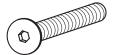
### Step 7

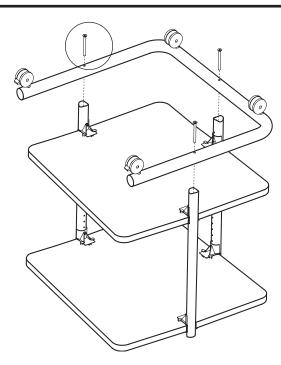
Carefully, rotate the shelf assembly (from Step 5), upside down as shown.

Place the base tube assembly (from Step 6) onto the vertical legs of the shelf assembly.

Attach the base tube to each leg using a total of three 3-1/2" Bolts (325-5000-00). Tighten all screws and bolts.



3-1/2" Bolt 325-5000-00



### Step 8

Rotate your cart over onto the casters.

Pop the 1.5" small end caps into the vertical legs and the 1.75" large end caps into the base tube.

After you add your equipment to the cart, select the cable management components that suit.

To install the Cable Alleys, expand each sleeve and fit it over a cart leg. Align the mounting hole(s) in the sleeve with the holes on the leg, then install with self-threading screws.

To install the Cord Handler, snap the large end around any cart leg, then route cables through the small end.

Congratulations! Your assembly is complete.

Please return the enclosed Registration Card to receive our product updates, new catalogs, and sale flyers.

Thank you for choosing Anthro!

Questions?



1-800-325-3841





Fax: (732)-222-7088 | E-mail: sales@touchboards.com



**TOOLS** 

Hex Driver 5/32"... . 375-5000-00 Hex Driver Bit 5/32"...... .. 375-5003-00

8 oz. Rubber Mallet..... 375-5022-00

To make the assembly of your cart even

easier, we have included all of the required

tools. Use the handy Hex Driver Bit in your electric drill in place of the Hex Driver.

#### **Enclosed Parts List**

Detailed views of all Hardware is provided with each Assembly Step.

is provided with each risselliory s	rtcp.	
01 – Vertical Legs	Oty. 3	125-5020-xx
02- Insert Screws	Qty. 4	325-5052-00
03- 1.75" Large End Caps	Qty. 2	175-5021-xx
04- Caster Inserts	Qty. 4	525-1000-00*
05- 2 <sup>3</sup> / <sub>8</sub> " Locking Casters	Qty. 2	150-5003-00*
06- Base Tube Screws	Qty. 3	325-5000-00
07- 2 3/8" Non-Locking Casters	Qty. 2	150-5002-00*
08- 36" Wide Base Tube	Qty. 1	125-5003-xx
09- 1-5/8" Screw	Qty. 6	325-5086-00
10- Shelf Support	Qty. 6	175-5060-xx
11- Shelf Clamp	Qty. 6	175-5059-xx
12- 36" Wide Small Shelf	Qty. 1	100-6043-xx
13- 15" Small Fnd Cans	Otv 3	175-5020-xx

#### 14- 36" Wide Large Shelf... .. Qty. 1 ... . 100-6046-xx 15- Self-threading Screws ....... ..... Qty. 6.... ..325-5010-00 All fastener quantities listed here are the minimum needed for your

cart assembly. Your shipment may include a few extras.

#### **Cable Management Components**

Cable Alley, 9"	Qty 1	175-5061-03
Cable Alley, 3"	Qty 1	175-5062-03
Cord Handler	Oty 1	175-5001-03
Self-threading Screws	Oty 6	325-5010-00

# 36" Wide AnthroCart

### **Assembly Instructions**



TECHNOLOGY FURNITURE®

These Assembly Instructions are for the GT16xx.

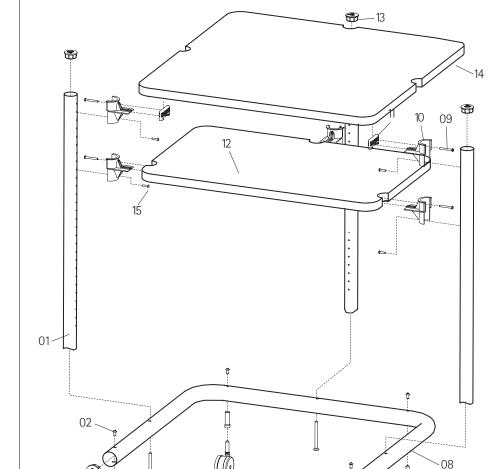
Before beginning assembly of your 36" Wide AnthroCart, please take a moment to review the parts listed below to verify that your shipment is complete.

