

Fully compatible with any make or model wire wrapping tool. Modified bits provide 1 1/2-2 turns of insulation.



### 3" BITS AND SLEEVES CHART

Wire Gauge	Regular	Modified	Bit Part No.	Sleeve Part No.	Maximum Insulation Diameter	Minimum Terminal Diagonal	Maximum Terminal Diagonal	Terminal Hole Depth	Effective Radius	Terminal Hole Diameter
18 AWG	●		KB18	P194LN		.060"	.073"	1.000"	.150"	.075"
1.00mm	●		KB18	P194LN		1.52mm	1.85mm	25.40mm	3.81mm	1.90mm
20 AWG		●	WB20M	P194LN	.059"	.042"	.073"	1.000"	.150"	.075"
0.80mm		●	WB20M	P194LN	1.50mm	1.07mm	1.85mm	25.40mm	3.81mm	1.90mm
20-22 AWG	●		KB2075	P2224		.042"	.073"	1.000"	.123"	.075"
0.65-0.80mm	●		KB2075	P2224		1.07mm	1.85mm	25.40mm	3.12mm	1.90mm
22 AWG	●		KB22	P2224		.054"	.073"	.750"	.117"	.075"
0.65mm	●		KB22	P2224		1.37mm	1.85mm	19.05mm	2.97mm	1.90mm
22 AWG		●	WB2275M	P2224	.052"	.049"	.074"	1.000"	.132"	.075"
0.65mm		●	WB2275M	P2224	1.32mm	1.24mm	1.87mm	25.40mm	3.35mm	1.90mm
22-24 AWG	●		KB224LH	P2224		.061"	.085"	1.000"	.117"	.086"
0.50-0.65mm	●		KB224LH	P2224		1.54mm	2.15mm	25.40mm	2.97mm	2.18mm
22-24 AWG	●		KB224-1	P2224		.054"	.073"	1.000"	.111"	.075"
0.50-0.65mm	●		KB224-1	P2224		1.37mm	1.85mm	25.40mm	2.82mm	1.90mm
22-24 AWG	●		KB224	P2224		.054"	.073"	.807"	.111"	.075"
0.50-0.65mm	●		KB224	P2224		1.37mm	1.85mm	20.50mm	2.82mm	1.90mm
22-24 AWG		●	WB224M	P2224	.050"	.049"	.074"	1.250"	.121"	.075"
0.50-0.65mm		●	WB224M	P2224	1.27mm	1.24mm	1.87mm	31.75mm	3.07mm	1.90mm
24 AWG		●	WB24DH	P2224	.046"	.054"	.073"	1.750"	.117"	.075"
0.50mm		●	WB24DH	P2224	1.17mm	1.37mm	1.85mm	44.50mm	2.97mm	1.90mm
24 AWG	●		KB24	P2426		.055"	.074"	.750"	.100"	.075"
0.50mm	●		KB24	P2426		1.39mm	1.87mm	19.05mm	2.54mm	1.90mm
24 AWG		●	WB245M*	P3032LN	.044"	.024"	.043"	.750"	.098"	.044"
0.50mm		●	WB245M*	P3032LN	1.11mm	0.60mm	1.09mm	19.05mm	2.48mm	1.11mm
24-26 AWG		●	WB2426M	P2224	.046"	.054"	.073"	.750"	.118"	.075"
0.40-0.50mm		●	WB2426M	P2224	1.17mm	1.37mm	1.85mm	19.05mm	2.99mm	1.90mm
24-26 AWG	●		KB2466	OK8519		.054"	.065"	1.000"	.098"	.066"
0.40-0.50mm	●		KB2466	OK8519		1.37mm	1.65mm	25.40mm	2.48mm	1.67mm
26 AWG	●		KB26	P2426		.058"	.073"	1.000"	.100"	.075"
0.40mm	●		KB26	P2426		1.47mm	1.85mm	25.40mm	2.54mm	1.90mm
26 AWG		●	WB265M*	P26LN	.031"	.023"	.038"	.750"	.075"	.040"
0.40mm		●	WB265M*	P26LN	0.79mm	0.58mm	0.96mm	19.05mm	1.90mm	1.02mm
26 AWG		●	WB26M	P2224	.046"	.054"	.073"	1.000"	.118"	.075"
0.40mm		●	WB26M	P2224	1.17mm	1.37mm	1.85mm	25.40mm	2.99mm	1.90mm
26 AWG		●	WB2644M*	P3032LN	.046"	.024"	.043"	.750"	.098"	.044"
0.40mm		●	WB2644M*	P3032LN	1.17mm	0.60mm	1.09mm	19.05mm	2.48mm	1.11mm
26 AWG		●	WB2669M	P2426	.041"	.053"	.068"	1.000"	.109"	.069"
0.40mm		●	WB2669M	P2426	1.04mm	1.34mm	1.72mm	25.40mm	2.77mm	1.75mm
28 AWG		●	WB28SHM	P3032	.030"	.031"	.035"	.750"	.066"	.036"
0.32mm		●	WB28SHM	P3032	0.76mm	0.79mm	0.89mm	19.05mm	1.67mm	0.91mm
30 AWG		●	SB30MSH-B*	P3032	.027"	.031"	.035"	.750"	.064"	.036"
0.25mm		●	SB30MSH-B*	P3032	0.69mm	0.79mm	0.89mm	19.05mm	1.62mm	0.91mm
30-32 AWG		●	WB3032M*	P3032	.027"	.034"	.038"	.750"	.064"	.040"
0.20-0.25mm		●	WB3032M*	P3032	0.69mm	0.86mm	0.96mm	19.05mm	1.62mm	1.02mm
30-32 AWG		●	WB3032MIL†	P3032	.027"	.034"	.038"	.750"	.064"	.040"
0.20-0.25mm		●	WB3032MIL†	P3032	0.69mm	0.86mm	0.96mm	19.05mm	1.62mm	1.02mm
30-32 AWG	●		KB3032	P3032		.034"	.038"	.750"	.064"	.040"
0.20-0.25mm	●		KB3032	P3032		0.86mm	0.96mm	19.05mm	1.62mm	1.02mm

