><td>2mm Allen Key (1)<br>  </td><td>4mm Allen Key (1)<br>  </td><td>5mm Allen Key (1)<br>  </td></tr>
</table>

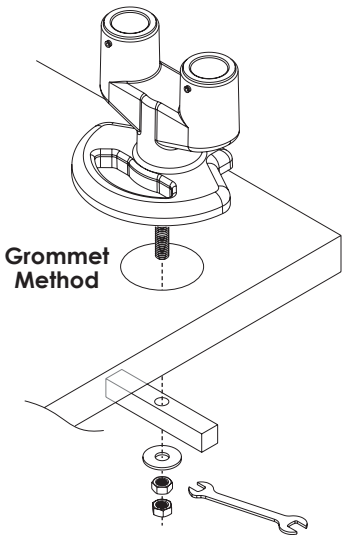
**ADDITIONAL TOOLS REQUIRED**

- Phillips screwdriver

## Two Base Assembly Attachment Methods

- **Clamp method.** The base assembly is clamped to a table or desk surface that is between 0.6" (15mm) thick and 3" (76mm) thick. See below.
- **Grommet method.** The base assembly is secured through a grommet hole in the work surface, with a diameter between 0.78" (20mm) and 2" (51mm). Surface thickness must be between 0.6" (15mm) and 1.5" (38.1mm). See page 4.



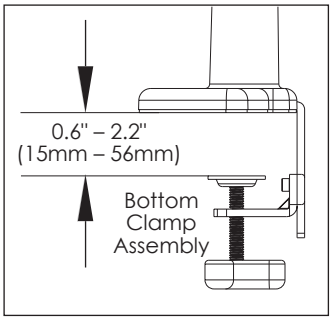




## Clamp Method

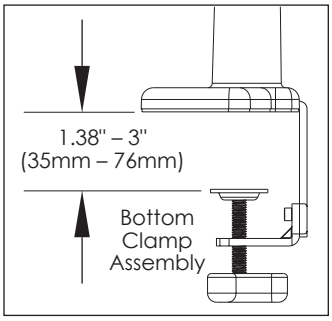
The base assembly is shipped with the bottom clamp in the "upper attachment position." To change to the "lower attachment position" for thicker work surface, follow this procedure (see illustrations):

- Use the 4mm Allen key to remove the two screws holding the bottom clamp in position.
- Reattach the bottom clamp to the lower two holes. Tighten the screws securely using the Allen wrench. **CAUTION:** Do not use a power drill. Clamp screws are rated at 102 in-lbs.

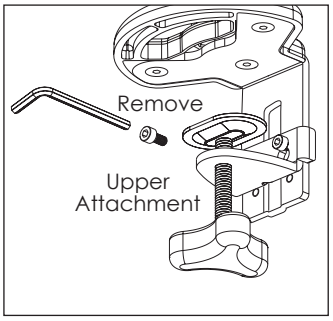
**Upper Attachment Position (Standard)**



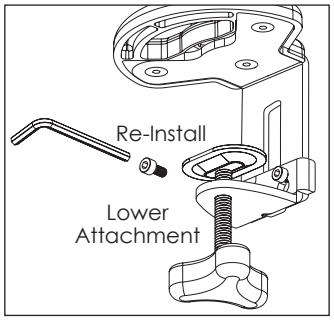

**Lower Attachment Position (Optional)**




**To Change: 1) Remove Upper Attachment Screws**

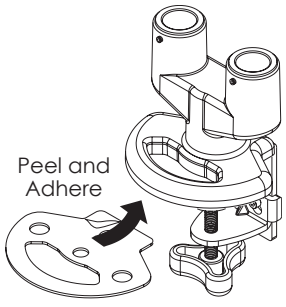



**2) Re-Install Screws with Clamp in Lower Position**




### Attach Clamp Pad

- Peel the backing from the adhesive side of the clamp pad and adhere the pad to the bottom of the base, as shown. The pad protects the work surface.

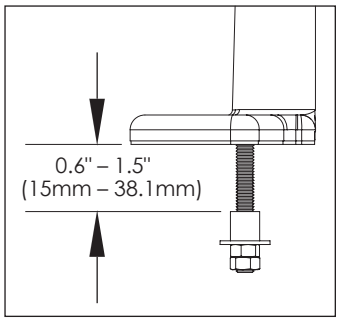



### Install Base Assembly

- Clamp the base assembly to the work surface. Be sure to tighten the knob securely.
- **Proceed to "Install Monitor Arm Assemblies" on page 5.**

## Grommet Method

This method can be used for work surfaces that have a grommet hole in an appropriate position. Surface thickness must be between 0.6" (15mm) and 1.5" (38.1mm), and the grommet hole diameter must be between 0.78" (20mm) and 2" (51mm).

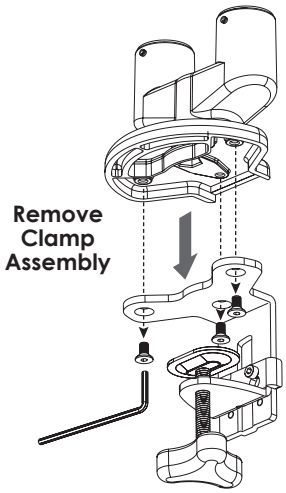


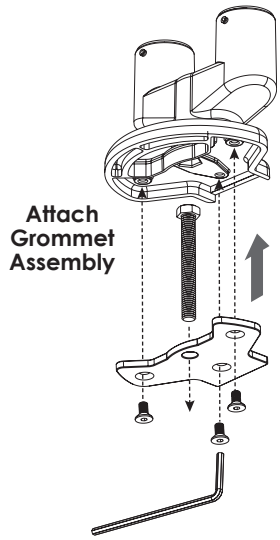

### Remove Clamp Assembly

- Remove the standard clamp assembly from the base assembly. Use the 4mm Allen key to remove the three screws holding the clamp assembly in position. Retain the three screws.

### Attach Grommet Assembly

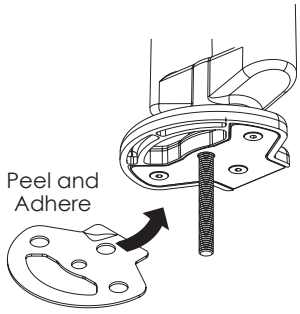
- Place the grommet bolt in the large center hole on the grommet mount plate.
- With the grommet bolt in position, fasten the grommet mount plate and bolt to the monitor arm base with the three screws previously removed. As before, use the 4mm Allen key.



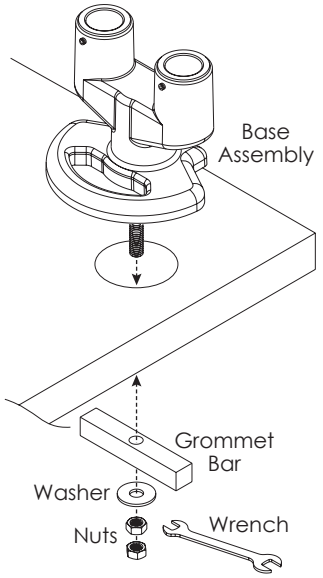

### Attach Clamp Pad

- Peel the backing from the adhesive side of the clamp pad and adhere the pad to the bottom of the grommet mount plate, as shown. The pad protects the work surface.



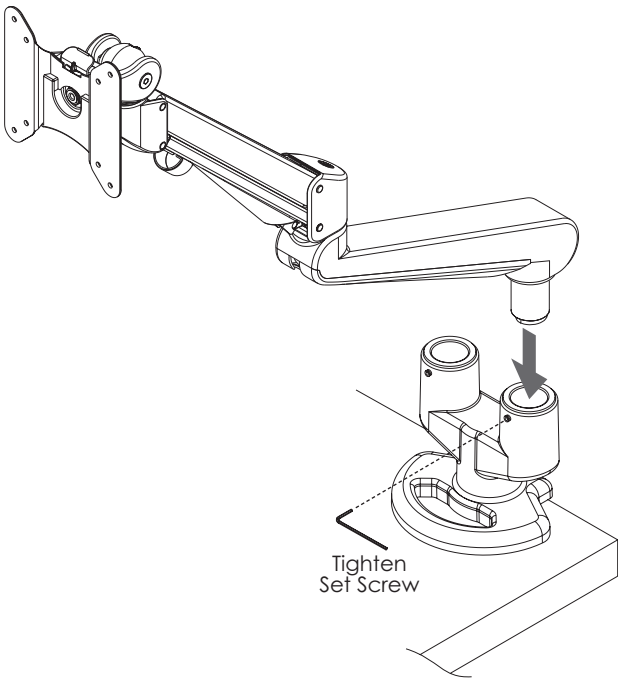

### Install Base Assembly

- Place the base assembly over the grommet hole, with the bolt centered.
- The bolt must extend under the work surface a minimum of 1.3" (33mm).
- Secure the base assembly as illustrated.
  - — Secure the grommet bar and washer with one of the grommet bolt nuts. Use the provided wrench to tighten the nut securely.
  - — Tighten the second nut against the first to further secure the base assembly.
- **Proceed to "Install Monitor Arm Assemblies" on page 5.**



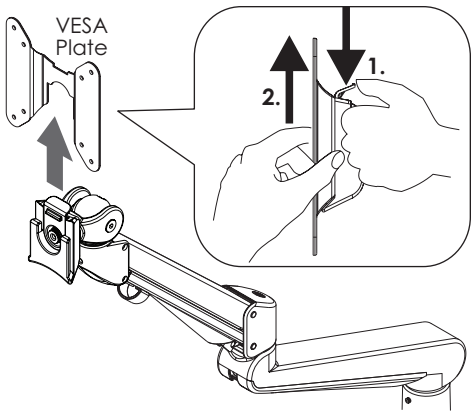
## Install Monitor Arm Assemblies

- Insert the monitor arms into the base assembly.
- Secure each monitor arm by tightening the set screws using the 2mm Allen key. Adjust the tightness to allow for the desired ease of monitor arm rotation.

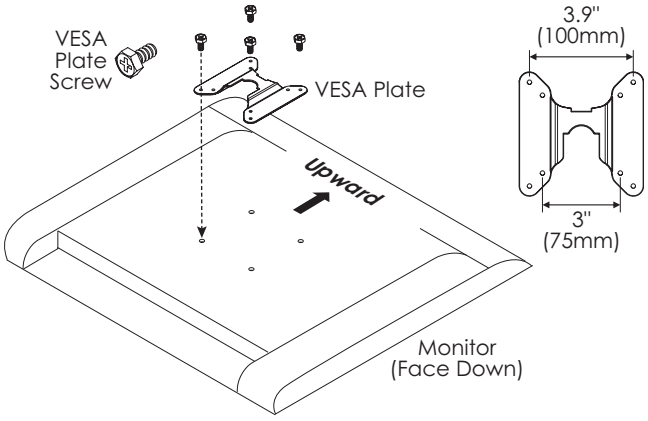



## Install Monitors

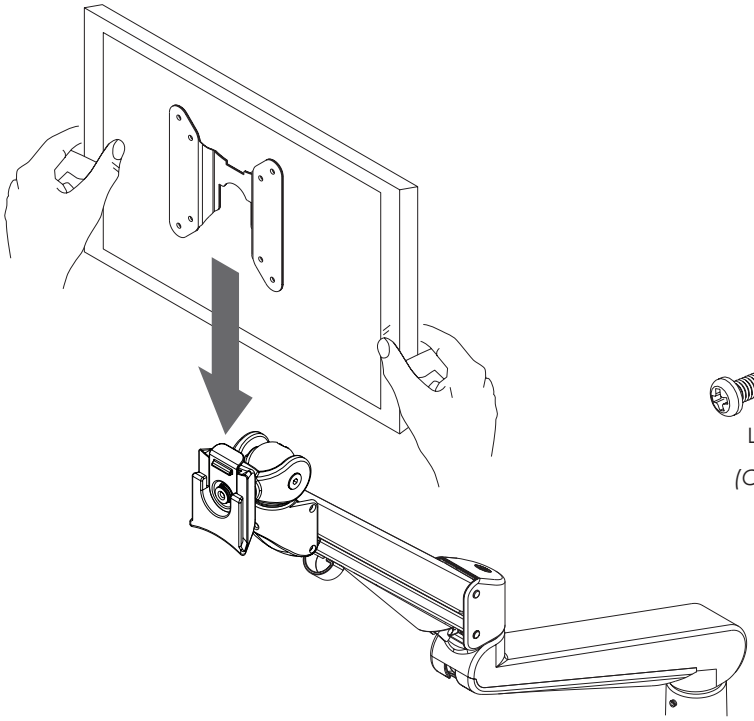
- Remove the VESA plate from each VESA mount by pressing down on the plastic tab to release the lock. Pull the plate upward to remove.

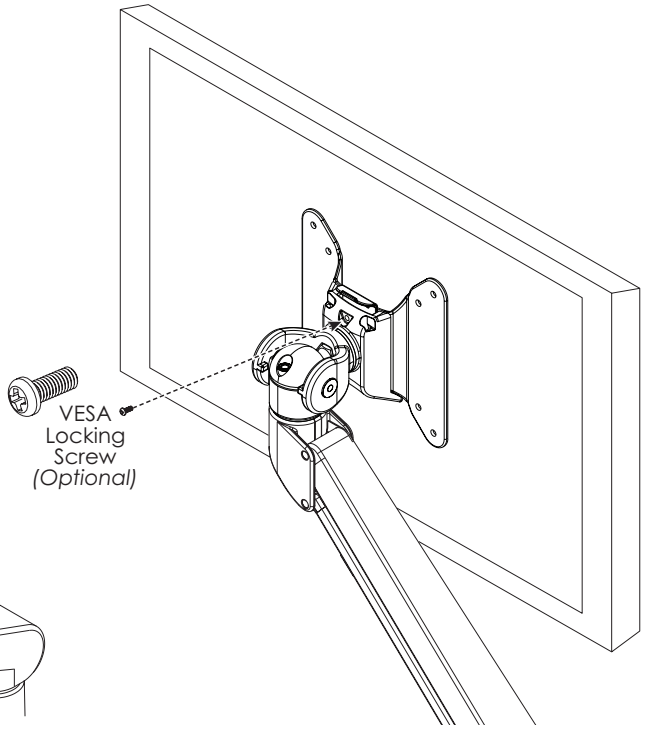



- Place each of the LCD monitors face down on a flat surface. Align the VESA plate holes with the holes on the back of the monitor. Attach the VESA plates using the eight VESA plate screws provided (four screws per monitor).
  - — There are two sets of four holes on each VESA plate. One set has holes 3.9" (100mm) apart, the other set has holes 3" (75mm) apart. Use the set that matches the holes on the monitor.



- Slide each VESA plate (with monitor attached) back onto the VESA mount. Make sure the VESA plate clicks securely in place.
  - — ***Optional:*** Install a VESA locking screw behind each VESA plate to prevent the tab on the VESA plate from releasing the monitors. Tilt the monitor down for easier access to the screw hole.

