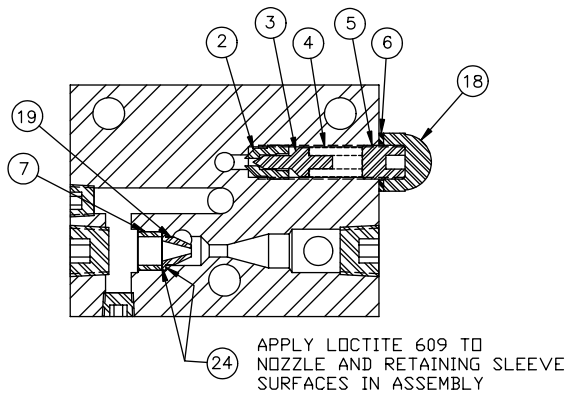
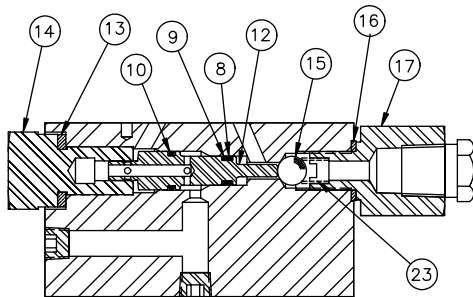
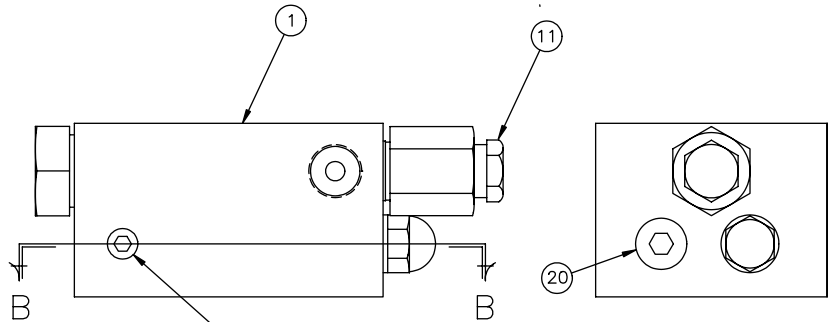
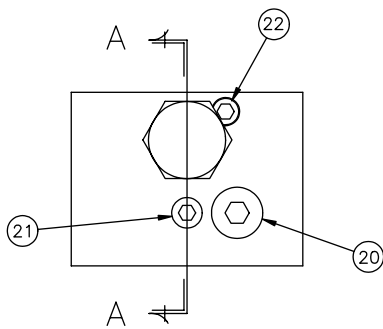
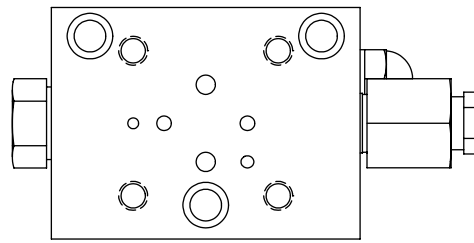


