

# Safety Data Sheet



Revision Number: 004.2

Issue date: 04/03/2023

## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product name:** BONDERITE L-MR 3105 MACHINING COOLANT known as MULTAN 3105  
**Product type/use:** Lubricant  
**Restriction of Use:** None identified  
**Company address:**  
Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067

**IDH number:** 599088  
**Item number:** 599088  
**Region:** United States  
**Contact information:**  
Telephone: +1 (860) 571-5100  
MEDICAL EMERGENCY Phone: Poison Control Center  
1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC  
1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: www.henkelna.com

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**WARNING:** CAUSES SKIN IRRITATION.  
CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A

### PICTOGRAM(S)



### Precautionary Statements

**Prevention:** Wash affected area thoroughly after handling. Wear protective gloves, eye protection, and face protection.  
**Response:** IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.  
**Storage:** Not prescribed  
**Disposal:** Not prescribed

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Triethanolamine	102-71-6	10 - 30
Ethylhexanoic acid triethanolamine salt	38584-87-1	1 - 5
Triazole compound	Proprietary	1 - 5
Bis(2-chloroethyl) ether-tetramethylethylenediamine copolymer	31075-24-8	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

## 4. FIRST AID MEASURES

<b>Inhalation:</b>	If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist.
<b>Skin contact:</b>	For skin contact flush with large amounts of water. Obtain medical attention if irritation persists.
<b>Eye contact:</b>	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
<b>Ingestion:</b>	Seek medical advice. DO NOT induce vomiting unless directed to do so by medical personnel.
<b>Symptoms:</b>	See Section 11.
<b>Notes to physician:</b>	Treat symptomatically and supportively.

## 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Use media appropriate for surrounding material.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	This product is an aqueous mixture which will not burn.
<b>Hazardous combustion products:</b>	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Prevent further leakage or spillage if safe to do so. Wear suitable protective clothing, gloves and eye/face protection.
<b>Clean-up methods:</b>	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	Avoid contact with eyes, skin and clothing. Do not mix this product with fluids which contain NITRITES/NITRATES. NITROSAMINE may be formed. Avoid breathing vapors or mists of this product. Wash thoroughly after handling. For industrial use only.
<b>Storage:</b>	For safe storage, store between 5 °C (41°F) and 50 °C (122°F) Keep the container tightly closed and in a cool, well-ventilated place. If stored outside of this range, mix well before using. Protect from freezing.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Triethanolamine	5 mg/m <sup>3</sup> TWA	None	None	None
Ethylhexanoic acid triethanolamine salt	None	None	None	None
Triazole compound	None	None	None	None
Bis(2-chloroethyl) ether-tetramethylethylenediamine copolymer	None	None	None	None

<b>Engineering controls:</b>	Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.
<b>Respiratory protection:</b>	If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.
<b>Eye/face protection:</b>	Wear safety glasses; chemical goggles (if splashing is possible).
<b>Skin protection:</b>	Chemical resistant, impermeable gloves. Gloves should be tested to determine suitability for prolonged contact. Use of impervious apron and boots are recommended.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Yellow orange
<b>Odor:</b>	Amine
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	8.6 - 8.8
<b>Vapor pressure:</b>	Not determined
<b>Boiling point/range:</b>	100 °C (212°F)calculated
<b>Melting point/ range:</b>	Not determined
<b>Specific gravity:</b>	1.05 - 1.15
<b>Vapor density:</b>	Not applicable
<b>Flash point:</b>	Not applicable
<b>Flammable/Explosive limits - lower:</b>	Not determined
<b>Flammable/Explosive limits - upper:</b>	Not determined
<b>Autoignition temperature:</b>	Not determined
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not applicable
<b>Solubility in water:</b>	Complete
<b>Partition coefficient (n-octanol/water):</b>	Not determined
<b>VOC content:</b>	Not determined
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable at normal conditions.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of nitrogen.
<b>Incompatible materials:</b>	Strong oxidizing agents.
<b>Reactivity:</b>	This product reacts with acids.
<b>Conditions to avoid:</b>	Do not mix this product with nitrites or other nitrosating agents because a carcinogenic nitrosamine may be formed.

## 11. TOXICOLOGICAL INFORMATION

<b>Relevant routes of exposure:</b>	Skin, Inhalation, Eyes
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### Potential Health Effects/Symptoms

<b>Inhalation:</b>	Inhalation of vapors or mists of the product may be irritating to the respiratory system.
<b>Skin contact:</b>	May cause skin irritation.
<b>Eye contact:</b>	This product may be severely irritating to the eyes.
<b>Ingestion:</b>	Ingestion of this product is unlikely. However, ingestion of product may produce gastrointestinal irritation and disturbances.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Triethanolamine	Oral LD50 (Rat) = 8.0 g/kg Dermal LD50 (Rabbit) = > 20,000 mg/kg	Irritant, Allergen
Ethylhexanoic acid triethanolamine salt	None	Irritant, Corrosive, Skin, Allergen, Liver, Kidney, Lung, Nervous System
Triazole compound	None	Irritant
Bis(2-chloroethyl) ether-tetramethylethylenediamine copolymer	None	No Target Organs

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Triethanolamine	No	No	No
Ethylhexanoic acid triethanolamine salt	No	No	No
Triazole compound	No	No	No
Bis(2-chloroethyl) ether-tetramethylethylenediamine copolymer	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Do not empty into drains / surface water / ground water.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

### U.S. Department of Transportation Ground (49 CFR)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

### International Air Transportation (ICAO/IATA)

<b>Proper shipping name:</b>	Environmentally hazardous substance, liquid, n.o.s. (CP Bis(2-chloroethyl)ether-TMEDA)
<b>Hazard class or division:</b>	9
<b>Identification number:</b>	UN 3082
<b>Packing group:</b>	III

### Water Transportation (IMO/IMDG)

<b>Proper shipping name:</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CP Bis(2-chloroethyl)ether-TMEDA)
<b>Hazard class or division:</b>	9
<b>Identification number:</b>	UN 3082
<b>Packing group:</b>	III
<b>Marine pollutant:</b>	CP Bis(2-chloroethyl)ether-TMEDA

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimis.
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health
<b>CERCLA/SARA Section 313:</b>	None above reporting de minimis.
<b>California Proposition 65:</b>	This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. This product contains a chemical known in the State of California to cause cancer.

### Canada Regulatory Information

<b>CEPA DSL/NDL Status:</b>	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

**Prepared by:** Regulatory Affairs

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