

(PART B)

# **Safety Data Sheet**

#### **Section 1: Identification**

#### **Product Identifier and Other Means of Identification**

**Product Identifier: 834FX-B** 

Other Product Identifier: Black Flexible Epoxy, Thermally Conductive - Flame Retardant,

Encapsulating and Potting Compound

**Related Part** # 834FX-450ML, 834FX-1.7L, 834FX-7.4L, 834FX-40L

#### **Recommended Use and Restriction on Use**

**Use:** Epoxy hardener for use with resins **Uses Advised Against:** Not applicable

# **Details of Manufacturer or Importer**

#### Manufacturer

MG Chemicals 1210 Corporate Drive Burlington, Ontario L7L 5R6 CANADA

**E** +1-800-340-0772 **FAX** +1-800-340-0773

**E-MAIL** <u>support@mgchemicals.com</u> **WEB** <u>www.mgchemicals.com</u>

**E-MAIL** (Competent Person): <a href="mailto:sds@mgchemicals.com">sds@mgchemicals.com</a>

## **Emergency Phone Number**

**For hazardous material incidents ONLY** (leaks, spills, fires, exposures or accidents) USA or CANADA—Call Verisk 3E at +1-866-519-4752 or +1-760-476-3962 (Service access code: 335388)

**For emergencies involving the transport of dangerous goods**; 24/7 service CANADA—Call CANUTEC collect at **+1-613-996-6666** or **\*666** on cellular phones



(PART B)

# **Section 2: Hazard(s) Identification**

# **Classification of the Chemical Material**

# **GHS Categories**

Criteria		Category	Signal Word	Pictograms
Serious Eye Damage		1	Danger	Corrosion
Skin Corrosion		1	Danger	Corrosion
Sensitization	Skin sensitizer	1	Warning	Exclamation
Acute Toxicity	Oral	4	Warning	Exclamation
Reproductive Toxicity		2	Warning	Health
Specific Target Organ Toxicity	Repeated Exposure	2	Warning	Health
Hazardous to the Aquatic Environment	Chronic	1	Warning	Environment

Note: The degree of severity is ranked within each hazard class from 1 (Highest Severity) to up to 5 (Lowest Severity), which is opposite to HMIS and NFPA conventions. Severity category rankings do not allow comparisons between classes.

# **Label Elements**

Signal Word	DANGER
Pictograms	Hazard Statements
	H314: Causes severe skin burns and eye damage
_	H317: May cause an allergic skin reaction
	H302: Harmful if swallowed
<u> </u>	H361: Suspected of damaging fertility or the unborn child
	H373: May cause damage to liver and immune system through prolonged or repeated exposure

Section continued on the next page

Page 2 of 18



QMI File #004008

Burlington, Ontario, Canada

834FX-B (PART B)

# Continued...

Pictograms	Hazard Statements
¥	H410: Very toxic to aquatic life with long lasting effects
Prevention	Precautionary Statements
P102	Keep out of reach of children.
P201 + P202	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood.
P260	Do not breathe fumes/vapors.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P264	Wash hands thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
Response	Precautionary Statements
P310	For all routes of exposure: Immediately call a POISON CENTER/doctor.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P301 + P330 + P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P308 + P313	IF exposed or concerned: Get medical advice/attention.
P314	Get medical advice/attention if you feel unwell.
P363	Wash contaminated clothing before reuse.

Section continued on the next page

Page **3** of **18** 



Burlington, Ontario, Canada



834FX-B (PART B)

Continued...

Storage	Precautionary Statements
P405	Store locked up.
Disposal	Precautionary Statements
P501	Dispose of contents in accordance to local, regional, national and international regulations.

