

## Packing List



**Sealing Plug for**  
**B-100 & B-500 Handles .. 10 units**



**Manual ..... 1 unit**  
**Ref. 0032717**

OB4000 sealing plugs work  
exclusively with B-100 and B-500  
handles.

Sealing plugs prevent the unwanted  
penetration of flux vapors or  
particles into the handle.

# JBC

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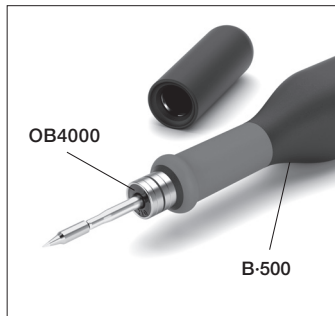
## INSTRUCTION MANUAL



### OB4000

**Sealing Plug for**  
**B-100 & B-500 Handles**

0032717-270524



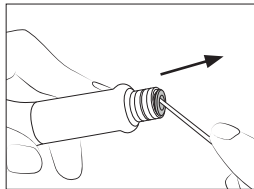
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# Replacing the Sealing Plug

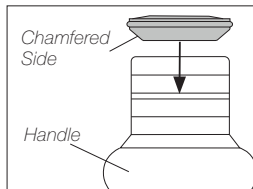
The use of OB4000 sealing plug is highly recommended for intensive applications when soldering is exposed to FOD environments or for applications where the soldering iron works close to a vertical position.

## Removing Sealing Plug



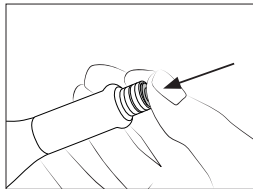
Introduce a small shaft or screwdriver, not deeper than 8 mm, lift and pull the worn sealing plug out. Never use a cartridge to do this operation.

## Mounting Position



**Note:** To insert the new sealing plug, the chamfered side must be positioned towards the handle.

## Inserting Sealing Plug



Push the sealing plug inside the handle until the sealing plug and handle edges are aligned.