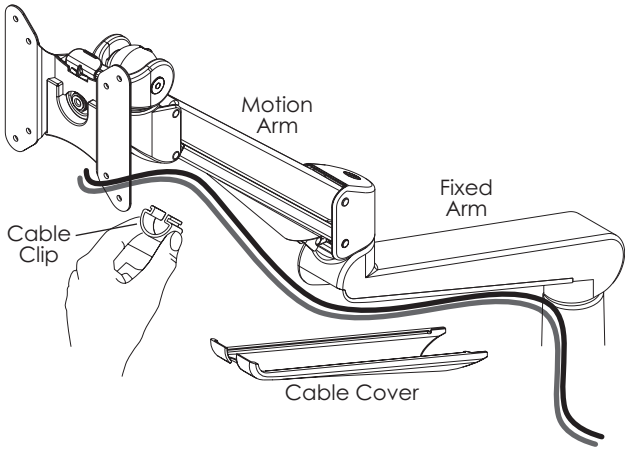





## Cable Management

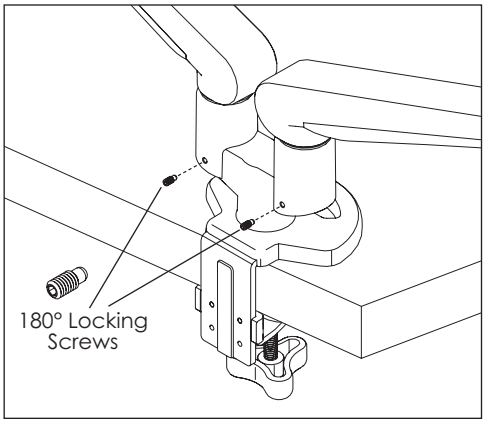
Use the cable clip and cable cover to help manage the monitor cables.

- Pinch the cable clip to remove it from the motion arm, and again when re-installing it with the cables captured.
- Slide the cable cover out from the fixed arm. Slide it back in with the cables captured.




## 180° Lock-Out Feature

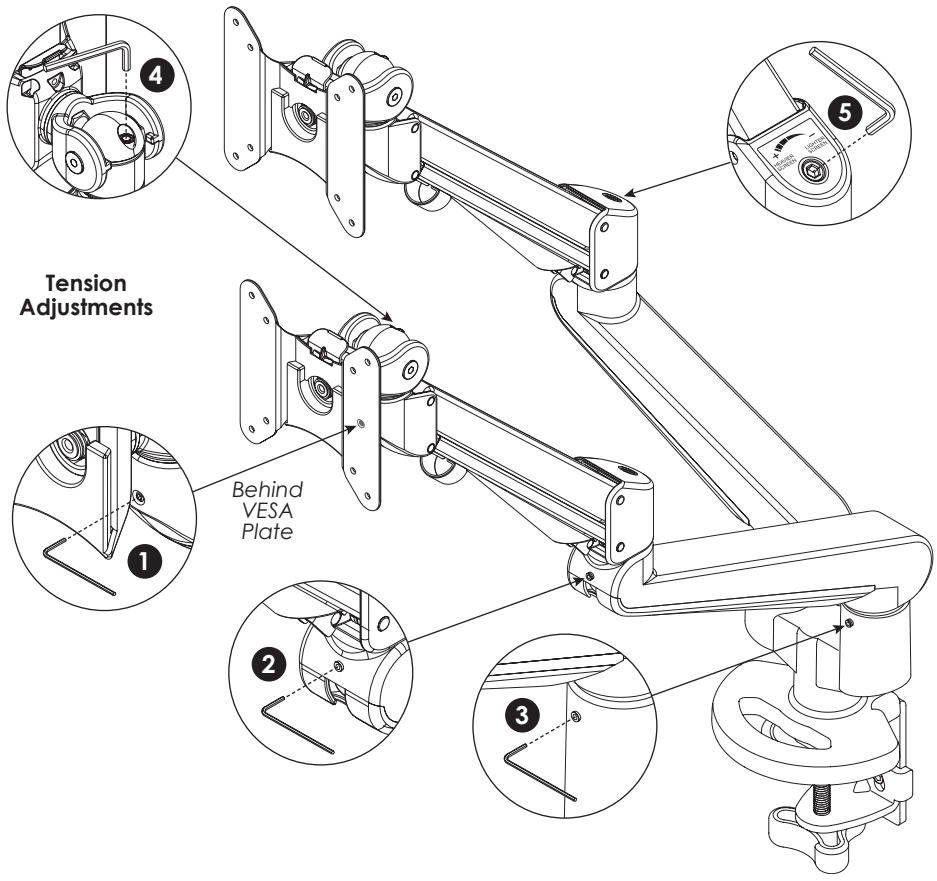
- Use the 2mm Allen key to secure the 180° locking screws into the base of each monitor arm assembly to limit the fixed monitor arm rotation to 180°. Fully tighten the screws, then back out one full turn.



## Tension Adjustments

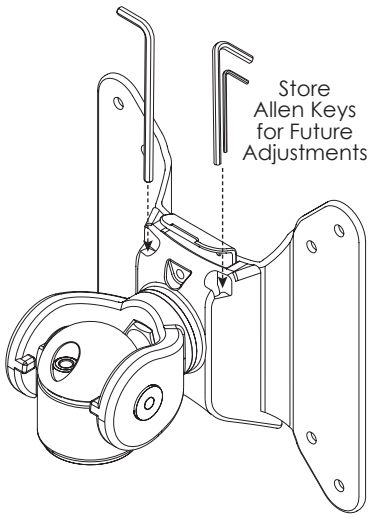
There are five possible swivel and tilt tension adjustments for each of the two monitor arms:

1. **Monitor swivel adjustment**
   — Use the 2mm Allen key to adjust the set screw for the desired ease of monitor rotation.
2. **Motion arm swivel adjustment**
   — Use the 2mm Allen key to adjust the set screw for the desired ease of motion arm rotation.
3. **Fixed arm swivel adjustment**
   — Use the 2mm Allen key to adjust the set screw for the desired ease of fixed arm rotation.
4. **Monitor tilt adjustment**
   — Use the 4mm Allen key to adjust the set screw for the appropriate monitor weight.
5. **Monitor arm weight adjustment**
   — Use the 5mm Allen key to adjust the set screw for the appropriate monitor weight.
   — Weight capacity per arm is 6.5 lbs to 17.6 lbs (2.9 kg to 7.98 kg). Capacity may be reduced if monitor size is greater than 26" (66cm) or depth is greater than 2.17" (55mm).




## Allen Key Storage

- Insert the Allen keys into the holes behind the VESA plate to store for future adjustment.
  — Insert the two smaller Allen keys into the same hole.

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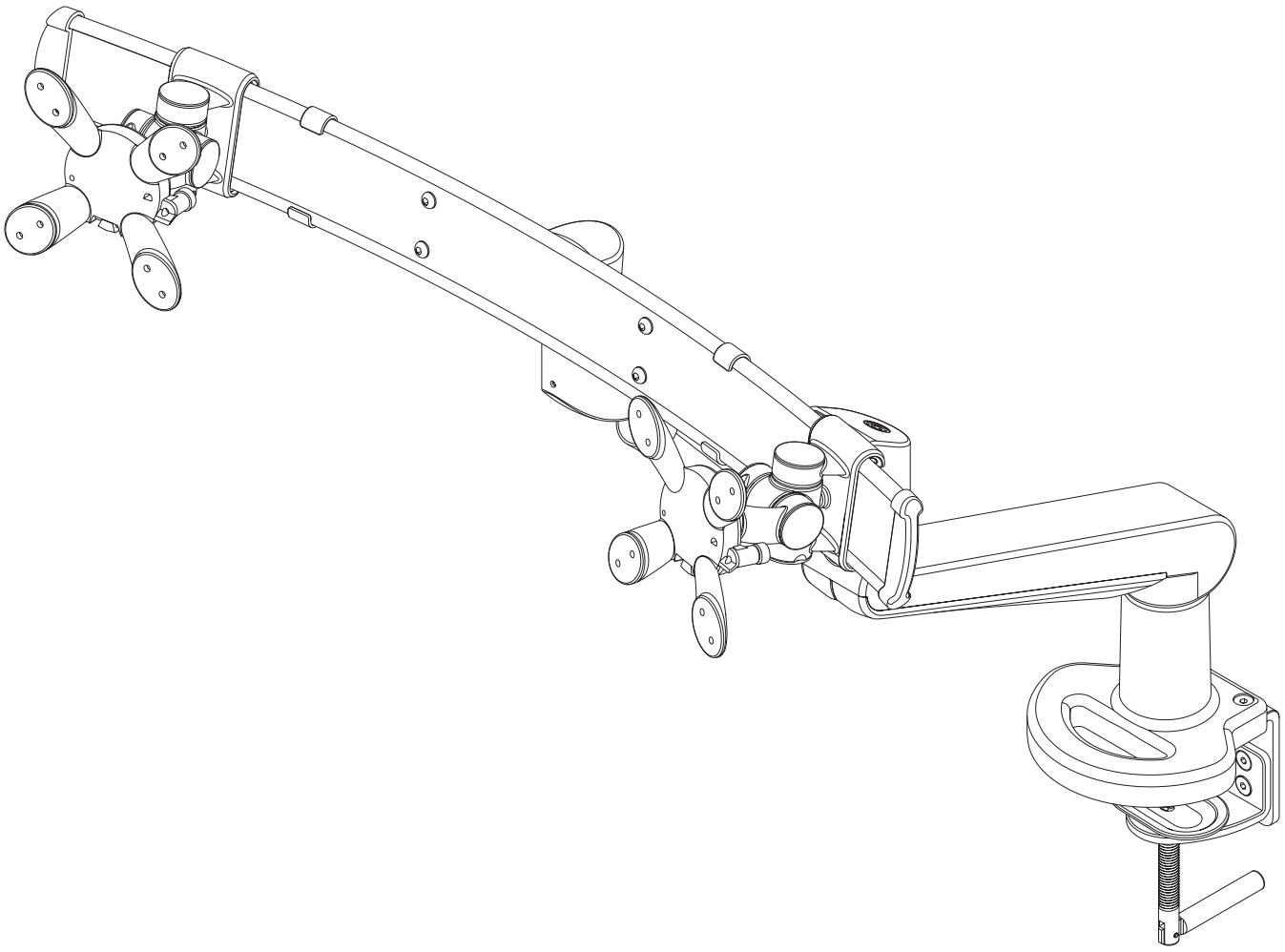
# Instructions

# EDGE2-MAX

**MONITOR ARM**

**Model EDGE2-MAX-SLV**

EDGE2-MAX Rev A 2/17



# ASSEMBLY AND ADJUSTMENT

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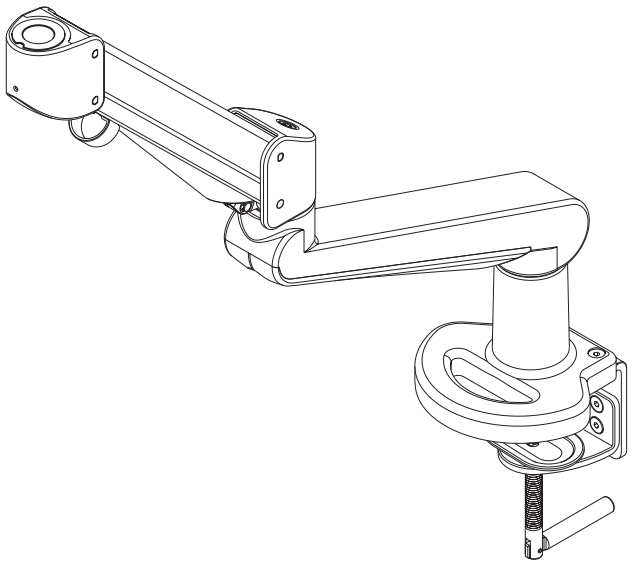
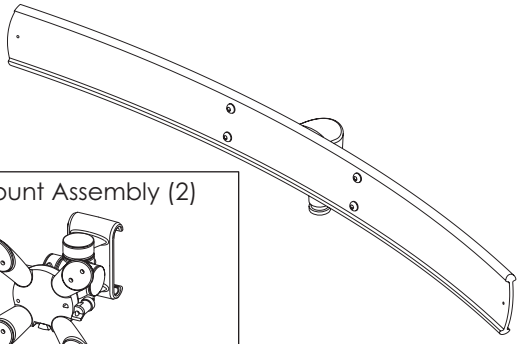
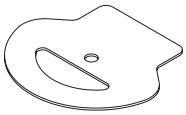
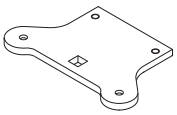
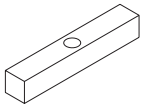
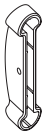
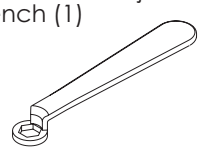
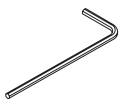
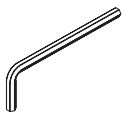
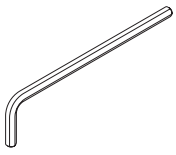
**PARTS AND TOOLS PROVIDED**

<table>
<tr><td colspan="2">Base and Monitor Arm Assembly (1)<br>  </td><td colspan="2">Slider Rail (1)<br>  <br>VESA Mount Assembly (2)<br></td></tr>
<tr><td colspan="2"></td><td>Clamp Pad (1)<br>  </td><td>Grommet Mount Plate (1)<br>  </td></tr>
<tr><td>Grommet Bar (1)<br>  </td><td>Grommet Bolt (1)<br>  <br>3x3/8-16</td><td>Grommet Bolt Washer (1)<br>  <br>M10x27</td><td>Grommet Bolt Nut (2)<br>  <br>9/16x3/8-16</td></tr>
<tr><td>14mm Wrench (1)<br>  </td><td>Slider Rail End Cap (2)<br>  </td><td>Slider Rail Cable Clip (2)<br>  </td><td>VESA Mount Adjustment Wrench (1)<br>  </td></tr>
<tr><td>VESA Plate Screw (8)<br>  <br>M4x10</td><td>VESA Plate Screw* (8)<br>  <br>M4x15<br>*Alternate; use when original screws are two short.</td><td>End Cap Locking Screw (2)<br>  <br>M3x6</td><td>180° Locking Screw (1)<br>  <br>M5x8</td></tr>
<tr><td>2.5mm Allen Key (1)<br>  </td><td>4mm Allen Key (1)<br>  </td><td>5mm Allen Key (1)<br>  </td><td>Plastic Screw Cover (2)<br>  </td></tr>
</table>

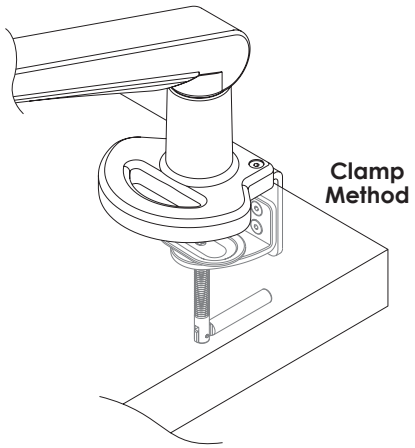
**CAUTION:** Hand-tighten screws only. Do **not** use power tools.

**ADDITIONAL TOOLS REQUIRED**

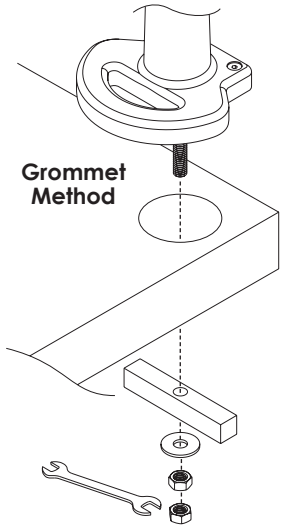
- Phillips screwdriver

## Two Base and Monitor Arm Assembly Attachment Methods

- **Clamp method.** The base assembly is clamped to a table or desk surface that is between 0.32" (8mm) thick and 3.38" (86mm) thick. See below.




- **Grommet method.** The base assembly is secured through a grommet hole in the work surface, with a diameter between 0.78" (20mm) and 2" (51mm). Surface thickness must be between 0.6" (15mm) and 1.5" (38.1mm). See page 4.

