



Kit Revision Date: 07 July 2020

8330D SILVER CONDUCTIVE EPOXY ADHESIVE KIT

MG Chemicals Multipart Product Kit

This product is a kit made up of multiple parts. Each part is an independently packaged chemical component and has independent hazard assessments.

Kit Content

<i>Part</i>	<i>Product Name</i>	<i>Product Use</i>
A	8330D-A	Electrically conductive epoxy adhesive resin part for use with hardeners
B	8330D-B	Electrically conductive epoxy adhesive hardener part for use with resins

Safety Data Sheets for each part listed above follow this cover sheet.

Transportation Instruction

Before offering this product kit for transport, read Section 14 for all parts listed above.

8330D-A

(PART A)

Safety Data Sheet

Section 1: Identification



Product Identifier and Other Means of Identification

Product Identifier: 8330D-A**Other Means of Identification:** Silver Conductive Epoxy Adhesive (Part A)**Related Part #** 8330D-19G, 8330D-160G

Recommended Use and Restriction on Use

Use: Electrically conductive epoxy adhesive resin part for use with hardeners**Uses Advised Against:** Not available

Details of Manufacturer or Importer

ManufacturerMG Chemicals
1210 Corporate Drive
Burlington, Ontario L7L 5R6
CANADAMG Chemicals (Head Office)
9347-193 Street
Surrey, British Columbia V4N 4E7
CANADA +1-800-340-0772**FAX** +1-800-340-0773**E-MAIL** support@mgchemicals.com**WEB** www.mgchemicals.com +1-905-331-1396**FAX** +1-905-331-2682**E-MAIL** info@mgchemicals.com**E-MAIL** (Competent Person): sds@mgchemicals.com

Emergency Phone Number



For hazardous material incidents ONLY (leaks, spills, fires, exposures or accidents)
USA or CANADA—Call Verisk 3E at **+1-866-519-4752** or **+1-760-476-3962**
(Service access code: 335388)**For emergencies involving the transport of dangerous goods;** 24/7 service
CANADA—Call CANUTEC collect at **+1-613-996-6666** or ***666** on cellular phones

Section 2: Hazard(s) Identification
Classification of Hazardous Chemical
GHS Categories

Criteria		Category	Signal Word	Pictograms
Sensitization	Skin	1	Warning	Exclamation
Eye Irritation		2	Warning	Exclamation
Skin Irritation		2	Warning	Exclamation
Hazardous to the Aquatic Environment	Chronic	1	Warning	Environment

Note: The degree of severity is ranked within each hazard class from 1 (Highest Severity) to up to 5 (Lowest Severity), which is opposite to HMIS and NFPA conventions. Severity category rankings do not allow comparisons between classes.

Label Elements

Signal Word	WARNING
Pictograms	Hazard Statements
	H317: May cause an allergic skin reaction H319: Causes serious eye irritation H315: Causes skin irritation
	H410: Very toxic to aquatic life with long lasting effects
Prevention	Precautionary Statements
P102	Keep out of reach of children.
P261	Avoid breathing fumes or vapors.
P280	Wear protective gloves and eye protection.
P272	Contaminated work clothing should not be allowed out of the workplace.
P264	Wash hands thoroughly after handling.
P273	Avoid release to the environment.

Section continued on the next page

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(PART A)
Continued...

Response	Precautionary Statements
P302 + P352	IF ON SKIN: Wash with plenty of water.
P333 + P313	If skin irritation or rash occurs: Get medical advice.
P362 + P364	Take off contaminated clothing and wash it before reuse.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313	If eye irritation persists: Get medical advice or attention.
P391	Collect spillage.
Disposal	Precautionary Statements
P501	Dispose of contents in accordance to local, regional, national, and international regulations.

Hazards Not Otherwise Classified

Other Criteria	Hazard Statements/Precautionary Statement	Signal Word	Pictograms
Argyria	Long term exposure to silver powder or compounds can lead to an irreversible blue-grey discoloration of the skin.	Not applicable	Not applicable

Section 3: Composition/Information on Ingredients

CAS #	Chemical Name	%(weight)
7440-22-4	silver	76%
28064-14-4	phenol, polymer with formaldehyde, glycidyl ether	22%
17557-23-2	neopentyl glycol diglycidyl ether	2%

Section 4: First-Aid Measures

<i>Exposure Condition</i>	<i>GHS Code/Symptoms/Precautionary Statements</i>
IF ON SKIN	P302 + P352, P333 + P313, P362 + P364
Immediate Symptoms	<i>redness, irritation, allergic dermatitis, rash</i>
Response	Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. Take off contaminated clothing and wash it before reuse.
IF IN EYES	P305 + P351 + P338, P337 + P313
Immediate Symptoms	<i>redness, irritation</i>
Response	Rinse cautiously with water for at least 20 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
IF INHALED	P304 + P340
Immediate Symptoms	<i>Low toxicity—cough, irritation of the respiratory track, sore throat, and asthma in certain pre-sensitized individuals</i>
Response	Remove person to fresh air and keep comfortable for breathing.
IF SWALLOWED	P301 + P330, P331
Immediate Symptoms	<i>Low toxicity: abdominal discomfort, nausea, vomiting</i>
Response	Rinse mouth. Do NOT induce vomiting.

