



Revision Number: 006.0

Issue date: 06/29/2023

## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product name:** LOCTITE PC 9660 AE12FO  
**Product type/use:** Coating  
**Restriction of Use:** None identified  
**Company address:**  
 Henkel Corporation  
 One Henkel Way  
 Rocky Hill, Connecticut 06067

**IDH number:** 209750  
**Item number:** 51211  
**Region:** United States  
**Contact information:**  
 Telephone: +1 (860) 571-5100  
 MEDICAL EMERGENCY Phone: Poison Control Center  
 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 Internet: www.henkelna.com

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**DANGER:** CONTENTS UNDER PRESSURE.  
 EXTREMELY FLAMMABLE AEROSOL.  
 MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS.  
 CAUSES SKIN IRRITATION.  
 CAUSES SERIOUS EYE IRRITATION.  
 MAY CAUSE DROWSINESS OR DIZZINESS.  
 SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.  
 MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR  
 REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE AEROSOL	1
SKIN IRRITATION	2
EYE IRRITATION	2A
REPRODUCTIVE TOXICITY	2
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	2
ASPIRATION HAZARD	1

### PICTOGRAM(S)



### Precautionary Statements

#### Prevention:

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, sparks, open flames, hot surfaces - no smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Do not breathe mist or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves, clothing, eye and face protection.

#### Response:

IF SWALLOWED: Immediately call a physician or poison control center. IF ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. Do NOT induce vomiting. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

#### Storage:

Store in a well-ventilated place. Keep container tightly closed. Store locked up. Protect from sunlight. Do not expose to temperatures exceeding 50.DEGREE.C/122.DEGREE.F.

IDH number: 209750

Product name: LOCTITE PC 9660 AE12FO

**Disposal:**

Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Stoddard solvent, <0.1% Benzene	8052-41-3	30 - 60
propane	74-98-6	10 - 30
n-Hexane	110-54-3	10 - 30
Naphtha, petroleum, hydrotreated light	64742-49-0	5 - 10
n-Heptane	142-82-5	5 - 10
Distillates (petroleum), solvent-dewaxed heavy paraffinic < 3%DMSO	64742-65-0	5 - 10

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	Do not induce vomiting. If vomiting occurs, prevent aspiration by keeping the patient's head below the knees. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Symptoms:</b>	See Section 11.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. Vapor accumulation can flash or explode if ignited.
<b>Hazardous combustion products:</b>	Oxides of carbon. Toxic and irritating vapors.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed container until ready for disposal.

## 7. HANDLING AND STORAGE

**Handling:**

Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed.

**Storage:**

Keep in a cool, well ventilated area. Do not puncture, incinerate, or expose to temperatures above 48.9 °C (120 °F). Keep away from heat, spark and flame.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Stoddard solvent, <0.1% Benzene	100 ppm TWA	500 ppm (2,900 mg/m3) PEL	None	None
propane	D: Simple asphyxiant, EX: Explosion hazard (Simple asphyxiant.)	1,000 ppm (1,800 mg/m3) PEL	None	None
n-Hexane	50 ppm TWA (SKIN)	500 ppm (1,800 mg/m3) PEL	None	None
Naphtha, petroleum, hydrotreated light	None	100 ppm (400 mg/m3) PEL	None	None
n-Heptane	400 ppm TWA 500 ppm STEL	500 ppm (2,000 mg/m3) PEL	None	None
Distillates (petroleum), solvent-dewaxed heavy paraffinic < 3%DMSO	5 mg/m3 TWA Inhalable fraction.	5 mg/m3 PEL Mist. 500 ppm (2,000 mg/m3) PEL	None	None

**Engineering controls:**

Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination.

