



Revision Number: 006.0

Issue date: 05/30/2023

## 1. PRODUCT AND COMPANY IDENTIFICATION

<b>Product name:</b>	<b>LOCTITE PC 6249 known as LOCTITE BF HD PDGR GRY</b>	<b>IDH number:</b>	1629599
<b>Product type/use:</b>	Coating	<b>Item number:</b>	1629599
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	<b>Contact information:</b>		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**DANGER:** FLAMMABLE LIQUID AND VAPOUR.  
MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS.  
CAUSES SKIN IRRITATION.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
CAUSES SERIOUS EYE IRRITATION.  
CAUSES DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.  
MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	3
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	1
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	2
ASPIRATION HAZARD	1

### PICTOGRAM(S)



### Precautionary Statements

<b>Prevention:</b>	Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use non-sparking tools. Take action to prevent static discharges. Do not breathe vapors, mist, or spray. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
<b>Response:</b>	IF SWALLOWED: Immediately call a physician or poison control center. If on skin (or hair): Take off immediately all contaminated clothing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if you feel unwell. Do NOT induce vomiting. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
<b>Storage:</b>	Store in a well-ventilated place. Keep cool. Store locked up.
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

IDH number: 1629599

Product name: LOCTITE PC 6249 known as LOCTITE BF HD PDGR GRY  
Page 1 of 8

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Quartz (SiO <sub>2</sub> ), <1% respirable	14808-60-7	10 - 30
Aluminium oxide - non fibrous form	1344-28-1	10 - 30
Fatty acids, tall-oil, polymers with bisphenol A and epichlorohydrin	66070-75-5	10 - 30
4-Chloro-.alpha.,.alpha.,.alpha.-trifluorotoluene	98-56-6	10 - 30
Xylenes	1330-20-7	5 - 10
Wollastonite (Ca(SiO <sub>3</sub> ))	13983-17-0	5 - 10
Ethylbenzene	100-41-4	1 - 5
Titanium dioxide	13463-67-7	0.1 - 1
1-methoxy-2-propanol	107-98-2	1 - 5

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
<b>Eye contact:</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Symptoms:</b>	See Section 11.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. Vapors are heavier than air and may travel to ignition sources and flash back.
<b>Hazardous combustion products:</b>	Oxides of carbon. Irritating vapors.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
-----------------------------------	---

**Clean-up methods:**

Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

## 7. HANDLING AND STORAGE

**Handling:**

Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Wear suitable protective clothing, gloves and eye/face protection. See Section 8 of the SDS for Personal Protective Equipment. Keep container closed.

**Storage:**

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Store in original container until ready to use. Store away from incompatible materials identified in section 10.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Quartz (SiO <sub>2</sub> ), <1% respirable	0.025 mg/m <sup>3</sup> TWA Respirable fraction.	0.05 mg/m <sup>3</sup> TWA (Respirable dust.) (Respirable dust.) 0.025 mg/m <sup>3</sup> OSHA_ACT (Respirable dust.) 0.05 mg/m <sup>3</sup> PEL Respirable dust. 2.4 MPPCF TWA Respirable. 0.1 mg/m <sup>3</sup> TWA Respirable.	None	None
Aluminium oxide - non fibrous form	1 mg/m <sup>3</sup> TWA Respirable fraction. 3 mg/m <sup>3</sup> TWA Respirable particles. 10 mg/m <sup>3</sup> TWA Inhalable particles.	5 mg/m <sup>3</sup> PEL Respirable fraction. 15 mg/m <sup>3</sup> PEL Total dust. 50 MPPCF TWA Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m <sup>3</sup> TWA Total dust. 5 mg/m <sup>3</sup> TWA Respirable fraction.	None	None
Fatty acids, tall-oil, polymers with bisphenol A and epichlorohydrin	None	None	None	None
4-Chloro-.alpha.,.alpha.,.alpha.- trifluorotoluene	None	None	None	None
Xylenes	20 ppm TWA	100 ppm (435 mg/m <sup>3</sup> ) PEL	None	None
Wollastonite (Ca(SiO <sub>3</sub> ))	1 mg/m <sup>3</sup> TWA Inhalable fraction.	None	None	None
Ethylbenzene	20 ppm TWA	100 ppm (435 mg/m <sup>3</sup> ) PEL	None	None
Titanium dioxide	0.2 mg/m <sup>3</sup> TWA Respirable nanoscale particles 2.5 mg/m <sup>3</sup> TWA Respirable finescale particles	15 mg/m <sup>3</sup> PEL Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m <sup>3</sup> TWA Total dust. 50 MPPCF TWA Total dust. 5 mg/m <sup>3</sup> TWA Respirable fraction.	None	None
1-methoxy-2-propanol	50 ppm TWA 100 ppm STEL	None	None	None

### Engineering controls:

Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

### Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

### Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

### Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### Physical state:

Liquid

### Color:

grey

### Odor:

Of aromatic solvent

### Odor threshold:

Not available.

### pH:

Not applicable, Product is non-soluble (in water).

