

Turbo Air Button Replacement

L2567 Rev. O 09/02

1.0 TREADLE DISASSEMBLY

1.1 Treadle Removal

T Versions

1. Remove two shoulder bolts and remove treadle ($\frac{3}{16}$ " allen wrench required).

M, C, S Versions

1. Remove retaining ring and hinge pin on treadle.

1.2 Reservoir Removal

1. Remove reservoir cover and gasket by removing twelve screws, using a $\frac{1}{4}$ " nut driver. Set reservoir and gasket off to the side.

1.3 Retaining Pin Removal

1. Remove retaining pin (item A in Illustration 1) by bending the arms of the pin straight using a needle nose pliers.

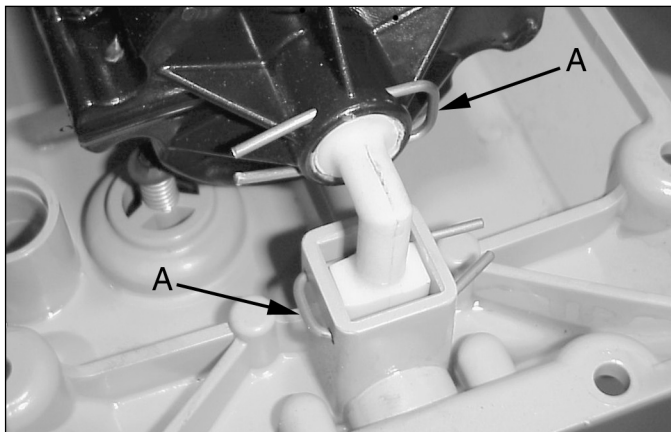


Illustration 1

A. Retaining pins

1.4 Mounting Bracket Screws Removal

1. Remove four mounting bracket screws (item A, Illustration 2).

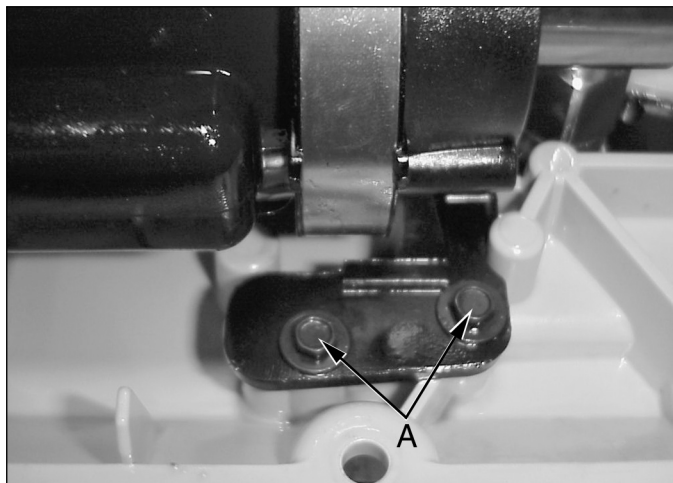


Illustration 2

A. Mounting bracket screws

1.5 Securing Cover Assembly /Removing Hydraulic Section, see Illustration 3

1. Secure cover assembly in a vise vertically by clamping on the sides of the valve block.
2. Remove plastic plug from top of valve block.
3. Using a soft hammer and brass drift, tap on the pressure tube. **NOTE:** the pressure tube slides into the valve block and has a tight o-ring fit.
4. While tapping the pressure tube, secure the air pump assembly to prevent damage from being dropped.

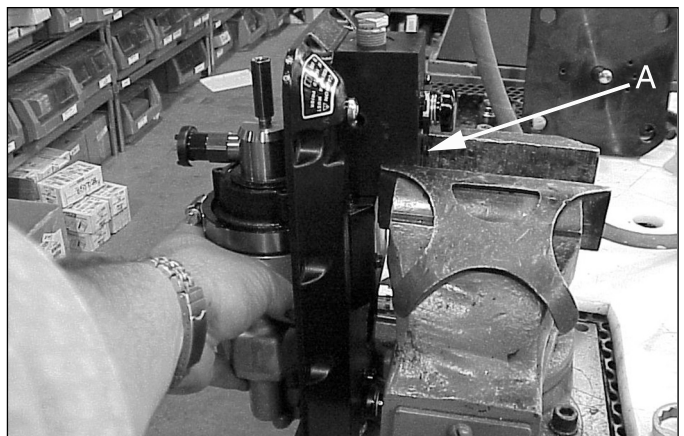


Illustration 3

A. High-pressure tube access hole

1.6 Air Button Assembly Removal

1. Secure raised area, around the air button, of cover plate in jaws of the vise (just enough to grip it), see Illustration 4.

