

8351

# Safety Data Sheet

## Section 1: Identification

### Product Identifier and Other Means of Identification

**Product Name:** 8351**Other Means of Identification:** No Clean Flux, Halogen Free**Related Part #** 8351-125ML, 8351-125MLCA, 8351-1L, 8351-4L, 8351-20L, 8351-55G

### Recommended Use and Restriction on Use

**Use:** Halogen free organic flux**Uses Advised Against:** Not applicable

### Details of Manufacturer or Importer

**Manufacturer**MG Chemicals  
1210 Corporate Drive  
Burlington, Ontario L7L 5R6  
CANADA**TEL** +1-800-340-0772**FAX** +1-800-340-0773**E-MAIL** [support@mgchemicals.com](mailto:support@mgchemicals.com)**E-MAIL** [info@mgchemicals.com](mailto:info@mgchemicals.com)**WEB** [www.mgchemicals.com](http://www.mgchemicals.com)**E-MAIL** (Competent Person): [sds@mgchemicals.com](mailto:sds@mgchemicals.com)

### Emergency Phone Number

**For hazardous material incidents ONLY** (leaks, spills, fires, exposures or accidents)  
USA or CANADA—Call Verisk 3E at **+1-866-519-4752** or **+1-760-476-3962**  
(Service access code: 335388)**For emergencies involving the transport of dangerous goods;** 24/7 service  
CANADA—Call CANUTEC collect at **+1-613-996-6666** or **\*666** on cellular phones

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**Section 2: Hazard(s) Identification**



**Classification of Hazardous Chemical**

**GHS Categories**

Criteria	Category	Signal Word	Pictograms
Flammable Liquid	2	Danger	Flame
Eye Irritation	2A	Warning	Exclamation
Specific Target Organ Toxicity Single Exposure	3	Warning	Exclamation

*Note:* The degree of severity is ranked within each hazard class from 1 (Highest Severity) to up to 5 (Lowest Severity). Severity categories rankings do not allow comparisons between classes.

**Label Elements**

<b>Signal Word</b>	<b>DANGER</b>
<b>Pictograms</b>	<b>Hazard Statements</b>
	H225: Highly flammable liquid and vapor
	H319: Causes serious eye irritation H336: May cause drowsiness or dizziness

*Section continued on the next page*

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<b>Prevention</b>	<b>Precautionary Statements</b>
P102	Keep out of reach of children.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof equipment.
P243	Take action to prevent static discharges.
P261	Avoid breathing vapors.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, and eye protection.
P264	Wash hands thoroughly after handling.
<b>Response</b>	<b>Precautionary Statements</b>
P370 + P378	In case of fire: Use dry chemical, carbon dioxide, chemical foam, or water spray to extinguish.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313	If eye irritation persists: Get medical advice or attention.
P304 + P340, P312	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTRE or doctor if you feel unwell.
<b>Storage</b>	<b>Precautionary Statements</b>
P403 + P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
<b>Disposal</b>	<b>Precautionary Statements</b>
P501	Dispose of contents in accordance to local, regional, national, and international regulations.

*Section continued on the next page*

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**Hazards Not Otherwise Classified**

Other Criteria	Hazard Statements/Precautionary Statement	Signal Word	Pictograms
Defats skin	Repeated exposure may cause skin dryness or cracking.	None	None

