

# 109 Flux Thinner

## Product Description

Kester Flux Thinners are used for reducing solids or replacing evaporated solvent, resulting in maximum efficiency of the flux in an open vessel application such as foam fluxing or dipping. To select a thinner, review the associated Technical Data Sheet. If you have any further questions please contact Kester Technical Support.

## Application

Flux thinners should be added if the Specific Gravity or the Titration test results indicate that the solvent needs to be increased. Test for flux balance should be performed every 4 hours of direct exposure to air. Please refer to the Technical Data Sheet for the proper test method and ranges.

## Storage, Handling and Shelf Life

Solvent based thinners are flammable. Store away from sources of ignition. Shelf life is 3 years from the date of manufacture when handled properly and held at 10 to 25 °C (50 to 77 °F).

## Health and Safety

This product, during handling or use, may be hazardous to your health or the environment. Read the Safety Data Sheet and warning label before using this product. Safety Data Sheets are available at this [link](#).

## Contact Information

To confirm this document is the most recent version, please contact [Assembly@MacDermidAlpha.com](mailto:Assembly@MacDermidAlpha.com)

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Also read carefully warning and safety information on the Safety Data Sheet. This data sheet contains technical information required for safe and economical operation of this product. READ IT THOROUGHLY PRIOR TO PRODUCT USE. Emergency safety directory assistance: US 1 202 464 2554, Europe + 44 1235 239 670, Asia + 65 3158 1074, Brazil 0800 707 7022 and 0800 172 020, Mexico 01800 002 1400 and (55) 5559 1588

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