

# LEADED SOLDER WIRE QUICK SELECTOR

Cat. Number	Flux Type	Flux Core %	Diameter		Size		Gauge	Softening Point		Melting Range	
			In.	mm	Lb.	Grams		°F	°C	°F	°C
<b>Sn63/PB37</b>											
4880-18G	RA	2.2	0.032	0.081	0.6 oz	18	21	176	80	361	183
4884-227G	RA	2.2	0.025	0.635	½	227	23	176	80	361	183
4884-454G	RA	2.2	0.025	0.635	1	454	23	176	80	361	183
4885-227G	RA	2.2	0.032	0.081	½	227	21	176	80	361	183
4885-454G	RA	2.2	0.032	0.081	1	454	21	176	80	361	183
4886-227G	RA	2.2	0.04	1.016	½	227	19	176	80	361	183
4886-454G	RA	2.2	0.04	1.016	1	454	19	176	80	361	183
4887-227G	RA	2.2	0.05	1.27	½	227	18	176	80	361	183
4887-454G	RA	2.2	0.05	1.27	1	454	18	176	80	361	183
4888-227G	RA	2.2	0.062	1.57	½	227	16	176	80	361	183
4888-454G	RA	2.2	0.062	1.57	1	454	16	176	80	361	183
4860-18G	No Clean	2.2	0.032	0.081	0.6 oz	18	22	75	24	361	183
4865-227G	No Clean	2.2	0.032	0.081	½	227	22	75	24	361	183
4865-454G	No Clean	2.2	0.032	0.081	1	454	22	75	24	361	183
4866-227G	No Clean	2.2	0.04	1.016	½	227	20	75	24	361	183
<b>Sn60/PB40</b>											
4890-18G	RA	2.2	0.032	0.081	0.6 oz	18	21	176	80	361 - 376	183 - 191
4894-227G	RA	2.2	0.025	0.635	½	227	23	176	80	361 - 376	183 - 191
4894-454G	RA	2.2	0.025	0.635	1	454	23	176	80	361 - 376	183 - 191
4895-227G	RA	2.2	0.032	0.081	½	227	21	176	80	361 - 376	183 - 191
4895-454G	RA	2.2	0.032	0.081	1	454	21	176	80	361 - 376	183 - 191
4896-227G	RA	2.2	0.04	1.016	½	227	19	176	80	361 - 376	183 - 191
4896-454G	RA	2.2	0.04	1.016	1	454	19	176	80	361 - 376	183 - 191
4897-227G	RA	2.2	0.025	1.27	½	227	18	176	80	361 - 376	183 - 191
4897-454G	RA	2.2	0.05	1.27	1	454	18	176	80	361 - 376	183 - 191
4898-227G	RA	2.2	0.062	1.57	½	227	16	176	80	361 - 376	183 - 191
4898-454G	RA	2.2	0.062	1.57	1	454	16	176	80	361 - 376	183 - 191
4870-18G	No Clean	2.2	0.032	0.81	0.6 oz	18	21	75	24	361 - 376	183 - 191
4875-227G	No Clean	2.2	0.032	0.081	½	227	22	75	24	361 - 376	183 - 191
4875-454G	No Clean	2.2	0.032	0.081	1	454	22	75	24	361 - 376	183 - 191
4876-227G	No Clean	2.2	0.04	1.016	½	227	20	75	24	361 - 376	183 - 191

## Available Packaging



48XX-18G



48XX-18G2



48XX-18G3



48XX-227G



48XX-454G

# LEAD-FREE SOLDER WIRE QUICK SELECTOR

Cat. Number	Flux Type	Flux Core %	Diameter		Size		Gauge	Softening Point		Melting Range	
			In.	mm	Lb.	Grams		°F	°C	°F	°C
<b>SAC305</b>											
4900-35G	No Clean	2.2	0.032	0.081	0.06 oz	17	21	75	24	422 - 426	217 - 221
4900-112G	No Clean	2.2	0.032	0.081	¼	113	21	75	24	422 - 426	217 - 221
4900-227G	No Clean	2.2	0.032	0.081	½	227	21	75	24	422 - 426	217 - 221
4900-454G	No Clean	2.2	0.032	0.081	1	454	21	75	24	422 - 426	217 - 221
4912-227G	No Clean	2.2	0.020	0.51	½	227	25	75	24	422 - 426	217 - 221
4915-112G	No Clean	2.2	0.040	1.02	¼	113	19	75	24	422 - 426	217 - 221
4915-454G	No Clean	2.2	0.040	1.02	1	454	19	75	24	422 - 426	217 - 221
4916-112G	No Clean	2.2	0.050	1.27	¼	113	18	75	24	422 - 426	217 - 221
4916-454G	No Clean	2.2	0.050	1.27	1	454	18	75	24	422 - 426	217 - 221
4917-227G	No Clean	2.2	0.062	1.57	½	227		75	24	422 - 426	217 - 221
4925-112G	RA	2.2	0.032	0.81	¼	113	21	176	80	423	217
4925-454G	RA	2.2	0.032	0.81	1	454	21	176	80	423	217
4926-112G	RA	2.2	0.040	1.01	¼	113	19	176	80	423	217
4926-454G	RA	2.2	0.040	1.01	1	454	19	76	80	423	217
<b>Sn99e</b>											
4901-112G	No Clean	2.2	0.032	0.81	¼	113	21	75	24	442	227
4901-227G	No Clean	2.2	0.032	0.81	½	227	21	75	24	442	227
4901-454G	No Clean	2.2	0.032	0.81	1	454	21	75	24	442	227
<b>Sn100e</b>											
4933-112G	No Clean	2.2	0.020	0.51	¼	112	25	75	24	442	228
4933-454G	No Clean	2.2	0.020	0.51	1	454	25	75	24	442	228
4935-112G	No Clean	2.2	0.032	0.81	¼	112	21	75	24	442	228
4935-454G	No Clean	2.2	0.032	0.81	1	454	21	75	24	442	228
4942-112G	RA	2.2	0.020	0.51	¼	112	25	176	80	442	228
4942-454G	RA	2.2	0.020	0.51	1	454	25	176	80	442	228
4944-112G	RA	2.2	0.020	0.51	¼	112	21	176	80	442	228
4944-454G	RA	2.2	0.020	0.51	1	454	21	176	80	442	228
49500-454G	No Clean	3.3	0.032	0.081	1	454	21	75	24	442	228
49500WS-454G	Water Soluble	3.3	0.032	0.081	1	454	21	140	60	442	228

## Available Packaging



49XX-35G



48XX-35Gx3



49XX-18GX3



49XX-227G



49XX-454G