# **Hazards Not Otherwise Classified**

Other Criteria	Hazard Statements/Precautionary Statement	Signal Word	Pictograms
None	None	None	None

# **Section 3: Composition/Information on Ingredients**

CAS #	Chemical Name	%(weight)
21645-51-2	aluminum trihydrate	26%
9046-10-0	polyoxypropylenediamine	19%
68333-79-9	ammonium polyphosphate	19%
1344-28-1	aluminum oxide	16%
61788-44-1	phenol, styrenated	6%
138265-88-0	zinc borate	5%
61788-46-3	amines, coco alkyl	3%
25620-58-0	trimethylhexamethylenediamine	3%
1333-86-4	carbon black	0.5%
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834FX-B (PART B)

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Exposure Condition	GHS Code: Precautionary Statement
IF IN EYES	P305 + P351 + P338, P310
Immediate Symptoms	redness, severe irritation, pain, burns
Response	Rinse cautiously with water for 30 minutes or more. Remove contact lenses, if present and easy to do. Continue rinsing.  Immediately call a POISON CENTER/doctor.
IF ON SKIN (or hair)	P303 + P361+ P353, P310, P363, P333 + P313
Immediate Symptoms	redness, irritation, rash (allergic contact dermatitis), pain, chemical burns, blistering
Response	Take off immediately all contaminated clothing. Wash with plenty of water/shower.
	Immediately call a POISON CENTRE/doctor.
	Wash contaminated clothing before reuse.
	If skin irritation or rash occurs: Get medical advice/attention.
IF SWALLOWED	P301 + P330 + P331, P310
Immediate Symptoms	irritation, abdominal pain, nausea, vomiting, burns to the digestive tract
Response	Rinse mouth. Do not induce vomiting.
	Immediately call a POISON CENTER/doctor.
	If you feel unwell, get medical advice.
IF INHALED	P304 + P340, P310
Immediate Symptoms	cough, irritation of the respiratory track, burning sensation
Response	Remove person to fresh air and keep comfortable for breathing.
	Immediately call a POISON CENTER/doctor.

# **Advice to Physicians**

In case of exposure to combustion products during a fire, the symptoms of overexposure to nitrogen oxides ( $NO_x$ ) may be delayed. For significant exposures, the exposed person should be kept under medical surveillance for 48 hours.



QMI File #004008

Burlington, Ontario, Canada

834FX-B (*Part B*)

# **Section 5: Fire-Fighting Measures**

**Extinguishing Media** In case of fire: Use extinguishing media suitable for

surrounding materials.

**Specific Hazards** Not flammable or combustible, but burns if involved in a fire.

Produces irritating and toxic fumes in fires or in contact with

hot surfaces.

Prevent fire-fighting wash from entering waterway or sewer

system.

**Combustion Products** Produces carbon oxides (CO, CO<sub>2</sub>), nitrogen oxides (NO<sub>x</sub>), and

other toxic fumes.

**Fire-Fighter** Wear self-contained breathing apparatus and full fire-fighting

turn-out gear.

#### **Section 6: Accidental Release Measures**

**Personal Protection** Use personal protection recommended in Section 8.

Precautions for Response

Do not breathe fumes/vapors.

**Environmental Precautions** 

Avoid releasing to the environment. Prevent spill from entering

drains and waterways. Do not flush to sewer.

**Containment Methods** 

Contain with inert absorbent (such as soil, sand, vermiculite).

**Cleaning Methods** 

Sprinkle inert absorbent compound onto spill, then sweep into the container. Wipe residue with a paper towel wetted with a suitable organic solvent such as alcohol or ethyl lactate, and place dirty towels in container. Wash spill area with soap and water to remove the last traces of residue. Collect spill waste

in a sealable container.

**Disposal Methods** 

Dispose spill waste according to Section 13.



QMI File #004008

Burlington, Ontario, Canada

834FX-B

(PART B)

# **Section 7: Handling and Storage**

**Prevention** Keep out of reach of children.

Obtain special instructions before use. Do not handle until all

safety precautions have been read and understood.

Do not breathe fumes/vapors.

Contaminated work clothing should not be allowed out of the

workplace.

Do not eat, drink, or smoke when using this product.

Avoid release to the environment.

**Handling** Collect spillage.

Wear protective gloves/protective clothing/eye protection/face

protection.

Wash hands thoroughly after handling.

Wash contaminated clothing before reuse.

