

SLOW CURE THERMALLY CONDUCTIVE ADHESIVE, FLOWABLE 83

8329TFS-PART B

Safety Data Sheet

Section 1: Identification

Product Identifier and Other Means of Identification

Product Name: Slow Cure Thermally Conductive Adhesive, Flowable

SDS Code: 8329TFS-Part B

Related Part # 8329TFS-25ML, 8329TFS-50ML

Recommended Use and Restriction on Use

Use: Thermally conductive adhesive for bonding and thermal management

Uses Advised Against: Not available

Details of Manufacturer or Importer

Manufacturer MG Chemicals 1210 Corporate Drive Burlington, Ontario L7L 5R6 CANADA

MG Chemicals (Head Office) 9347-193 Street Surrey, British Columbia V4N 4E7 CANADA

***** +1-800-340-0772
 Fax +1-800-340-0773
 E-MAIL <u>support@mgchemicals.com</u>

 WEB

 www.mgchemicals.com

 +1-905-331-1396

 Fax
 +1-905-331-2682

 E-MAIL
 info@mgchemicals.com

E-маі (Competent Person): <u>sds@mgchemicals.com</u>

Emergency Phone Number

For hazardous material incidents ONLY—leaks, spills, fires, exposures or accidents USA or CANADA: Call CHEMTREC ☎: +1-800-424-9300

For emergencies involving dangerous goods; Collect 24/7 CANADA: Call CANUTEC ☎: +1-613-996-6666 or *666 on cellular phones



Section 2: Hazard(s) Identification

Classification of Hazardous Chemical

GHS Categories

Criteria		Category	Signal Word	Pictograms
Sensitization	Skin	1	Warning	Exclamation
Skin Irritation		2	Warning	Exclamation
Eye Irritation		2	Warning	Exclamation
Hazardous to the Aquatic Environment	Chronic	1	Warning	Environment

Note: The degree of severity is ranked within each hazard class from 1 (Highest Severity) to up to 5 (Lowest Severity), which is opposite to HMIS and NFPA conventions. Severity category rankings do not allow comparisons between classes.

Label Elements

Signal Word	WARNING
Pictograms	Hazard Statements
\wedge	H317: May cause an allergic skin reaction
	H315: Causes skin irritation
	H319: Causes serious eye irritation
¥	H410: Very toxic to aquatic life with long lasting effects
Prevention	Precautionary Statements
P102	Keep out of reach of children.
P261	
1201	Avoid breathing fumes/vapors.
P280	Avoid breathing fumes/vapors. Wear protective gloves/eye protection.
-	
P280	Wear protective gloves/eye protection.
P280 P264	Wear protective gloves/eye protection. Wash hands thoroughly after handling.
P280 P264 P272	Wear protective gloves/eye protection. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.



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Response	Precautionary Statements
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313	If eye irritation persists: Get medical advice/attention.
P302 + P352	IF ON SKIN: Wash with plenty water.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.
P391	Collect spillage.
Storage	Precautionary Statements
none	none
Disposal	Precautionary Statements
P501	Dispose of contents/container in accordance to local/regional/international regulations.

Hazards Not Otherwise Classified

Other Criteria	Hazard Statements/Precautionary Statement	Signal Word	Pictograms
Metal fumes fever	When exposed to extreme heat, this product may produce harmful zinc oxide and aluminum oxide fumes	None	None

Section 3: Composition/Information on Ingredients

CAS #	Chemical Name	%(weight)
1344-28-1	aluminum oxide	39%
1314-13-2	zinc oxide	25%
68541-13-9	fatty acids, c18-unsat, dimer, polymers, w/3,3'- (Oxybis(2,1-ethane-diyloxy))bis-1-propanamine	18%
68082-29-1	fatty acids, C18-unsatd., dimers, polymers with tall-oil fatty acids and triethylenetetramine	9%
4246-51-9	3,3'-(Oxybis(2,1-ethane-diyloxy))bis-1-propanamine	3%
108-65-6	2-methoxy-1-methylethyl acetate	1%
112-24-3	triethylenetetramine	<1%
1333-86-4	carbon black	0.5%



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Exposure Condition	GHS Code: Precautionary Statement
IF IN EYES	P305 + P351 + P338, P337 + P313
Immediate Symptoms	redness, irritation, pain
Response	Rinse cautiously with water for at least 20 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
	If eye irritation persists: Get medical advice/attention.
IF ON SKIN	P302 + P352, P333 + P313, P362 + P364
Immediate Symptoms	redness, irritation, allergic contact dermatitis
Response	Wash with plenty water.
	If skin irritation or rash occurs: Get medical advice/attention.
	Take off contaminated clothing and wash it before reuse.
IF INHALED	P304 + P340
Immediate Symptoms	cough, irritation of the respiratory track
Response	Remove person to fresh air and keep comfortable for breathing.
IF SWALLOWED	P301 + P330 + P331
Immediate Symptoms	irritation, abdominal pain
Response	Rinse mouth. Do NOT induce vomiting.