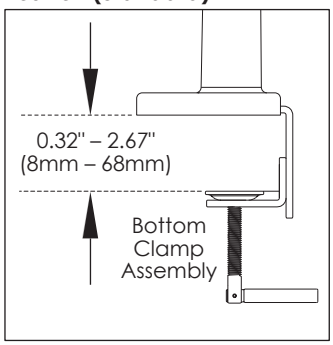



## Clamp Method

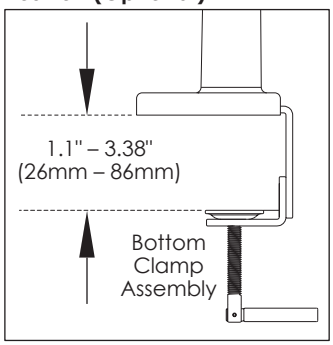
The base assembly is shipped with the bottom clamp in the "upper attachment position." To change to the "lower attachment position" for thicker work surface, follow this procedure (see illustrations):

- Use the 4mm Allen key to remove the four screws holding the bottom clamp in position.
- Reattach the bottom clamp to the lower four holes. Tighten the screws securely using the Allen wrench. **CAUTION:** Do not use a power drill. Clamp screws are rated at 83 in-lbs.

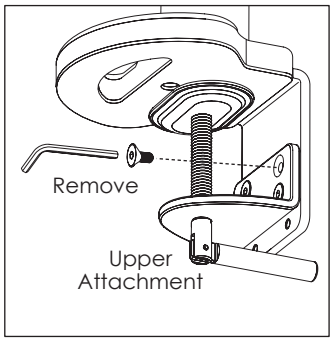
**Upper Attachment Position (Standard)**



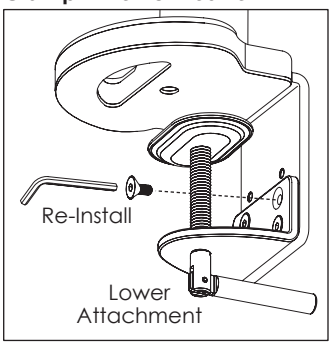

**Lower Attachment Position (Optional)**




**To Change: 1) Remove Four Screws**

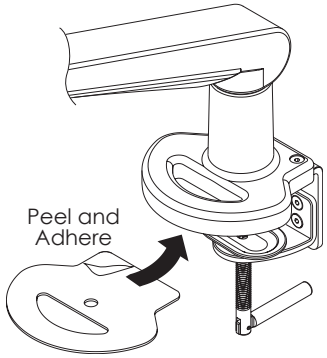



**2) Re-Install Screws with Clamp in Lower Position**




### Attach Clamp Pad

- Peel the backing from the adhesive side of the clamp pad and adhere the pad to the bottom of the base, as shown. The pad protects the work surface.

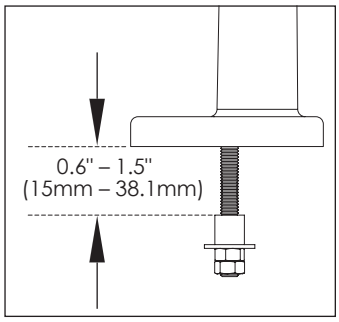



### Install Base Assembly

- Clamp the base assembly to the work surface. Be sure to tighten the knob securely.
- **Proceed to "Attach VESA Mount" on page 5.**

## Grommet Method

This method can be used for work surfaces that have a grommet hole in an appropriate position. Surface thickness must be between 0.6" (15mm) and 1.5" (38.1mm), and the grommet hole diameter must be between 0.78" (20mm) and 2" (51mm).

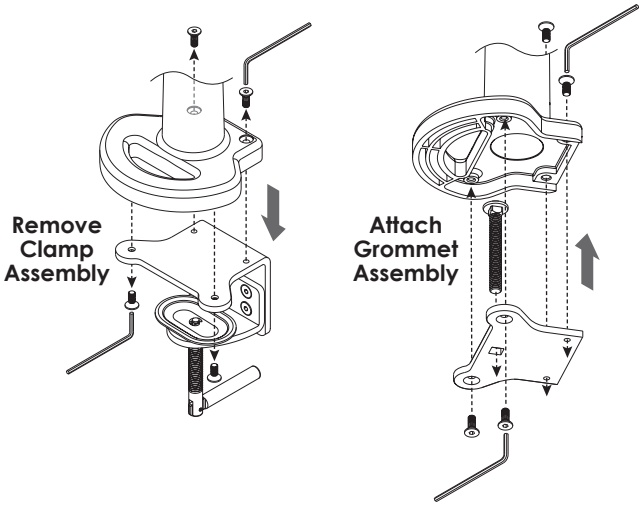



### Remove Clamp Assembly

- Remove the standard clamp assembly from the base assembly. Use the 4mm Allen key to remove the four screws holding the clamp assembly in position (two on top, two on the bottom). Retain the four screws.

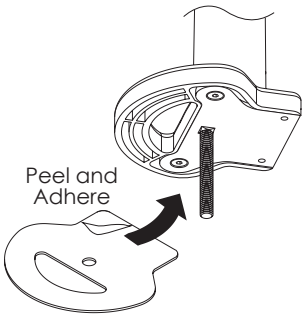
### Attach Grommet Assembly

- Place the grommet bolt in the large center hole on the grommet mount plate.
- With the grommet bolt in position, fasten the grommet mount plate and bolt to the monitor arm base with the four screws previously removed. As before, use the 4mm Allen key.



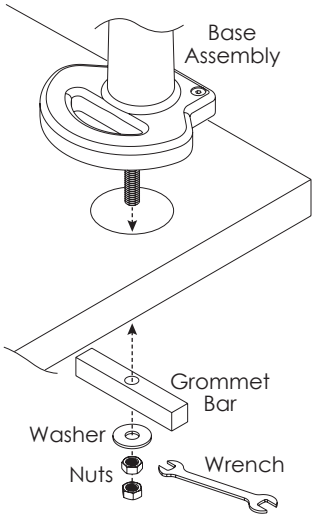

### Attach Clamp Pad

- Peel the backing from the adhesive side of the clamp pad and adhere the pad to the bottom of the grommet mount plate, as shown. The pad protects the work surface.



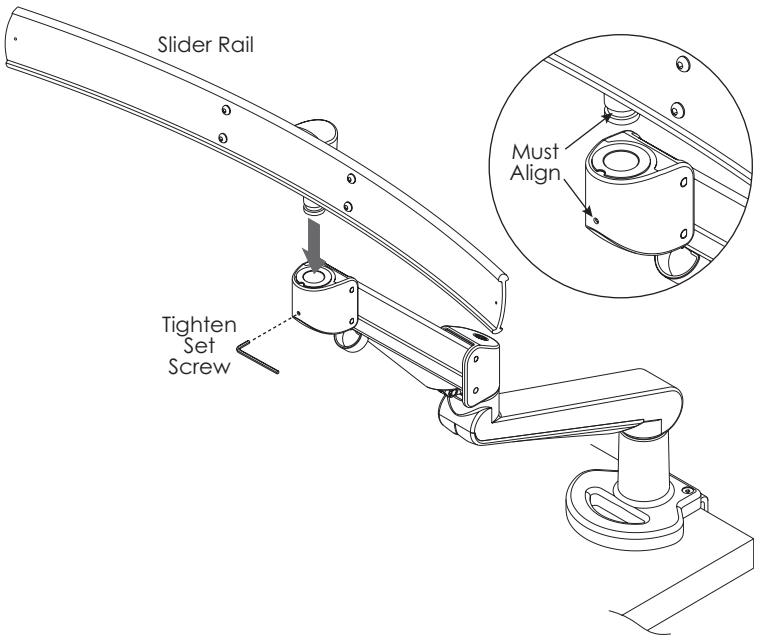

### Install Base Assembly

- Place the base assembly over the grommet hole, with the bolt centered.
- The bolt must extend under the work surface a minimum of 1.3" (33mm).
- Secure the base assembly as illustrated.
  - — Secure the grommet bar and washer with one of the grommet bolt nuts. Use the provided wrench to tighten the nut securely.
  - — Tighten the second nut against the first to further secure the base assembly.
- **Proceed to "Attach VESA Mount" on page 5.**

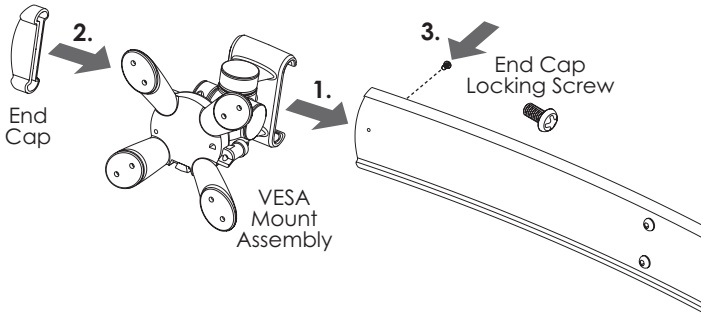


## Attach VESA Mount Assemblies

- Insert the post on the slider rail into the bushing on the monitor arm.
  - — Be sure the post is fully inserted so that its recessed portion aligns with the set screw.
  - — Tighten the set screw to secure the slider rail. Use the 2mm Allen key to fully tighten it, then back it off one full turn.

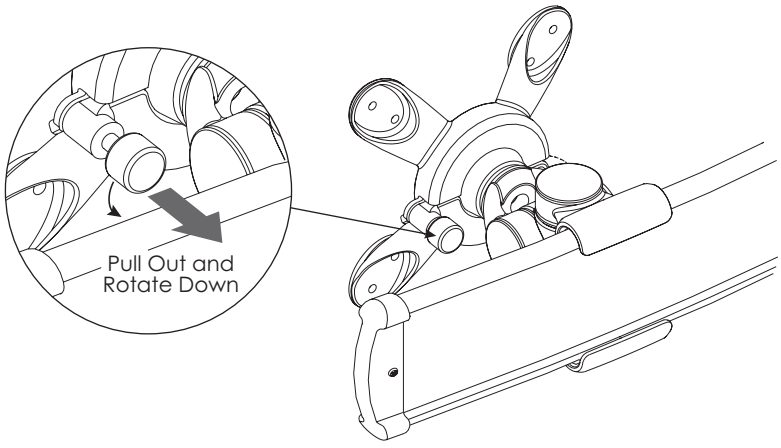


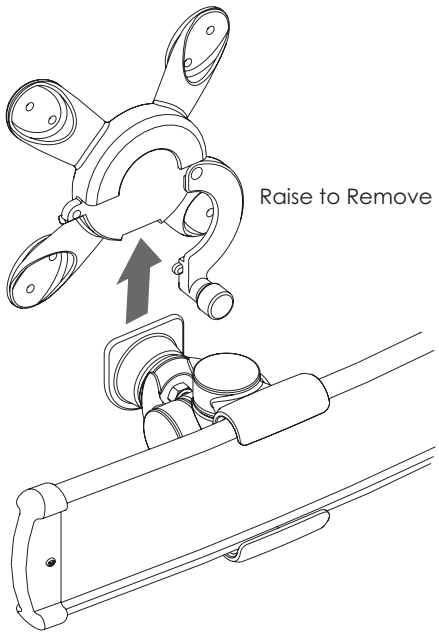

- Insert the VESA mount assemblies onto the slider rail, one mount on each end.
  - — Cover the ends of the slider rail with slider rail end caps. Secure the end caps with the end cap locking screws.




## Attach Monitors to VESA Mounts

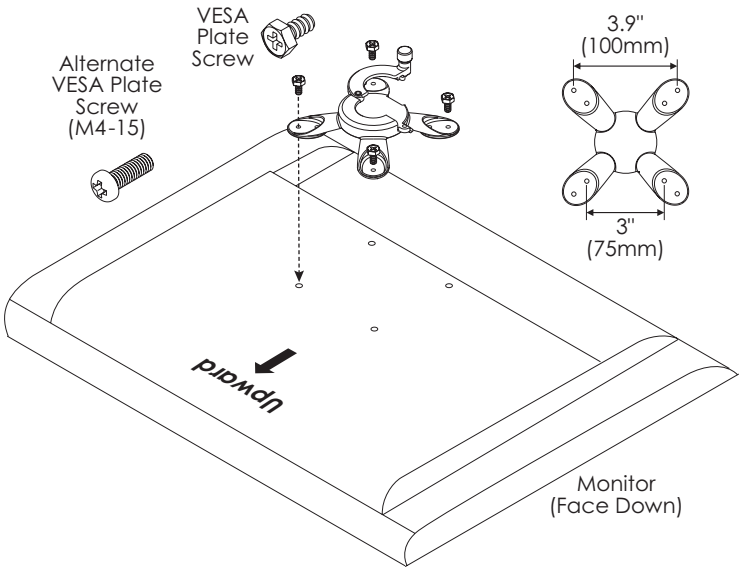
- First remove the VESA plate from each VESA mount.
  - — Pull the knob on the back of the VESA plate out toward the slider rail to unlock.
  - — Rotate the knob down to release the VESA plate.
  - — Raise the VESA plate to remove it from the mount.



### Attach VESA Plates to Monitors

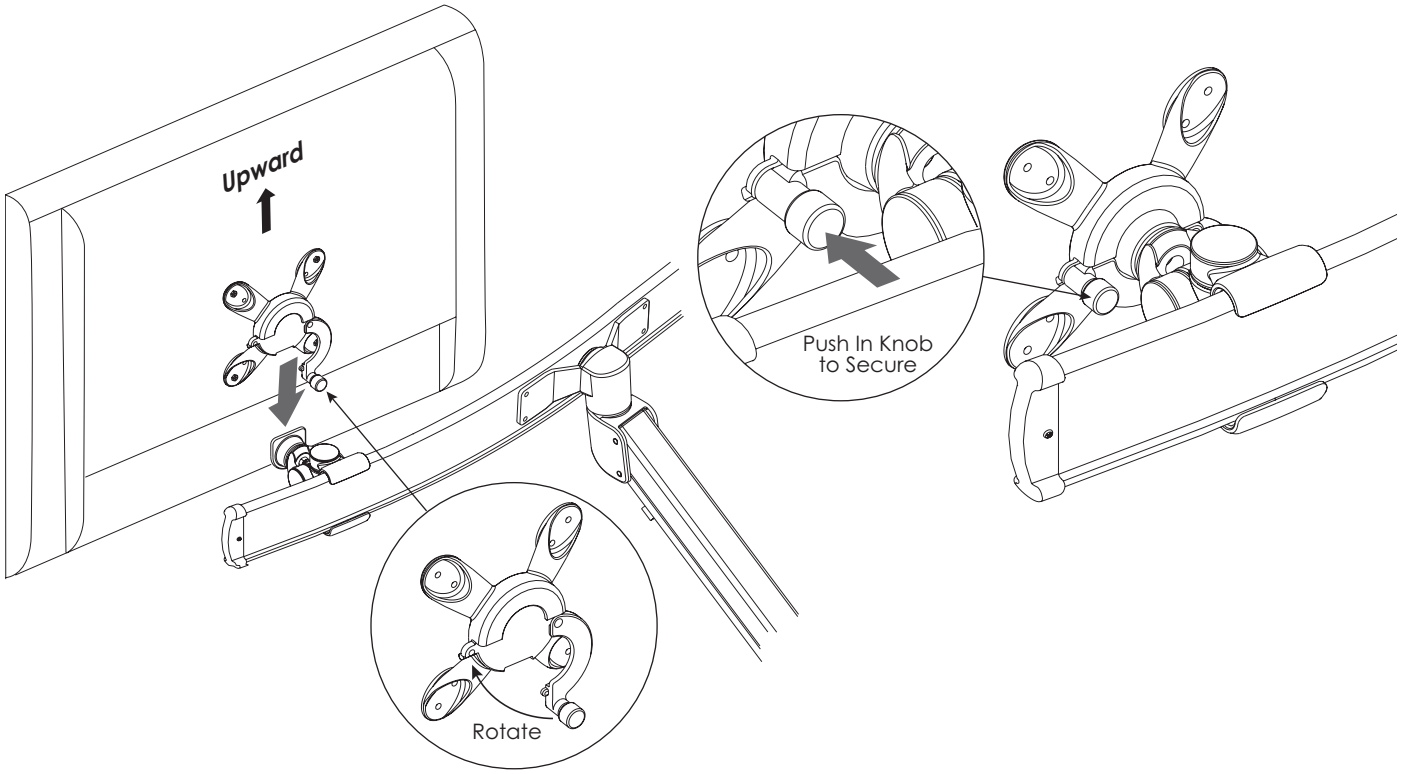
- Place the monitors face down on a flat surface. Align the VESA plate holes with the holes on the back of the monitor. Attach each VESA plate using the four VESA plate screws provided.
  - — There are two sets of four holes on the VESA plate. One set has holes 3.9" (100mm) apart, the other set has holes 3" (75mm) apart. Use the set that matches the holes on the monitor.
  - — In some cases, if the M4-10 screws are too short, you will need to use the M4-15 screws.