**Section 3: Composition/Information on Ingredients**

CAS #	Chemical Name	%(weight)
64-17-5	ethanol	75-80%
67-63-0	propan-2-ol	15-20%

**Section 4: First-Aid Measures**

<i>Exposure Condition</i>	<i>GHS Code: Precautionary Statement</i>
<b>IF ON SKIN (or hair)</b>	P303 + P361 + P353
<b>Immediate Symptoms</b>	<i>mild irritation, redness</i>
<b>Response</b>	Take off immediately all contaminated clothing. Rinse skin with water or shower.
<b>IF IN EYES</b>	P305 + P351 + P338, P337 + P313
<b>Immediate Symptoms</b>	<i>redness, severe irritation, tearing, pain</i>
<b>Response</b>	Rinse cautiously with water for 20 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  If eye irritation persists: Get medical advice or attention
<b>IF INHALED</b>	P304 + P340, P312
<b>Immediate Symptoms</b>	<i>cough, irritation of the respiratory track</i>
<b>Response</b>	Remove person to fresh air (out of the contaminated zone) and keep comfortable for breathing.  Call a POISON CENTRE or doctor if you feel unwell.
<b>IF SWALLOWED</b>	P301 + P330, P331
<b>Immediate Symptoms</b>	<i>abdominal pain, burning sensation</i>
<b>Response</b>	Rinse mouth.  Do NOT induce vomiting.

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**Section 5: Fire-Fighting Measures**

<b>Extinguishing Media</b>	In case of fire: Use dry chemical, carbon dioxide, chemical foam, or water spray to extinguish.  Use water spray to cool containers.
<b>Specific Hazards</b>	The vapors are heavier than air and may accumulate in low-lying areas. Vapors may travel long distances and ignite at an ignition source, which can cause a flashback or an explosion.
<b>Combustion Products</b>	Produces carbon oxides (CO, CO <sub>2</sub> ).
<b>Fire-Fighter</b>	Wear self-contained breathing apparatus and full fire-fighting turn-out gear.

**Section 6: Accidental Release Measures**

<b>Personal Protection</b>	See personal protection equipment in Section 8.
<b>Precautions for Response</b>	Avoid breathing the fumes, mist, and vapors. Remove or keep away all sources of ignition or extreme heat.
<b>Environmental Precautions</b>	Prevent spill from entering drains and waterways.
<b>Containment</b>	Contain with inert absorbent (such as soil, sand, vermiculite).
<b>Cleaning</b>	Sprinkle inert absorbent compound onto spill, then sweep into the container. Use soap and water to remove the last traces of residue. Collect the liquid in a sealable, chemical-resistant container.  <b>RECOMMENDATION:</b> Use a grounded stainless steel or carbon steel container.
<b>Disposal Methods</b>	Dispose of spill waste according to Section 13.

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**Section 7: Handling and Storage**

<b>Prevention</b>	Keep out of reach of children.  Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  Ground and bond container and receiving equipment. Take action to prevent static discharges. Use explosion-proof equipment.  Keep container tightly closed.  Avoid breathing vapors, mist, and spray. Use only outdoors or in a well-ventilated area.
<b>Handling</b>	Wear protective gloves, protective clothing, and eye protection.  Wash hands thoroughly after handling.
<b>Storage</b>	Store in a well-ventilated area. Keep cool.  Store locked up.

**Section 8: Exposure Controls/Personal Protection**
**Substances with Occupational Exposure Limit Values**

<b>Chemical Name</b>	<b>Country</b>	<b>Long Term Exposure Limits (PEL)</b>	<b>Short Term Exposure Limits (STEL)</b>
ethanol	ACGIH	1 000 ppm	Not established
	U.S.A. OSHA PEL	1 000 ppm	Not established
	Canada AB	1 000 ppm	Not established
	Canada BC	Not established	1 000 ppm
	Canada ON	Not established	1 000 ppm
	Canada QC	1 000 ppm	500 ppm
propan-2-ol	ACGIH	200 ppm (TWA)	400 ppm
	U.S.A. OSHA PEL	400 ppm	Not established
	Canada AB	200 ppm	400 ppm
	Canada BC	200 ppm	400 ppm
	Canada ON	200 ppm	400 ppm
	Canada QC	400 ppm	500 ppm

*Note:* Ingredients are listed in descending weight contribution order (from greatest to least). The ACGIH<sup>1</sup>, OSHA (Table Z-1), and Canadian provinces exposure limits were consulted. Limits from suppliers' SDS were also consulted. Short term exposure limits (STEL) are for 15 min and long term permissible exposure limits (PEL) for 8 h.