**Storage** Store locked up.

# **Section 8: Exposure Controls/Personal Protection**

#### **Substances with Occupational Exposure Limit Values**

Chemical Name	Country	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
aluminum metal	ACGIH	1 mg/m <sup>3</sup>	Not established
and insoluble	U.S.A. OSHA PEL	15 mg/m <sup>3</sup>	Not established
compounds <sup>a)</sup>	Canada AB	10 mg/m <sup>3</sup>	Not established
	Canada BC	1 mg/m <sup>3</sup>	Not established
	Canada ON	1 mg/m <sup>3</sup>	Not established
	Canada QC	10 mg/m <sup>3</sup>	Not established
aluminum oxide	ACGIH	Not established	Not established
	U.S.A. OSHA PEL	5 mg/m <sup>3</sup>	Not established
	Canada AB	10 mg/m <sup>3</sup>	Not established
	Canada BC	Not established	Not established
	Canada ON	Not established	Not established
	Canada QC	10 mg/m <sup>3</sup>	Not established

Section continued on the next page

Page **7** of **18** 



QMI File #004008

Burlington, Ontario, Canada

834FX-B (PART B)

#### Continued...

Chemical Name	Country	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
carbon black <sup>a)</sup>	ACGIH U.S.A. OSHA PEL Canada AB Canada BC Canada ON Canada QC	3.5 mg/m <sup>3</sup> 3.5 mg/m <sup>3</sup> 3.5 mg/m <sup>3</sup> 3 mg/m <sup>3</sup> 3.5 mg/m <sup>3</sup>	Not established Not established Not established Not established Not established Not established

Note: Ingredients are listed in descending weight contribution order (from greatest to least). The ACGIH<sup>1</sup>, OSHA (Table Z-1), and Canadian provinces exposure limits were consulted. Limits from the RTECS<sup>2</sup> database and from suppliers' SDS were also consulted. Short term exposure limits (STEL) are for 15 min and long term permissible exposure limits (PEL) for 8 h.

a) Respirable airborne particles

# **Engineering Controls**

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Keep airborne concentrations below the occupational exposure limits (OEL).

Due to low vapor pressure of the product, general ventilation should be adequate for normal use. If the product is heated at high temperatures or worker is allergic, use local ventilation and consider using a full mask breathing apparatus.

Because carbon black is bound to the liquid mixture, it does not present an airborne hazard under normal use.

# **Personal Protective Equipment**

**Eye protection** Wear appropriate protective eyeglasses or chemical safety

goggles.

**RECOMMENDATION:** Use safety glasses with lateral protection

(side shields).

**Skin Protection** For likely contacts, use of protective butyl rubber, neoprene,

or other chemically resistant gloves.

For incidental contacts, use nitrile or other chemically resistant

gloves.

Section continued on the next page

Page **8** of **18** 



QMI File #004008

Burlington, Ontario, Canada

834FX-B

(PART B)

**Respiratory Protection** For over-exposures up to 10 x OEL of mist/vapors/spray, wear respirator such as a half-mask respirator with organic vapor cartridges.

> Above 10 x OEL, use a positive-pressure, air-supplied respirator or a self-contained breathing apparatus.

If the product is heated or worker has a known allergic reaction, consider using a full mask with organic vapor cartridge or with an independent air supply.

**RECOMMENDATION:** Consult your local safety supply store to ensure that your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in Section 3. The respirator should be fitted to the employee by a professional. Ensure vapor cartridges are stored in sealed plastic bags when not being used.

# **General Hygiene Considerations**

Wash hands thoroughly with water and soap after handling.