### Attach Monitors and VESA plates

- Slide each VESA plate (with monitor attached) onto its VESA mount.
  - — Rotate the knob on the VESA plate upward. Pull out the knob so that it can be positioned over the locking hole.
  - — Push in the knob to secure the VESA plate and monitor.

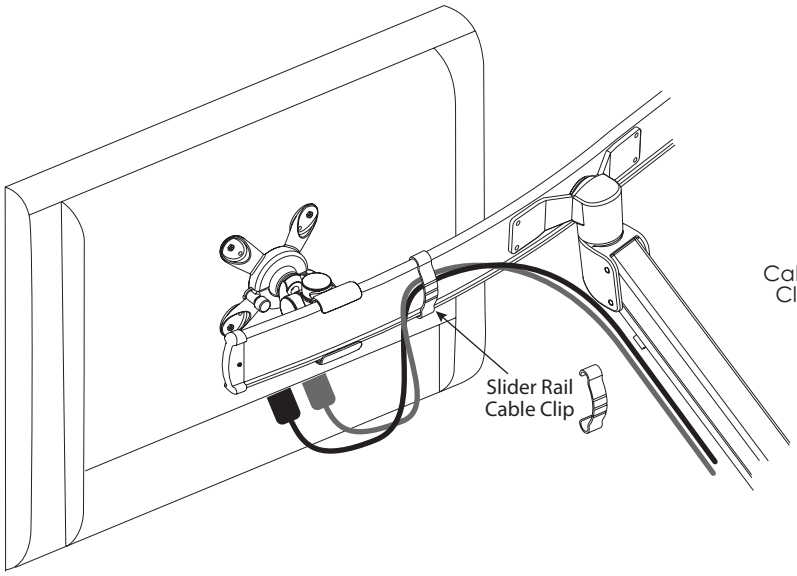
**CAUTION:** Be sure the knob on each VESA plate is pushed in all the way to ensure that the monitor is held securely in place.

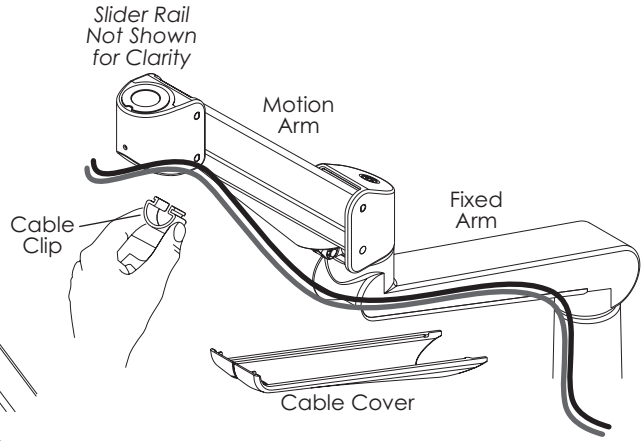


## Cable Management

Use the cable clips and cable cover to help manage the monitor cables.

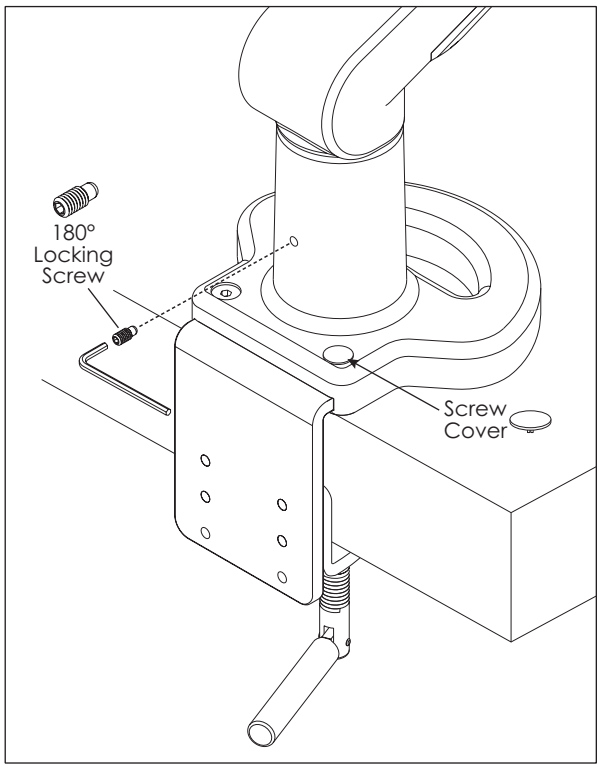
- Attach the cables from each monitor to the back of the slider rail with the slider rail cable clips.
- Pinch the cable clip to remove it from the motion arm; then re-install it with the cables captured from each monitor.
- Slide the cable cover out from the fixed arm. Slide it back in with the cables captured.




## 180° Lock-Out Feature

- Install the 180° locking screw in the base assembly to limit the rotation of the fixed arm.
  - — The lock-out feature allows 90° rotation toward the user, but prevents 90° rotation away from the user.
  - — Install the 180° locking screw using the 2.5mm Allen key. Fully tighten the screw, then back it out one full turn.




## Install Plastic Screw Covers

Two plastic screw covers are provided to cover the socket screws on top of the base assembly.

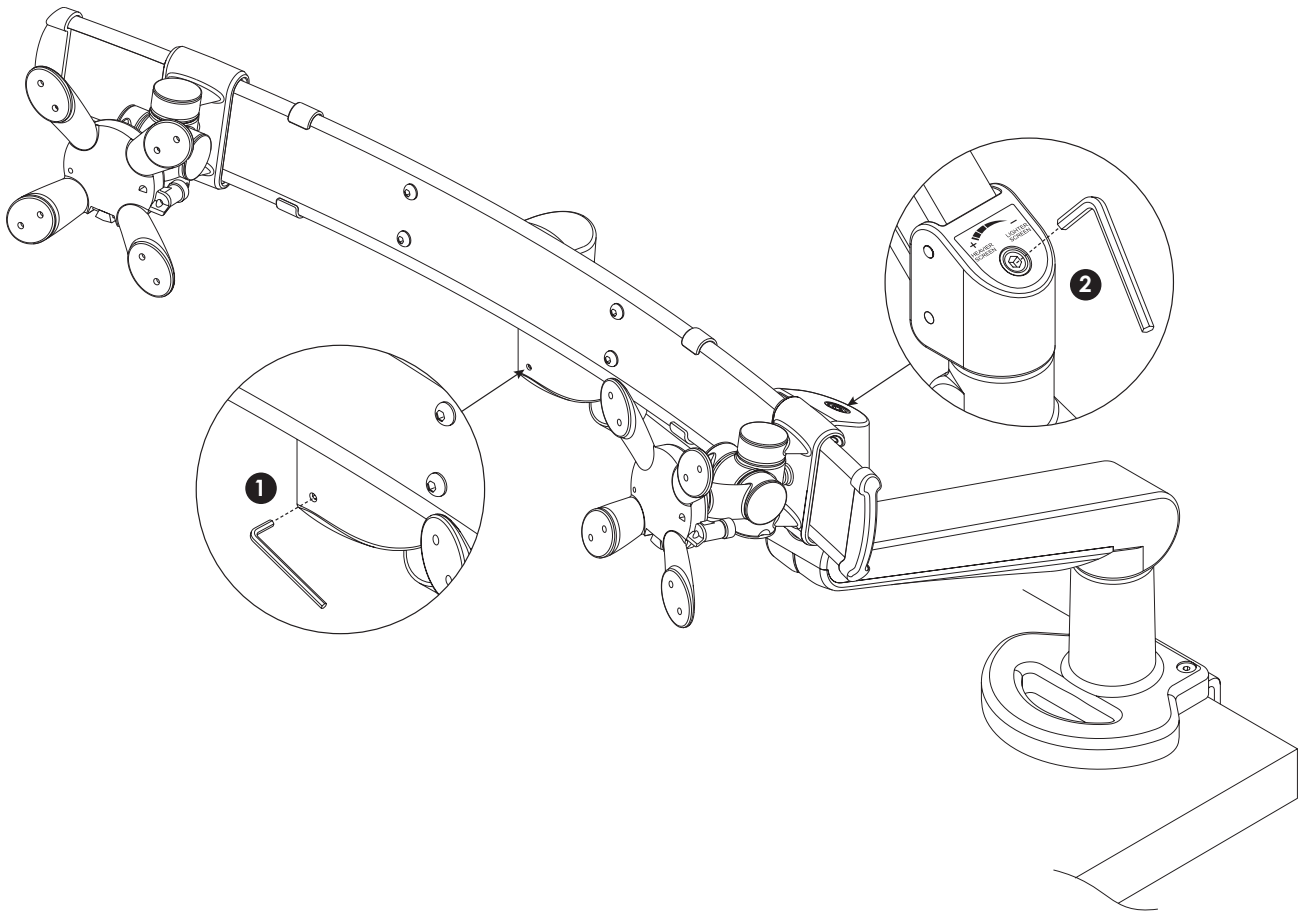
- Press the screw covers in place over the socket screws.

## Tension Adjustments

There are two possible adjustments on the motion arm and two on the VESA mounts.

### Motion Arm Adjustments

1. **Slider rail swivel adjustment**
   — Use the 2.5mm Allen key to adjust the set screw for the desired ease of slider rail rotation.
2. **Motion arm weight adjustment**
   — Use the 5mm Allen key to adjust the set screw for the appropriate monitor weight.
   — Weight capacity per arm is 17.6 lbs to 38.5 lbs (8 kg to 17.5 kg). Capacity may be reduced if monitor size is greater than 26" (66cm) or depth is greater than 2" (51mm).



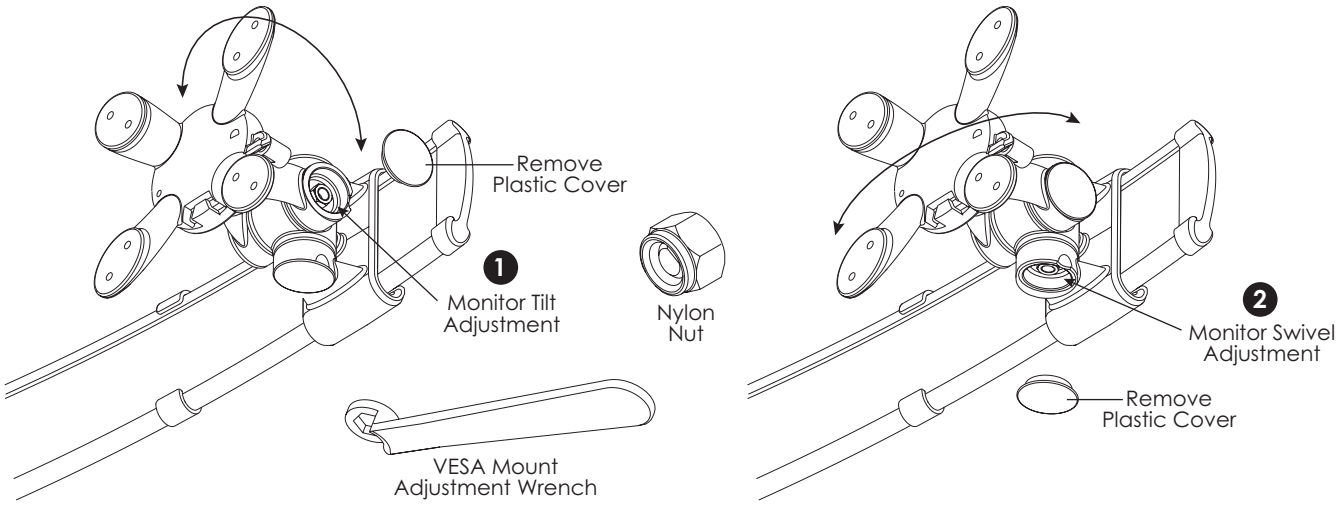
## VESA Mount Adjustments

The tension of the tilt and swivel movements of the VESA mount may need to be adjusted to make the movement easier or to maintain the desired monitor position. This is more likely when the arm has monitors of differing weights on each end of the slider rail.

1. **Monitor tilt adjustment**
2. **Monitor swivel adjustment**
   - — For both adjustments, remove the clear plastic cover over the nylon nut controlling the movement.
   - — Use the provided wrench to adjust the tension. Use one hand to support the monitor and tighten the nut clockwise to increase tension or loosen the nut counterclockwise to reduce tension.
   - — When the desired tension is achieved, replace the plastic cover.

**IMPORTANT:** Only adjust the nylon nut. Do not remove the covers from the metal bolts. Do not disassemble the VESA mount.

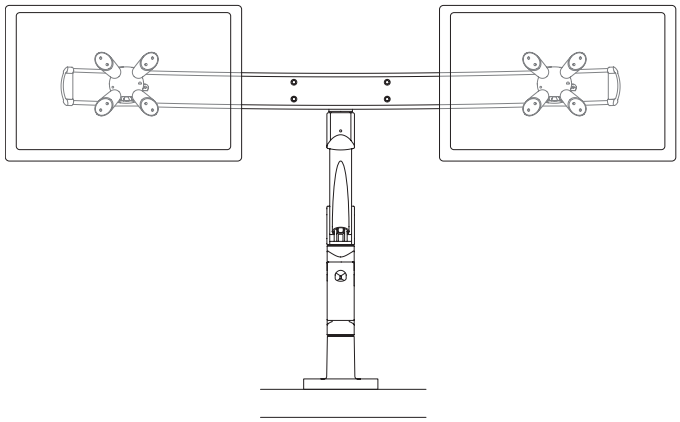
**CAUTION:** Always support the monitor during adjustment procedures.



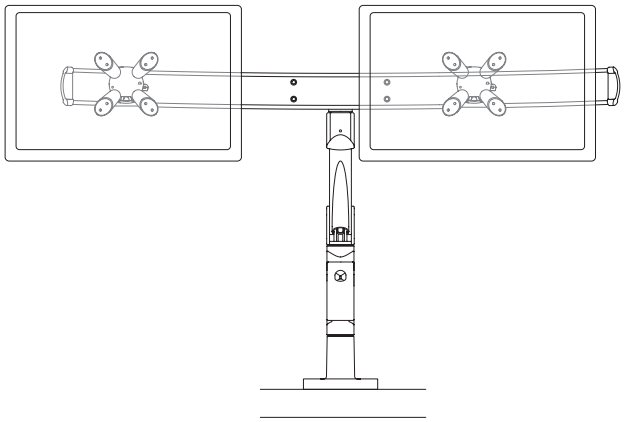
## Position of Monitors on Slider Rail

The monitors should be an equal distance from the midpoint of the slider rail to avoid imbalance.