\*These tools are recommended for .025" square terminals on .100" center to center of the pins † Provides 2.5 turns of insulation



P2224INS

### 3" BITS AND INSULATED SLEEVES



KB22

The insulated sleeves are covered with a material that provides 1000V dielectric strength which helps to prevent shorting between pins and enhances worker safety.

Bit Part No.	Sleeve Part No.	Wire Size		Regular	Minimum Terminal Diagonal		Maximum Terminal Diagonal		Terminal Hole Depth		Effective Radius		Terminal Hole Diameter	
		AWG	mm		In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
KB22	P2224INS	22	0.65	●	.054	1.37	.073	1.85	.750	19.05	.117	2.97	.075	1.90
KB224	P2224INS	22-24	0.50-0.65	●	.054	1.37	.073	1.85	.807	20.50	.111	2.82	.075	1.90
KB24	P2426INS	26	0.50	●	.055	1.39	.074	1.87	.750	19.05	.100	2.54	.075	1.90
KB26	P2426INS	26	0.40	●	.058	1.47	.073	1.85	1.000	25.40	.100	2.54	.075	1.90
KB3032	P3032INS	30-32	0.32	●	.034	0.86	.038	0.96	0.750	19.05	.064	1.62	.040	1.02



P2426-5INS

### 5" BITS AND SLEEVES (EXTENDED LENGTH) INSULATED AND NON INSULATED SLEEVES



KB24-5

These bits and sleeves are designed for wire wrapping in areas requiring deep penetration. Their 5" (127mm) length ensures "true" connections in hard-to-get-at locations. Available with or without insulation.

Bit Part No.	Insulated Sleeve Part No.	Uninsulated Sleeve Part No.	Wire Size		Regular	Minimum Terminal Diagonal		Maximum Terminal Diagonal		Terminal Hole Depth		Effective Radius		Terminal Hole Diameter	
			AWG	mm		In.	mm	In.	mm	In.	mm	In.	mm		
KB22-5	P2224-5INS	P2224-5	22	0.65	●	.054	1.37	.073	1.85	.750	19.05	.117	2.97	.075	1.90
KB24-5	P2426-5INS	P2426-5	24	0.50	●	.055	1.39	.073	1.85	.750	19.05	.100	2.54	.075	1.90
KB26-5	P2426-5INS	P2426-5	26	0.40	●	.058	1.47	.073	1.85	.750	19.05	.100	2.54	.075	1.90



### 3" BIT & SLEEVE SETS WITH INSULATED COLOR CODED SLEEVES

Enjoy the convenience of pre-assembled sets with insulated color-coded sleeves for easy identification of wire sizes based on color.

Kit Number	Bit Part No.	Sleeve Part No. Color	Wire Size		Regular	Modified	Maximum Insulation Diameter		Minimum Terminal Diagonal		Maximum Terminal Diagonal		Terminal Hole Depth		Effective Radius		Terminal Hole Diameter	
			AWG	mm			In.	mm	In.	mm	In.	mm	In.	mm	In.	mm		
KT22B	KB22	P2224INS Blue	22	0.65	●		-	-	.054	1.37	.073	1.85	.750	19.05	.117	2.97	.075	1.90
KT224B	KB224	P2224INS Blue	22-24	0.65-0.50	●		-	-	.054	1.37	.073	1.85	.807	20.05	.111	2.82	.075	1.90
KT24Y	KB24	SW-2426 Yellow	24	0.50	●		-	-	.055	1.39	.074	1.87	.750	19.05	.100	2.54	.075	1.90
KT26G	KB26	P2426-G-INS Green	26	0.40	●		-	-	.058	1.47	.073	1.85	1.000	25.40	.100	2.54	.075	1.90

### WIRE WRAPPING EXTENSION ATTACHMENT

Precision device which attaches easily to your manual or power wire wrapping tool for applications requiring extra "reach".



EXT-400

Part No.	Extension
EXT-400	Inches: 4.0    mm: 100