Section 5: Fire-Fighting Measures

Extinguishing Media	In case of fire: Use extinguishing media suitable for surrounding materials.
Specific Hazards	Not flammable or combustible, but burns if involved in a fire. Produces irritating smoke of unknown toxicity in fires. Inhalation of silver oxide fumes may cause metal fever and irritate the respiratory tract. The flu-like symptoms of metal fever may be delayed, occurring 4 to 12 hours after exposure. Prevent fire-fighting wash from entering waterway or sewer system.
Combustion Products	Produces carbon oxides (CO, CO ₂), and toxic metal fumes.
Fire-Fighter	Wear self-contained breathing apparatus and full fire-fighting turn-out gear.

Section 6: Accidental Release Measures

Personal Protection	See personal protection recommendations in Section 8.
Precautions for Response	Avoid breathing fumes or vapors. Remove or keep away all sources of extreme heat or open flames.
Environmental Precautions	Avoid releasing to the environment. Prevent spill from entering drains and waterways.
Containment Methods	No containment method required—this product is not readily flowable
Cleaning Methods	Collect liquid in a sealable, chemical-resistant container. Sprinkle inert absorbent compound onto spill, then sweep into the container. Use soap and water to remove the last traces of residue.
Disposal Methods	Dispose of spill waste according to Section 13.

Section 7: Handling and Storage

Prevention	Keep out of reach of children. Avoid breathing fumes or vapors. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment.
Handling	Wear protective gloves and eye protection. Take off contaminated clothing and wash it before reuse. Wash hands thoroughly after handling. Collect spillage.
Storage	Not available

Section 8: Exposure Controls/Personal Protection
Substances with Occupational Exposure Limit Values

Chemical Name	Country	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
silver (metal dust, mist) (metal) (Ag and its compounds) (metal, dust, fumes)	ACGIH	0.1 mg/m ³	Not established
	U.S.A. OSHA PEL	0.01 mg/m ³	Not established
	Canada AB	0.1 mg/m ³	Not established
	Canada BC	0.01 mg/m ³	0.03 mg/m ³
	Canada ON	0.1 mg/m ³	Not established
	Canada QC	0.1 mg/m ³	Not established

Note: The ACGIH¹, OSHA (Table Z-1), and Canadian provinces exposure limits were consulted. Limits from the RTECS² database and data from suppliers' SDS were also consulted. Short term exposure limits (STEL) are for 15 min and long term permissible exposure limits (PEL) for 8 h.

Engineering Controls
Ventilation

Keep airborne concentrations below the occupational exposure limits (OEL).

The silver flakes are inextricably bound to the adhesive mixture; therefore they are not available as airborne hazards under normal use. Ensure adequate ventilation if the product is mechanically aerosolized.

Personal Protective Equipment
Eye protection

Wear appropriate protective eyeglasses or chemical safety goggles.

RECOMMENDATION: Ensure that glasses have side shields for lateral protection.

Skin Protection

For likely contacts, use of protective butyl rubber, neoprene, or other chemically resistant gloves.

For incidental contacts, use nitrile or other chemically resistant gloves.

Section continued on the next page

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(PART A)

Respiratory Protection If exposed to fumes or dust above the exposure limit, wear a suitable respirator meeting local, regional, and national guidelines.

If the product is heated or the worker has a known allergic reaction, consider using a full mask with organic vapor cartridge or with an independent air supply.

RECOMMENDATION: Consult your local safety supply store to ensure that your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in Section 3. The respirator should be fitted to the employee by a professional. Ensure vapor cartridges are stored in sealed plastic bags when not being used.

General Hygiene Considerations

Wash hands thoroughly with water and soap after handling.

Section 9: Physical and Chemical Properties

Physical State	Solid	Lower Flammability Limit	Not available
Appearance	Silver grey, paste	Upper Flammability Limit	Not available
Odor	Mild	Vapor Pressure @20 °C	Not available
Odor Threshold	Not available	Vapor Density	Not available
pH	Not available	Relative Density @25 °C	3.3
Freezing/Melting Point	Not available	Solubility in Water	Insoluble
Initial Boiling Point	Not available	Partition Coefficient n-octanol/water	Not available
Flash Point ^{a)}	≥150 °C [≥302 °F]	Auto-ignition Temperature	Not available
Evaporation Rate	Not available	Decomposition Temperature	Not available
Flammability	Non Flammable	Viscosity @40 °C	>20.5 mm ² /s

a) The closed cup flash point values are based on the phenol, polymer with formaldehyde, glycidyl ether resin component.

