

To Protect Your Warranty, Use Only ENERPAC Hydraulic Oil.

Enerpac recommends that all kit components be installed to insure optimum performance of the repaired product.

Notes:

- ① Cylinder base (item 3) is not available as a service item. Order a complete new cylinder.
- ② Torque to 40-60 ft-lbs [55-81 Nm].
- ③ Seal threads using Loctite 545 or thread sealing tape.
- ④ Safety valve to be set at 12,500-13,000 psi [862-896 bar].

CAUTION

Ⓢ Indicates staked threads. Stake mark must be removed prior to disassembly. Failure to do so may result in damage to parts. Restake after test of repaired cylinder.

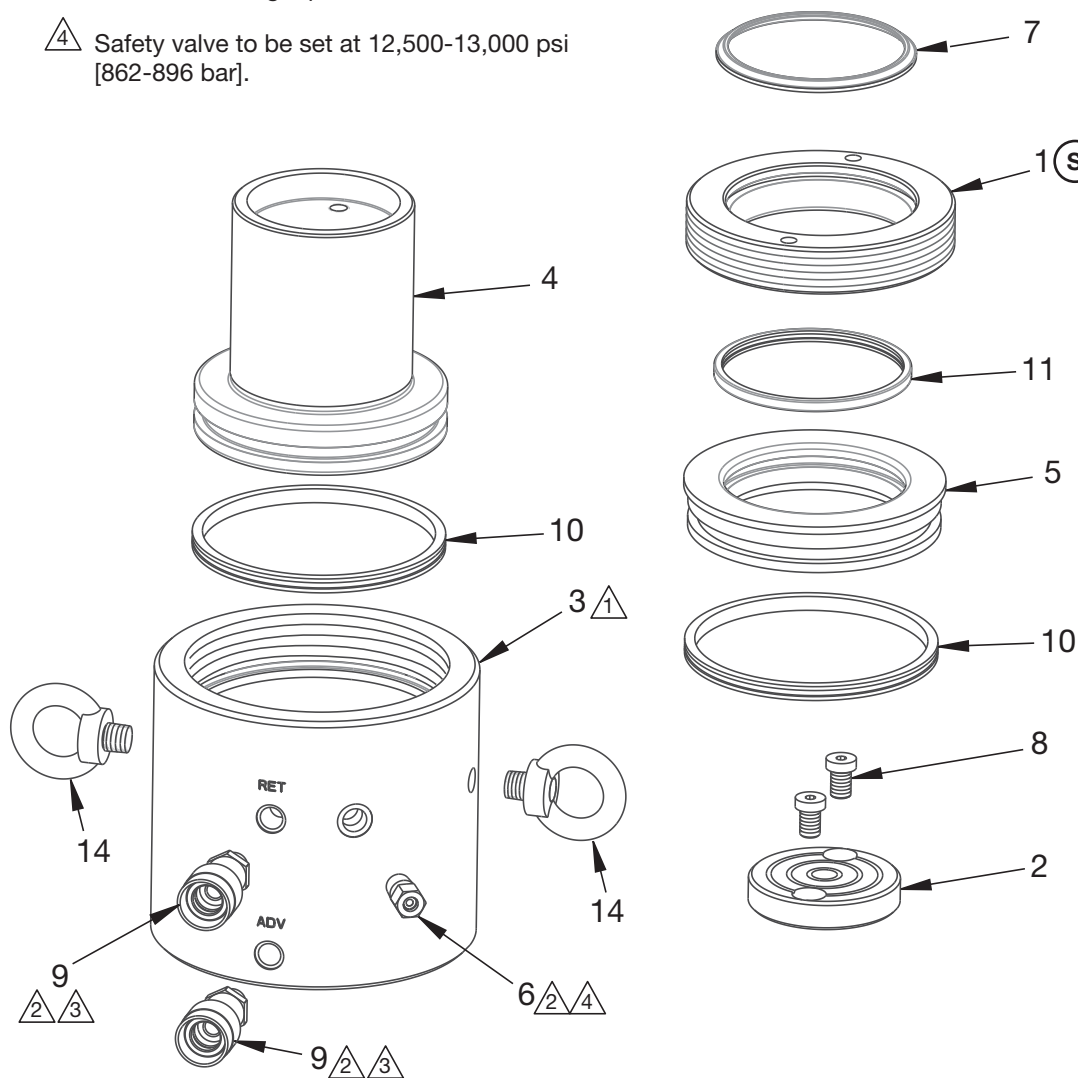


Figure 1

Repair Parts List for Figure 1

Item	Part Number	Qty.	Description	Item	Part Number	Qty.	Description
1	CF535044	1	Stop Ring	8	L661028	2	Screw
2	CF536045	1	Saddle	9	CR400	2	Half Coupler
3	Cylinder Base is not available as a service part			10	B1435513	2	G-T Ring Assembly
4	CF962040	1	Plunger	11	B1349514	1	G-T Ring Assembly
5	CF963044	1	Stop Ring Internal	12	CD411	2	Dust Cap (not shown)
6	CJ160900	1	Safety Valve Assembly	13	G426026	1	Decal, Enerpac (not shown)
7	★ F549044	1	Wiper Ring	14	★ BSS6355D	2	Eyebolt

★ Items included in and available only as part of Repair Kit RR15013K.

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