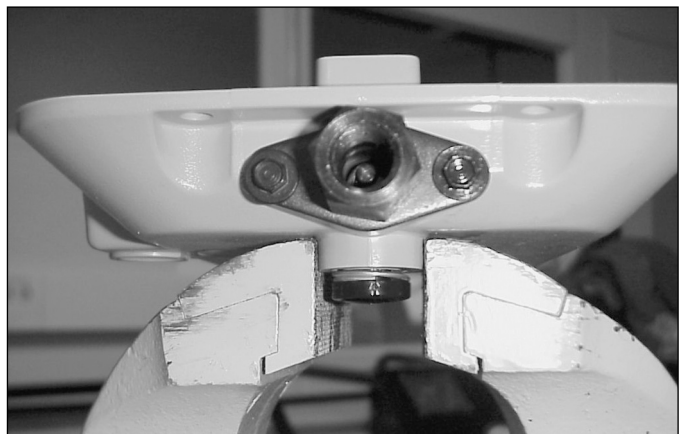


Illustration 4

2. Use a $\frac{5}{64}$ " straight punch and locate the point of the punch in the center hole of the air button assembly, see Illustration 5.
3. Using the soft hammer tap down on the air button, until it comes out, see Illustration 5.

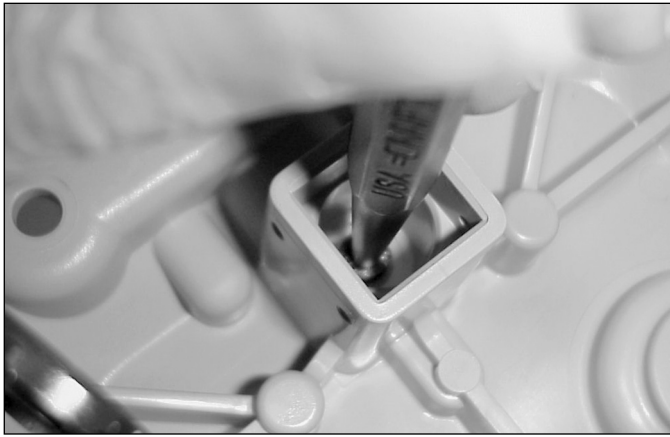


Illustration 5

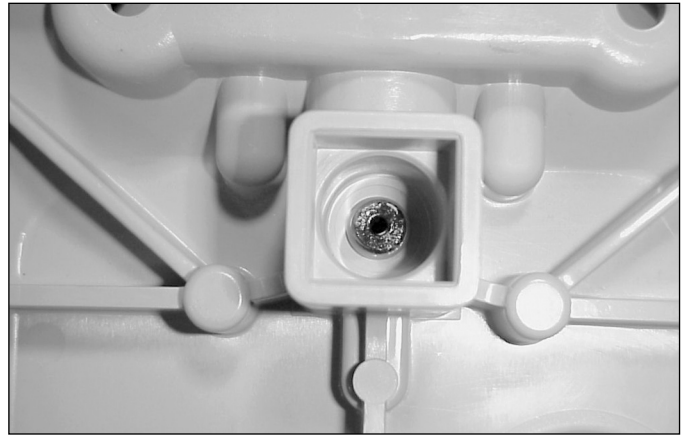


Illustration 7

2.0 INSPECTION

1. Check for cracks or any damage in the bore and seal areas of the air button seat.
2. If there is any damage the cover will need to be replaced.
3. If everything looks good continue on with the next step.

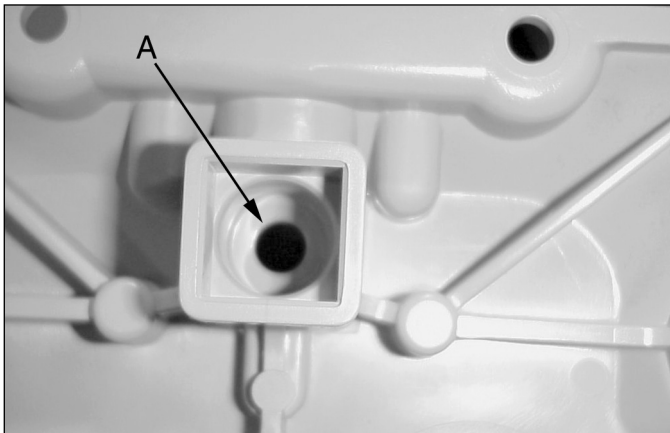


Illustration 6

A. Air button seat

3.0 ASSEMBLY

3.1 Applying Grease to Air Button Seal

NOTE: Use only new parts supplied in Repair Kit.

1. Lubricate air button seals with DS-ES grease.
2. Position spring from air button assembly in groove on topside of cover.
3. Place air button assembly in the bore from which it was removed.
4. Using palm of your hand push air button assembly into the bore until the o-ring has gone through.
5. Visually inspect air button assembly in cover making sure the o-ring was not cut upon assembly.