8330D-A
(PART A)
Section 10: Stability and Reactivity

Reactivity	Reacts exothermically with amines.
Chemical Stability	Chemically stable at normal temperatures and pressures
Conditions to Avoid	Avoid ignition sources, open flames, and incompatible substances. Do not use in a way that aerosolizes the product.
Incompatibilities	Avoid strong oxidizing agents, strong acids, strong bases
Polymerization	Will not occur
Decomposition	Will not decompose under normal conditions. For thermal decomposition, see combustion products in Section 5.

Section 11: Toxicological Information
Summary of Effects and Symptoms by Routes of Exposure

Eyes	Cause redness and irritation.
Skin	Cause skin redness, irritation, or allergic contact dermatitis.
Inhalation	Low toxicity—May cause cough, respiratory irritation, sore throat, or asthma in certain pre-sensitized individuals.
Ingestion	Low toxicity—It may cause abdominal discomfort, nausea, and vomiting.
Chronic	Prolonged and repeated exposure may lead to skin sensitization. Prolonged and repeated ingestion or inhalation of silver may yield to an irreversible blue-grey discoloration of the skin.

Acute Toxicity (Lethal Exposure Concentrations)

Chemical Name	LD50 oral	LD50 dermal	LC50 inhalation
silver	≥2 000 mg/kg Rat	≥2 000 mg/kg Rat	5.16 mg/L Rat 4 h (dust)
phenol, polymer with formaldehyde, glycidyl ether	Not available	Not available	Not available
neopentyl glycol diglycidyl ether	2 000 mg/kg Rat	2 150 mg/kg Rabbit	Not available

Note: Toxicity data from the RTECS² and ECHA database were consulted. The data from supplier SDS were also consulted.

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8330D-A**(PART A)****Other Toxicological Effects**

Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/irritation	Causes severe eye irritation. Contains mechanically abrasive particles.
Sensitization (allergic reactions)	The epoxy resin components (CAS# 28064-14-4 and 17557-23-2) may cause skin sensitization in humans.
Carcinogenicity (risk of cancer)	None of the ingredients are classified or listed as a carcinogen by IARC, ACGIH, CA Prop 65, or NTP.
Mutagenicity (risk of heritable genetic effects)	Based on available data, the classification criteria are not met.
Reproductive Toxicity (risk to sex functions)	Based on available data, the classification criteria are not met.
Teratogenicity (risk of fetus malformation)	Based on available data, the classification criteria are not met.
STOT-single exposure	Based on available data, the classification criteria are not met.
STOT-repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	Based on available data, the classification criteria are not met. There is no category 1 components, and the kinematic viscosity is $>20.5 \text{ mm}^2/\text{s}$ at $40 \text{ }^\circ\text{C}$.

Section 12: Ecological Information

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (<http://echa.europa.eu>), and other reliable sources.

Contains silver particles of less than a 1 mm but more than 100 nm (larger than nanoparticles), which release ionic silver levels that is very toxic to the environment. While massive silver is insoluble in water, its powders is considered sufficiently soluble to give rise to an ecological hazard by EU regulators. The classification that follows takes into account to chronic aqueous toxicity of category 1 (M = 10 for silver) of the EU.

In Europe, similar epoxy resin with CAS# 28064-14-4 is generally classified as chronic category 2 marine pollutant due to LC50 96 h of $>1 \text{ mg/L}$ but $\leq 10 \text{ mg/L}$.

Based on available data, neopentyl glycol diglycidyl ether is not classified as environmental hazard according to GHS criteria.

Section continued on the next page

8330D-A**(PART A)****Acute Ecotoxicity**

Category 1

Very toxic to aquatic life

Chronic Ecotoxicity

Category 1

Very toxic to aquatic life with long lasting effects

Avoid release to the environment. Collect spillage.

Biodegradability

Not readily biodegradable

Bioaccumulation

Not available

Other Effects

Not available

Section 13: Disposal Information

Dispose of contents in accordance with all local, regional, national, and international regulations.

8330D-A

(PART A)

Section 14: Transport Information**Ground****Refer to TDG regulations** (Canadian Transportation of Dangerous Goods regulations);
USA DOT 49 CFR (Parts 100 to 185) **Regulations.**TDG: Sizes under 450 kg
8330D-19G, 8330D-160G
NOT REGULATED in TDG
per Special Provisions 99

49 CFR: Sizes 5 kg and under

NOT REGULATED in 49 CFR
per exception 171.4 (c)(2)

49 CFR: Sizes over 5 kg

*FOR REFERENCE ONLY***UN number:** UN3077**Shipping Name:** ENVIRONMENTALLY

HAZARDOUS SUBSTANCE, SOLID, N.O.S.