QMI File #004008 Burlington, Ontario, Canada

834FX-B (*PART B*)

# **Section 9: Physical and Chemical Properties**

Physical State	Liquid	Lower Flammability Limit	Not available
Appearance	Black	Upper Flammability Limit	Not available
Odor	Mild	Vapor Pressure @20°C	1 hPa [0.75 mmHg]
Odor Threshold	Not available	Vapor Density	Not available
pH	Not available	Relative Density @25 °C	1.62
Freezing/Melting	Not	Solubility in	Slightly
Point	available	Water	soluble
Initial Boiling	>200 °C	Partition Coefficient	Not
Point <sup>a)</sup>	[>392 °F]	n-octanol/water	available
Flash Point a)	>124 °C	Auto-ignition	Not
	[>255 °F]	Temperature	available
Evaporation	Not	Decomposition	Not
Rate	available	Temperature	available
Flammability	Non	Viscosity	2 820 mm²/s
	Flammable	@25 °C	[4 670 cP]

a) Component with the lowest literature value polyoxypropylenediamine

# Section 10: Stability and Reactivity

Reactivity	Reacts exothermicall <sup>,</sup>	y with epoxides.
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**Chemical** Chemically stable at normal temperatures and pressures **Stability** 

**Conditions to** Avoid excessive heat and incompatible substances.

**Avoid** Do not use in a way that forms a mist or aerosolize the product.

**Incompatibilities** Strong oxidizing agents, strong acids, strong bases

**Polymerization** Will not occur

**Decomposition** Will not decompose under normal conditions. For thermal

decomposition, see combustion products in Section 5.

Page **10** of **18** 



(PART B)

# Section 11: Toxicological Information

#### **Summary of Effects and Symptoms by Routes of Exposure**

**Eyes** May cause redness, severe eye irritation, pain, and/or burns.

**Skin** May cause redness, serious skin irritation, allergic contact dermatitis,

pain, chemical burns, or blistering.

**Inhalation** Inhalation of vapors or mist may cause irritation to the nose, throat

and lung (upper respiratory tract).

**Ingestion** May cause irritation, abdominal pain, nausea, vomiting, burns to the

digestive tract. May cause allergic reactions (see inhalation

symptoms).

**Chronic** Prolonged and repeated exposure to uncured epoxy hardener may

lead to skin sensitization. It may also lead to reproductive effects

and damage to the liver and central nervous system.

# **Acute Toxicity (Lethal Exposure Concentrations)**

Chemical Name	LD50	LD50	LC50
	oral	dermal	inhalation
aluminum trihydrate	>10 000 mg/kg	>10 000 mg/kg	Not
	Rat	Rabbit <sup>a)</sup>	available
polyoxypropylenediamine	>480 mg/kg	2 090 mg/kg	Not
	Rat	Rabbit	available
ammonium polyphosphate	>300 mg/kg	Not	Not
	Rat	available	available
aluminium oxide	>2 000 mg/kg	Not	Not
	Rat	available	available
phenol, styrenated	3 700 mg/kg	>5 010 mg/kg	>4.9 mg/L
	Rat <sup>a)</sup>	Rabbit <sup>a)</sup>	(mist) Rat <sup>a)</sup>
zinc borate	>10 000 mg/kg	>10 000 mg/kg	>5.0 mg/L
	Rat	Rat	4 h Rat <sup>a)</sup>
amines, coco alkyl	1 300 mg/kg	>2 000 mg/kg	Not
	Rat <sup>a)</sup>	Rat <sup>a)</sup>	available

Section continued on the next page

Page **11** of **18** 



QMI File #004008

Burlington, Ontario, Canada

834FX-B (PART B)

#### Continued...

Chemical Name	LD50	LD50	LC50
	oral	dermal	inhalation
trimethylhexamethylenediamine	Not	Not	Not
	available	available	available
carbon black	15 400 mg/kg	3 000 mg/kg	Not
	Rat	Rat	available

*Note:* Toxicity data from the RTECS<sup>2</sup> and ECHA databases were consulted. The data from supplier SDSs were also consulted.

a) Supplier MSDS

# Other Toxicological Effects

**Skin corrosion/irritation** The hardener system causes skin burns.

Serious eye damage/irritation

The hardener system causes severe eye damage.

Respiratory and skin

**sensitization** (allergic reactions)

Phenol, trimethylhexamethylenediamine and 2,4,6-tris(dimethylaminomethyl)phenol may cause skin

sensitization according to animal studies.

Carcinogenicity

(risk of cancer)

The carbon black [1333-86-4] is possibly carcinogenic

by airborne routes of exposures.