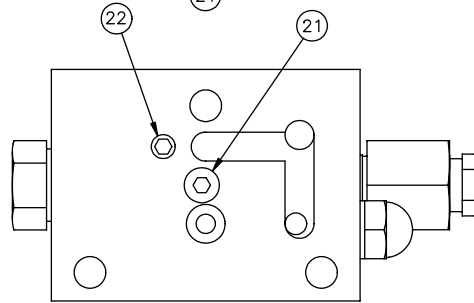
VPL3 MANIFOLD 69621



SECTION B-B



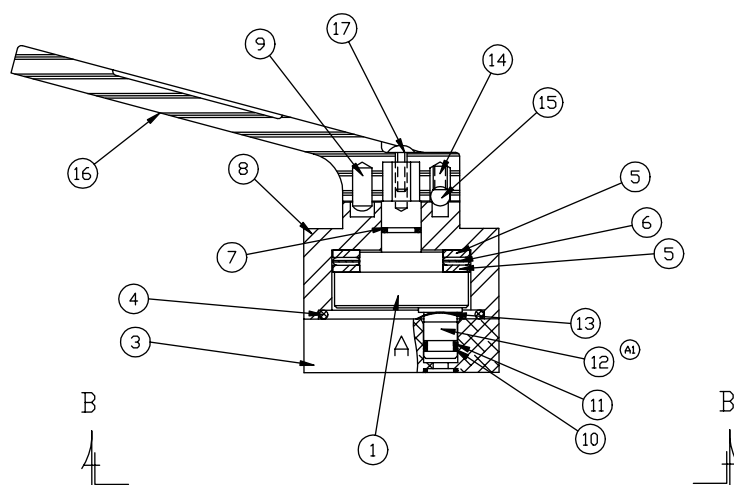
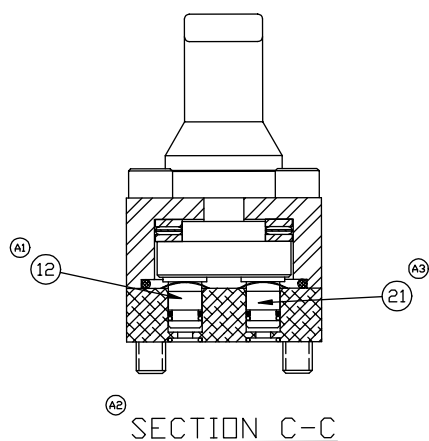
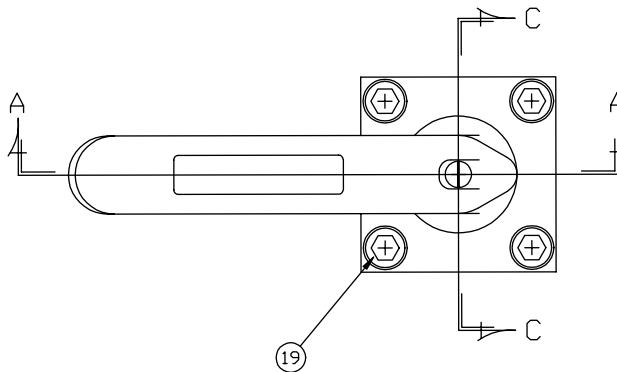
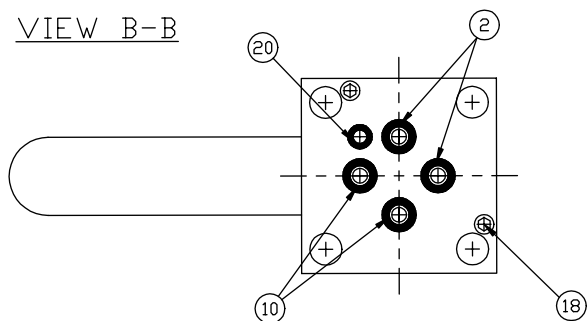
SECTION A-A



ITEM	PART #	DESCRIPTION	QTY	ITEM	PART #	DESCRIPTION	QTY
01	69573	VLV BODY LOCKING	1.00	13	68183	GASKET-PLUG	1.00
02	68004	SEAT - EXT RELIEF	1.00	14	68184	PLUG-SPOOL	1.00
03	68003	CONE - EXT RELIEF	1.00	15	92550	BALL 3/8"	1.00
04	66085	SPRING - RELIEF VALVE	1.00	16	68080	GASKET WASHER	1.00
05	69104	ADJUSTING SCREW	1.00	17	68187	PORT ADAPTER	1.00
06	69124	WASHER 7/16 NYLON	1.00	18	69105	ACORN NUT 7/16-20 PL	1.00
07	69620	RETAINING SLEEVE	1.00	19	68197	NOZZLE-VALVE	1.00
08	5602010	O RING 1/4X3/8	1.00	20	84084	PIPE PLUG 3/8" FLUSH	2.00
09	68145	BACK-UP WASHER	1.00	21	81093	PIPE PLUG 1/8" FLUSH	3.00
10	56020125	O-RING 3/8X1/2 90 DU	1.00	22	40049	1/16 PIPE PLUG-FLUSH	2.00
11	87145	HEX ST. PIPE PLUG	1.00	23	68188	COMPRESSION SPRING	1.00
12	69574	SPOOL	1.00	24	41828	LOCTITE #RC/609	0.10

VPL3 VALVE ASSEMBLY - 69621

VIEW B-B



SECTION A-A

ITEM	PART #	DESCRIPTION	QTY	ITEM	PART #	DESCRIPTION	QTY
01	43762	VALVE ROTOR	1.00	12	68029	SHEAR SEAL	3.00
02	56020112	O-RING 5/16X7/16 URE	2.00	13	68028	SPRING WASHER	4.00
03	68180	SUBPLATE- VALVE	1.00	14	68025	DETENT SPRING	1.00
04	5602225	O-RING 1 7/8 X 2 1/8	1.00	15	92549	BALL 1/4"	1.00
05	68026	THRUST WASHER	2.00	16	69091	VALVE HANDLE	1.00
06	68155	THRUST BEARING	1.00	17	44595	SCREW 10-24 X 1/2 LG	1.00
07	5602012	O-RING 3/8X1/2	1.00	18	85317	SHCS #6-32 X 5/8 LG	2.00
08	69135	UPPER VALVE BLOCK	1.00	19	93598	SHCS 3/8-16 X 2 1/4	4.00
09	93804	DRIVE LOK PIN	1.00	20	5602008	O-RING 3/16X5/16	1.00
10	5602011	O-RING 5/16X7/16	6.00	21	68181	SHEAR SEAL	1.00
11	65882	WASHER-BU	4.00				