(silver flakes <1 mm; phenol, polymer with
formaldehyde, glycidyl ether)**Class:** 9**Packing Group:** III**Marine Pollutant:** Yes**Special Provision 99 (2):** These Regulations, except for Part 1 (Coming into Force, Repeal, Interpretation, General Provisions and Special Cases) and Part 2 (Classification), do not apply to the handling, offering for transport or transporting of less than 450 kg of UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S., or less than 450 L of UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., on a road vehicle or a railway vehicle. The dangerous goods must be contained in one or more small means of containment designed, constructed, filled, closed, secured and maintained so that under normal conditions of transport, including handling, there will be no accidental release of the dangerous goods that could endanger public safety.**171.4 (c) Exceptions:**

(2) Single or combination packagings containing a net quantity per single or inner packaging of 5 L or less for liquids or having a net mass of 5 kg or less for solids, are not subject to any other requirements of this subchapter provided the packagings meet the general requirements in §§ 173.24 and 173.24a. This exception does not apply to marine pollutants that are a hazardous waste or a hazardous substance. In the case of marine pollutants also meeting the criteria for inclusion in another hazard class, all provisions of this subchapter relevant to any additional hazards continue to apply.

Temperature sensitive—Keep between 5 °C and 35 °C.

8330D-A**(PART A)****Air****Refer to ICAO-IATA regulations.**

Sizes 5 kg and under
8330D-19G, 8330D-160G
NOT REGULATED
Not Restricted, as per Special
Provisions A197

Special Provision A197: These substances when transported in single or combination packagings containing net quantity per single or inner packaging of less than 5 L or less for liquids or having a net mass of 5 kg or less for solids, are not subject to any other provisions of these Regulations provided the packagings meet the general provisions 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

Temperature sensitive—Keep between 5 °C and 35 °C.

Sea**Refer to IMDG regulations.**

Sizes 5 kg and under: Cat. No. 8330D-19G, 8330D-160G
NOT REGULATED
per 2.10.2.7

2.10.2.7: Marine pollutants packaged in single or combination packagings containing a net quantity per single or inner packaging of 5 L or less for liquids or having a net mass per single or inner packaging of 5 kg or less for solids are not subject to any other provision of this Code relevant to marine pollutants provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8. In the case of marine pollutants also meeting the criteria for inclusion in another hazard class, all provisions of this Code relevant to any additional hazards continue to apply.

Temperature sensitive—Keep between 5 °C and 35 °C.

Note: Shipper must be appropriately trained and certified before involvement with the transport of dangerous goods.

Section 15: Regulatory Information**Canada****Domestic Substance List (DSL) / Non-Domestic Substance Lists (NDSL)**

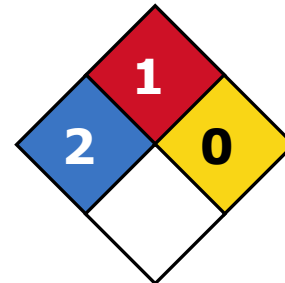
All hazardous ingredients are listed on the DSL.

Hazardous Products Act (R.S.C., 1985, c. H-3)

The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2015.

USA**Other Classifications****HMIS® RATING**

HEALTH:	* 2
FLAMMABILITY:	1
PHYSICAL HAZARD:	0
PERSONAL PROTECTION:	

NFPA® 704 CODES

Approximate HMIS and NFPA Risk Ratings Legend:

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

CAA (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product contains silver (CAS# 7440-22-4; reportable quantity = 1 000 lb), which is subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372

TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

Section continued on the next page

8330D-A**(PART A)**

California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, USA).

This product does not contain any listed substances in California.

Europe

RoHS (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

WEEE (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

Section 16: Other Information

SDS Prepared by MG Chemical's Regulatory Department

Date of Review 29 June 2020

Supersedes Not applicable

Reason for Changes: First release.

Reference

- 1) ACGIH 2017 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2017).
- 2) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)

Section continued on the next page

8330D-A**(PART A)****Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists (USA)
ECHA	European Chemicals Agency
EC50	Half maximal effective concentration
EL50	Half maximal effective loading
IARC	International Agency for Research on Cancer
NOELR	No observable effect loading ratio
NTP	National Toxicology Program
GHS	Globally Harmonized System of Classification of Labeling of Chemicals
LC50	Lethal Concentration 50%
LCLo	Lowest published lethal concentration
LD50	Lethal Dose 50%
OEL	Occupational Exposure Limit
PEL	Permissible Exposure Limit
SDS	Safety Data Sheet
STEL	Short-Term Exposure Limit
TCLo	Lowest published toxic concentration
TWA	Time Weighted Average
VOC	Volatile Organic Content

Technical Queries Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at www.mgchemicals.com.

Email: support@mgchemicals.com

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Disclaimer

This safety data sheet is provided as an information resource only. *M.G. Chemicals, Ltd.* believes the information contained herein is accurate and compiled from reliable sources. It is the responsibility of the user to query and verify any information seeming suspect where doubt on the validity may exist. The buyer assumes all responsibility of using and handling the product in accordance with local, regional, national, and international regulations.

