



Revision Number: 006.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE FREKOTE HMT known as FREKOTE® HMT® HOT MOLD TOUCH- U	IDH number:	420453
Product type/use:	Mold Release	Item number:	83540
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

Contains one or more components for which a Toxic Substances Control Act (TSCA) Low Volume Exemption (LVE) applies. See Section 15.

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: FLAMMABLE LIQUID AND VAPOR.
MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS.
CAUSES SKIN IRRITATION.
CAUSES SERIOUS EYE IRRITATION.
MAY CAUSE RESPIRATORY IRRITATION.
MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	3
SKIN IRRITATION	2
EYE IRRITATION	2A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
ASPIRATION HAZARD	1

PICTOGRAM(S)



Precautionary Statements

Prevention:	Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves, eye protection, and face protection.
Response:	IF SWALLOWED: Immediately call a physician or poison control center. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Do NOT induce vomiting. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish. Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.
Storage:	
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Naphtha (petroleum), hydrotreated heavy	64742-48-9	30 - 60
Dibutyl ether	142-96-1	30 - 60
1,2,4-Trimethylbenzene	95-63-6	5 - 10
Solvent naphtha (petroleum), light arom., <0.1% Benzene	64742-95-6	5 - 10
Mesitylene	108-67-8	1 - 5
Reaction product of tris(n-methylamino)methylsilane (TMAS) and silanol terminated polydimethylsiloxane (PDMS)	1432471-92-5	1 - 5
Xylenes	1330-20-7	0.1 - 1
Cumene	98-82-8	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. If skin irritation persists, call a physician.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get immediate medical attention.
Ingestion:	Do not induce vomiting: contains petroleum distillates and/or aromatic solvents. Get immediate medical attention. If vomiting occurs, prevent aspiration by keeping the patient's head below the knees. Never give anything by mouth to an unconscious person.
Symptoms:	See Section 11.
Notes to physician:	This material is an aspiration hazard. Potential danger from aspiration must be weighed against possible oral toxicity when deciding whether to induce vomiting.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide. Do not use high volume water jet.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Water may be unsuitable as an extinguishing media, but may be helpful in keeping adjacent containers cool. Keep personnel upwind of fire.
Unusual fire or explosion hazards:	Vapors may form explosive mixtures with air. Do not handle or store near an open flame, heat or other sources of ignition. Hydrocarbon solvents are basically non-conductors of electricity and can become electrostatically charged during mixing, filtering or pumping at high flow rates. If this charge reaches a significantly high level, sparks can form that may ignite vapors of flammable liquids.

Hazardous combustion products:

Oxides of carbon. Oxides of silicon. Toxic and irritating vapors. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Do not allow product to enter sewer or waterways. Prevent further leakage or spillage if safe to do so. This product is insoluble in water and will float on surface. Advise authorities if product has entered or may enter sewers, water sources or extensive land areas.

Clean-up methods:

Remove all sources of ignition. Ventilate area. Wear suitable protective clothing, gloves and eye/face protection. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep upwind of the spilled material and isolate exposure. Store in a closed metal container until ready for disposal.

7. HANDLING AND STORAGE

Handling:

During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Make sure containers are properly grounded before use or transfer of material. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. For operations where eye or face contact could occur, provide safety shower and eyewash fountain.

Storage:

For safe storage, store at or below 48.8 °C (119.8 °F)
Store away from heat, sparks, flames, or other sources of ignition. Keep container closed. Ground all equipment containing material.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Naphtha (petroleum), hydrotreated heavy	None	None	None	None
Dibutyl ether	None	None	None	None
1,2,4-Trimethylbenzene	25 ppm TWA	None	None	None
Solvent naphtha (petroleum), light arom., <0.1% Benzene	None	None	None	50 ppm
Mesitylene	25 ppm TWA	None	None	None
Reaction product of tris(n-methylamino)methylsilane (TMAS) and silanol terminated polydimethylsiloxane (PDMS)	None	None	None	None
Xylenes	100 ppm TWA 150 ppm STEL	100 ppm (435 mg/m ³) PEL	None	None
Cumene	50 ppm TWA	50 ppm (245 mg/m ³) PEL (SKIN)	None	None

Engineering controls:

Use explosion-proof mechanical ventilation and local exhaust to control contaminants to within their occupational exposure limits during the use of this product.

Respiratory protection:

Use a NIOSH approved supplied air respirator with an organic cartridge if the potential to exceed established exposure limits exists.

