

# Safety Data Sheet



Revision Number: 004.0

Issue date: 09/22/2021

## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product name:** LOCTITE STYCAST HD 3537 known as LOW VISC. ANHYDRIDE HARDENER  
**Product type/use:** Epoxy Hardener  
**Restriction of Use:** None identified  
**Company address:**  
Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067

**IDH number:** 498939  
**Item number:** HD3537-B50  
**Region:** United States  
**Contact information:**  
Telephone: +1 (860) 571-5100  
MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: [www.henkelna.com](http://www.henkelna.com)

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**DANGER:** HARMFUL IF SWALLOWED.  
CAUSES SKIN IRRITATION.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
CAUSES SERIOUS EYE DAMAGE.  
TOXIC IF INHALED.  
MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING DIFFICULTIES IF INHALED.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
ACUTE TOXICITY INHALATION	3
SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1

### PICTOGRAM(S)



### Precautionary Statements

**Prevention:** Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection. In case of inadequate ventilation wear respiratory protection.

**Response:** IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/ physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If experiencing respiratory symptoms: Call a poison center or physician. Take off contaminated clothing.

**Storage:** Store in a well-ventilated place. Keep container tightly closed. Store locked up.

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
1,2,3,6-Tetrahydromethyl-3,6-methanophthalic anhydride	25134-21-8	60 - 90
1,2,3,6-tetrahydro-3,6-methanophthalic anhydride	826-62-0	10 - 30
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	1 - 5
Bis[(dimethylamino)methyl]phenol	71074-89-0	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	Do not induce vomiting. Never give anything by mouth to an unconscious person. Get immediate medical attention.
<b>Symptoms:</b>	See Section 11.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. In case of fire, keep containers cool with water spray.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of nitrogen. Ammonia. Irritating vapors.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Ensure adequate ventilation. Isolate area. Keep unnecessary personnel away. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

### 7. HANDLING AND STORAGE

<b>Handling:</b>	Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Refer to Section 8.
<b>Storage:</b>	Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use. Do not store in reactive metal containers.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
1,2,3,6-Tetrahydromethyl-3,6-methanophthalic anhydride	None	None	None	None
1,2,3,6-tetrahydro-3,6-methanophthalic anhydride	None	None	None	None
2,4,6-tris(dimethylaminomethyl)phenol	None	None	None	None
Bis[(dimethylamino)methyl]phenol	None	None	None	None

**Engineering controls:** Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

**Respiratory protection:** Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

**Eye/face protection:** Wear chemical goggles or a full face shield. Safety goggles or safety glasses with side shields. Safety showers and eye wash stations should be available.

**Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Amber
<b>Odor:</b>	Aromatic
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Alkaline
<b>Vapor pressure:</b>	0.2 mm hg
<b>Boiling point/range:</b>	Not determined
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	1.1
<b>Vapor density:</b>	3.6 (Air = 1)
<b>Flash point:</b>	135 °C (275°F)
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not determined
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	< 0.1
<b>Solubility in water:</b>	Soluble
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	0 %; 0 g/l Estimated
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

**Stability:** Stable under normal conditions of storage and use.

**Hazardous reactions:** None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.

**Hazardous decomposition products:** Oxides of carbon. Oxides of nitrogen. Ammonia. Irritating vapors.

**Incompatible materials:** Strong oxidizing agents. Strong acids and strong bases. Reacts with water: generation of heat.

**Reactivity:** Not available.

**Conditions to avoid:** Store away from incompatible materials. Keep away from open flames, hot surfaces and sources of ignition.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

#### Potential Health Effects/Symptoms

<b>Inhalation:</b>	Toxic by inhalation. May cause respiratory tract irritation. May cause allergic respiratory reaction. Coughing. Shortness of breath. Wheezing.
<b>Skin contact:</b>	Causes skin irritation. May cause allergic skin reaction.
<b>Eye contact:</b>	Causes serious eye damage. Prolonged contact may cause severe irritation or corneal burns.
<b>Ingestion:</b>	Harmful if swallowed. Irritation and corrosive action can occur in the mouth, stomach tissue and digestive tract if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
1,2,3,6-Tetrahydromethyl-3,6-methanophthalic anhydride	Inhalation LC50 (Rat, 4 h) = < 0.75 mg/l	Allergen, Irritant, Respiratory
1,2,3,6-tetrahydro-3,6-methanophthalic anhydride	None	No Data
2,4,6-tris(dimethylaminomethyl)phenol	None	Irritant, Allergen
Bis[(dimethylamino)methyl]phenol	None	No Records

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
1,2,3,6-Tetrahydromethyl-3,6-methanophthalic anhydride	No	No	No
1,2,3,6-tetrahydro-3,6-methanophthalic anhydride	No	No	No
2,4,6-tris(dimethylaminomethyl)phenol	No	No	No
Bis[(dimethylamino)methyl]phenol	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Corrosive liquids, n.o.s. (Methyl norborneno dicarboxylic anhydride, 2,4,6-Tris(dimethyl amino methyl) phenole)

**Hazard class or division:** 8

**Identification number:** UN 1760

**Packing group:** III

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Corrosive liquid, n.o.s. (Methyl norborneno dicarboxylic anhydride, 2,4,6-Tris(dimethyl amino methyl) phenole)

**Hazard class or division:** 8

**Identification number:** UN 1760

**Packing group:** III

### Water Transportation (IMO/IMDG)

**Proper shipping name:** CORROSIVE LIQUID, N.O.S. (Methyl norborneno dicarboxylic anhydride, 2,4,6-Tris(dimethyl amino methyl) phenole)

**Hazard class or division:** 8

**Identification number:** UN 1760

**Packing group:** III

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimis.
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health, Delayed Health
<b>CERCLA/SARA Section 313:</b>	None above reporting de minimis.
<b>California Proposition 65:</b>	No California Proposition 65 listed chemicals are known to be present.

### Canada Regulatory Information

<b>CEPA DSL/NDSL Status:</b>	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3,8,11,13,16

**Prepared by:** Product Safety and Regulatory Affairs

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