Because the carbon black is bound in the epoxy liquid mixture, it is not available as an airborne hazard

(dust, mist, or spray) under normal use.

Carbon Black [1333-86-4]

IARC Group 2B: Possibly carcinogenic to humans ACGIH A4: Not classified as a human carcinogen

CA Prop 65: Listed as a carcinogen (airborne, as

unbound particles of respirable size)

NTP: Not listed

Mutagenicity

(risk of heritable genetic effects)

Based on available data, the classification criteria are

not met.

Reproductive Toxicity

(risk to sex functions)

Animal ingestion studies show that high doses of zinc borate cause reproductive and developmental effects.

**Teratogenicity** 

(risk of fetus malformation)

Based on available data, the classification criteria are

not met.

Section continued on the next page

Page **12** of **18** 



QMI File #004008

Burlington, Ontario, Canada

834FX-B (*Part B*)

**STOT-single exposure** Based on available data, the classification criteria are

not met.

**STOT-repeated exposure** Long term or repeated exposure to "amines, coco

alkyl" are believed to lead to liver damage and

immune system deficiencies.

**Aspiration hazard** Based on available data, the classification criteria are

not met. Contains <10% category 1 components, and the kinematic viscosity is >20.5 mm<sup>2</sup>/s at 40 °C.

# **Section 12: Ecological Information**

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (<a href="http://echa.europa.eu">http://echa.europa.eu</a>), and other reliable sources.

The coco alkyl amines is classified as a chronic category 1 environmental toxicant with an M-factor of 10.

The phenol, styrenated compound is classified as chronic category 2 environmental toxicants.

The trimethylhexamethylenediamine and 2,4,6-tris(dimethylaminomethyl)phenol compounds are classified as chronic category 3 environmental toxicants.

The zinc borate is classified as a chronic category 1 environmental toxicant with a M-Factor of 1 (with minimal LC50 96 h of 2.4 mg/L for Oncorhhynchus mykiss (rainbow trout); LC50 48 h of 76 mg/L Daphnia magna (water flea); and transformation/dissolution endpoint for zinc borate powder that release of 0.452 mg/L of zinc ion, which is higher than zinc's NOEC limit).

Based on available data, carbon black, aluminum trihydrate, aluminum oxide, polyoxypropylenediamine, ammonium polyphosphate, 1-decene, homopolymer, hydrogenated, and polyphosphoric acids are not classified as environmental hazards according to GHS criteria.

# **Acute Ecotoxicity**

Category 1

Very toxic to aquatic life

Section continued on the next page

QMI File #004008

Burlington, Ontario, Canada

834FX-B (*PART B*)

# **Chronic Ecotoxicity**

Category 1

Very toxic to aquatic life with long lasting effects

Avoid release to the environment. Collect spillage.

#### **Biodegradability**

Not readily biodegradable

#### **Bioaccumulation**

Not available

#### Other Effects

Not available

# Section 13: Disposal Information

Dispose of contents in accordance with all local, regional, national, and international regulations.

# **Section 14: Transport Information**

#### Ground

limit.

**Refer to TDG regulations** (Canadian Transportation of Dangerous Goods regulations); **USA DOT 49 CFR** (Parts 100 to 185) **Regulations.** 

Sizes 1 L and under Part B of 834FX-450ML, 834FX-1.7L kits

**Limited Quantity** 

Note: The 834FX-450ML and 834FX-1.7L kits are composed of separate containers which meet this inner packaging



Sizes greater than 1 L (Cargo only)

Part B of 834FX-7.4L kit

**UN number**: UN2735 **Shipping Name:** AMINES, LIQUID, CORROSIVE, N.O.S. \* (trimethylhexamethylenediamines, polyoxypropylene diamine, amines

coco alkyl) Class: 8

Packing Group: II Marine Pollutant: Yes



Section continued on the next page

Page **14** of **18** 

QMI File #004008

Burlington, Ontario, Canada

#### 834FX-B (PART B)

# Air

#### Refer to ICAO-IATA Dangerous Goods Regulations.

Sizes 0.5 L and under

Part B of 834FX-450ML kit

**Limited Quantity** 



Sizes greater than 0.5 L up to 1 L (Passenger), 5 L (Cargo) Part B of 834FX-1.7L kit