Advice to Physicians

In case of exposure to nitrogen oxides (NOx) combustion products or triethylenetetramine vapors during a fire, the symptoms may be delayed. For significant exposures, the exposed person should be kept under medical surveillance for 48 hours.



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Section 5: Fire-Fighting Measures

Extinguishing Media	In case of fire: Use dry chemical, carbon dioxide, chemical foam, or water spray to extinguish.
Specific Hazards	Not flammable or combustible, but burns if involved in a fire. Produces irritating smoke of unknown toxicity in fires.
	Inhalation of zinc oxide and aluminum oxide fumes may cause metal fever and irritate the respiratory tract. The flu-like symptoms of metal fever may be delayed, occurring 4 to 12 hours after exposure.
	Prevent fire-fighting wash from entering waterway or sewer system.
Combustion Products	Produces carbon oxides (CO, CO_2), nitrogen oxides (NO _x), boron oxides, and toxic metal fumes.
Fire-Fighter	Wear self-contained breathing apparatus and full fire-fighting turn-out gear.

Section 6: Accidental Release Measures

Personal Protection	Use personal protection recommended in Section 8.
Precautions for Response	Avoid breathing fumes or vapors. Remove or keep away fall sources of extreme heat or open flames.
Environmental Precautions	Avoid releasing to the environment. Prevent spill from entering drains and waterways. Do not flush to sewer.
Containment Methods	Contain with inert absorbent (such as soil, sand, vermiculite).
Cleaning Methods	Collect liquid in a sealable container. Sprinkle inert absorbent compound onto spill, then sweep into the container. Wipe residue with a paper towel wetted with a suitable organic solvent such as alcohol or ethyl lactate, and place dirty towels in container. Wash spill area with soap and water to remove the last traces of residue.
Disposal Methods	Dispose spill waste according to Section 13.



Section 7: Handling and Storage

Prevention	Keep out of reach of children.
	Avoid breathing fumes/mist/vapors.
	Contaminated work clothing should not be allowed out of the workplace.
	Avoid release to the environment.
Handling	Wear protective gloves/eye protection.
	Take off contaminated clothing and wash it before reuse.
	Wash hands thoroughly after handling.
	Collect spillage.
Storage	Store locked up.

Section 8: Exposure Controls/Personal Protection

Substances with Occupational Exposure Limit Values

Chemical Name	Country or Vendor	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
aluminum metal	ACGIH	1 mg/m ³	Not established
and insoluble	U.S.A. OSHA PEL	15 mg/m ³	Not established
compounds ^{a)}	Canada AB	10 mg/m ³	Not established
	Canada BC	1 mg/m ³	Not established
	Canada ON	1 mg/m ³	Not established
	Canada QC	10 mg/m ³	Not established
zinc oxide	ACGIH	2 mg/m ³	Not established
(dust/mist)	U.S.A. OSHA PEL	2 mg/m ³	10 mg/m ³
	Canada AB	2 mg/m ³	10 mg/m ³
	Canada BC	2 mg/m ³	10 mg/m ³
	Canada ON	2 mg/m ³	10 mg/m ³
	Canada QC	2 mg/m ³	10 mg/m ³
2-methoxy-1-	ACGIH	Not established	Not established
methylethyl acetate	U.S.A. OSHA PEL	50 ppm	Not established
-	Canada AB	Not established	Not established
	Canada BC	50 ppm	75 ppm
	Canada ON	50 ppm	Not established
	Canada QC	Not established	Not established

