



# PRIMER

## HIGH SOLIDS, LOW VOC

NCP	GLYPTAL	COLOR
GLY-C1968CAB	C1968CAB	Olive Gray

### PRODUCT DESCRIPTION

This high-solids, low-VOC coating provides a smooth, durable finish designed for industrial applications. Formulated for air-dry application, it delivers strong adhesion and consistent film build while supporting efficient spray application and fast handling. The coating cures to a tough, resilient film that provides dependable surface protection and uniform appearance, making it well suited for metal components, equipment, and assemblies where simplified coating systems and environmental compliance are important.

#### Key Features & Benefits

- High-solids formulation provides good film build and surface coverage.
- Low-VOC chemistry supports environmental and regulatory compliance.
- Air-dry formulation eliminates the need for baking or force cure.
- Designed for spray application in industrial finishing environments.
- Provides durable surface protection for equipment and metal components.
- Suitable for OEM production and maintenance coating operations.
- Learn more at [www.ncpcoatings.com/glyptal](http://www.ncpcoatings.com/glyptal)

### SURFACE PREPARATION

Do not apply if the application surface temperature is below 45°F (7°C) or above 110°F (43°C), or if the surface temperature is within 5°F (-15°C) of the dew point. Follow recognized industry best practices for substrate preparation, including SAE or AMPP (formerly SSPC/NACE) guidelines. Where applicable, comply with all required MIL-SPEC surface preparation procedures.

At a minimum the surface should be clean of all grease, dirt, oil, rust, and foreign material that would be detrimental to proper adhesion and desired performance of the coating system being applied.

Previously painted surfaces should be intact and sound. All loose and flaking material removed and bare spots primed with an appropriate primer. A small area should be tested with the coating to assure compatibility.

### APPLICATION

Theoretical Coverage: 915 sq. ft./gal @ 1 mil DFT

DRY TIMES			
Touch	<60 min	Hard	<2 hours

### REGULATORY INFORMATION

**Volume Solids:** 57.1%

**Weight Solids:** 68-74%

**Weight:** 11.6-12.1 lbs./gal, 1.39-1.45 g/L

**Viscosity:** 17-21 Zahn #3

**VOC:** 2.78 lbs./gal, 333 g/L

**HAPS:** 0.03 lbs./gal, g/L

### SAFETY PRECAUTIONS

This product is intended for professional use in an industrial environment only! Consult the Safety Data Sheet prior to application for detailed information on the health and safety hazards.

### STORAGE CONDITIONS

This product must be stored in accordance with local, state, and national regulations. Preferred storage conditions: Keep containers in a dry space with adequate ventilation.

### COMMENTS

For additional information contact your account manager.

The above parameters are to be used as a guideline only. Customer specific equipment may require a different set-up.

All values are mixed as final product unless otherwise stated.