

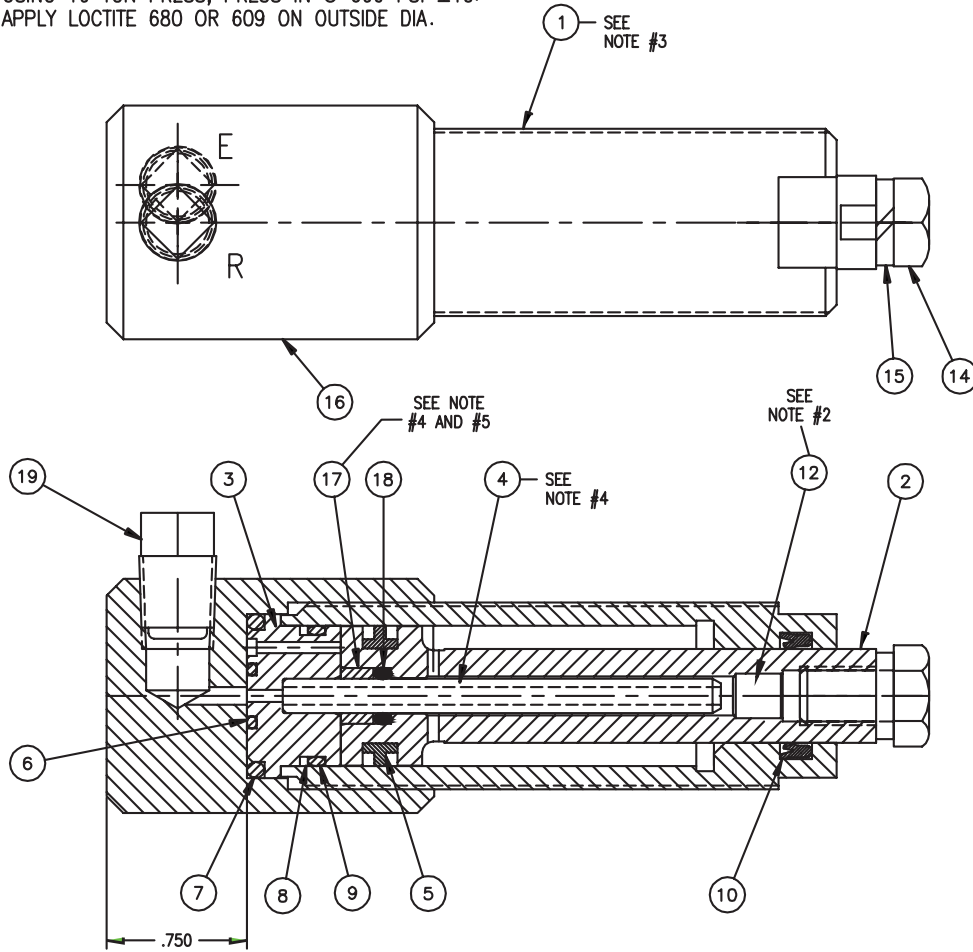
L2371 Rev. B 05/17

For Date Codes Beginning with the Letter "B"

NOTES:

**Lubricate all seals prior to assembly.**

- 2.) INSTALL PER EATS 292.
- 3.) TORQUE TO 72-96 IN LBS, APPLY LOCTITE 222 TO THREADS.
- 4.) USING 10 TON PRESS, PRESS IN @ 600 PSI ±10.
- 5.) APPLY LOCTITE 680 OR 609 ON OUTSIDE DIA.



**Repair Parts List**

Item	Part Number	Qty.	Description	Item	Part Number	Qty.	Description
1	401953	1	Cylinder Body	10	★ DW1390041	1	U-Cup
2	PA1386051	1	Piston, Double-acting	12	F100009-60	1	Plug
3	PA1387270	1	Stage Connector	14	40129	1	Hex Head Cap Screw
4	PA1378268	1	Return Tube	15	401277	1	Spring Lock Washer
5	★ B1206513	1	GT Ring	16	401947	1	Manifold Cap
6	★ B1009803	1	O-Ring	17	PA1388566	1	Ring
7	★ B1115803	1	O-Ring	18	B1008803	1	O-Ring
8	★ B1016564	1	Backup Washer	19	A8004271	2	Shipping Plug 1/8-27 NPT
9	★ B1222503	1	O-Ring 70 Duro				

★ Items included CYDA15K Seal Kit.

