



Revision Number: 005.0

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## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product name:** LOCTITE PC 7643 A known as  
**LOCTITE BF METAL PRIM PT A**

**Product type:** Coating  
**Restriction of Use:** None identified  
**Company address:**  
 Henkel Corporation  
 One Henkel Way  
 Rocky Hill, Connecticut 06067

**IDH number:** 1624936  
**Item number:** 1624642\_1555557  
**Region:** United States  
**Contact information:**  
 Telephone: +1 (860) 571-5100  
 MEDICAL EMERGENCY Phone: Poison Control Center  
 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 Internet: [www.henkelna.com](http://www.henkelna.com)

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**WARNING:** FLAMMABLE LIQUID AND VAPOR.  
 CAUSES SKIN IRRITATION.  
 MAY CAUSE AN ALLERGIC SKIN REACTION.  
 CAUSES SERIOUS EYE IRRITATION.  
 MAY CAUSE RESPIRATORY IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	3
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

### PICTOGRAM(S)



### Precautionary Statements

**Prevention:** Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.

**Response:** If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.

**Storage:** Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Epoxy resin	Proprietary	10 - 30
Heptan-2-one	110-43-0	5 - 10
Epoxy resin	Proprietary	0.1 - 1
1-Methoxy -2-propanol	107-98-2	1 - 5
Solvent naphtha (petroleum), light arom., <0.1% Benzene	64742-95-6	1 - 5
1,2,4-Trimethylbenzene	95-63-6	1 - 5
Titanium dioxide	13463-67-7	1 - 5
Cumene	98-82-8	0.1 - 1
Xylenes	1330-20-7	0.1 - 1
Talc	14807-96-6	10 - 30
Carbon black	1333-86-4	0.1 - 1

\* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

**Inhalation:** Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.

**Skin contact:** Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.

**Eye contact:** Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

**Ingestion:** DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get immediate medical attention.

**Symptoms:** See Section 11.

### 5. FIRE FIGHTING MEASURES

**Extinguishing media:** Water spray (fog), foam, dry chemical or carbon dioxide.

**Special firefighting procedures:** Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

**Unusual fire or explosion hazards:** In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. Vapors may travel considerable distance to source of ignition and flash back.

**Hazardous combustion products:**

Oxides of carbon. Aldehydes. Irritating vapors.

**6. ACCIDENTAL RELEASE MEASURES**

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

**Environmental precautions:**

Do not allow product to enter sewer or waterways.

**Clean-up methods:**

Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

**7. HANDLING AND STORAGE****Handling:**

Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Make sure containers are properly grounded before use or transfer of material. Keep container closed.

**Storage:**

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Do not reuse container. Protect from direct sunlight.

**8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epoxy resin	None	None	None	None
Heptan-2-one	50 ppm TWA	100 ppm (465 mg/m <sup>3</sup> ) PEL	None	None
Epoxy resin	None	None	None	None
1-Methoxy -2-propanol	50 ppm TWA 100 ppm STEL	None	None	None
Solvent naphtha (petroleum), light arom., <0.1% Benzene	None	100 ppm (400 mg/m <sup>3</sup> ) PEL	None	None
1,2,4-Trimethylbenzene	25 ppm TWA	None	None	None
Titanium dioxide	10 mg/m <sup>3</sup> TWA	15 mg/m <sup>3</sup> PEL Total dust.	None	None
Cumene	50 ppm TWA	50 ppm (245 mg/m <sup>3</sup> ) PEL (SKIN)	None	None
Xylenes	100 ppm TWA 150 ppm STEL	100 ppm (435 mg/m <sup>3</sup> ) PEL	None	None
Talc	2 mg/m <sup>3</sup> TWA Respirable fraction.	20 MPPCF TWA 2.4 MPPCF TWA Respirable. 0.1 mg/m <sup>3</sup> TWA Respirable. 0.3 mg/m <sup>3</sup> TWA Total dust.	None	50 ppm
Carbon black	3 mg/m <sup>3</sup> TWA Inhalable fraction.	3.5 mg/m <sup>3</sup> PEL	None	None

<b>Engineering controls:</b>	Use explosion-proof mechanical ventilation and local exhaust to control contaminants to within their occupational exposure limits during the use of this product. Mechanical exhaust is not recommended as the sole means of controlling employee exposure.
<b>Respiratory protection:</b>	If personal exposure cannot be controlled below applicable limits by ventilation, wear a properly fitted organic vapor/particulate respirator approved by NIOSH.
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
<b>Skin protection:</b>	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Gray
<b>Odor:</b>	mild
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not available.
<b>Vapor pressure:</b>	Not available.
<b>Boiling point/range:</b>	115.6 °C (240.1 °F)
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	1.63
<b>Vapor density:</b>	> 1
<b>Flash point:</b>	38.89 °C (102°F) ; Estimated
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Not available.
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	242 g/l (calculated)
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Aldehydes. Irritating vapors.
<b>Incompatible materials:</b>	Acids. Bases. Oxidizing agents.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Keep away from heat, ignition sources and incompatible materials. Protect from direct sunlight.