**RIGHT**



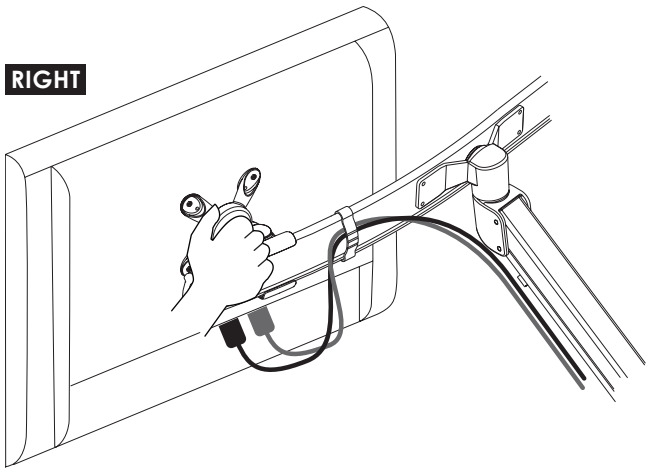
**WRONG**



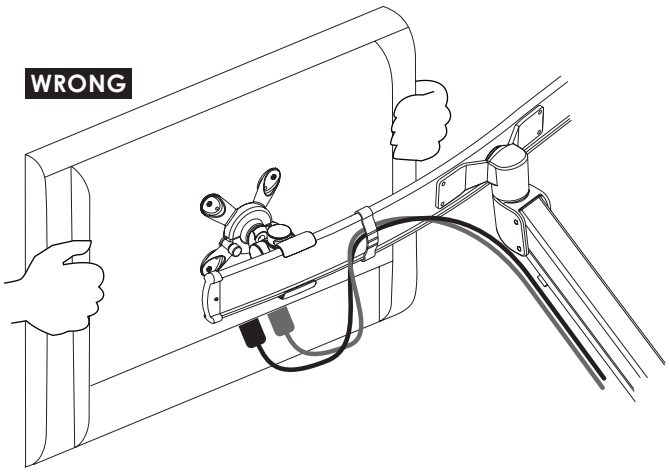
## Moving Monitors on Slider Rail

Do not move the position of the monitors by directly holding the monitor. Instead, move a monitor by sliding the VESA mount to which it is attached.

**RIGHT**



**WRONG**



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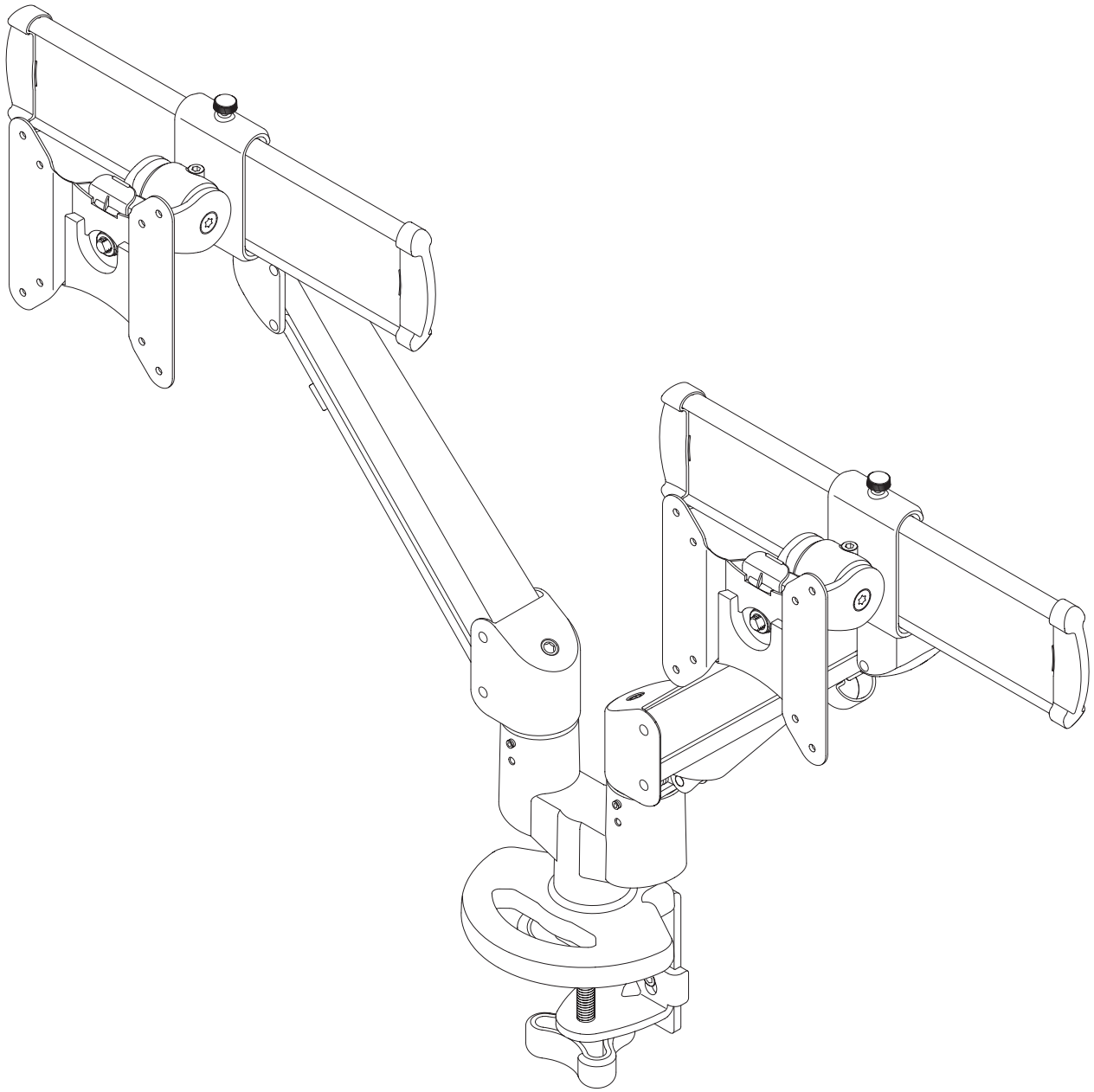
# Instructions

# EDGE2-MS
**DUAL MONITOR ARM**

**Model EDGE2-MS-SLV**
**Model EDGE2-MS-BLK**
**Model EDGE2-MS-WHT**

EDGE2-MS Rev A 2/17



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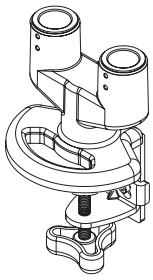
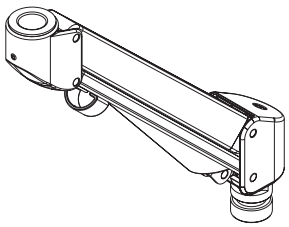
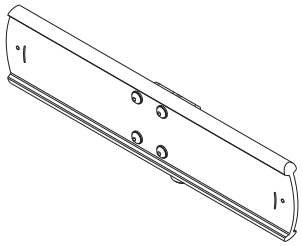
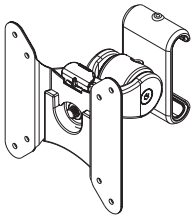
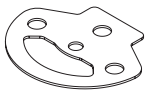
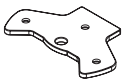
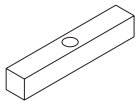
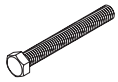
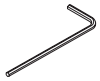
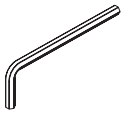
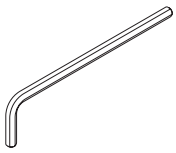
**PARTS AND TOOLS PROVIDED**

| | | | |
|---|---|---|---|
| Base Assembly (1)  | Monitor Arm (2)  | Slider Plate (2)  | VESA Mount Assembly (2)  |
| Clamp Pad (1)  | Grommet Mount Plate (1)  | Grommet Bar (1)  | Grommet Bolt (1)  3x3/8-16 |
| Grommet Bolt Washer (1)  M10x27 | Grommet Bolt Nut (2)  9/16x3/8-16 | Slider End Cap (4)  | Knob Screw (2)  M4x10 |
| End Cap Locking Screw (4)  M3x6 | VESA Plate Screw (8)  M4x10 | VESA Locking Screw (2)  M4x10 | 180° Locking Screw (2)  M4x9 |
| 14mm Wrench (1)  | 2mm Allen Key (1)  | 4mm Allen Key (1)  | 5mm Allen Key (1)  |

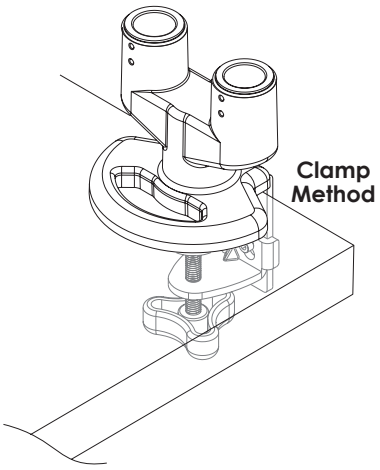
**CAUTION:** Hand-tighten screws only. Do **not** use power tools.

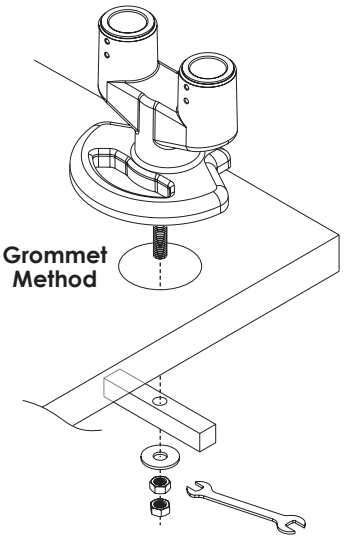
**ADDITIONAL TOOLS REQUIRED**

- Phillips screwdriver

## Two Base Assembly Attachment Methods

- **Clamp method.** The base assembly is clamped to a table or desk surface that is between 0.6" (15mm) thick and 3" (76mm) thick. See below.
- **Grommet method.** The base assembly is secured through a grommet hole in the work surface, with a diameter between 0.78" (20mm) and 2" (51mm). Surface thickness must be between 0.6" (15mm) and 1.5" (38.1mm). See page 4.



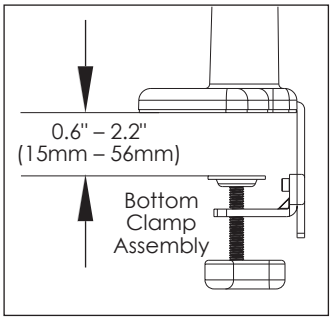




## Clamp Method

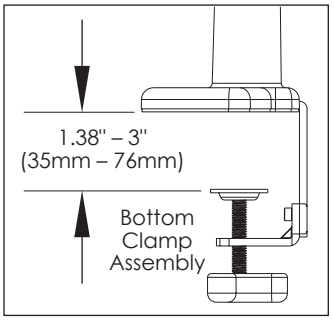
The base assembly is shipped with the bottom clamp in the "upper attachment position." To change to the "lower attachment position" for thicker work surface, follow this procedure (see illustrations):

- Use the 4mm Allen key to remove the two screws holding the bottom clamp in position.
- Reattach the bottom clamp to the lower two holes. Tighten the screws securely using the Allen wrench. **CAUTION:** Do not use a power drill. Clamp screws are rated at 102 in-lbs.

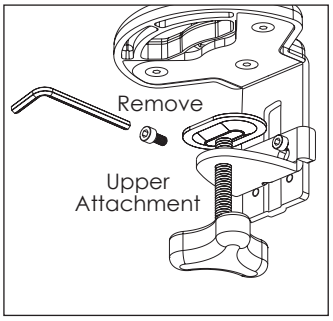
**Upper Attachment Position (Standard)**



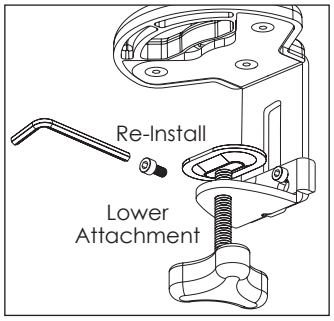

**Lower Attachment Position (Optional)**




**To Change: 1) Remove Upper Attachment Screws**

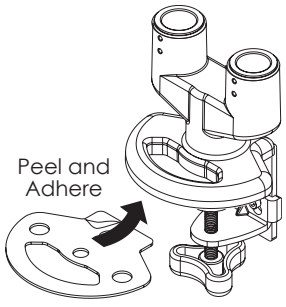



**2) Re-Install Screws with Clamp in Lower Position**




### Attach Clamp Pad

- Peel the backing from the adhesive side of the clamp pad and adhere the pad to the bottom of the base, as shown. The pad protects the work surface.

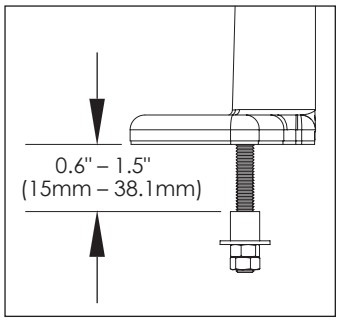



### Install Base Assembly

- Clamp the base assembly to the work surface. Be sure to tighten the knob securely.
- **Proceed to "Install Monitor Arms" on page 5.**

## Grommet Method

This method can be used for work surfaces that have a grommet hole in an appropriate position. Surface thickness must be between 0.6" (15mm) and 1.5" (38.1mm), and the grommet hole diameter must be between 0.78" (20mm) and 2" (51mm).

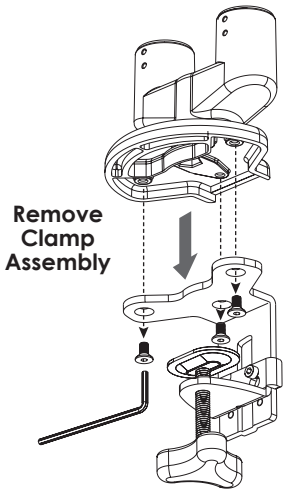


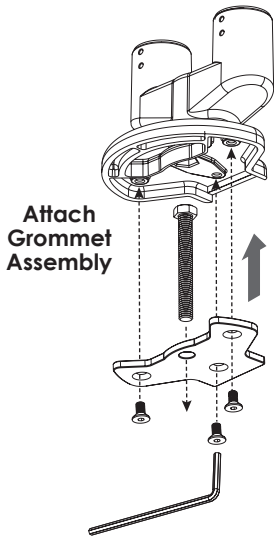

### Remove Clamp Assembly

- Remove the standard clamp assembly from the base assembly. Use the 4mm Allen key to remove the three screws holding the clamp assembly in position. Retain the three screws.

### Attach Grommet Assembly

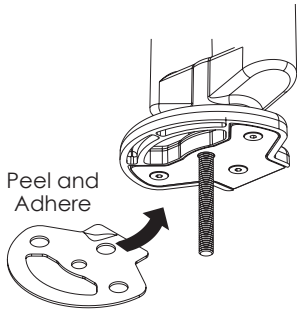
- Place the grommet bolt in the large center hole on the grommet mount plate.
- With the grommet bolt in position, fasten the grommet mount plate and bolt to the monitor arm base with the three screws previously removed. As before, use the 4mm Allen key.



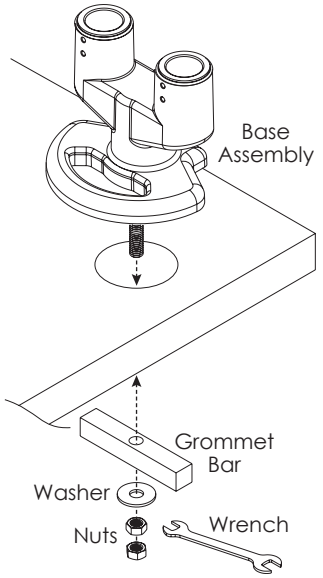

### Attach Clamp Pad

- Peel the backing from the adhesive side of the clamp pad and adhere the pad to the bottom of the grommet mount plate, as shown. The pad protects the work surface.