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### Engineering Controls

**Ventilation** Keep airborne concentrations below the occupational exposure limits (OEL).

### Personal Protective Equipment

**Eye protection** Wear appropriate protective eyeglasses or chemical safety goggles.

**RECOMMENDATION:** Use safety glasses with lateral protection (side shields).

**Skin Protection** For likely contacts, use of protective butyl rubber, fluorinated rubber, or other chemically resistant gloves.

For incidental contacts, use neoprene, natural latex rubber, or other chemically resistant gloves.

**Respiratory Protection** For over-exposures up to 10 x OEL of mist, vapors, or spray, wear respirator such as a half-mask respirator with organic vapor cartridges.

Above 10 x OEL, use a positive-pressure, air-supplied respirator or a self-contained breathing apparatus.

**RECOMMENDATION:** Consult your local safety supply store to ensure that your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in Section 3. The respirator should be fitted to the employee by a professional. Ensure vapor cartridges are stored in sealed plastic bags when not being used.

### General Hygiene Considerations

Wash hands thoroughly with water and soap after handling.

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**Section 9: Physical and Chemical Properties**

<b>Physical State</b>	Liquid	<b>Lower Flammability Limit</b> <sup>c)</sup>	3%
<b>Appearance</b>	Colorless	<b>Upper Flammability Limit</b> <sup>c)</sup>	18%
<b>Odor</b>	Alcohol-like	<b>Vapor Pressure @20 °C</b> <sup>b)</sup>	5.7 hPa [43 mmHg]
<b>Odor Threshold</b>	>1 ppm	<b>Vapor Density</b>	≥1.6 (Air = 1)
<b>pH</b>	Not available	<b>Relative Density @25 °C</b>	0.81
<b>Freezing/Melting Point</b>	Not available	<b>Solubility in Water</b>	Miscible
<b>Initial Boiling Point</b> <sup>a)</sup>	78 °C [173 °F]	<b>Partition Coefficient n-octanol/water</b>	Not available
<b>Flash Point</b> <sup>b)</sup>	12 °C [54 °F]	<b>Auto-ignition Temperature</b> <sup>a)</sup>	363 °C [685 °F]
<b>Evaporation Rate</b>	Not available	<b>Decomposition Temperature</b>	Not available
<b>Flammability</b>	Highly Flammable	<b>Viscosity @40 °C</b>	<3 mm <sup>2</sup> /s

a) Auto-ignition and boiling point values based on the literature values for ethanol, which is the component with the lowest values.

b) Flash point (closed cup) value based on propan-2-ol literature value

c) Calculated based on Raoult's Law and using Le Chatelier principle

**Section 10: Stability and Reactivity**

<b>Reactivity</b>	May form explosive mixture with aluminum when heated at temperatures ≥ 49 °C [≥120 °F].
<b>Chemical Stability</b>	Chemically stable at normal temperatures and pressures
<b>Conditions to Avoid</b>	Avoid flames, sparks, other ignition sources and incompatible substances.
<b>Incompatibilities</b>	Phosphorous oxychloride, strong oxidizing agents, strong bases, strong acids
<b>Polymerization</b>	Will not occur
<b>Decomposition</b>	Will not decompose under normal conditions. For thermal decomposition, see combustion products in Section 5.



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**Section 11: Toxicological Information****Summary of Effects and Symptoms by Routes of Exposure**

<b>Eyes</b>	Causes redness, severe eye irritation, tearing, or pain if splashed in eyes or exposed to vapors.
<b>Skin</b>	May cause mild skin irritation.
<b>Inhalation</b>	May cause drowsiness or dizziness.
<b>Ingestion</b>	Low oral toxicity. May cause nausea.
<b>Chronic</b>	Prolonged or repeated dermal exposure may defat skin and cause skin dryness and cracking, and local redness and discomfort.