8330D-B

(PART B)

Safety Data Sheet

Section 1: Identification

Product Identifier and Other Means of Identification

Product Identifier: 8330D-B**Other Means of Identification:** Silver Conductive Epoxy Adhesive (Part B)**Related Part #** 8330D-19G, 8330D-160G

Recommended Use and Restriction on Use

Use: Silver filled electrically conductive adhesive hardener for use with the resin part.**Uses Advised Against:** Not available

Details of Manufacturer or Importer

Manufacturer

MG Chemicals
1210 Corporate Drive
Burlington, Ontario L7L 5R6
CANADA

MG Chemicals (Head Office)
9347-193 Street
Surrey, British Columbia V4N 4E7
CANADA

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Emergency Phone Number

For hazardous material incidents ONLY (leaks, spills, fires, exposures or accidents)USA or CANADA—Call Verisk 3E at **+1-866-519-4752** or **+1-760-476-3962**

(Service access code: 335388)




For emergencies involving the transport of dangerous goods; 24/7 serviceCANADA—Call CANUTEC collect at **+1-613-996-6666** or ***666** on cellular phones

Section 2: Hazard(s) Identification
Classification of the Chemical Material
GHS Categories

Criteria		Category	Signal Word	Pictograms
Eye Damage		1	Danger	Corrosion
Sensitization	Skin	1	Warning	Exclamation
Irritation	Skin	2	Warning	Exclamation
Hazardous to the Aquatic Environment	Chronic	1	Warning	Environment

Note: The degree of severity is ranked within each hazard class from 1 (Highest Severity) to up to 5 (Lowest Severity), which is opposite to HMIS and NFPA conventions. Severity category rankings do not allow comparisons between classes.

Label Elements

Signal Word	DANGER
Pictograms	Hazard Statements
	H318: Causes serious eye damage
	H317: May cause an allergic skin reaction H315: Causes skin irritation
	H410: Toxic to aquatic life with long lasting effects

Section continued on the next page

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(PART B)
Continued...

Prevention	Precautionary Statements
P102	Keep out of reach of children.
P261	Avoid breathing fumes or vapors.
P280	Wear protective gloves.
P264	Wash hands thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
Response	Precautionary Statements
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor.
P302 + P352	IF ON SKIN: Wash with plenty of water.
P333 + P313	If skin irritation or rash occurs: Get medical advice or attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.
P391	Collect spillage.
Disposal	Precautionary Statements
P501	Dispose of contents in accordance with local, regional, national, and international regulations.

Hazards Not Otherwise Classified

Other Criteria	Hazard Statements/Precautionary Statement	Signal Word	Pictograms
Argyria	Long term exposure to silver powder or compounds can lead to an irreversible blue-grey discoloration of the skin.	Not applicable	Not applicable

Section 3: Composition/Information on Ingredients

CAS #	Chemical Name	%(weight)
7440-22-4	silver	77%
109-55-7	3-aminopropyldimethylamine	2%
135108-88-2	methyleneoxide, polymer with benzenamine, hydrogenated	0.7%
100-51-6	benzyl alcohol	0.7%
108-95-2	phenol	0.2%

Section 4: First-Aid Measures

<i>Exposure Condition</i>	<i>GHS Code: Precautionary Statement</i>
IF IN EYES	P305 + P351 + P338, P310
Immediate Symptoms	<i>redness, severe irritation, pain, burns</i>
Response	Rinse cautiously with water for at least 30 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
IF ON SKIN	P302 + P352, P333 + P313, P362 + P364
Immediate Symptoms	<i>redness, irritation, allergic contact dermatitis, severe irritation</i>
Response	Wash with plenty of water If skin irritation or rash occurs: Get medical advice or attention. Take off contaminated clothing and wash it before reuse.
IF INHALED	P304 + P340
Immediate Symptoms	<i>Low toxicity—cough, irritation of the respiratory track</i>
Response	Remove person to fresh air and keep comfortable for breathing.
IF SWALLOWED	P301 + P330 + P331
Immediate Symptoms	<i>Low toxicity</i>
Response	Rinse mouth. Do not induce vomiting.

Section 5: Fire-Fighting Measures

Extinguishing Media	In case of fire: Use extinguishing media suitable for surrounding materials.
Specific Hazards	Not flammable or combustible, but burns if involved in a fire. Produces irritating smoke of unknown toxicity in fires. Inhalation of silver oxide fumes may cause metal fever and irritate the respiratory tract. The flu-like symptoms of metal fever may be delayed, occurring 4 to 12 hours after exposure. Prevent fire-fighting wash from entering waterway or sewer system.
Combustion Products	Produces carbon oxides (CO, CO ₂), nitrogen oxides (NO _x), amines, toxic fumes, and smoke.
Fire-Fighter	Wear self-contained breathing apparatus and full fire-fighting turn-out gear.