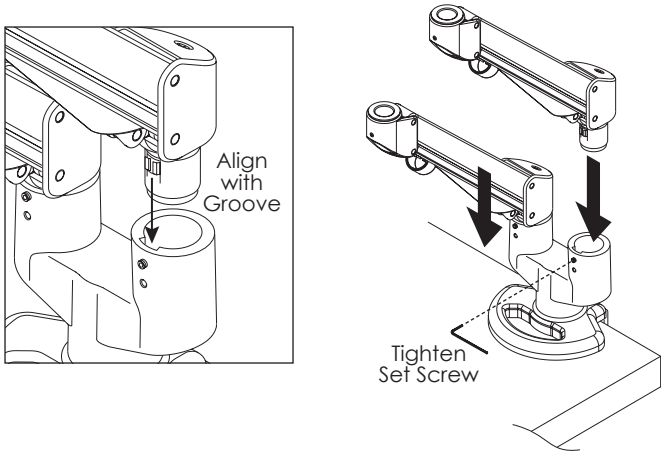

### Install Base Assembly

- Place the base assembly over the grommet hole, with the bolt centered.
- The bolt must extend under the work surface a minimum of 1.3" (33mm).
- Secure the base assembly as illustrated.
  - — Secure the grommet bar and washer with one of the grommet bolt nuts. Use the provided wrench to tighten the nut securely.
  - — Tighten the second nut against the first to further secure the base assembly.
- **Proceed to "Install Monitor Arms" on page 5.**



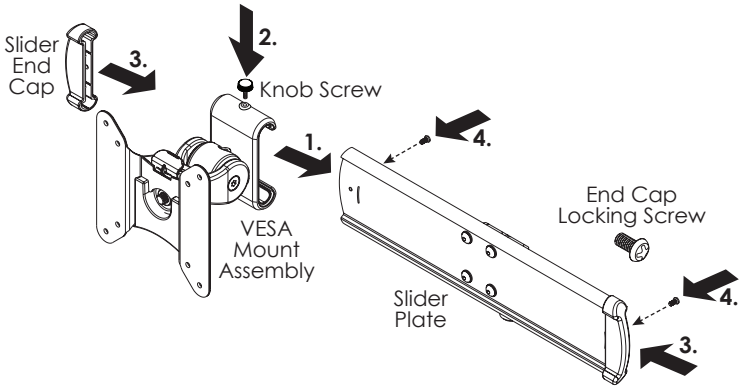
## Install Monitor Arms

- Insert the monitor arms into the base assembly. Carefully align the protrusion on each monitor arm post with the indented groove on the base.
- Secure each monitor arm by tightening the pre-installed set screws using the 2mm Allen key. Adjust the tightness to allow for the desired ease of monitor arm rotation.



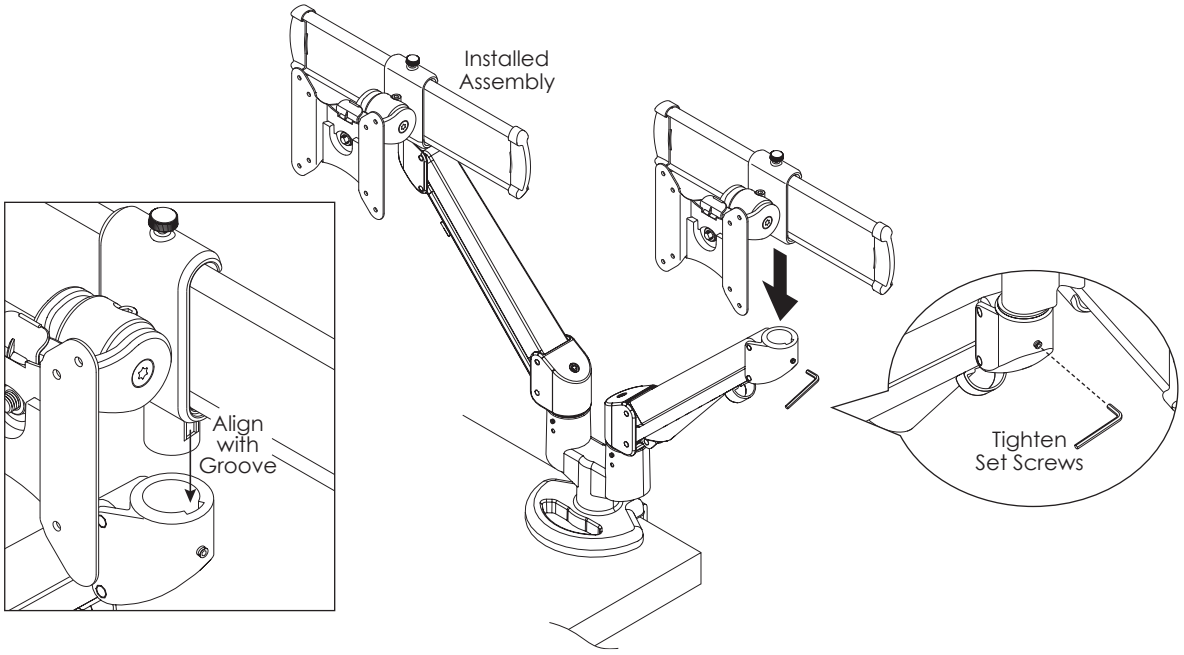

## Assemble Slider Plates

- Slide the VESA mount assemblies onto the slider plates.
  - — Use the knob screw to lock the VESA mount to the slider plate. The knob can be loosened to allow adjustment of monitor position.
  - — Cover the ends of the slider plates with slider end caps. Secure the end caps with the end cap locking screw.



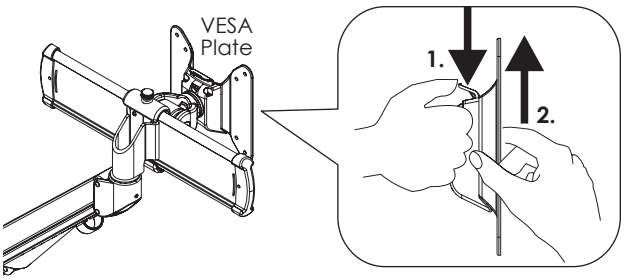

## Attach Assemblies to Monitor Arms

- Insert the slider plate and VESA mount assemblies onto the monitor arms.
  - — Align the protrusions on each slider plate post with the indented groove on the monitor arms.
  - — Secure the assemblies using the 2mm Allen key and the pre-installed set screws. Adjust the tightness to allow for the desired ease of monitor rotation.



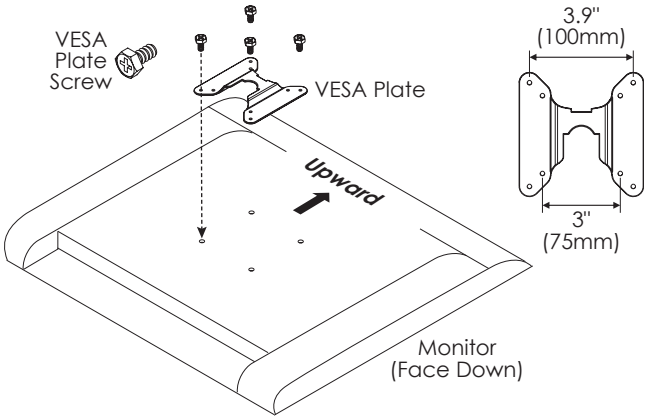
## Attach Monitors to VESA Mount Assemblies

- Remove the VESA plate from each VESA mount assembly by pressing down on the plastic tab to release the lock. Pull the plate upward to remove.



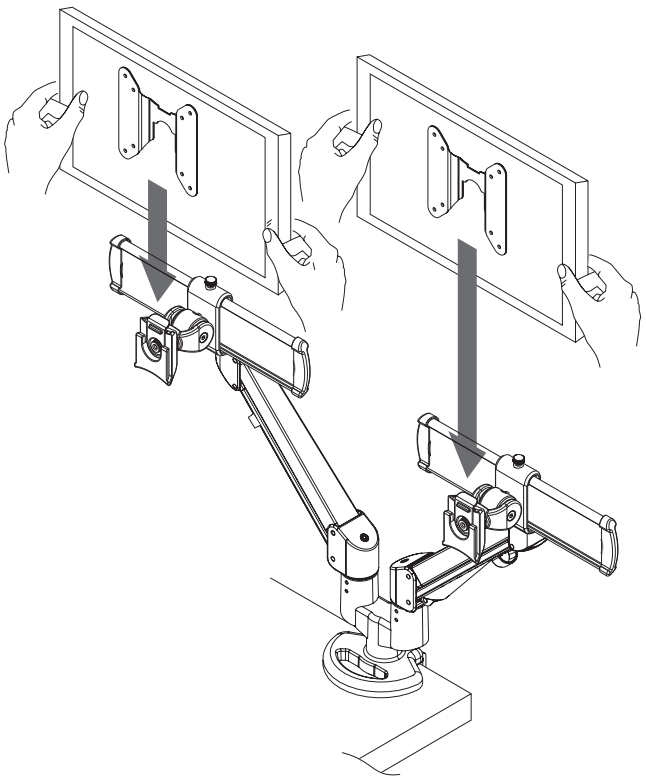

## Attach VESA Plates to Monitors

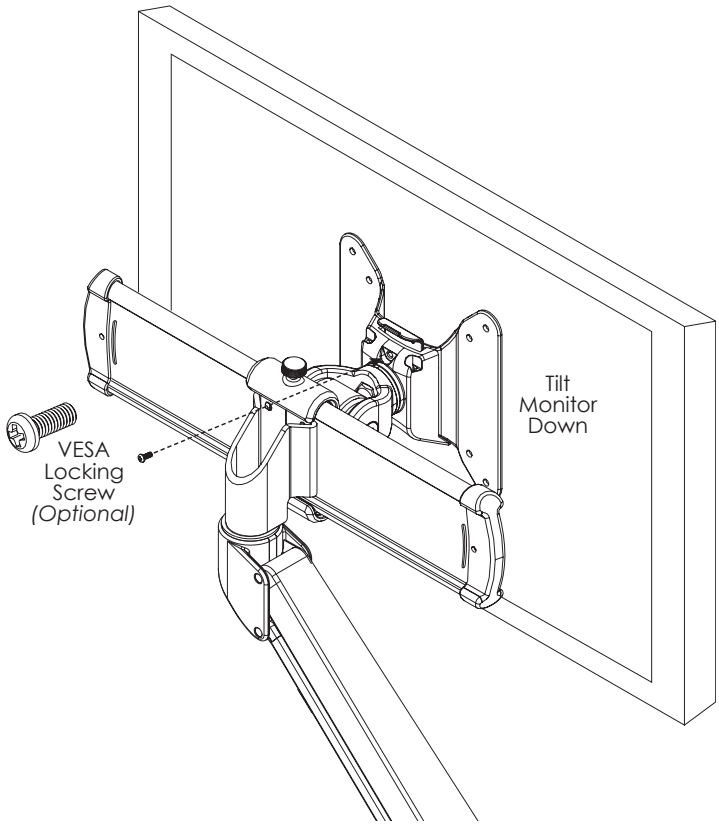
- Place each of the LCD monitors face down on a flat surface. Align the VESA plate holes with the holes on the back of the monitor. Attach the VESA plates using the eight VESA plate screws provided (four screws per monitor).
  - — There are two sets of four holes on each VESA plate. One set has holes 3.9" (100mm) apart, the other set has holes 3" (75mm) apart. Use the set that matches the holes on the monitor.



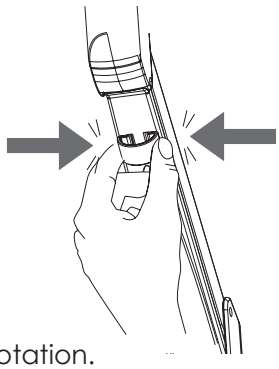

## Attach Monitors to VESA Mounts

- Slide each VESA plate (with monitor attached) back onto the VESA mounts. Make sure the VESA plate clicks securely in place.
  - — ***Optional:*** Install a VESA locking screw behind each VESA plate to prevent the tab on the VESA mount from releasing the monitors. Tilt the monitor down for easier access to the screw hole.





## Complete the Installation

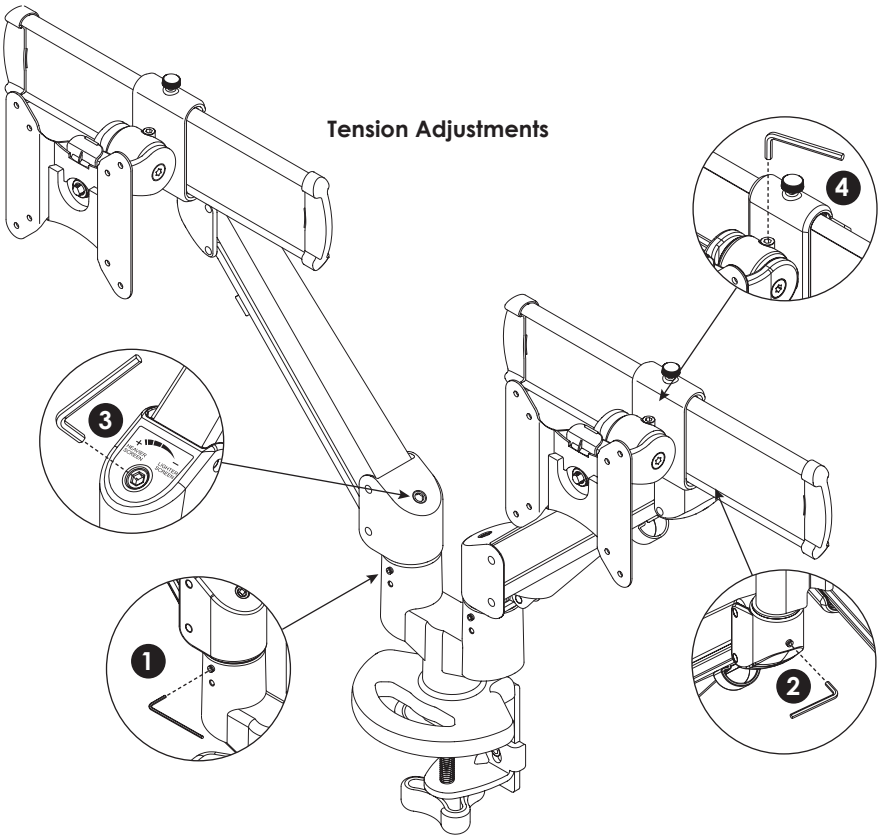


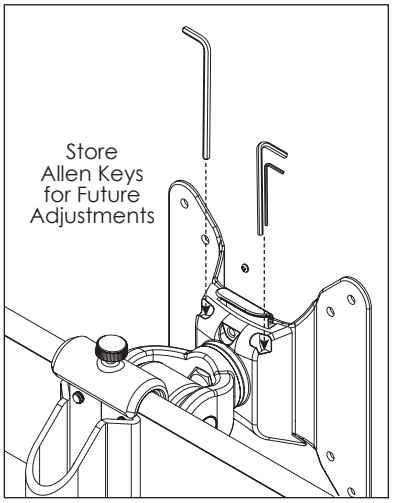
- Use the cable cover to help manage the monitor cables. Pinch the cover to remove it from the monitor arms, and again when re-installing it with the cables captured.
- Make all necessary power and data connections.