Does your Cart have 4" Casters?\* (Such as a GT16xx4. Your Caster Part Numbers are given here.



4" Non-Locking Caster 150-5010-00

4" Locking Caster 150-5011-00



Anthro Corporation Technology Furniture® 10450 SW Manhasset Drive Tualatin, Oregon 97062

Rev A, January 2015 anthro.com SAVE THESE INSTRUCTIONS!

## 36" Wide AnthroCart

### **Assembly Instructions**

Questions? 1-800-325-3841

### Step 1

Before proceeding, please review the Assembly Instructions of all Anthro products you purchased and are planning to include in this installation.

Decide on the shelf configuration that works best for you. Generally, customers place the large shelf at the top of the legs and the small shelf at the bottom of the legs, and that's how these instructions are organized. This configuration leaves 18" clearance between the shelves.

Shelves can be installed at any height (in 1" increments), so find the best configuration for you. If you need help configuring your cart, just give us a call!

### Step 2

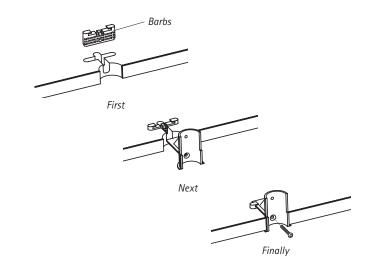
Attach three shelf supports to each shelf. Begin by first installing a shelf clamp into the shelf notch. Be sure the pointed barbs face towards the outer shelf edge.

Next, slide a shelf support into the recesses of the shelf clamp and shelf. Push in as far as possible.

Finally, secure with a 1-5/8" Clamp Screw (325-5086-00).



1**-**5/8" Screw 325-5086-00



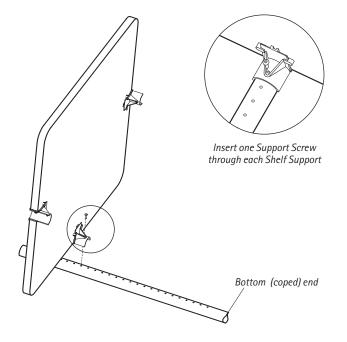
### Step 3

Loosely attach the large shelf to hole 2 from the top of one vertical leg using one Self-threading Screw (325-5010-00).

NOTE: This will place your large shelf 28" from the floor using the standard  $2 \frac{3}{8}$ " casters.



Self-threading Screw 325-5010-00



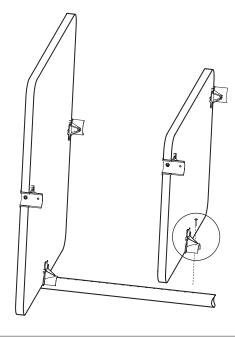
### Step 4

Loosely attach the small shelf to the bottom hole on the vertical leg assembly (from Step 3) using one Self-threading Screw (325–5010–00).

NOTE: Handle the shelf assembly carefully until the cart is fully assembled.



Self-threading Screw 325-5010-00

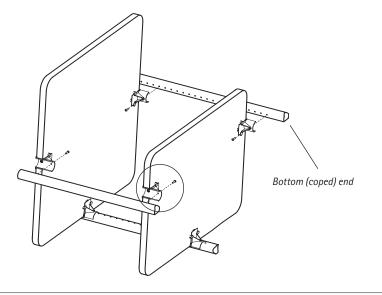


### Step 5

Loosely attach the 2<sup>nd</sup> and 3<sup>rd</sup> vertical legs to the shelf assembly (from Step 4) using one Self-threading Screw per shelf support.



Self-threading Screw 325-5010-00



### Step 6

Install all four caster inserts into the base tube and secure with one Caster Insert Screw (325–5052–00) per insert.

Push the casters, (locking ones in front) into the caster inserts. This is a friction fit and will require some effort. You may find it helpful to tap the bottom of the caster with the rubber mallet provided.



1/2" Caster Insert Screw 325-5052-00