**Respiratory protection:**

Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

**Eye/face protection:**

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

**Skin protection:**

Use impermeable gloves and protective clothing as necessary to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid, Aerosol
<b>Color:</b>	Brown
<b>Odor:</b>	Of hydrocarbons
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not available.
<b>Vapor pressure:</b>	Not available.
<b>Boiling point/range:</b>	-42.2 - 154.4 °C (-44°F - 309.9 °F)
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	0.73
<b>Vapor density:</b>	> 1
<b>Flash point:</b>	Not applicable to aerosols.
<b>Flashback:</b>	This product exhibits flashback when tested for flame extension.
<b>Flammable/Explosive limits - lower:</b>	0.7 %
<b>Flammable/Explosive limits - upper:</b>	9.5 %
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	Extremely flammable aerosol.
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Insoluble
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	69.6 %
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Irritating organic vapours.
<b>Incompatible materials:</b>	Strong oxidizing agents.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Heat, flames, sparks and other sources of ignition. Do not puncture, incinerate, or expose to temperatures above 48.9 °C (120 °F). Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

<b>Inhalation:</b>	May cause central nervous system effects with nausea, dizziness and headache.
<b>Skin contact:</b>	Causes skin irritation. Solvent action can dry and defat the skin, causing the skin to crack, leading to dermatitis.
<b>Eye contact:</b>	Causes serious eye irritation.
<b>Ingestion:</b>	Principal hazard of ingestion is aspiration into the lungs and subsequent pneumonitis.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Stoddard solvent, <0.1% Benzene	None	Central nervous system, Irritant
propane	Inhalation LC50 (Rat, 4 h) = > 13023 ppm Inhalation LC50 (Rat, 4 h) = > 13023 ppm	Cardiac, Central nervous system, Irritant
n-Hexane	Oral LD50 (Rat) = 28,710 mg/kg Dermal LD50 (Rabbit) = > 2,000 mg/kg Inhalation LC50 (Rat, 4 h) = > 31.86 mg/l Inhalation LC50 (Rat, 4 h) = 73860 ppm	Developmental, Irritant, Lung, Nervous System, Reproductive
Naphtha, petroleum, hydrotreated light	Inhalation LC50 (Rat, 4 h) = > 5,610 mg/m3 Inhalation LC50 (Rat, 4 h) = > 7,630 mg/m3	Central nervous system, Irritant, Kidney, Lung
n-Heptane	Inhalation LC50 (Rat, 4 h) = > 73.5 mg/l Inhalation LC50 (Rat, 4 h) = > 29.29 mg/l	Central nervous system, Irritant
Distillates (petroleum), solvent-dewaxed heavy paraffinic < 3%DMSO	Inhalation LC50 (Rat, 4 h) = 10.5 mg/l Inhalation LC50 (Rat, 4 h) = > 4.026 mg/l Inhalation LC50 (Rat, 4 h) = 2.18 mg/l	Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Stoddard solvent, <0.1% Benzene	No	No	No
propane	No	No	No
n-Hexane	No	No	No
Naphtha, petroleum, hydrotreated light	No	No	No
n-Heptane	No	No	No
Distillates (petroleum), solvent-dewaxed heavy paraffinic < 3%DMSO	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

### 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

### 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

#### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Aerosols  
**Hazard class or division:** 2.1  
**Identification number:** UN 1950  
**Packing group:** None  
**DOT Hazardous Substance(s):** Hexane

#### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Aerosols, flammable  
**Hazard class or division:** 2.1  
**Identification number:** UN 1950  
**Packing group:** None

#### Water Transportation (IMO/IMDG)

**Proper shipping name:** AEROSOLS (Heptanes)  
**Hazard class or division:** 2.1  
**Identification number:** UN 1950  
**Packing group:** None  
**Marine pollutant:** Heptanes

### 15. REGULATORY INFORMATION

#### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health, Fire, Sudden Release  
**CERCLA/SARA Section 313:** This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). n-Hexane (CAS# 110-54-3).  
propane (CAS# 74-98-6) 100 lbs. (45.4 kg)  
n-Hexane (CAS# 110-54-3) 5,000 lbs. (2,270 kg)  
Naphtha, petroleum, hydrotreated light (CAS# 64742-49-0) 100 lbs. (45.4 kg)  
n-Heptane (CAS# 142-82-5) 100 lbs. (45.4 kg)

**CERCLA Reportable quantity:**

**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

#### Canada Regulatory Information

**CEPA DSL/NDSL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

### 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3,8,9,11,15

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 06/29/2023

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