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1. PRODUCT AND COMPANY IDENTIFICATION

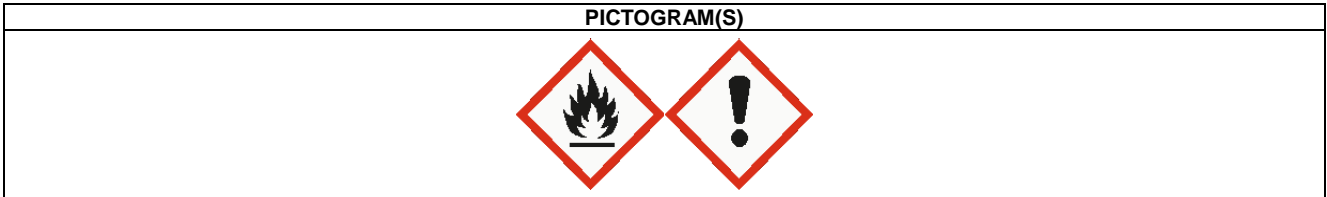
Product name: LOCTITE SI 5145	IDH number: 135311
Product type/use: Silicone sealant	Item number: 20250
Restriction of Use: None identified	Region: United States
Company address: Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Contact information: Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: FLAMMABLE LIQUID AND VAPOUR.
MAY CAUSE AN ALLERGIC SKIN REACTION.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	3
SKIN SENSITIZATION	1



Precautionary Statements

Prevention: Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing vapors, mist, or spray. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.

Response: If on skin (or hair): Take off immediately all contaminated clothing. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.

Storage: Store in a well-ventilated place. Keep cool.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Silica, amorphous, treated	68909-20-6	10 - 30
Dimethoxydimethylsilane	1112-39-6	1 - 5
tetraethyl silicate	78-10-4	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If symptoms develop and persist, get medical attention.
Skin contact:	Wipe off paste with paper towel or cloth. Wash with soap and water. If skin irritation persists, call a physician.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, consult a specialist.
Ingestion:	Do not induce vomiting. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Foam, dry chemical or carbon dioxide. Do not use high volume water jet. In case of fire, keep containers cool with water spray.
Special firefighting procedures:	Prevent inhalation of fumes and gases. Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Oxides of carbon. Oxides of silicon. Formaldehyde. Toxic and irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow material to contaminate ground water system.
Clean-up methods:	Scrape up as much material as possible. Maintain good ventilation for large spills. Place scrap material in a well ventilated area and allow to cure to rubber.

7. HANDLING AND STORAGE

Handling:	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling.
Storage:	Store in a dry area below 90° F.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silica, amorphous, treated	10 mg/m ³ TWA Inhalable dust.	6 mg/m ³ TWA	None	None
Dimethoxydimethylsilane	None	None	None	None
tetraethyl silicate	10 ppm TWA	100 ppm (850 mg/m ³) PEL	None	None

Engineering controls:	Ensure adequate ventilation, especially in confined areas. Avoid naked flames, sparking and sources of ignition. Handle in accordance with good industrial hygiene and safety practice Prevent electrostatic charge build-up by using common bonding and grounding techniques.
Respiratory protection:	Use a NIOSH approved supplied air respirator with an organic cartridge if the potential to exceed established exposure limits exists.
Eye/face protection:	Safety goggles or safety glasses with side shields.
Skin protection:	Use impermeable gloves and protective clothing as necessary to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Translucent
Odor:	Slight, Alcoholic
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	< 10 mm hg (21.1 °C (70°F))
Boiling point/range:	Not applicable
Melting point/ range:	Not available.
Specific gravity:	1.1 at 20 °C (68°F)
Vapor density:	Not available.
Flash point:	36 °C (96.8 °F)
Flammable/Explosive limits - lower:	Not applicable
Flammable/Explosive limits - upper:	Not applicable
Autoignition temperature:	Not applicable
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Polymerises in presence of water.
Partition coefficient (n-octanol/water):	Not available.
VOC content:	3.64 %; 40 g/l
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Oxides of silicon. Formaldehyde. Contact with water liberates methanol. Irritating vapors.
Incompatible materials:	Acids. Bases. Oxidizing agents. Moisture.
Reactivity:	Not available.
Conditions to avoid:	Exposure to moisture. Heat, flames, sparks and other sources of ignition.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation:	Inhalation of vapors from uncured sealant may cause respiratory tract irritation. Overexposure to methanol formed during cure may cause drowsiness, nausea, and vomiting. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.
Skin contact:	Prolonged or repeated contact with uncured sealant may cause skin irritation. May cause allergic skin reaction.
Eye contact:	May cause eye irritation.
Ingestion:	May be harmful if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Silica, amorphous, treated	None	No Target Organs
Dimethoxydimethylsilane	Inhalation LC50 (Rat, 4 h) = > 4,700 mg/m3	Irritant, Allergen
tetraethyl silicate	Inhalation LC50 (Rat, 4 h) = > 5.03 mg/l Inhalation LC50 (Rat, 4 h) = > 16.8 mg/l Inhalation LC50 (Rat, 4 h) = 10 mg/l Inhalation LC50 (Mouse, 4 h) = > 1000 ppm	Central nervous system, Irritant, Kidney, Liver, Lung

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silica, amorphous, treated	No	No	No
Dimethoxydimethylsilane	No	No	No
tetraethyl silicate	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Flammable liquids, n.o.s. (Dimethoxydimethylsilane, Tetraethyl silicate)
Hazard class or division: 3
Identification number: UN 1993
Packing group: III

International Air Transportation (ICAO/IATA)

Proper shipping name: Flammable liquid, n.o.s. (Dimethoxydimethylsilane, Tetraethyl silicate)
Hazard class or division: 3
Identification number: UN 1993
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: FLAMMABLE LIQUID, N.O.S. (Dimethoxydimethylsilane, Tetraethyl silicate, octamethylcyclotetrasiloxane)
Hazard class or division: 3
Identification number: UN 1993
Packing group: III
Marine pollutant: octamethylcyclotetrasiloxane
Exceptions: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health
CERCLA/SARA Section 313:	None above reporting de minimis.
California Proposition 65:	This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:	Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 9

Prepared by: Product Safety and Regulatory Affairs

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