**Acute Toxicity (Lethal Exposure Concentrations)**

<b>Chemical Name</b>	<b>LD50 oral</b>	<b>LD50 dermal</b>	<b>LC50 inhalation</b>
ethanol	7 060 mg/kg Rat	20 000 mg/kg Rabbit	117 mg/L 4 h Rat
propan-2-ol	5.84 g/kg Rat	12 800 mg/kg Rabbit	16 000 ppm 8 h Rat

*Note:* Toxicity data from ECHA was consulted. The data from supplier SDSs were also consulted.

**Other Toxicological Effects**

<b>Skin corrosion/irritation</b>	Based on available data, the classification criteria are not met.
<b>Serious eye damage/irritation</b>	Draize tests with ethanol and propan-2-ol cause severe eye irritation for rabbits
<b>Sensitization</b> (allergic reactions)	Based on available data, the classification criteria are not met.

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**Carcinogenicity**

(risk of cancer)

Except for ethanol, none of the ingredients are classified or listed as a carcinogen by IARC, ACGIH, CA Prop 65, or NTP.

Evidence of carcinogenicity of ethanol relates to excessive alcoholic beverage consumption, and doesn't relate to exposure risks when used in the workplace or as a non-comestible consumer product.

**Ethanol [64-17-5]**

IARC Group 1: Carcinogenic to human when consumed as beverage.

ACGIH A3: Confirmed animal carcinogen with unknown relevance to humans

CA Prop 65: Listed as a carcinogen when consumed as a beverage

NTP: Not listed

**Mutagenicity**

(risk of heritable genetic effects)

Based on available data, the classification criteria are not met.

**Reproductive Toxicity**

(risk to sex functions)

Evidence of reproductive toxicity of ethanol is insufficient and relates to excessive consumption of alcoholic beverages. It does not the risks of exposure when used in the workplace or as a non-edible product.

By inhalation, no effects on fertility or development are observed at exposure levels of up to 16 000 ppm.

**Ethanol [64-17-5]**

CA Prop 65: Listed as a reproductively toxic when consumed as a beverage

**Teratogenicity**

(risk of fetus malformation)

Based on available data, the classification criteria are not met.

Evidence of reproductive toxicity of ethanol is insufficient and relates to excessive consumption of alcoholic beverages. It does not the risks of exposure when used in the workplace or as a non-edible product.

**STOT-single exposure**

Ethanol and propan-2-ol and can affect the central nervous system by inhalation causing drowsiness or dizziness.

**STOT-repeated exposure**

Based on available data, the classification criteria are not met.

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**8351****Aspiration hazard**

Based on available data, the classification criteria are not met. There are no category 1 components.

**Section 12: Ecological Information**

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (<http://echa.europa.eu>), and other reliable sources.

Ethanol is not classifiable as an environmental toxicant with minimal LC50/EC greater than 1 000 mg/L 96 h for fish, invertebrates, and algae

The 2-propanol component is not classifiable as an environmental toxicant with minimal LC50 of 9 640 mg/L 96 h for Pimephales promelas (fathead minnow); EC50 of 5 102 mg/L 24 h Daphnia magna (water flea); EC50 >2 000 mg/L 72 h Desmodesmus subcapitatus (green algae).

**Acute Ecotoxicity**

Available toxicity data does not meet classification thresholds.

**Chronic Ecotoxicity**

Available toxicity data does not meet classification thresholds.

**Biodegradability**

Not available

**Other Effects**

Volatile Organic Compound (VOC) content = 100% [794 g/L] by VOC-Exemption

**Section 13: Disposal Information**

Dispose of contents in accordance with all local, regional, national, and international regulations.

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## Section 14: Transport Information

### Ground

**Refer to TDG regulations** (Canadian Transportation of Dangerous Goods regulations);  
**USA DOT 49 CFR** (Parts 100 to 185) **Regulations.**

Sizes 1 L and under  
8351-125ML, 8351-125MLCA,  
8351-1L

**Limited Quantity**



Sizes greater than 1 L  
8351-4L, 8351-20L, 8351-55G

**UN number:** UN1987  
**Shipping Name:** ALCOHOLS,  
N.O.S. (Ethanol, Isopropanol)  
**Class:** 3  
**Packing Group:** II  
**Marine Pollutant:** No