Section 6: Accidental Release Measures

Personal Protection	Use personal protection recommended in Section 8.
Precautions for Response	Avoid breathing fumes or vapors. Keep away from extreme heat or open flames.
Environmental Precautions	Avoid releasing to the environment. Prevent spill from entering drains and waterways. Do not flush to sewer.
Containment Methods	Not applicable—not readily flowable
Cleaning Methods	Collect liquid in a sealable container. Wipe remaining residue with a paper towel and place dirty towels in the container. Wash spill area with soap and water to remove the last traces of residue. RECOMMENDATION: Use a plastic, stainless steel, or carbon steel container. Avoid containers with copper, aluminum, zinc, or galvanized surfaces since the waste material can slowly oxidize them.
Disposal Methods	Dispose spill waste according to Section 13.

Section 7: Handling and Storage

Prevention

Keep out of reach of children.

Contaminated work clothing should not be allowed out of the workplace. Take off contaminated clothing and wash it before reuse.

Avoid breathing fumes or vapors.

Avoid release to the environment.

Handling

Wear protective gloves and eye protection.

Wash hands thoroughly after handling.

Collect spillage.

Storage

RECOMMENDATION: Keep in a dry and clean area, away from incompatible substances.

Section 8: Exposure Controls/Personal Protection
Substances with Occupational Exposure Limit Values

Chemical Name	Country or Vendor	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
silver (metal dust, mist) (metal) (Ag and its compounds) (metal, dust, fumes)	ACGIH U.S.A. OSHA PEL Canada AB Canada BC Canada ON Canada QC	0.1 mg/m ³ 0.01 mg/m ³ 0.1 mg/m ³ 0.01 mg/m ³ 0.1 mg/m ³ 0.1 mg/m ³	Not established Not established Not established 0.03 mg/m ³ Not established Not established
benzyl alcohol	ACGIH U.S.A. OSHA PEL U.S.A (WEEL) Canada AB Canada BC Canada ON Canada QC	Not established Not established 10 ppm Not established Not established Not established Not established	Not established Not established Not established Not established Not established Not established Not established
phenol	ACGIH U.S.A. OSHA PEL U.S.A (WEEL) Canada AB Canada BC Canada ON Canada QC	5 ppm (Skin) 5 ppm (Skin) 5 ppm (Skin) 5 ppm (Skin) 5 ppm (Skin) 5 ppm (Skin) 5 ppm (Skin)	Not established Not established Not established Not established Not established Not established Not established

Note: Ingredients are listed in descending weight contribution order (from greatest to least). The ACGIH¹, OSHA (Table Z-1), and Canadian provinces exposure limits were consulted. Limits from the RTECS database² and from suppliers' SDSs were also consulted. Short term exposure limits (STEL) are for 15 min and long term permissible exposure limits (PEL) for 8 h.

Skin—can be absorbed through the skin

Engineering Controls
Ventilation

Keep airborne concentrations below the occupational exposure limits (OEL).

RECOMMENDATION: Because silver is bound to the liquid mixture, it does not present an airborne hazard under normal use. If the product is heated, use of local exhaust or full mask with organic vapor cartridge, or independent air supply.

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8330D-B**(PART B)****Personal Protective Equipment****Eye protection**

Wear appropriate protective eyeglasses or chemical safety goggles.

RECOMMENDATION: Use safety glasses with lateral protection (side shields).

Skin Protection

For likely contacts, use of protective butyl rubber, neoprene, or other chemically resistant gloves.

For incidental contacts, use nitrile or other chemically resistant gloves.

Respiratory Protection

For over-exposures up to 10 x OEL of fumes and vapors, wear respirator such as a half-mask respirator with organic vapor cartridges.

Above 10 x OEL, use a positive-pressure, air-supplied respirator or a self-contained breathing apparatus.

If the product is heated or worker has a known allergic reaction, consider using a full mask with organic vapor cartridge or with an independent air supply.

RECOMMENDATION: Consult your local safety supply store to ensure that your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in Section 3. The respirator should be fitted to the employee by a professional. Ensure vapor cartridges are stored in sealed plastic bags when not being used.

General Hygiene Considerations

Wash hands thoroughly with water and soap after handling.

Section 9: Physical and Chemical Properties

Physical State	Solid	Lower Flammability Limit	Not available
Appearance	Silver grey, paste	Upper Flammability Limit	Not available
Odor	Amine-like	Vapor Pressure @25 °C	Not available
Odor Threshold	Not available	Vapor Density	Not available
pH	Not available	Relative Density @25 °C	3.15
Freezing/Melting Point	Not available	Solubility in Water	Practically insoluble
Initial Boiling Point	Not available	Partition Coefficient n-octanol/water	Not available
Flash Point	Not available	Auto-ignition Temperature	Not available
Evaporation Rate	Not available	Decomposition Temperature	Not available
Flammability	Non Flammable	Viscosity @40 °C	>20.5 mm ² /s

Section 10: Stability and Reactivity

Reactivity	Reacts exothermically with amines.
Chemical Stability	Chemically stable at normal temperatures and pressures
Conditions to Avoid	Avoid excessive heat and incompatible substances.
Incompatibilities	Strong oxidizing agents, strong acids, ammonia, and hydrogen peroxides.
Polymerization	Will not occur
Decomposition	Will not decompose under normal conditions. For thermal decomposition, see combustion products in Section 5.