UN number: UN2735 Shipping Name: AMINES, LIQUID, CORROSIVE, N.O.S. \* (trimethylhexamethylenediamines, polyoxypropylene diamine, amines

coco alkyl) Class: 8

Packing Group: II Marine Pollutant: Yes



#### Sea

# Refer to IMDG regulations.

Sizes 1 L and under Part B of 834FX-450ML, 834FX-1.7L kits

**Limited Quantity** Note: The 834FX-450ML and 834FX-1.7L kits are composed of

separate containers which meet this inner packaging

limit.



Sizes greater than 1 L Part B of 834FX-7.4L kit

UN number: UN2735 Shipping Name: AMINES, LIQUID, CORROSIVE, N.O.S. \* (trimethylhexamethylenediamines, polyoxypropylene diamine, amines

coco alkyl) Class: 8

Packing Group: II Marine Pollutant: Yes



Note: Shipper must be appropriately trained and certified before involvement with the transport of dangerous goods.



(PART B)

# **Section 15: Regulatory Information**

#### Canada

#### **Domestic Substance List (DSL)/Non-Domestic Substance Lists (NDSL)**

All hazardous ingredients are listed on the DSL/NDSL.

#### Hazardous Products Act (R.S.C., 1985, c. H-3)

The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2015.

#### USA

#### Other Classifications

#### **HMIS® RATING**

HEALTH:	*	3
FLAMMABILITY:		1
PHYSICAL HAZARD:		0
PERSONAL PROTECTION:		

#### NFPA® 704 CODES



Approximate HMIS and NFPA Risk Ratings Legend:

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

#### CAA (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45

This product does not contain zinc borate (CAS# 138265-88-0), which have a 1 000 lb reporting quantity requirements in section 313 Title III of the SARA of 1986 and 40 CFR part 372.

**TSCA** (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

**California Proposition 65** (Chemicals known to cause cancer or reproductive toxicity, USA).

This product contains carbon black, but it is bound and exposures during normal conditions of uses are below the Safe Harbor Threshold.

Page **16** of **18** 



QMI File #004008

Burlington, Ontario, Canada

834FX-B (*PART B*)

# **Europe**

**RoHS** (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

**WEEE** (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

#### **Section 16: Other Information**

**SDS Prepared by** MG Chemicals' Regulatory Department

Date of Revision 20 April 2022 Supersedes 02 March 2020

**Reason for Changes:** Company address change

#### Reference

- 1) ACGIH 2017 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2017).
- 2) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)

Section continued on the next page



QMI File #004008

Burlington, Ontario, Canada

834FX-B (*PART B*)

#### **Abbreviations**

ACGIH American Conference of Governmental Industrial Hygienists (USA) EC50 Half maximal effective concentration EL50 Half maximal effective loading IARC International Agency for Research on Cancer No observable effect loading ratio NOELR NTP National Toxicology Program Globally Harmonized System of Classification of Labeling of Chemicals GHS Lethal Concentration 50% LC50 LCLo Lowest published lethal concentration LD50 Lethal Dose 50% OEL Occupational Exposure Limit PFL Permissible Exposure Limit Safety Data Sheet SDS STEL Short-Term Exposure Limit Lowest published toxic concentration TCLo

TWA Time Weighted Average VOC Volatile Organic Content

**Technical Queries** Contact us regarding any questions, improvement suggestions, or

problems with this product. Application notes, instructions, and FAQs

are located at www.mgchemicals.com.

Email: support@mgchemicals.com

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L7L 5R6

**Disclaimer** This safety data sheet is provided as an information resource only.

*M.G. Chemicals, Ltd.* believes the information contained herein is accurate and compiled from reliable sources. It is the responsibility of the user to query and verify any information seeming suspect where doubt on the validity may exist. The buyer assumes all responsibility of using and handling the product in accordance with local, regional,

national, and international regulations.