### Air

**Refer to ICAO-IATA Dangerous Goods Regulations.**

Sizes 1 L and under  
8351-125ML, 8351-125MLCA, 8351-  
1L

**Limited Quantity**



Sizes greater than 1 L  
8351-4L, 8351-20L, 8351-55G



**UN number:** UN1987  
**Shipping Name:** ALCOHOLS,  
N.O.S. (Ethanol, Isopropanol)  
**Class:** 3  
**Packing Group:** II  
**Marine Pollutant:** No



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## Sea

Refer to IMDG regulations.	
Sizes 1 L and under 8351-125ML, 8351-125MLCA, 8351-1L <b>Limited Quantity</b>	Sizes greater than 1 L 8351-4L, 8351-20L, 8351-55G  <b>UN number:</b> UN1987 <b>Shipping Name:</b> ALCOHOLS, N.O.S. (Ethanol, Isopropanol) <b>Class:</b> 3 <b>Packing Group:</b> II <b>Marine Pollutant:</b> No
	

**Note: Shipper must be appropriately trained and certified before involvement with the transport of dangerous goods.**

## Section 15: Regulatory Information

### Canada

#### Domestic Substance List (DSL) / Non-Domestic Substance Lists (NDSL)

All hazardous ingredients are listed on the DSL.

#### Hazardous Products Act (R.S.C., 1985, c. H-3)

The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2015.

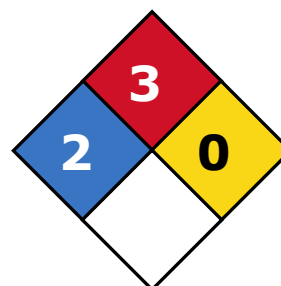
### USA

#### Other Classifications

##### HMIS® RATING

<b>HEALTH:</b>	* <b>2</b>
<b>FLAMMABILITY:</b>	<b>3</b>
<b>PHYSICAL HAZARD:</b>	<b>0</b>
<b>PERSONAL PROTECTION:</b>	

##### NFPA® 704 CODES



*Approximate HMIS and NFPA Risk Ratings Legend:*

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

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### CAA (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

### EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product contains propan-2-ol (CAS# 67-63-0), which is subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

### TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

### California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, USA).

While ethanol is present in this product, the Proposition 65 warning does NOT apply since this product is not an alcoholic beverage.

This product contains ethanol, which is listed as reproductively toxic in California. Ethanol is also listed as a carcinogenic when consumed as a beverage.

## Europe

### RoHS (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

### WEEE (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

## Section 16: Other Information

<b>SDS Prepared by</b>	MG Chemicals Regulatory Department
<b>Date of Revision</b>	10 April 2024
<b>Supersedes</b>	15 December 2021
<b>Reason for Changes:</b>	Update to revision number.

### Reference

1) ACGIH 2024 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental Industrial Hygienists Cincinnati, OH (2024).

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### Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists (USA)
ECHA	European Chemicals Agency
EU	European Union
EC50	Half maximal effective concentration
EL50	Half maximal effective loading
IARC	International Agency for Research on Cancer
NOELR	No observable effect loading ratio
NTP	National Toxicology Program
GHS	Globally Harmonized System of Classification of Labeling of Chemicals
LC50	Lethal Concentration 50%
LCLo	Lowest published lethal concentration
LD50	Lethal Dose 50%
OEL	Occupational Exposure Limit
PEL	Permissible Exposure Limit
SDS	Safety Data Sheet
STEL	Short-Term Exposure Limit
TCLo	Lowest published toxic concentration
TWA	Time Weighted Average
VOC	Volatile Organic Content

**Technical Queries** Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at [www.mgchemicals.com](http://www.mgchemicals.com).

Email: [support@mgchemicals.com](mailto:support@mgchemicals.com)

Phone: 1-905-331-1396

**Mailing Addresses** Manufacturing & Support  
1210 Corporate Drive  
Burlington, Ontario, Canada  
L7L 5R6

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