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Continued			
Chemical Name	Country or Vendor	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
triethylenetetramine	ACGIH	Not established	Not established
	U.S.A. OSHA PEL	Not established	Not established
	U.S.A (WEEL)	1 ppm	Not established
	Canada AB	Not established	Not established
	Canada BC	Not established	Not established
	Canada ON	0.5 mg/m ³ (Skin) ^{b)}	Not established
	Canada QC	Not established	Not established
carbon black ^{a)}	ACGIH	3.5 mg/m ³	Not established
	U.S.A. OSHA PEL	3.5 mg/m ³	Not established
	Canada AB	3.5 mg/m ³	Not established
	Canada BC	3.5 mg/m ³	Not established
	Canada ON	3.5 mg/m ³	Not established
	Canada QC	3.5 mg/m ³	Not established

Note: The ACGIH¹, OSHA, and Canadian provinces exposure limits were consulted. Limits from the RTECS database² and data from suppliers' SDS were also consulted. Short term exposure limits (STEL) are usually for 15 min and long term permissible exposure limits (PEL) for 8 h.

a) As respirable airborne particles.

b) Skin—can be absorbed through the skin.

Engineering Controls

Ventilation

Keep airborne concentrations below exposure limits.

Note that the aluminum oxide, zinc oxide, and carbon black are inextricably bound to the adhesive mixture; therefore, they are not available as airborne hazard under normal or foreseeable condition of use. Ensure adequate ventilation if the product is mechanically misted or aerosolized.



Personal Protective Equipment

Eye protection	Wear appropriate protective eyeglasses or chemical safety goggles.
	RECOMMENDATION: Use safety glasses with lateral protection (side shields).
Skin Protection	For likely contacts, use of protective butyl rubber, neoprene, or other chemically resistant gloves.
	For incidental contacts, use nitrile or other chemically resistant gloves.
Respiratory Protection	For over-exposures up to 10 x OEL of mist/vapors/spray, wear respirator such as a half-mask respirator with organic vapor cartridges.
	Above 10 x OEL, use a positive-pressure, air-supplied respirator or a self-contained breathing apparatus.
	If the product is heated or worker has a known allergic reaction, consider using a full mask with organic vapor cartridge or with an independent air supply.
	RECOMMENDATION: Consult your local safety supply store to ensure that your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in Section 3. The respirator should be fitted to the employee by a professional. Ensure vapor cartridges are stored in sealed plastic bags when not being used.

General Hygiene Considerations

Wash hands thoroughly with water and soap after handling.



Section 9: Physical and Chemical Properties

Physical State	Liquid	Lower Flammability Limit	Not available
Appearance	Grey	Upper Flammability Limit	Not available
Odor	Amine-like	Vapor Pressure @20 °C	Not available
Odor Threshold	Not available	Vapor Density	Not available
рН	Not available	Specific Gravity @25 °C	2.0
Freezing/Melting	Not	Solubility in	Insoluble
Point	available	Water	
Boiling Point	>145 °C	Partition	Not
	[>293 °F]	Coefficient	available
Flash Point ^{a)}	110 °C	Auto-ignition	Not
	[230 °F]	Temperature	available
Evaporation	Not	Decomposition	Not
Rate	available	Temperature	available
Flammability	Not	Viscosity	>20.5 mm²/s
(solid, gas)	available	@25 °C	

a) The closed cup flash point values for the component with the lowest reported boiling point.

Section 10: Stability and Reactivity

Reactivity	Reacts exothermically with ketones, halogenated hydrocarbons, cyanides, nitriles, and epoxides. May attack metals such as aluminum, zinc, copper, and their alloys.
Chemical Stability	Chemically stable at normal temperatures and pressures.
Conditions to	Avoid excessive heat and incompatible substances.
Avoid	Do not use in a way that forms a mist or aerosolize the product.
Incompatibilities	Strong oxidizing agents, strong acids
Polymerization	Will not occur
Decomposition	For thermal decomposition, see combustion products in Section 5.



Section 11: Toxicological Information

Routes of Exposure

Eye Contact, Skin Contact, Inhalation, and Ingestion

Symptoms Summary

Eyes May cause eye irritation, redness or pain.

Skin May cause redness, irritation, allergic contact dermatitis, and chemical burns. Triethylenetetramine can be absorbed through skin leading to toxic effects.

When heated, hot triethylenetetramine vapors may also result in itching of the face with skin redness (erythema) and swelling (edema).

- **Inhalation** Inhalation of vapors or mist may cause irritation to the nose, throat and lung (upper respiratory tract).
- **Ingestion** May cause irritation to the mouth, throat, esophagus, and stomach. May cause abdominal pain and allergic reactions (see inhalation symptoms).
- **Chronic** Prolonged and repeated exposure to uncured epoxy hardener may lead to skin sensitization.

