

Glyptal Inc.

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PRODUCT DATA SHEET 1201 E

PROPERTIES AS RECEIVED

Viscosity, cps @ 25 °C	61-67 KU
Flash Point, closed cup °F, min.	>200
Shelf Life	24 months
Specific gravity (ave.)	1.2
VOC g/L max.	149
Air-dry, time to touch, minutes	30-45

PROPERTIES OF CURED FILM¹

Dielectric Strength, V/mil	1500
Arc Resistance, sec	180
Thermal Rating	160 °C

¹ Film thickness of 0.001-0.002 inches cured for 7 days at 25 °C

REFERENCE METHODS

Specific Gravity	ASTM D287
Viscosity	ASTM D115
Flash Point	ASTM D115
Drying Time	ASTM D115
Dielectric Strength	ASTM D115
Arc Resistance	ASTM D495
Thermal Rating	UL 1446/IEEE 57

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