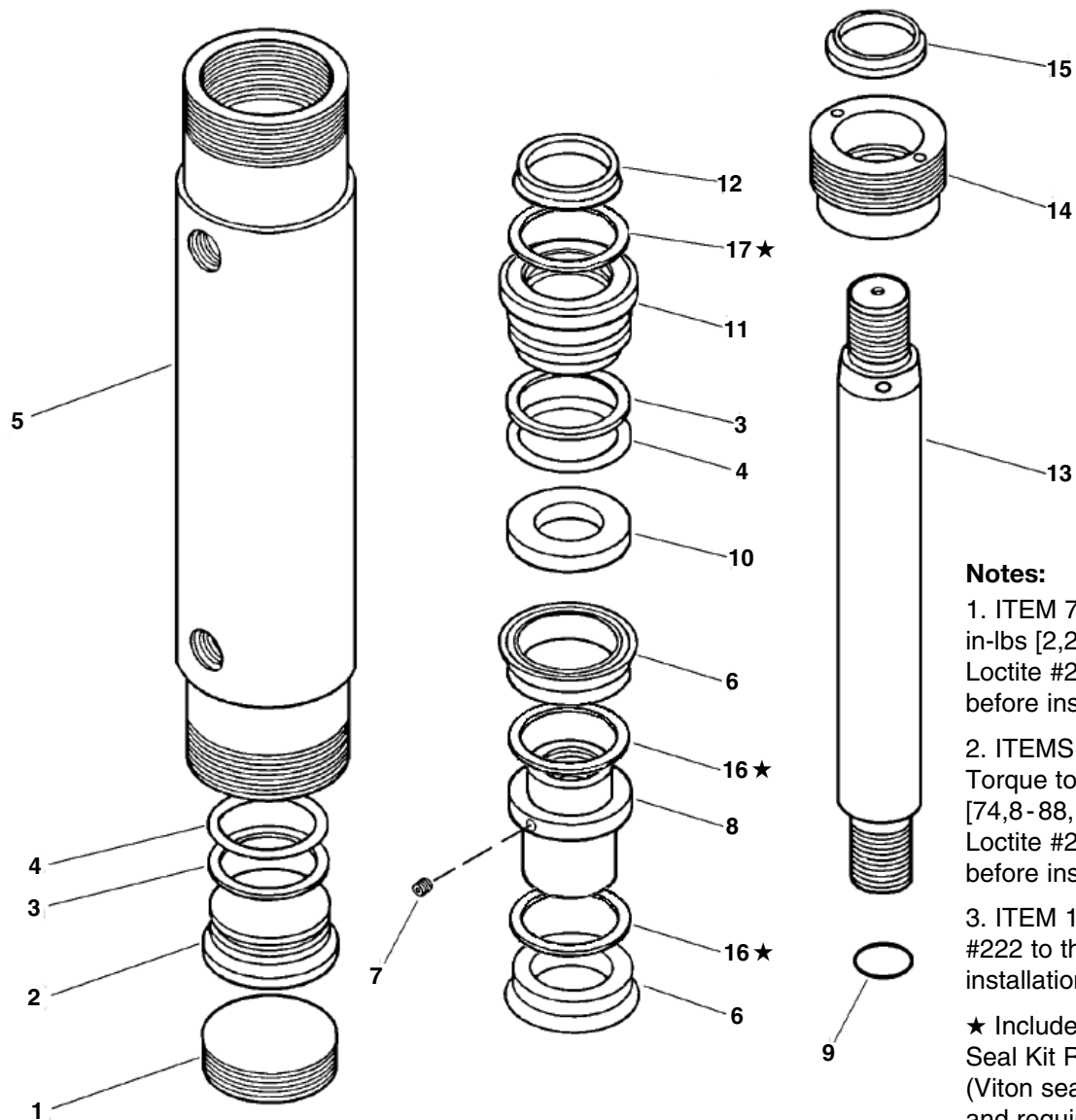


To Protect Your Warranty, Use Only ENERPAC Hydraulic Oil.

Enerpac recommends that all kit components be installed to insure optimum performance of the repaired product.



Notes:

1. ITEM 7: Torque to 20 in-lbs [2,26 Nm]. Apply Loctite #222 to threads before installation.

2. ITEMS 8 AND 13: Torque to 55-65 ft-lbs [74,8-88,1 Nm]. Apply Loctite #222 to threads before installation.

3. ITEM 14: Apply Loctite #222 to threads before installation.

★ Included only in Viton Seal Kit RD1610KV (Viton seals are narrow and require spacers).

Repair Parts List				
Item	Part Numbers		Qty.	Description
	RD-166	RD-1611		
1	F312048	F312048	1	Lockscrew
2	CJ280570	CJ280570	1	Cap
3	▲ B1224565	▲ B1224565	2	Back-up Washer
	★ B1224564	★ B1224564	2	
4	▲ B1224903	▲ B1224903	2	O-ring
	★ B1224203	★ B1224203	2	O-ring
5	L219030	L218030	1	Base
6	▲ CF297041	▲ CF297041	2	U-cup
	★ CA519041	★ CA519041	2	
7	▲★ CF623028	▲★ CF623028	1	Set Screw
8	CW188107	CW188107	1	Piston
9	▲ B1212903	▲ B1212903	1	O-ring
	★ B1212203	★ B1212203	1	
10	CL768107	CL768107	1	Bearing
11	CJ281044	CJ281044	1	Internal Stop Ring
12	▲ CH869041	▲ CH869041	1	U-cup
	★ CA516041	★ CA516041	1	
13	CL792040	CL794040	1	Plunger
14	L233044	L233044	1	External Stop Ring
15	▲ CF664044	▲ CF664044	1	Wiper Ring
	★ CA587044	★ CA587044	1	
16	★ CA571108	★ CA571108	2	Back-up Washer (spacer)
17	★ B1220564	★ B1220564	1	Back-up Washer (spacer)
▲ Items included in and available only as part of Seal Kit RD1610K2.				
★ Items included in and available only as part of Viton Seal Kit RD1610KV.				

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09/30/09

All Enerpac products are guaranteed against defects in workmanship and materials for as long as you own them. For your nearest authorized Enerpac Service Center, visit us at www.enerpac.com