Acute Toxicity (Lethal Exposure Concentrations)

Chemical Name	LD50	LD50	LC50
	oral	dermal	inhalation
aluminum oxide	>5 000 mg/kg	Not	Not
	Rat ^{a)}	established	established
zinc oxide	7 950 mg/kg	Not	2 500 mg/m ³
	Rat	established	Mouse
3,3'-(Oxybis(2,1-ethane-	4 310 mg/kg	2 510 mg/kg	Not
diyloxy))bis-1-propanamine	Rat ^{a)}	Rabbit ^{a)}	established
2-methoxy-1-methylethyl	8 532 mg/kg	>5 g/kg	Not
acetate	Rat	Rabbit	available
methylethyl acetate	2 500 mg/kg	805 g/kg	Not
	Rat	Rabbit	established
triethylenetetramine	2 500 mg/kg	805 g/kg	Not
	Rat	Rabbit	established
carbon black	>15.4 g/kg	>3 g/kg	Not
	Rat	Rabbit	established

Note: Toxicity data from the RTECS² and ECHA databases were consulted. The data from supplier (M)SDS were also consulted.

a) Supplier MSDS



Other Toxicological Effects

_	
Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/irritation	Causes serious eye irritation. Contains mechanically abrasive particles.
Respiratory and skin sensitization (allergic reactions)	Fatty acids, C18-unsatd., dimers, polymers with tall-oil fatty acids and triethylenetetramine (CAS # 68082-29- 1), 3,3'-(Oxybis(2,1-ethane-diyloxy))bis-1- propanamine, and triethylenetetramine may cause skin sensitization according to animal studies.
Carcinogenicity (risk of cancer)	The carbon black [1333-86-4] is possibly carcinogenic by airborne routes of exposures under WHMIS.
	Because the carbon black is bound in the epoxy liquid mixture, it is not available as an airborne hazard (dust, mist, or spray) under normal use.
	Carbon Black [1333-86-4]
	IARC Group 2B: Possibly carcinogenic to humans
	ACGIH A4: Not classified as a human carcinogen
	CA Prop 65: Listed as a carcinogen (airborne, as unbound particles of respirable size)
	NTP: Not listed
Mutagenicity (risk of heritable genetic effects)	Based on available data, the classification criteria are not.
Reproductive Toxicity (risk to sex functions)	Based on available data, the classification criteria are not.
Teratogenicity (risk of fetus malformation)	Based on available data, the classification criteria are not.
STOT-single exposure	Based on available data, the classification criteria are not met.
STOT-repeated exposure	Based on available data, the classification criteria are not.
Aspiration hazard	Based on available data, the classification criteria are not met. There are no category 1 components, and the kinematic viscosity is >20.5 mm ² /s at 40 °C.



Section 12: Ecological Information

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (http://echa.europa.eu), and other reliable sources.

Contains zinc oxide which is an acute and chronic category 1 solid (non-biodegradable, minimal LC50 of 0.042 mg/L) that is very toxic to the aquatic environment.

3,3'-(Oxybis(2,1-ethane-diyloxy))bis-1-propanamine were classified as a chronic category 3 environmental toxicant.

Literature values for the triethylenetetramine (CAS # 112-24-3) suggest an acute category 3 aquatic toxicity (LC50, IC50, and EC50 values of >100 mg/L for fish and between 10 and 100 mg/L for algae).

Based on available data, aluminum oxide, fatty acids, c18-unsat, dimer, polymers, w/3,3'-(Oxybis(2,1-ethane-diyloxy))bis-1-propanamine (CAS # 68541-13-9), Fatty acids, C18unsatd., dimers, polymers with tall-oil fatty acids, 2-methoxy-1-methylethyl acetate and triethylenetetramine (CAS # 68082-29-1), and carbon black are not classified as environmental hazard according to GHS criteria.

Acute Ecotoxicity

See chronic ecotoxicity.

Chronic Ecotoxicity

Category 1 Very toxic to aquatic life with long lasting effects Avoid release to the environment. Collect spillage.

Biodegradability

Not readily biodegradable **Bioaccumulation** Not available

Other Effects

Not available



Section 13: Disposal Considerations

Dispose of contents in accordance with all local, provincial, state, and federal regulations.