## Tension Adjustments

There are four possible swivel and tilt tension adjustments for each monitor arm:

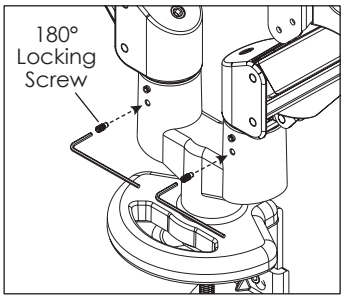
1. **Monitor arm swivel adjustment**
   — Use the 2mm Allen key to adjust set screw for the desired ease of monitor arm rotation.
2. **Monitor swivel adjustment**
   — Use the 2mm Allen key to adjust set screw for the desired ease of monitor rotation.
3. **Monitor arm weight adjustment**
   — Use the 5mm Allen key to adjust set screw for the appropriate monitor weight.
   — Weight capacity per arm is 4.4 lbs to 15.4 lbs (2 kg to 7 kg). Capacity may be reduced if monitor size is greater than 26" (66cm) or depth is greater than 2.17" (55mm).
4. **Monitor tilt adjustment**
   — Use the 4mm Allen key to adjust set screw for the appropriate monitor weight.
   — Insert the Allen keys into the holes behind the VESA plate to store for future adjustment.




## 180° Lock-Out Feature

- Use the 2mm Allen key to secure the 180° locking screws into the base of each monitor arm to limit monitor rotation to 180°. Fully tighten the screws, then back out one full turn.

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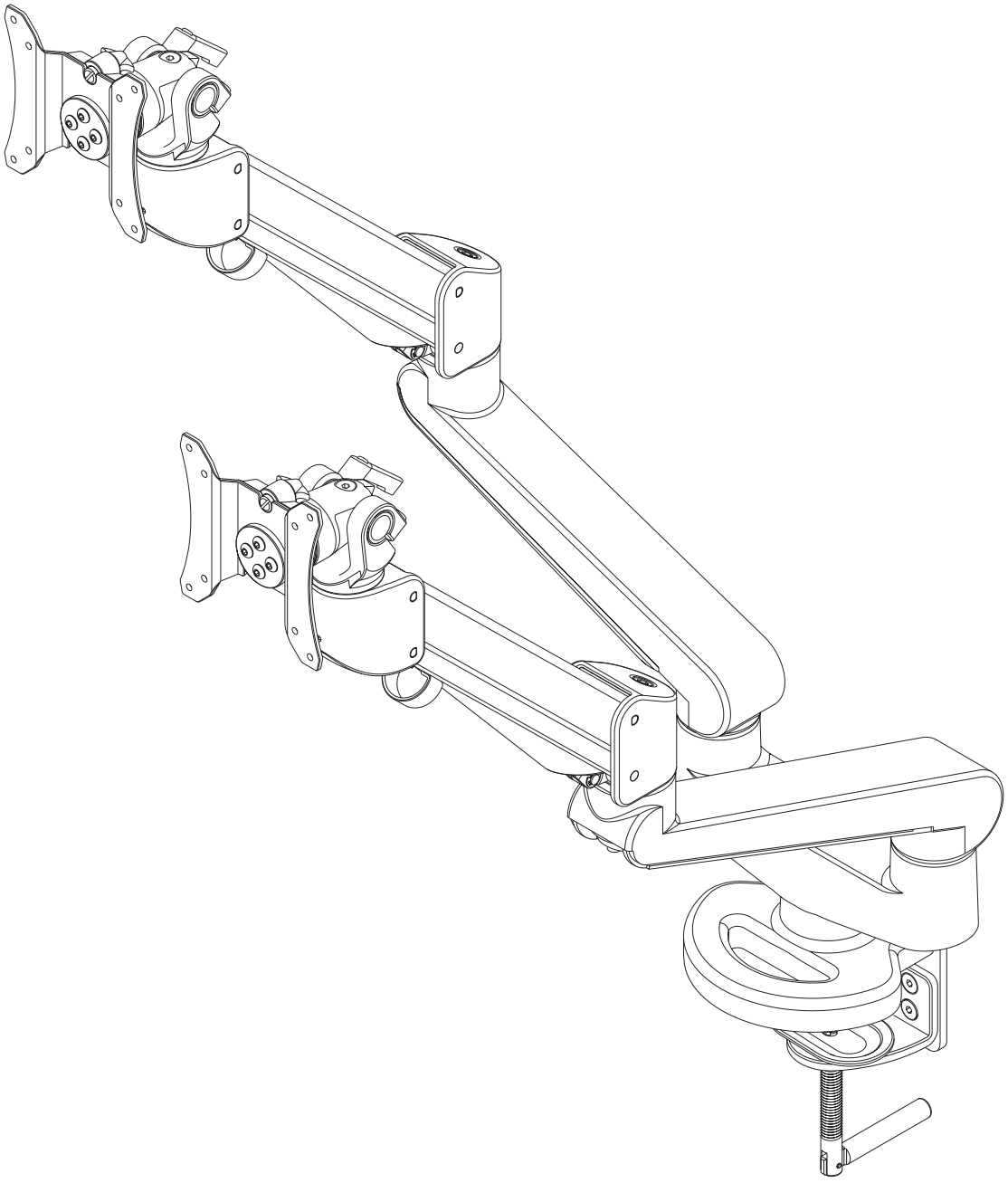
# Instructions

# EDGE-MAX-DUAL

**MONITOR ARMS** **Model EDGE-MAX-DUAL-SLV**

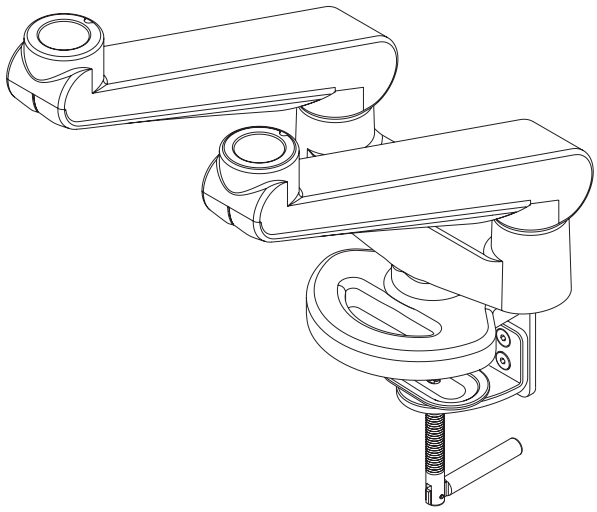
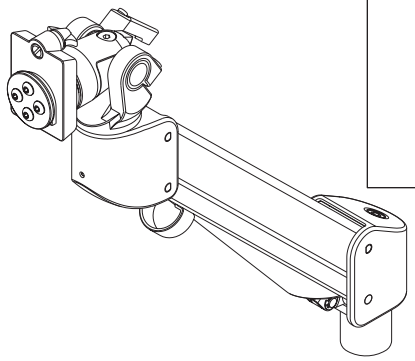
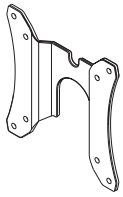
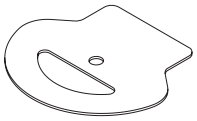
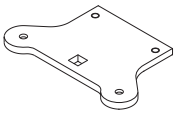
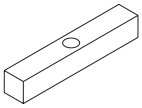
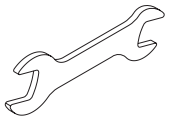
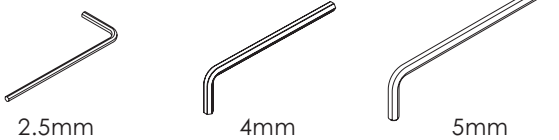
EDGE-MAX-DUAL Rev A 2/17



# ASSEMBLY AND ADJUSTMENT

**PLEASE REVIEW** these instructions before beginning the assembly and adjustment procedures. Check that all the parts and tools listed below were provided with your order. Contact your supplier if any materials are missing. Do not discard the packaging until satisfied that the product operates to your satisfaction.

**PARTS AND TOOLS PROVIDED**

<table>
<tr><td colspan="2">Base and Monitor Arm Assembly (1)<br>  </td><td colspan="2">Motion Arm Assembly (2)<br>  </td><td>VESA Plate (2)<br>  </td></tr>
<tr><td colspan="3"></td><td>Clamp Pad (1)<br>  </td><td>Grommet Mount Plate (1)<br>  </td></tr>
<tr><td>Grommet Bar (1)<br>  </td><td>Grommet Bolt (1)<br>  <br>3x3/8-16</td><td>Grommet Bolt Washer (1)<br>  <br>M10x27</td><td colspan="2">Grommet Bolt Nut (2)<br>  <br>9/16x3/8-16</td></tr>
<tr><td>VESA Plate Screw (8)<br>  <br>M4x10</td><td>Arm Assembly Screws (8)<br>  <br>M5x18</td><td>Lockout Washer (2)<br>  </td><td colspan="2">Teflon Washer (2)<br>  </td></tr>
<tr><td>Plastic Screw Cover (2)<br>  </td><td>14mm Wrench (1)<br>  </td><td colspan="3">Allen Keys (1 each)<br>  <br>2.5mm 4mm 5mm</td></tr>
</table>

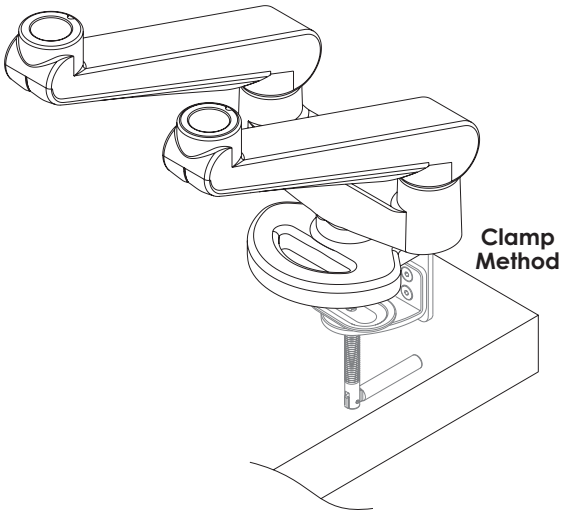
**CAUTION:** Hand-tighten screws only. Do **not** use power tools.

**ADDITIONAL TOOLS REQUIRED**

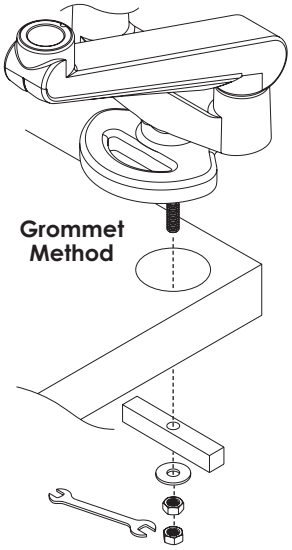
- Phillips screwdriver

## Two Base and Monitor Arm Assembly Attachment Methods

- **Clamp method.** The base assembly is clamped to a table or desk surface that is between 0.32" (8mm) thick and 3.38" (86mm) thick. See below.




- **Grommet method.** The base assembly is secured through a grommet hole in the work surface, with a diameter between 0.78" (20mm) and 2" (51mm). Surface thickness must be between 0.6" (15mm) and 1.4" (36mm). See page 4.

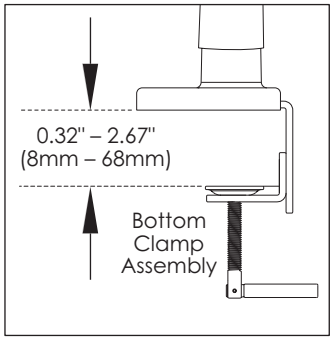



## Clamp Method

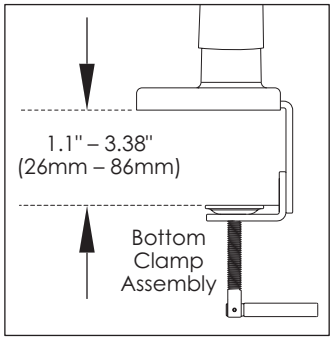
The base assembly is shipped with the bottom clamp in the "upper attachment position." To change to the "lower attachment position" for thicker work surface, follow this procedure (see illustrations):

- Use the 4mm Allen key to remove the four screws holding the bottom clamp in position.
- Reattach the bottom clamp to the lower four holes. Tighten the screws securely using the Allen wrench. **CAUTION:** Do not use a power drill. Clamp screws are rated at 83 in-lbs.

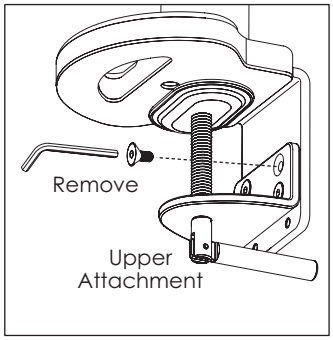
**Upper Attachment Position (Standard)**



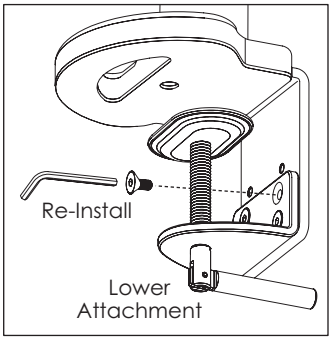

**Lower Attachment Position (Optional)**




**To Change: 1) Remove Four Screws**

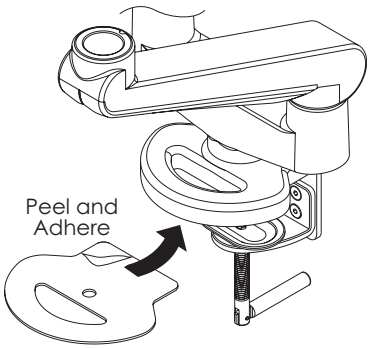



**2) Re-Install Screws with Clamp in Lower Position**




### Attach Clamp Pad

- Peel the backing from the adhesive side of the clamp pad and adhere the pad to the bottom of the base, as shown. The pad protects the work surface.

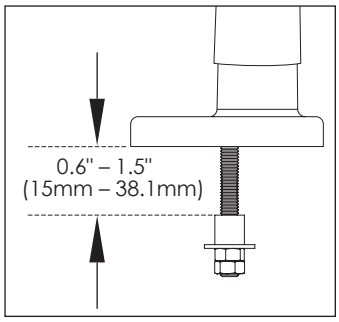



### Install Base Assembly

- Clamp the base assembly to the work surface. Be sure to tighten the knob securely.
- **Proceed to "Install Motion Arm Assemblies" on page 5.**

## Grommet Method

This method can be used for work surfaces that have a grommet hole in an appropriate position. Surface thickness must be between 0.6" (15mm) and 1.5" (38.1mm), and the grommet hole diameter must be between 0.78" (20mm) and 2" (51mm).

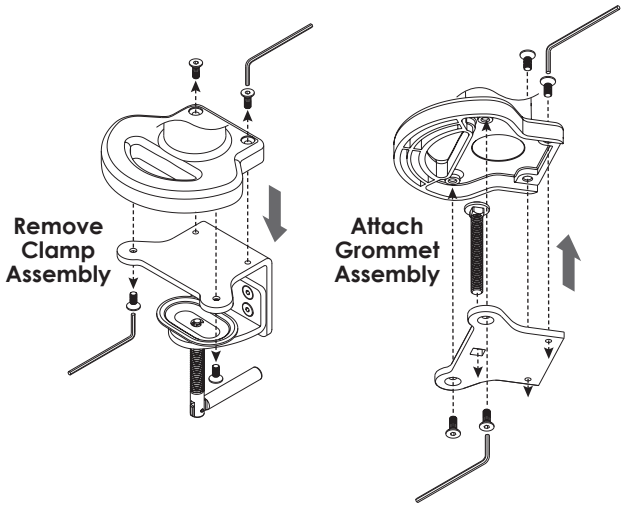



### Remove Clamp Assembly

- Remove the standard clamp assembly from the base assembly. Use the 4mm Allen key to remove the four screws holding the clamp assembly in position (two on top, two on the bottom). Retain the four screws.