## 11. TOXICOLOGICAL INFORMATION

<b>Relevant routes of exposure:</b>	Skin, Inhalation, Eyes, Ingestion
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**Potential Health Effects/Symptoms**

<b>Inhalation:</b>	May cause respiratory tract irritation. Dizziness. Headache.
<b>Skin contact:</b>	Causes skin irritation. May cause allergic skin reaction.
<b>Eye contact:</b>	Causes serious eye irritation.
<b>Ingestion:</b>	May cause gastrointestinal disturbances. May cause dizziness, incoordination, headache, nausea, and vomiting.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Epoxy resin	None	Allergen, Irritant
Heptan-2-one	Oral LD50 (Mouse) = 730 mg/kg Oral LD50 (Rat) = 1,670 g/kg Dermal LD50 (Rabbit) = 12,600 mg/kg	Irritant, Central nervous system
Epoxy resin	None	Irritant, Allergen
1-Methoxy -2-propanol	Oral LD50 (Rat) = 36 g/kg Oral LD50 (Rat) = 5.71 g/kg Oral LD50 (Rat) = 7.51 g/kg Oral LD50 (Mouse) = 10.8 g/kg Oral LD50 (Rabbit) = 5.3 g/kg Dermal LD50 (Rabbit) = 13 g/kg Inhalation LC50 (Rat, 4 h) = 54.6 mg/l Inhalation LC50 (Rat, 4 h) = 15,000 mg/l	Central nervous system, Developmental, Irritant
Solvent naphtha (petroleum), light arom., <0.1% Benzene	None	Irritant
1,2,4-Trimethylbenzene	Oral LD50 (Rat) = 6.0 g/kg Dermal LD50 (Rabbit) = > 3,160 mg/kg	Central nervous system, Irritant, Respiratory
Titanium dioxide	None	Irritant, Respiratory, Some evidence of carcinogenicity
Cumene	Oral LD50 (Rat) = 2.91 g/kg Oral LD50 (Rat) = 1,400 mg/kg Inhalation LC50 (Rat, 4 h) = 8000 ppm	Central nervous system, Irritant, Lung
Xylenes	Oral LD50 (Mouse) = 1,590 mg/kg Oral LD50 (Rat) = 6,670 mg/kg Oral LD50 (Rat) = 3,523 - 8,600 mg/kg Oral LD50 (Mouse) = 5,627 mg/kg Oral LD50 (Rat) = 4,300 mg/kg Dermal LD50 (Rabbit) = > 43 g/kg Inhalation LC50 (Rat, 4 h) = 6,350 mg/l	Cardiac, Central nervous system, Irritant, Kidney, Liver
Talc	None	Irritant, Lung, Some evidence of carcinogenicity
Carbon black	Oral LD50 (Rat) = > 8,000 mg/kg	Respiratory, Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Epoxy resin	No	No	No
Heptan-2-one	No	No	No
Epoxy resin	No	No	No
1-Methoxy -2-propanol	No	No	No
Solvent naphtha (petroleum), light arom., <0.1% Benzene	No	No	No
1,2,4-Trimethylbenzene	No	No	No
Titanium dioxide	No	Group 2B	No
Cumene	Reasonably Anticipated to be a Human Carcinogen.	Group 2B	No
Xylenes	No	No	No
Talc	No	Group 2B	No
Carbon black	No	Group 2B	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** D001: Ignitable.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Paint  
Hazard class or division: 3  
Identification number: UN 1263  
Packing group: III  
DOT Hazardous Substance(s): Xylene (mixed)

### International Air Transportation (ICAO/IATA)

Proper shipping name: Paint  
Hazard class or division: 3  
Identification number: UN 1263  
Packing group: III

### Water Transportation (IMO/IMDG)

Proper shipping name: PAINT (Epoxy resin)  
Hazard class or division: 3  
Identification number: UN 1263  
Packing group: III  
Marine pollutant: Epoxy resin

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Fire, Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). 1,2,4-Trimethylbenzene (CAS# 95-63-6).

**CERCLA Reportable quantity:** 1-Methoxy -2-propanol (CAS# 107-98-2) 100 lbs. (45.4 kg)  
Xylenes (CAS# 1330-20-7) 100 lbs. (45.4 kg)

**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer.

### Canada Regulatory Information

**CEPA DSL/NDSL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2

**Prepared by:** Rebecca Coons, Regulatory Affairs Specialist

**Issue date:** 08/12/2016

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