## Enerpac Worldwide Locations

◆ e-mail: [info@enerpac.com](mailto:info@enerpac.com)

◆ internet: [www.enerpac.com](http://www.enerpac.com)

### Australia and New Zealand

Actuant Australia Ltd.  
P.O. Box 6867  
Wetherhill Park, NSW 1851  
Block V Unit 3  
Regents Park Estate  
391 Park Road  
Regents Park NSW 2143  
Australia  
T +61 287 177 200  
F +61 297 438 648

### Brazil

Power Packer do Brasil Ltda.  
Rua Luiz Lawrie Reid, 548  
09930-760 - Diadema (SP) - Brazil  
T +55 11 5687 2211  
Toll Free: 0800 891 5770

### China (Taicang)

Actuant (China) Industries Co. Ltd.  
No. 6 Nanjing East Road,  
Taicang Economic Dep Zone  
Jiangsu, China  
T +86 0512 5328 7500  
F +86 0512 5335 9690  
Toll Free: +86 400 885 0369

### France, Switzerland, North Africa and French speaking African countries

ENERPAC  
Une division d'Actuant France S.A.S  
Zone Orlytech Bâtiment 516  
1 allée du commandant Mouchotte  
CS 40351  
91550 Paray-Vieille-Poste  
France  
T +33 1 60 13 68 68  
F +33 1 69 20 37 50

### Germany and Austria

Actuant GmbH  
P.O. Box 300113  
D-40401 Düsseldorf  
Willstätterstrasse 13  
D-40549 Düsseldorf, Germany  
T +49 211 471 490  
F +49 211 471 49 28

### India

Actuant India Private Limited  
No. 10, Bellary Road, Sadashivanagar,  
Bangalore, Karnataka 560 080  
India  
T +91 80 3928 9000

### Italy

ENERPAC S.p.A.  
Via Canova 4  
20094 Corsico (Milano)  
T +39 02 4861 111  
F +39 02 4860 1288

### Japan

Enerpac Co., Ltd.  
Besshocho 85-7  
Kita-ku, Saitama-shi 331-0821, Japan  
T +81 48 662 4911  
F +81 48 662 4955

### Middle East, Egypt and Libya

ENERPAC Middle East FZE  
Plot M00737m 1242nd Street  
Jebel Ali Free Zone North  
P.O. Box 18004, Dubai  
United Arab Emirates  
T +971 (0)4 8872686  
F +971 (0)4 8872687

### Russia

Rep. office Enerpac  
Russian Federation  
Admiral Makarova Street 8  
125212 Moscow, Russia  
T +7 495 98090 91  
F +7 495 98090 92

### Norway

Sales Office Norway  
Unit 524, Nydalsveien 28, 0484 Oslo  
P.O. Box 4814, Nydalen 0422 Oslo  
Norway  
T +47 91 578 300

### Southeast Asia, Hong Kong and Taiwan

Actuant Asia Pte Ltd.  
83 Joo Koon Circle  
Singapore 629109  
T +65 68 63 0611  
F +65 64 84 5669  
Toll Free: +1800 363 7722

### South Korea

Actuant Korea Ltd.  
3Ba 717, Shihwa Industrial Complex  
Jungwang-Dong, Shihung-Shi,  
Kyunggi-Do  
Republic of Korea 429-450  
T +82 31 434 4506  
F +82 31 434 4507

### Spain and Portugal

ENERPAC SPAIN, S.L.  
Avda. Valdelaparra N° 27 3ª - L8  
28108 Alcobendas (Madrid), Spain  
T +34 91 884 86 06  
F +34 91 884 86 11

### Sweden, Denmark Finland and Iceland

Enerpac Scandinavia AB  
Kopparlundsvägen 14,  
721 30 Västerås  
Sweden  
T +46 (0) 771 41 50 00

### The Netherlands, Belgium, Luxembourg, Central and Eastern Europe, Baltic States, Greece, Turkey and CIS countries

ENERPAC B.V.  
Galvanistraat 115, 6716 AE Ede  
P.O. Box 8097, 6710 AB Ede  
The Netherlands  
T +31 318 535 911  
F +31 318 535 848

### Enerpac Heavy Lifting Technology B.V.

Spinelstraat 15, 7554 TS Hengelo  
P.O. Box 421, 7550 AK Hengelo  
The Netherlands  
T +31 74 242 20 45  
F +31 74 243 03 38

### South Africa and other English speaking African countries

Enerpac Africa Pty Ltd.  
No. 5 Bauhinia Avenue  
Cambridge Office Park  
Block E  
Highveld Techno Park  
Centurion 0157  
Republic of South Africa  
T: +27 12 940 0656

### United Kingdom and Ireland

ENERPAC UK Ltd.  
5 Coopies Field  
Morpeth, Northumberland  
NE61 6JR, England  
T +44 1670 5010 00

### USA, Latin America and Caribbean

ENERPAC World Headquarters  
P.O. Box 3241  
Milwaukee WI 53201-3241 USA  
N86 W12500 Westbrook Crossing  
Menomonee Falls, Wisconsin 53051  
T +1 262 293 1600  
F +1 262 293 7036  
User inquiries:  
T +1 800 433 2766  
Distributor inquiries/orders:  
T +1 800 558 0530  
F +1 800 628 0490

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