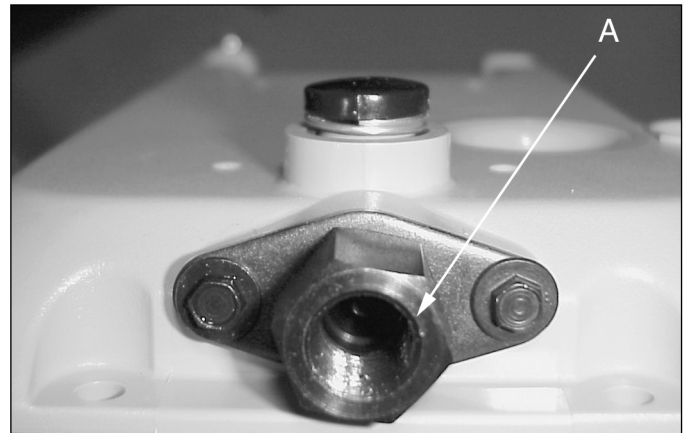


Illustration 8

A. Swivel fitting

3.2 Testing Air Button for Leaks

1. Connect an air supply to the swivel fitting.
2. Turn on the air supply and check for any air leakage. If an air leak occurs the cover will need to be replaced, the bore or seat is beyond repair. If no air leakage occurs turn the air off.
3. With the air off press down on the air button to release any air that might be in the system.
4. Apply air to the assembly again to check for air leaks. If no leak occurs continue assembling the air motor to the cover.

3.3 Pump Cover Assembly, see Illustration 10

1. Mount cover assembly in soft jaw vise by clamping on the release valve block.
2. Place pump assembly on top aligning the pressure tube and extension tube with the holes on the cover.
3. With a soft blow hammer tap on the intake check until the pump assembly is firmly mounted on the cover.
4. Using four mounting screws mount the bracket to the cover assembly.
5. Using new retaining pin mount the air motor to the cover assembly. Use a needle nose pliers to bend the clip ends.

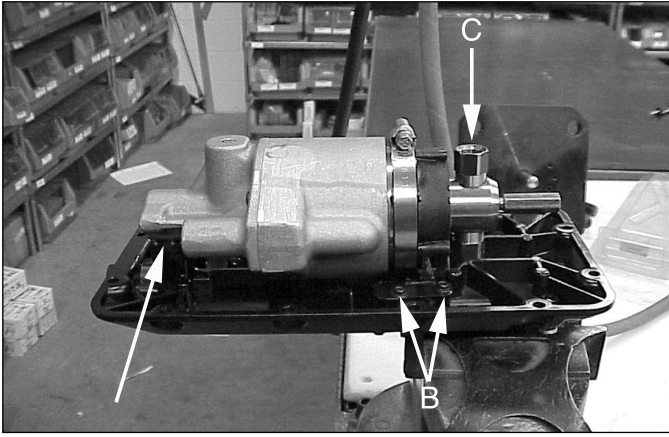


Illustration 9

- A. Retaining pin
- B. Mounting screws
- C. Intake seat

3.4 Reservoir Installation

1. Place gasket on reservoir. Position large notch in gasket opposite sight glass and align with the fill port.
2. Position cover assembly on the reservoir in such a way that the air inlet end of the cover is opposite the sight glass end of the reservoir.
3. Using twelve screws fasten cover assembly to the reservoir. First snug all screws, then move around the cover according to tightening sequence. See Illustration 10.

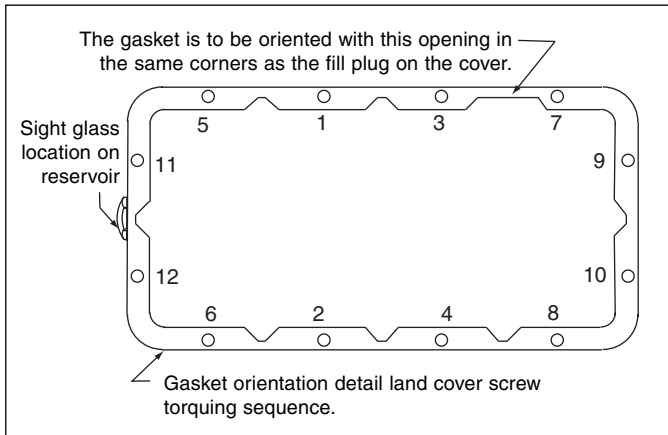


Illustration 10

3.4 Treadle Installation

1. Install treadle to pump using two shoulder bolts.
2. Torque shoulder bolts to 6-8 ft. lbs.

4.0 TESTING

1. Fill reservoir with fresh Enerpac hydraulic oil.
2. Connect pump to gauge and 10-ton cylinder.
3. Extend cylinder several times to remove air from the system.
4. Test pressure outputs and flow according to pump specs.

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