Section 14: Transport Information

Ground

Refer to TDG regulations (Canadian Transportation of Dangerous Goods regulations); USA DOT 49 CFR (Parts 100 to 185) Regulations.

Sizes under 450 L	FOR REFERENCE ONLY
NOT REGULATED in TDG per Special Provisions 99 Sizes 5 L and under	UN number: UN3082 Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (zinc
NOT REGULATED in 49 CFR per exception 171.4 (c)(2)	oxide)
Class: 9 Packing Group: III Marine Pollutant: Yes	
Special Provision 99 (2) : These Regulations, except for Part 1 (Coming into Force,	

Repeal, Interpretation, General Provisions and Special Cases) and Part 2 (Classification), do not apply to the handling, offering for transport or transporting of less than 450 kg of UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S., or less than 450 L of UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIOUID, N.O.S., on a road vehicle or a railway vehicle. The dangerous goods must be contained in one or more small means of containment designed, constructed, filled, closed, secured and maintained so that under normal conditions of transport, including handling, there will be no accidental release of the dangerous goods that could endanger public safety.



Air

Refer to ICAO-IATA regulations.

Sizes 5 L and under: Cat. No. 8329TFS-25ML, 8329TFS-50ML

NOT REGULATED

On air waybill, write: "Not Restricted, as per Special Provisions A197"

Special Provision A197: These substances when transported in single or combination packagings containing net quantity per single or inner packaging of less than 5 L or less for liquids or having a net mass of 5 kg or less for solids, are not subject to any other provisions of these Regulations provided the packagings meet the general provisions 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

Sea

Refer to IMDG regulations.

Sizes 5 L and under: 8329TFS-25ML, 8329TFS-50ML

NOT REGULATED

per2.10.2.7

2.10.2.7: Marine pollutants packaged in single or combination packagings containing a net quantity per single or inner packaging of 5 L or less for liquids or having a net mass per single or inner packaging of 5 kg or less for solids are not subject to any other provision of this Code relevant to marine pollutants provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8. In the case of marine pollutants also meeting the criteria for inclusion in another hazard class, all provisions of this Code relevant to any additional hazards continue to apply.



Section 15: Regulatory Information

Canada

Domestic Substance List (DSL)/Non-Domestic Substance Lists (NDSL)

All hazardous ingredients are listed on the DSL/NDSL.

Hazardous Products Act (R.S.C., 1985, c. H-3)

The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2015.

USA

Other Classifications

HMIS® RATING

HEALTH:	* 3
FLAMMABILITY:	1
PHYSICAL HAZARD:	0
PERSONAL PROTECTION:	

NFPA® 704 CODES



Approximate HMIS and NFPA Risk Ratings Legend:

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

CAA (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45

This product contains aluminum oxide (CAS# 1344-28-1), which is subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

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Registered Quality System **ISO 9001:2008** QMI File #004008 Burlington, Ontario, Canada

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California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, Sept 2, 2011 revision, USA).

This product contains carbon black, which is listed as a carcinogenic substances when airborne, as unbound particles of respirable size.

Europe

RoHS (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, or PBDE's, and complies with European RoHS regulations.

WEEE (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

Section 16: Other Information

SDS Prepared by	Michel Hachey
Date of Revision	09 May 2017
Supersedes	28 July 2016
Reason for Changes:	Product name revision

Reference

1) ACGIH 2013 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2013).

2) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)



Abbreviations

- ACGIH American Conference of Governmental Industrial Hygienists (USA)
- EC50 Half maximal effective concentration
- EL50 Half maximal effective loading
- IARC International Agency for Research on Cancer
- NOELR No observable effect loading ratio
- NTP National Toxicology Program
- GHS Globally Harmonized System of Classification of Labeling of Chemicals
- LC50 Lethal Concentration 50%
- LCLo Lowest published lethal concentration
- LD50 Lethal Dose 50%
- OEL Occupational Exposure Limit
- PEL Permissible Exposure Limit
- SDS Safety Data Sheet
- STEL Short-Term Exposure Limit
- TCLo Lowest published toxic concentration
- TWA Time Weighted Average
- VOC Volatile Organic Content

Technical Queries Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at <u>www.mgchemicals.com</u>.

Email: support@mgchemicals.com

Mailing Addresses	<i>Manufacturing & Support</i> 1210 Corporate Drive
	Burlington, Ontario, Canada L7L 5R6

Head Office 9347–193rd Street Surrey, British Columbia, Canada V4N 4E7

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