

Safety Data Sheet



Revision Number: 011.0

Issue date: 08/19/2025

1. IDENTIFICATION

Product name: LOCTITE SI 595 CL known as LOCTITE 595 SF CL RTV 80ML EN
Product type/Recommended use: Silicone sealant
Restriction of Use: None identified
Company address: Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

IDH number: 160809
Item number: 59530
Region: United States
Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
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Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

NOT CLASSIFIED. READ ENTIRE SAFETY DATA SHEET.

HAZARD CLASS	HAZARD CATEGORY
None	None

PICTOGRAM(S)

None

Precautionary Statements

Prevention: Not prescribed
Response: Not prescribed
Storage: Not prescribed
Disposal: Not prescribed

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
None	None	None

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.
Skin contact:	Wipe off paste with paper towel or cloth. Wash with soap and water. If symptoms develop and persist, get medical attention.
Eye contact:	Rinse thoroughly with plenty of water, also under the eyelids. If eye irritation persists, consult a specialist.
Ingestion:	Do not induce vomiting. If a person feels unwell or symptoms of skin irritation appear, consult a physician.
Most important symptoms and effects (acute and delayed):	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
Indication of any immediate medical attention / special treatment needed:	Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Improper extinguishing agents:	Not available.
Special firefighting procedures:	Wear self contained breathing apparatus.
Unusual fire or explosion hazards:	In case of fire, keep containers cool with water spray.
Hazardous combustion products:	Oxides of carbon. Oxides of silicon. Formaldehyde

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Scrape up as much material as possible. Spilled material will solidify. Store in a partly filled, closed container until disposal. Maintain good ventilation for large spills.

7. HANDLING AND STORAGE

Handling:	Avoid contact with eyes, skin and clothing. Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation.
Storage:	Store in a dry area below 90° F. Keep container closed.
For information on product shelf life, please review labels on container or check the Technical Data Sheet.	

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silicon dioxide	6 mg/m3 TWA 3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles.	15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust. 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction. 20 MPPCF TWA 0.8 mg/m3 TWA	None	3 mg/m3 TWA Respirable fraction.

Engineering controls:	Ensure adequate ventilation, especially in confined areas. Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.
Respiratory protection:	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
Eye/face protection:	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.
Skin protection:	Chemical resistant, impermeable gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Paste
Color:	Translucent
Odor:	Acetic acid
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	< 10 mm hg (20 °C (68°F))
Boiling point/range:	Not available.
Melting point/ range:	Not available.
Density/Relative density:	1.01 at 20 °C (68°F)
Relative vapor density:	Heavier than air.
Flash point:	> 93 °C (> 199.4 °F)
Flammable/Explosive limits - lower:	4 %
Flammable/Explosive limits - upper:	19.9 %
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility:	Not determined Acetone
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	3.0 %; 30 g/l
Dynamic viscosity:	Not available.
Kinematic viscosity:	Not available.
Particle characteristics:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Oxides of silicon. Formaldehyde
Incompatible materials:	Oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Prolonged heating at temperatures above 150 °C. Exposure to moisture.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit. May cause respiratory tract irritation.

Skin contact: May cause skin irritation.

Eye contact: May cause irritation.

Ingestion: May cause gastrointestinal tract irritation if swallowed. Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s
None	None

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
None	None	None	None

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
None	None	None	None

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal. Cured rubber can be incinerated or landfilled following EPA and local regulations.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Please refer to the GHS classification in Section 2
CERCLA/SARA Section 313:	None above reporting de minimis.
California Proposition 65:	No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: This Safety Data Sheet contains changes from the previous version in Section(s): 3, 11

Prepared by: Product Safety and Regulatory Affairs

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