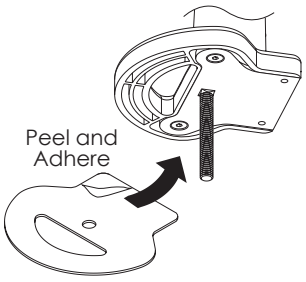
### Attach Grommet Assembly

- Place the grommet bolt in the large center hole on the grommet mount plate.
- With the grommet bolt in position, fasten the grommet mount plate and bolt to the monitor arm base with the four screws previously removed. As before, use the 4mm Allen key.



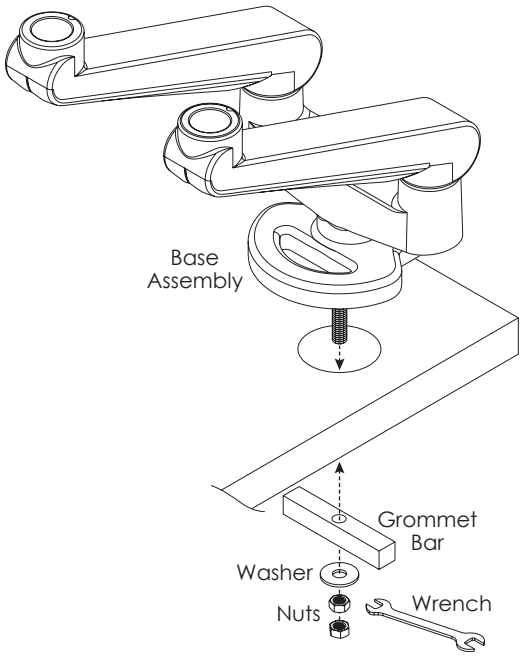

### Attach Clamp Pad

- Peel the backing from the adhesive side of the clamp pad and adhere the pad to the bottom of the grommet mount plate, as shown. The pad protects the work surface.



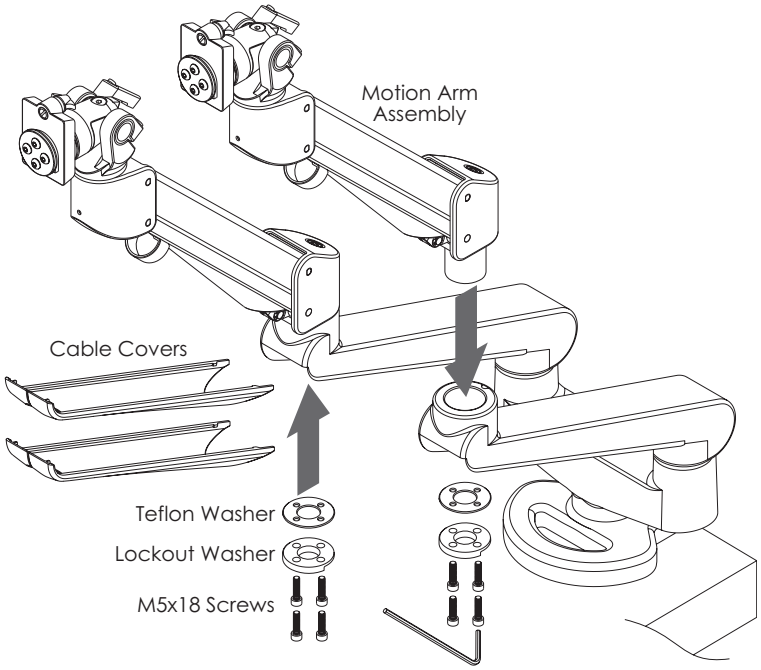

### Install Base Assembly

- Place the base assembly over the grommet hole, with the bolt centered.
- The bolt must extend under the work surface a minimum of 1.3" (33mm).
- Secure the base assembly as illustrated.
  - — Secure the grommet bar and washer with one of the grommet bolt nuts. Use the provided wrench to tighten the nut securely.
  - — Tighten the second nut against the first to further secure the base assembly.
- **Proceed to "Install Motion Arm Assemblies" on page 5.**



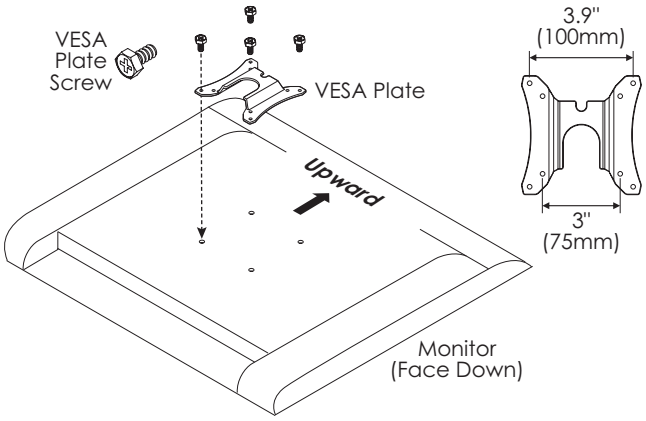
## Install Motion Arm Assemblies

- Slide the cable covers from the fixed arms. Save them for future use.
- Insert the posts on the motion arm assemblies into the fixed arms.
- Secure the motion arm assemblies using the washers and M5x18 screws, as shown.
  - — The cut-out portion of the lockout washers should be toward the rear.

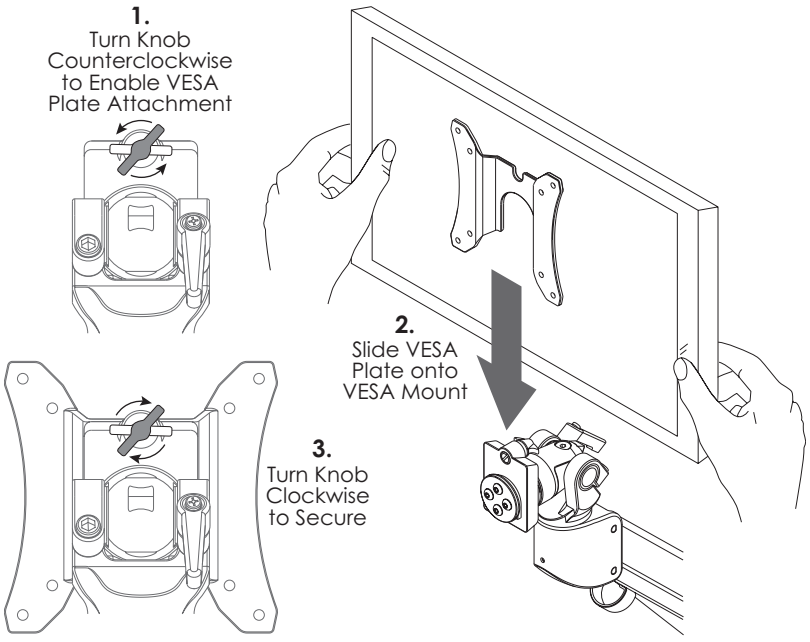



## Attach Monitors to Motion Arms

- Place each monitor face down on a flat surface. Align the VESA plate holes with the holes on the back of the monitor. Attach each VESA plate using four VESA plate screws.
  - — There are two sets of four holes on the VESA plate. One set has holes 3.9" (100mm) apart, the other set has holes 3" (75mm) apart. Use the set that matches the holes on the monitor.



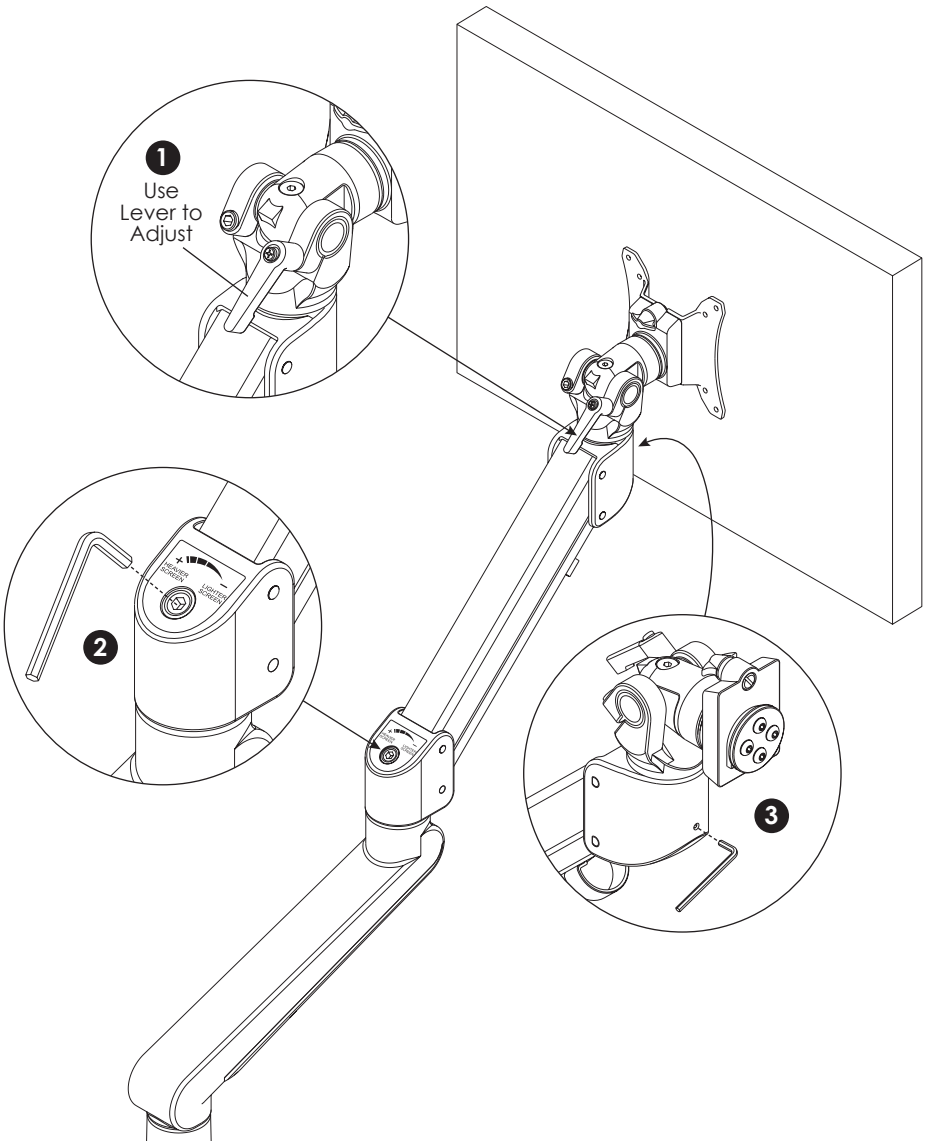

- Turn the knob on the back of the VESA mount one-half turn counterclockwise to place it in the released position.
- Slide the VESA plate (with monitor attached) onto the VESA mount.
- Turn the knob on the back of the VESA mount one-half turn clockwise to secure the monitor in place.
- Repeat for the second monitor.



## Tension Adjustments

There are three possible swivel and tilt tension adjustments for each monitor arm:

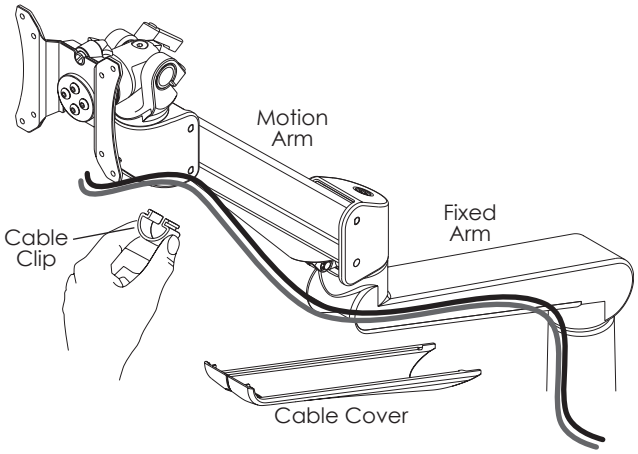
1. **Monitor tilt adjustment**
   — Use the lever to adjust for the appropriate monitor weight — tighten for heavier monitors (clockwise) and loosen for lighter monitors (counterclockwise).
2. **Monitor arm weight adjustment**
   — Use the 5mm Allen key to adjust the set screw for the appropriate monitor weight.
   — Weight capacity per arm is 17.6 lbs to 44lbs (8 kg to 20 kg). Capacity may be reduced if monitor size is greater than 26" (66cm) or depth is greater than 2" (51mm).
3. **Monitor swivel adjustment**
   — Use the 2.5mm Allen key to adjust the set screw for the desired ease of motion rotation.



## Cable Management

Use the cable clip and cable cover to help manage the monitor cables. The procedures below apply to each monitor arm.

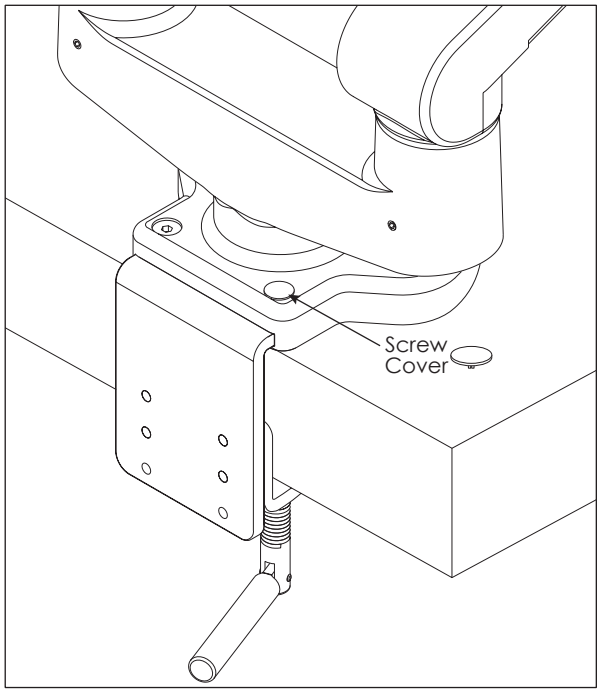
- Pinch the cable clip to remove it from the motion arm, and again when re-installing it with the cables captured.
- Re-install the previously removed cable cover back onto the fixed arm with the cables captured.




## Install Plastic Screw Covers

Two plastic screw covers are provided to cover the socket screws on top of the base assembly.

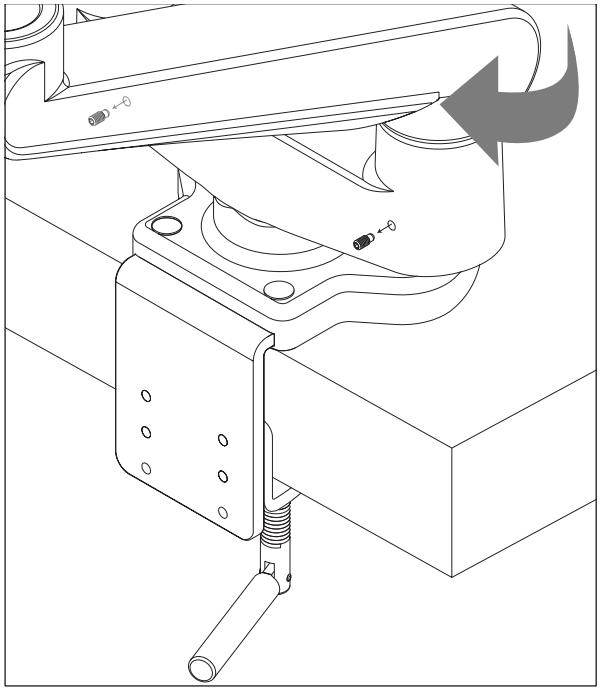
- Press the screw covers in place over the socket screws.




## 180° Rotation Optional

The base assembly comes pre-installed with 2 M5x8 locking screws allowing for 90° maximum arm rotation.

- Remove the M5x8 locking screws to enable 180° arm rotation.



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