



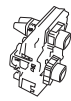
EMC Pn#	Buttons	Contact Config	Speed	Action	2 Button Interlock	Electrical Contact Schematic
55S01	2	1 NO / OFF	1	MAINT	YES	
55S02	2	1 NC + 1 NO / OFF	1	MAINT	YES	
55S03	2	1 NO / 1 NC	1	MOM	NO	
55S04	2	1 NO / 1 NO	1	MOM	NO	
55S05	2	1 NC + 1 NO / 1 NC + 1 NO	1	MOM	NO	
55S06	2	2 NO / 2 NO	1	MOM	YES	
55S07	2	2 NC + 2 NO / 2 NC + 2 NO	1	MOM	YES	
55S08	2	1 NO / 1 NO	1	MOM	YES	
55S09	2	1 NC + 1 NO / 1 NC + 1 NO	1	MOM	YES	
55S10	1	1 NC	1	MOM		
55S11	1	1 NO	1	MOM		
55S12	1	1 NC + 1 NO	1	MOM		



55S08



55S01



EMC Pn#	Buttons	Contact Config	Speed	Action	2 Button Interlock	Electrical Contact Schematic
55S13	1	2 NC	1	MOM		
55S14	1	2 NO	1	MOM		
55S15	2	2 NO 2 SPD / 2NO	2	MOM	YES	
55S16	2	2 NO + 2 NC 2 SPD / 2 NO + 2 NC	2	MOM	YES	
55S17	2	1NC + 3 NO 3 SPD / 1NC + 3 NO	3	MOM	YES	
55S18	SELECTOR	1 NC 2 POS		MAINT SELECT		
55S19	SELECTOR	1 NO 2 POS		MAINT SELECT		
55S20	SELECTOR	1 NO + 1 NC 2 POS		MAINT SELECT		
55S21	SELECTOR	2 NO 2 POS		MAINT SELECT		
55S22	SELECTOR	2 NC 3 POS CNTR OFF		MAINT SELECT		
55S23	SELECTOR	2 NO 3 POS CNTR OFF		MAINT SELECT		
55S24	SELECTOR	2 NC 2 POS		MAINT SELECT		



55S08



55S01

EMC Pn#	Buttons	Contact Config	Speed	Action	Electrical Contact Schematic
55S25	SELECTOR	1 NO 1 NC 3 POS CNTR OFF		MAINT SELECT	
55S26	e-STOP	1 NC		PUSH LOCK - Twist Release	
55S27	e-STOP	1 NO		PUSH LOCK - Twist Release	
55S28	e-STOP	1 NO + 1 NC		PUSH LOCK - Twist Release	
55S29	e-STOP	2 NC		PUSH LOCK - Twist Release	
55S30	e-STOP	2 NO		PUSH LOCK - Twist Release	
55S31	VAR POT RES	1K OHMS		VARIABLE TURN	
55S32	VAR POT RES	2K OHMS		VARIABLE TURN	
55S33	BLANK	BLANK PLATE			

E-Stop



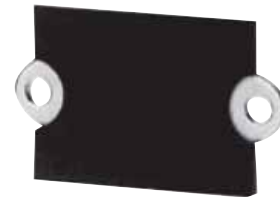
55S26

Variable Pot Iometer



55S31

Blank Plate



55S33