Section 11: Toxicological Information
Summary of Effects and Symptoms by Routes of Exposure

Eyes	Causes redness, severe eye irritation, pain, or corrosive eye damage. Contains mechanically abrasive particles.
Skin	Causes redness, serious skin irritation, and allergic contact dermatitis.
Inhalation	Low toxicity—May cause cough and severe irritation.
Ingestion	Low toxicity
Chronic	Prolonged and repeated exposure may lead to skin sensitization. Long term exposure to silver powder or compounds can lead to an irreversible blue-grey discoloration of the skin.

Lethal Exposure Concentrations

Chemical Name	LD50 oral	LD50 dermal	LC50 inhalation
silver	>2 000 mg/kg Rat	>2 000 mg/kg Rat	>5.16 mg/L ≥4 h Rat (dust)
3-aminopropyldimethylamine	377 mg/kg Rat	300 mg/kg	>4.31 mg/L 4 h Rat
methyleneoxide, polymer with benzenamine, hydrogenated	368 mg/kg Rat	>1 000 mg/kg Rat	Not available
benzyl alcohol	1 620 mg/kg Rat	866 mg/kg Rabbit	>4.178 mg/L 4 h Rat
phenol	650 mg/kg Rat	660 mg/kg Rat	0.316 mg/L Rat 4 h (vapor)

Note: Toxicity data from the RTECS² and ECHA databases were consulted. The data from supplier SDS were also consulted.

Section continued on the next page

8330D-B**(PART B)****Other Toxicological Effects**

Skin corrosion/irritation	The 3-aminopropyldimethylamine and methyleneoxide, polymer with benzenamine, hydrogenated components cause skin irritation.
Serious eye damage/irritation	The 3-aminopropyldimethylamine and methyleneoxide, polymer with benzenamine, hydrogenated components cause eye damage.
Respiratory and skin sensitization (allergic reactions)	The 3-aminopropyldimethylamine and methyleneoxide, polymer with benzenamine, hydrogenated components cause skin sensitization.
Carcinogenicity (risk of cancer)	Not classified or listed as a carcinogen by IARC, ACGIH, CA Prop 65, or NTP.
Mutagenicity (risk of heritable genetic effects)	The phenol (CAS# 108-95-2) is considered a mutagen according to animal studies.
Reproductive Toxicity (risk to sex functions)	Based on available data, the classification criteria are not met.
Teratogenicity (risk of fetus malformation)	Based on available data, the classification criteria are not met.
STOT-single exposure	Based on available data, the classification criteria are not met.
STOT-repeated exposure	Based on available data, the classification criteria are not met. See the argyria warning in the Hazards Not Otherwise Classified subsection in section 02.
Aspiration hazard	Based on available data, the classification criteria are not met. The mixture does not contain components classified as aspiration hazards and the kinematic viscosity of the mixture is $>20.5 \text{ mm}^2/\text{s}$ at $40 \text{ }^\circ\text{C}$.

Section 12: Ecological Information

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (<http://echa.europa.eu>), and other reliable sources.

Contains silver particles of less than a 1 μm but more than 100 nm (larger than nanoparticles), which release ionic silver levels that is very toxic to the environment. While massive silver is insoluble in water, its powders is considered sufficiently soluble to give rise to an ecological hazard by EU regulators. The classification that follows takes into account to chronic aqueous toxicity of category 1 (M = 10 for silver) of the EU.

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8330D-B**(PART B)**

Methyleneoxide, polymer with benzenamine, hydrogenated is hazardous to the aquatic environment with a chronic category 3 classification.

Phenol is hazardous to the aquatic environment with a chronic category 2 classification.

Based on available data, 3-aminopropyldimethylamine and benzyl alcohol are not classified as aquatic environmental toxicants according to GHS criteria.

Acute Ecotoxicity

Category 1

Very toxic to aquatic life

Chronic Ecotoxicity

Category 1

Toxic to aquatic life with long lasting effects

Avoid release to the environment. Collect spillage.

Persistence and Biodegradability

Not available

Bioaccumulative Potential

Not available

Mobility in Soil

Not available

Other Effects

Not available

Section 13: Disposal Considerations

Dispose of contents in accordance with all local, regional, national, and international regulations.

