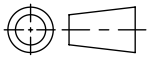
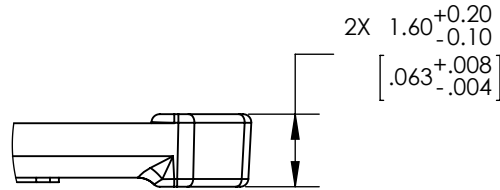


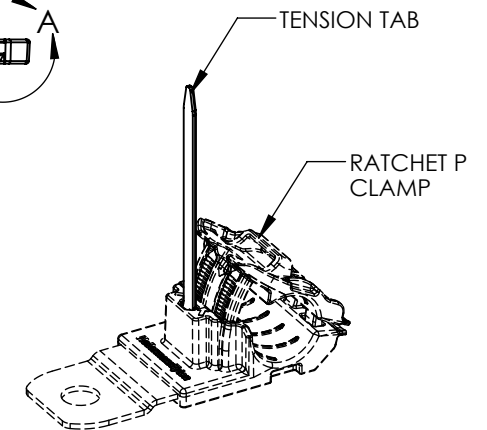
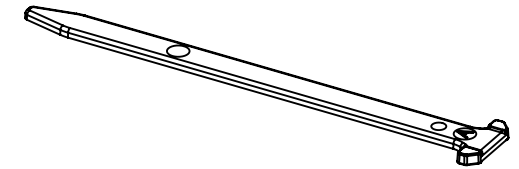
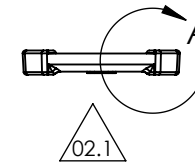
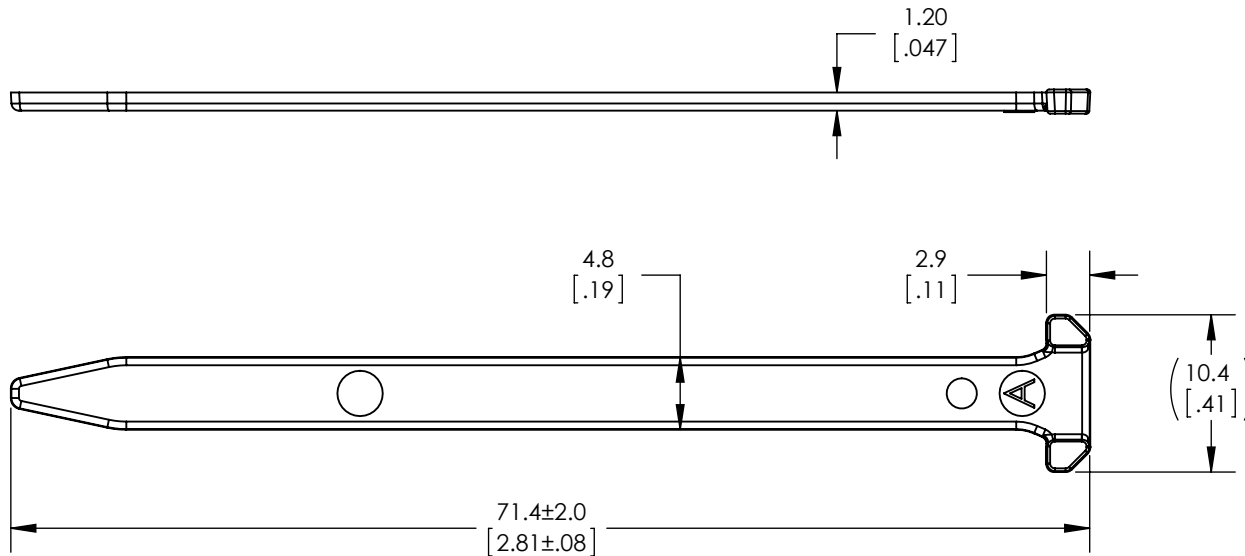
SW2014



| Revision level |                |      | Revision Record | Changed | Date       | Approved | Date       |
|----------------|----------------|------|-----------------|---------|------------|----------|------------|
| Drawing        | State          | Part |                 |         |            |          |            |
| 02.1           | Design Release | A    | SEE ECN# 013422 | MHT     | 04/25/2016 | KAC      | 04/25/2016 |



DETAIL A  
SCALE 6 : 1



02.1

**PERFORMANCE REQUIREMENTS:**

1. MAXIMUM PERCENT REGRIND PERMISSABLE: 75%
2. MAXIMUM ALLOWABLE FLASH OR MISMATCH TO BE: 0.25mm

02.1

**ASSEMBLY INSTRUCTIONS:**

1. INSERT TENSION TAB FROM BOTTOM OF RATCHET P CLAMP
2. PULL TENSION TAB END UNTIL IT SNAPS IN AND STAYS ATTACHED TO RATCHET P CLAMP (SIZE A, B, C, OR D)
3. CLOSE CLAMP BY HAND
4. TENSION AND CUT OFF WITH:  
EVO7: SETTING 0-8  
EVO9: SETTING 0-5

Material  
PA66HIRHSUV

Units: **millimeters**

Dimension without  
tolerances details to:  
.xxx = ±.013  
.xx = ±.13  
.x = ±.3  
None = ±.8  
∠ = ±0.5°  
Dimension Formatted mm/[in]

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Drawn MHT 04/17/2015  
Approved KAC 07/16/2015

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Article/Type-No RCTT

Title  
**RATCHET P CLAMP  
TENSION TAB**

Drawing-No

Production : Phase

**15-0341-050-CSU**

Scale 2:1

Project Number

PRP 15-0341

Format AH

Sheet 1/1