



Revision Number: 006.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE FREKOTE HMT2 known as HMT(R)-2 Frekote(R) Hot Mold T **IDH number:** 549288
Product type: Mold Release **Item number:** 38439
Restriction of Use: None identified **Region:** United States
Company address:
 Henkel Corporation
 One Henkel Way
 Rocky Hill, Connecticut 06067
Contact information:
 Telephone: +1 (860) 571-5100
 MEDICAL EMERGENCY Phone: Poison Control Center
 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

Contains one or more components for which a Toxic Substances Control Act (TSCA) Low Volume Exemption (LVE) applies. See Section 15.

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CONTENTS UNDER PRESSURE.
 EXTREMELY FLAMMABLE AEROSOL.
 MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS.
 CAUSES SKIN IRRITATION.
 CAUSES SERIOUS EYE IRRITATION.
 MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE AEROSOL.	1
SKIN IRRITATION	2
EYE IRRITATION	2A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
ASPIRATION HAZARD	1

PICTOGRAM(S)



Precautionary Statements

Prevention:

Keep away from heat, sparks, open flames, hot surfaces - no smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Avoid breathing mist or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves, eye protection, and face protection.

Response:

IF SWALLOWED: Immediately call a physician or poison control center. IF ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Do NOT induce vomiting. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

Storage:

Store in a well-ventilated place. Keep container tightly closed. Store locked up. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.

Disposal:

Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Hydrotreated heavy naphtha	64742-48-9	70 - 80
Propane	74-98-6	10 - 20
Naphtha (petroleum), light alkylate	64741-66-8	1 - 5
Octane	111-65-9	1 - 5
Proprietary Resin	Proprietary	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:

Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin contact:

Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If skin irritation persists, call a physician. Wash clothing before reuse.

Eye contact:

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

Ingestion:

Keep individual calm. Do not induce vomiting: contains petroleum distillates and/or aromatic solvents. Never give anything by mouth to an unconscious person. If vomiting occurs, prevent aspiration by keeping the patient's head below the knees. Get immediate medical attention.

Symptoms:

See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:

Water spray (fog), foam, dry chemical or carbon dioxide. Do not use high volume water jet.

Special firefighting procedures:

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Water may be unsuitable as an extinguishing media, but may be helpful in keeping adjacent containers cool. Keep personnel upwind of fire.

Unusual fire or explosion hazards:

Contents under pressure. Do not puncture or incinerate pressurized containers. Containers exposed to fire should be cooled with water to prevent vapor pressure buildup which could result in container rupture. If a leak or spill has not ignited, use water spray to disperse vapors. The liquid is volatile and gives off invisible vapors. Vapors may form explosive mixtures with air. Do not handle or store near an open flame, heat or other sources of ignition. Hydrocarbon solvents are basically non-conductors of electricity and can become electrostatically charged during mixing, filtering or pumping at high flow rates. If this charge reaches a significantly high level, sparks can form that may ignite vapors of flammable liquids.

Hazardous combustion products:

Oxides of carbon. Oxides of nitrogen. Acrid smoke and fumes. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Do not empty into drains / surface water / ground water. Advise authorities if product has entered or may enter sewers, water sources or extensive land areas. This product is insoluble in water and will float on surface.

Clean-up methods:

Remove all sources of ignition. Immediately contact emergency personnel. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Wear suitable protective clothing, gloves and eye/face protection. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed container until ready for disposal. Vapors are heavier than air and may travel along the ground or be moved by ventilation and subsequently ignited by heat, pilot lights or other ignition sources at locations distant from the material handling point.

7. HANDLING AND STORAGE

Handling:

During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. For operations where eye or face contact could occur, provide safety shower and eyewash fountain.

Storage:

For safe storage, store at or below 48.8 °C (119.8 °F). Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Hydrotreated heavy naphtha	None	None	None	196 ppm TWA
Propane	D: Simple asphyxiant, EX: Explosion hazard (Simple asphyxiant.)	1,000 ppm (1,800 mg/m ³) PEL	None	None
Naphtha (petroleum), light alkylate	None	None	None	281 ppm TWATotal Hydrocarbons
Octane	300 ppm TWA	500 ppm (2,350 mg/m ³) PEL	None	None
Proprietary Resin	None	None	None	None

Engineering controls:

Use explosion-proof mechanical ventilation and local exhaust to control contaminants to within their occupational exposure limits during the use of this product.

Respiratory protection:

Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Aerosol
Color:	Clear colorless
Odor:	Mild
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	1550 - 2000 mm hg
Boiling point/range:	Compressed Gas.
Melting point/ range:	Not available.
Specific gravity:	0.73
Vapor density:	4.1 Approximately
Flash point:	Flammable. ASTM D 3065
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Extremely flammable aerosol.
Evaporation rate:	< 0.2
Solubility in water:	Not available.
Partition coefficient (n-octanol/water):	Not available.
VOC content:	Not available.
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Risk of ignition. Stable at normal conditions.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Hydrocarbons. Irritating organic vapours.
Incompatible materials:	Oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials. Vapors may form explosive mixtures with air. Fire or intense heat may cause violent rupture of packages.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Inhalation, Skin contact, Eye contact, Ingestion

Potential Health Effects/Symptoms

Inhalation:	Vapors and mists will irritate nose and throat and possibly eyes. High vapor concentrations (greater than approximately 1000 ppm) may cause headaches, dizziness, anesthesia, drowsiness, unconsciousness, and other central nervous system effects, including death.
Skin contact:	Causes skin irritation. Solvent action can dry and defat the skin, causing the skin to crack, leading to dermatitis.
Eye contact:	Causes serious eye irritation. Liquid, aerosols or vapor are irritating and can cause tearing, reddening and swelling.
Ingestion:	This product may be fatal if it is swallowed. Aspiration may occur during swallowing or vomiting, resulting in lung damage. May cause central nervous system effects, such as headache, nausea, vomiting, abdominal pain, dizziness, confusion, and breathing difficulties.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Hydrotreated heavy naphtha	None	Irritant
Propane	None	Cardiac, Central nervous system, Irritant
Naphtha (petroleum), light alkylate	None	Irritant
Octane	None	Central nervous system, Irritant, Lung
Proprietary Resin	None	No Data

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Hydrotreated heavy naphtha	No	No	No
Propane	No	No	No
Naphtha (petroleum), light alkylate	No	No	No
Octane	No	No	No
Proprietary Resin	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Do not puncture or incinerate pressurized containers. Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: D001: Ignitable.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Aerosols
Hazard class or division:	2.1
Identification number:	UN 1950
Packing group:	None

International Air Transportation (ICAO/IATA)

Proper shipping name:	Aerosols, flammable
Hazard class or division:	2.1
Identification number:	UN 1950
Packing group:	None

Water Transportation (IMO/IMDG)

Proper shipping name:	AEROSOLS
Hazard class or division:	2.1
Identification number:	UN 1950
Packing group:	None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components of this product are listed on the U.S. Toxic Substances Control Act (TSCA) inventory or are exempt from listing because a Low Volume Exemption (LVE) has been granted in accordance with 40 CFR 723.50.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Fire, Pressure, Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis.
CERCLA Reportable quantity: Propane (CAS# 74-98-6) 100 lbs. (45.4 kg)
Octane (CAS# 111-65-9) 100 lbs. (45.4 kg)

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDSL Status: One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 8

Prepared by: Product Safety and Regulatory Affairs

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