Section 14: Transport Information

Ground

Refer to TDG regulations (Canadian Transportation of Dangerous Goods regulations);
USA DOT 49 CFR (Parts 100 to 185) **Regulations.**

TDG: Sizes under 450 kg
8330D-19G, 8330D-160G
NOT REGULATED in TDG
per Special Provisions 99

49 CFR: Sizes over 5 kg
FOR REFERENCE ONLY
UN number: UN3077
Shipping Name:
ENVIRONMENTALLY HAZARDOUS
SUBSTANCE, SOLID, N.O.S.
(silver flakes <1 mm)

49 CFR: Sizes 5 kg and under
8330D-19G, 8330D-160G
NOT REGULATED in 49 CFR
per exception 171.4 (c)(2)

Class: 9
Packing Group: III
Marine Pollutant: Yes

Special Provision 99 (2): These Regulations, except for Part 1 (Coming into Force, Repeal, Interpretation, General Provisions and Special Cases) and Part 2 (Classification), do not apply to the handling, offering for transport or transporting of less than 450 kg of UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S., or less than 450 L of UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., on a road vehicle or a railway vehicle. The dangerous goods must be contained in one or more small means of containment designed, constructed, filled, closed, secured and maintained so that under normal conditions of transport, including handling, there will be no accidental release of the dangerous goods that could endanger public safety.

171.4 (c) Exceptions:

(2) Single or combination packagings containing a net quantity per single or inner packaging of 5 L or less for liquids or having a net mass of 5 kg or less for solids, are not subject to any other requirements of this subchapter provided the packagings meet the general requirements in §§ 173.24 and 173.24a. This exception does not apply to marine pollutants that are a hazardous waste or a hazardous substance. In the case of marine pollutants also meeting the criteria for inclusion in another hazard class, all provisions of this subchapter relevant to any additional hazards continue to apply.

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8330D-B**(PART B)****Air****Refer to ICAO-IATA regulations.**

Sizes 5 kg and under
8330D-19G, 8330D-160G
NOT REGULATED
Not Restricted, as per Special
Provisions A197

Special Provision A197: These substances when transported in single or combination packagings containing net quantity per single or inner packaging of less than 5 L or less for liquids or having a net mass of 5 kg or less for solids, are not subject to any other provisions of these Regulations provided the packagings meet the general provisions 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

Sea**Refer to IMDG regulations.**

Sizes 5 kg and under
8330D-19G, 8330D-160G
NOT REGULATED
per 2.10.2.7

2.10.2.7: Marine pollutants packaged in single or combination packagings containing a net quantity per single or inner packaging of 5 L or less for liquids or having a net mass per single or inner packaging of 5 kg or less for solids are not subject to any other provision of this Code relevant to marine pollutants provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8. In the case of marine pollutants also meeting the criteria for inclusion in another hazard class, all provisions of this Code relevant to any additional hazards continue to apply.

Note: Shipper must be appropriately trained and certified before involvement with the transport of dangerous goods.

Section 15: Regulatory Information
Canada
Domestic Substance List (DSL) / Non-Domestic Substance Lists (NDSL)

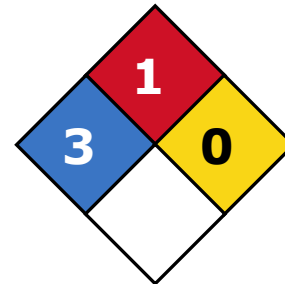
All hazardous ingredients are listed on the DSL.

Hazardous Products Act (R.S.C., 1985, c. H-3)

The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2015.

USA
Other Classifications
HMIS® RATING

HEALTH:	* 3
FLAMMABILITY:	1
PHYSICAL HAZARD:	0
PERSONAL PROTECTION:	

NFPA® 704 CODES


Approximate HMIS and NFPA Risk Ratings Legend:

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

CAA (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product contains silver (CAS# 7440-22-4; reportable quantity = 1 000 lb), which is subject to the reporting requirements of CERCLA and section 313 of SARA Title III.

This product contains phenol (CAS# 108-95-2); reportable quantity = 1 000 lb), which is subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

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8330D-B**(PART B)**

California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, USA).

This product does not contain any substances on the California Proposition 65 list.

Europe

RoHS (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

WEEE (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment and is therefore not governed by this regulation.

Section 16: Other Information

SDS Prepared by	MG Chemical's Regulatory Department
Date of Revision	29 June 2020
Supersedes	Not applicable
Reason for Changes:	First release.

Reference

- 1) ACGIH 2017 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2017).
- 2) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)

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8330D-B**(PART B)****Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists (USA)
EC50	Half maximal effective concentration
EL50	Half maximal effective loading
NOELR	No observable effect loading ratio
GHS	Globally Harmonized System of Classification of Labeling of Chemicals
LC50	Lethal Concentration 50%
LCLo	Lowest published lethal concentration
LD50	Lethal Dose 50%
PEL	Permissible Exposure Limit
STEL	Short-Term Exposure Limit
TCLo	Lowest published toxic concentration
TWA	Time Weighted Average
VOC	Volatile Organic Content

Technical Queries Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at www.mgchemicals.com.

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