

To Protect Your Warranty, Use Only ENERPAC Hydraulic Oil.

Enerpac recommends that all kit components be installed to insure optimum performance of the repaired cylinder.

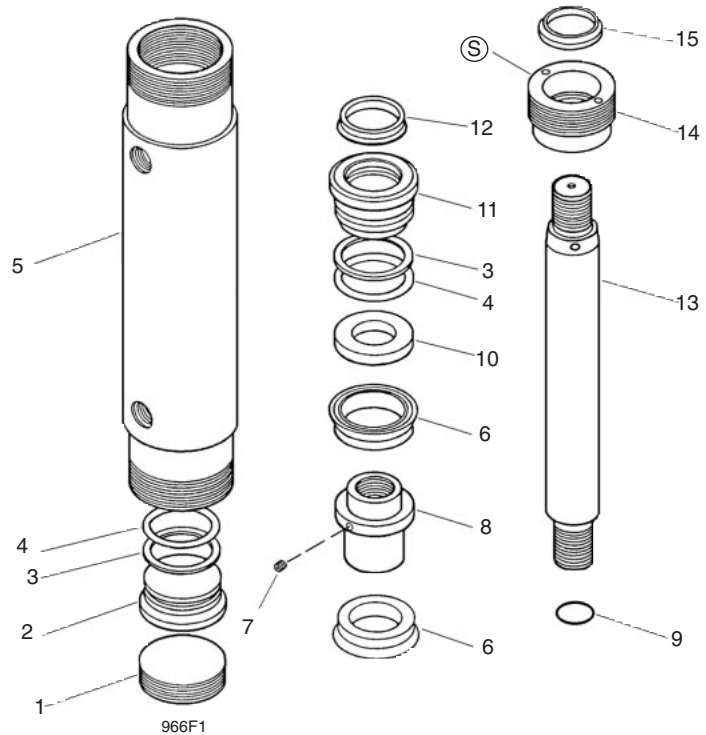
Repair Notes:

Ⓢ Indicates staked threads.

Stake must be removed prior to disassembly. Failure to do so may result in damage to parts.

Enerpac suggests staking threads when reassembling.

- Torque Item 7 to 20 in. lbs. [2,26 Nm].
- Torque Items 8 and 13 to 28-32 ft. lbs. [74,6-88,1 Nm] and secure with Loctite 222.



Repair Parts List for RD Series Cylinders

Item	RD-91	RD-93 RD-93V	RD-96 RD-96V	RD-910 RD-910V	Qty.	Description
1	F264048	F264048	F264048	F264048	1	Lock Scwres
2	CJ224570	CJ224570	CJ224570	CJ224570	1	Cap
3	★	★	★	★	2	Back-Up Washer
4	★	★	★	★	2	O-Ring
5	Not available as a service item. Order complete cylinder.				1	Base
6	★	★	★	★	2	U-Cup (Piston)
7	★	★	★	★	1	Set Screw
8	CW187107	CW187107	CW187107	CW187107	1	Piston
9	★	★	★	★	1	O-Ring
10	CL766107	CL766107	CL766107	CL766107	1	Bearing
11	CJ226044	CJ226044	CJ226044	CJ226044	1	Internal Stop Ring
12	★	★	★	★	1	U-Cup (Rod)
13	CL786040	CL788040	CL780040	CL790040	1	Plunger
14	L265044	L265044	L265044	L265044	1	External Stop Ring
15	★	★	★	★	1	Wiper Ring
★	Indicates items included in and available only as a part of Repair Kit RD910K2. For Viton cylinders, order Repair Kit RD910KV.					

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