IDH number: 1629599

Product name: LOCTITE PC 6249 known as LOCTITE BF HD PDGR GRY

<b>Vapor pressure:</b>	Not available.
<b>Boiling point/range:</b>	120 °C (248°F)
<b>Melting point/ range:</b>	Not applicable, Product is a liquid
<b>Specific gravity:</b>	1.749
<b>Vapor density:</b>	3.7 20 °C
<b>Flash point:</b>	27.2 °C (80.96 °F) ; Estimated
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	Flammable liquid
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Largely insoluble.
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	246.8 g/l of coating
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	> 200 °C

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Irritating vapors.
<b>Incompatible materials:</b>	Oxidizing agents. Alkalies. Acids.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Keep away from heat, ignition sources and incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

<b>Relevant routes of exposure:</b>	Skin, Inhalation, Eyes
-------------------------------------	------------------------

## Potential Health Effects/Symptoms

<b>Inhalation:</b>	Inhalation of vapors or mists of the product may be irritating to the respiratory system. Abrasion of cured material such as by sanding or grinding could release respirable particles of silica quartz, a cancer hazard by inhalation. Normal use of this product causes no such release.
<b>Skin contact:</b>	Causes skin irritation. May cause allergic skin reaction.
<b>Eye contact:</b>	Causes serious eye irritation.
<b>Ingestion:</b>	Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Quartz (SiO <sub>2</sub> ), <1% respirable	None	Immune system, Lung, Some evidence of carcinogenicity
Aluminium oxide - non fibrous form	Inhalation LC50 (Rat, 4 h) = > 0.888 mg/l Inhalation LC50 (Rat, 4 h) = > 2.3 mg/l	Irritant, Nuisance dust, Corrosive
Fatty acids, tall-oil, polymers with bisphenol A and epichlorohydrin	None	No Data
4-Chloro-.alpha.,.alpha.,.alpha.-trifluorotoluene	Inhalation LC50 (Rat, 4 h) = 220 ppm Inhalation LC50 (Mouse, 4 h) = 200 ppm	Adrenals, Blood, Central nervous system, Immune system, Irritant, Kidney, Liver, Lung, Skin, Thyroid
Xylenes	Oral LD50 (Rat) = 6,670 mg/kg Oral LD50 (Rat) = 3,523 - 8,600 mg/kg Oral LD50 (Rat) = 4,300 mg/kg Dermal LD50 (Rabbit) = > 43 g/kg Inhalation LC50 (Rat, 4 h) = 6580 ppm Inhalation LC50 (Rat, 4 h) = 6247 ppm Inhalation LC50 (Rat, 4 h) = 5922 ppm Inhalation LC50 (Rat, 4 h) = 6700 ppm Inhalation LC50 (Rat, 4 h) = 6350 ppm	Cardiac, Central nervous system, Irritant, Kidney, Liver
Wollastonite (Ca(SiO <sub>3</sub> ))	None	Lung
Ethylbenzene	Oral LD50 (Rat) = 5.46 g/kg Oral LD50 (Rat) = 3,500 mg/kg Dermal LD50 (Rabbit) = 17,800 mg/kg Inhalation LC50 (Rat, 4 h) = 4000 ppm	Irritant, Central nervous system
Titanium dioxide	Inhalation LC50 (Rat, 4 h) = > 6.82 mg/l Inhalation LC50 (Rat, 4 h) = > 2.28 mg/l Inhalation LC50 (Rat, 4 h) = > 3.56 mg/l	Irritant, Respiratory, Some evidence of carcinogenicity
1-methoxy-2-propanol	Oral LD50 (Rat) = 36 g/kg Oral LD50 (Rat) = 5.71 g/kg Oral LD50 (Rat) = 7.51 g/kg Oral LD50 (Mouse) = 10.8 g/kg Oral LD50 (Rabbit) = 5.3 g/kg Dermal LD50 (Rabbit) = 13 g/kg	Central nervous system, Developmental, Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Quartz (SiO <sub>2</sub> ), <1% respirable	Known To Be Human Carcinogen.	Group 1	Yes
Aluminium oxide - non fibrous form	No	No	No
Fatty acids, tall-oil, polymers with bisphenol A and epichlorohydrin	No	No	No
4-Chloro-.alpha.,.alpha.,.alpha.-trifluorotoluene	No	Group 2B	No
Xylenes	No	No	No
Wollastonite (Ca(SiO <sub>3</sub> ))	No	No	No
Ethylbenzene	No	Group 2B	No
Titanium dioxide	No	Group 2B	No
1-methoxy-2-propanol	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

### 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

### 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

#### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Paint  
**Hazard class or division:** 3  
**Identification number:** UN 1263  
**Packing group:** III  
**DOT Hazardous Substance(s):** Xylene (mixed), ethylbenzene

#### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Paint  
**Hazard class or division:** 3  
**Identification number:** UN 1263  
**Packing group:** III

#### Water Transportation (IMO/IMDG)

**Proper shipping name:** PAINT  
**Hazard class or division:** 3  
**Identification number:** UN 1263  
**Packing group:** III

### 15. REGULATORY INFORMATION

#### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.  
**TSCA 12 (b) Export Notification:** None above reporting de minimis.  
**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Fire, Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Xylenes (CAS# 1330-20-7). Ethylbenzene (CAS# 100-41-4).  
**CERCLA Reportable quantity:** Xylenes (CAS# 1330-20-7) 100 lbs. (45.4 kg)  
1-methoxy-2-propanol (CAS# 107-98-2) 100 lbs. (45.4 kg)  
**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer.

#### Canada Regulatory Information

**CEPA DSL/NDL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

### 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3,6,9,11,13,15

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 05/30/2023

**DISCLAIMER:** The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

This Safety Data Sheet has been generated based on OSHA Hazard Communication Standard (29 CFR 1910.1200) and provides information in accordance with U.S. federal law only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.