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Colorless
Odor:	Mild
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	16 mbar
Boiling point/range:	> 141 °C (> 285.8 °F)1,013 hPa
Melting point/ range:	Not determined
Specific gravity:	0.78
Vapor density:	4.8 Approximately
Flash point:	32 °C (89.6 °F) Tagliabue closed cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	< 0.2 (Ether = 1)
Solubility in water:	Not miscible or difficult to mix
Partition coefficient (n-octanol/water):	Not determined
VOC content:	> 95 % Estimated
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Risk of ignition. Stable under normal conditions of storage and use.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Hydrocarbons. Carbon monoxide.
Incompatible materials:	Strong oxidizing agents. Acids. Water. Humid air.
Reactivity:	Not available.
Conditions to avoid:	Keep away from open flames, hot surfaces and sources of ignition. Avoid static discharge. Vapors may form explosive mixtures with air. Spray mist may be flammable at temperatures below the flash point. Exposure to air or moisture over prolonged periods. Fire or intense heat may cause violent rupture of packages. Protect from direct sunlight.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation:	May cause respiratory tract irritation. Vapors and mists will irritate nose and throat and possibly eyes. Breathing small amounts during normal handling is not likely to cause harmful effects; breathing large amounts may be harmful. May cause central nervous system effects, such as headache, nausea, vomiting, abdominal pain, dizziness, confusion, and breathing difficulties. May be harmful or fatal if inhaled.
Skin contact:	Causes skin irritation. Solvent action can dry and defat the skin, causing the skin to crack, leading to dermatitis.
Eye contact:	Causes serious eye irritation.
Ingestion:	This product may be fatal if it is swallowed. Central nervous system depression, including dizziness, drowsiness, fatigue, nausea, headache, unconsciousness. Aspiration may occur during swallowing or vomiting, resulting in lung damage.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Naphtha (petroleum), hydrotreated heavy	Inhalation LC50 (Rat, 4 h) = > 5.36 mg/l	No Data
Dibutyl ether	None	Irritant, Central nervous system, Cardiac, Kidney, Gastrointestinal, Mutagen
1,2,4-Trimethylbenzene	Oral LD50 (Rat) = 6.0 g/kg Dermal LD50 (Rabbit) = > 3,160 mg/kg	Central nervous system, Irritant, Respiratory
Solvent naphtha (petroleum), light arom., <0.1% Benzene	None	Irritant
Mesitylene	None	Central nervous system, Irritant, Respiratory
Reaction product of tris(n-methylamino)methylsilane (TMAS) and silanol terminated polydimethylsiloxane (PDMS)	None	No Data
Xylenes	Oral LD50 (Rat) = 6,670 mg/kg Oral LD50 (Rat) = 3,523 - 8,600 mg/kg Oral LD50 (Rat) = 4,300 mg/kg Dermal LD50 (Rabbit) = > 43 g/kg	Cardiac, Central nervous system, Irritant, Kidney, Liver
Cumene	Oral LD50 (Rat) = 2.91 g/kg Oral LD50 (Rat) = 1,400 mg/kg	Central nervous system, Irritant, Lung

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Naphtha (petroleum), hydrotreated heavy	No	No	No
Dibutyl ether	No	No	No
1,2,4-Trimethylbenzene	No	No	No
Solvent naphtha (petroleum), light arom., <0.1% Benzene	No	No	No
Mesitylene	No	No	No
Reaction product of tris(n-methylamino)methylsilane (TMAS) and silanol terminated polydimethylsiloxane (PDMS)	No	No	No
Xylenes	No	No	No
Cumene	Reasonably Anticipated to be a Human Carcinogen.	Group 2B	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Resin solution
Hazard class or division: 3
Identification number: UN 1866
Packing group: III
DOT Hazardous Substance(s): Xylene (mixed)

International Air Transportation (ICAO/IATA)

Proper shipping name: Resin solution
Hazard class or division: 3
Identification number: UN 1866
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: RESIN SOLUTION (Naphtha (petroleum), hydrotreated heavy)
Hazard class or division: 3
Identification number: UN 1866
Packing group: III
Marine pollutant: Naphtha (petroleum), hydrotreated heavy

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
This product contains one or more components with a Low Volume Exemption (LVE) in accordance with 40 CFR 723.50. Quantities may be limited.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health, Fire
CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). 1,2,4-Trimethylbenzene (CAS# 95-63-6). Cumene (CAS# 98-82-8).
CERCLA Reportable quantity: Dibutyl ether (CAS# 142-96-1) 100 lbs. (45.4 kg)
Xylenes (CAS# 1330-20-7) 100 lbs. (45.4 kg)

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status: One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 14

Prepared by: Product Safety and Regulatory Affairs

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